

MODEL:

GP605/GP605V/GP600

No. : F-04-E99002/J99004

DATE : MAR.,1999

LOCATION

SUBJECT : Revised Parts Catalog

We are issuing revised Parts Catalog. Please go over the descriptions that follow for the catalog.

The catalog has been revised to accommodate the addition of new models LIPS Printer Board-E1.

Particulars

Name of Parts Catalog: GP605/GP605V/GP600

Type of Revision : Partial revision

Kindly replace the previous with the one being issued.

FY8-31DU-001

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100	1		100	1
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106	1	R	106	1
	2	R		2
107	1		107	1
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108	1		108	1
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	2			2
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194	1		194	1
195	1		195	1
210	1		210	1
	2			2
	3			3
	4			4
	5			5
	6			6
215	1		215	1
	2			2
	3			3
230	1		230	1
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263	1		263	1
264	1		264	1
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270	1		270	1
	2			2
275	1		275	1
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	3			3
	4			4
	5			5
280	1		280	1
	2			2
300	1		300	1
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311	1		311	1
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312	1		312	1
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	3			3
	4			4
313	1		313	1
	2			2
	3			3
	4			4
315	1		315	1
	2			2
	3			3
	4			4

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	5			5
	6			6
	7			7
	8			8
	9			9
	10			10
325	1		325	1
	2			2
	3			3
330	1		330	1
	2			2
350	1		350	1
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	3			3
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	2			2
	3			3
430	1		430	1
	2			2
460	1		460	1
	2			2
510	1		510	1
	2			2
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	2			2
	3			3
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	2			2
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580	1	R	580	1

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	3			3
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720	1		720	1
	2			2
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905	1		905	1
	2			2
910	1		910	1
	2			2
920	1		920	1
925	1		925	1
930	1		930	1
940	1		940	1
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	2			2
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	14	R		14
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GP605/GP605V/GP600

PARTS CATALOG

REVISION 1

Canon

MAR. 1999

FY8-31DU-010

PREFACE

This Parts Catalog contains listings of parts used in the GP605/GP605V/GP600. Diagrams are provided with the listings to aid the service technician in identifying clearly, the item to be ordered.

Whenever ordering parts, consult this Parts Catalog for all of the information pertaining to each item. Be sure to include, in the Parts Request, the full item description, the item part number and the quantity.

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GP605/GP605V/GP600

GP605

115V 60Hz	F13-5601	NLZ00001-
100V 50/60Hz 15A	F13-5614	LLP00001-
220V 50Hz	F13-5621	PLE00001-
220V 50Hz	F13-5641	PLP00001-
240V 50Hz	F13-5651	QLE00001-
240V 50Hz	F13-5661	RLE00001-
220V 50Hz	F13-5671	SLE00001-
220V 50Hz	F13-5681	TLE00001-
220V 50Hz	F13-5691	ULE00001-

GP605V

100V 50/60Hz 20A	F13-5611	LLE00001-
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GP600

120V 60Hz	F13-5631	NLE00001-
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275.	TONER CARTRIDGE DRIVE ASSEMBLY	985.	H.V. DC TRANSFORMER PCB ASSEMBLY
280.	WASTE TONER DRIVE ASSEMBLY		
		B.	LIST OF CONNECTORS
300.	CASSETTE		
302.	FRONT DECK (RIGHT) PAPER STOCK ASSEMBLY	D1.	NUMERICAL INDEX
303.	FRONT DECK (LEFT) PAPER STOCK ASSEMBLY		
305.	CASSETTE HEATER ASSEMBLY		
311.	LOWER CASSETTE PICK-UP ASSEMBLY		
312.	FRONT DECK (RIGHT) PICK-UP ASSEMBLY		
313.	FRONT DECK (LEFT) PICK-UP ASSEMBLY		
315.	MULTI FEED ASSEMBLY		
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325.	REGISTRATION/TRANSFER ASSEMBLY		
330.	FEEDER ASSEMBLY		

FIGURE A ASSEMBLY LOCATION DIAGRAM(1/5)

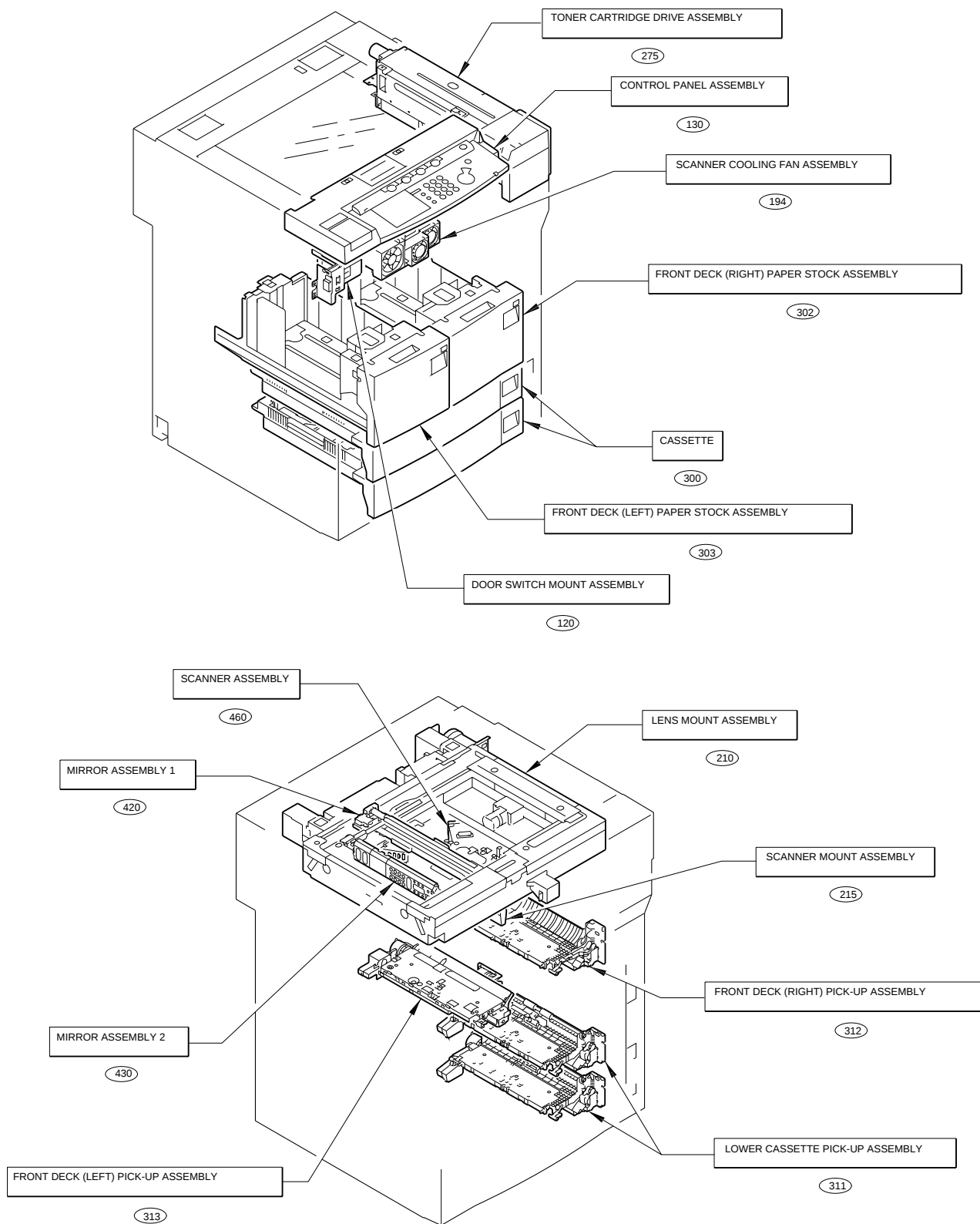


FIGURE A ASSEMBLY LOCATION DIAGRAM(2/5)

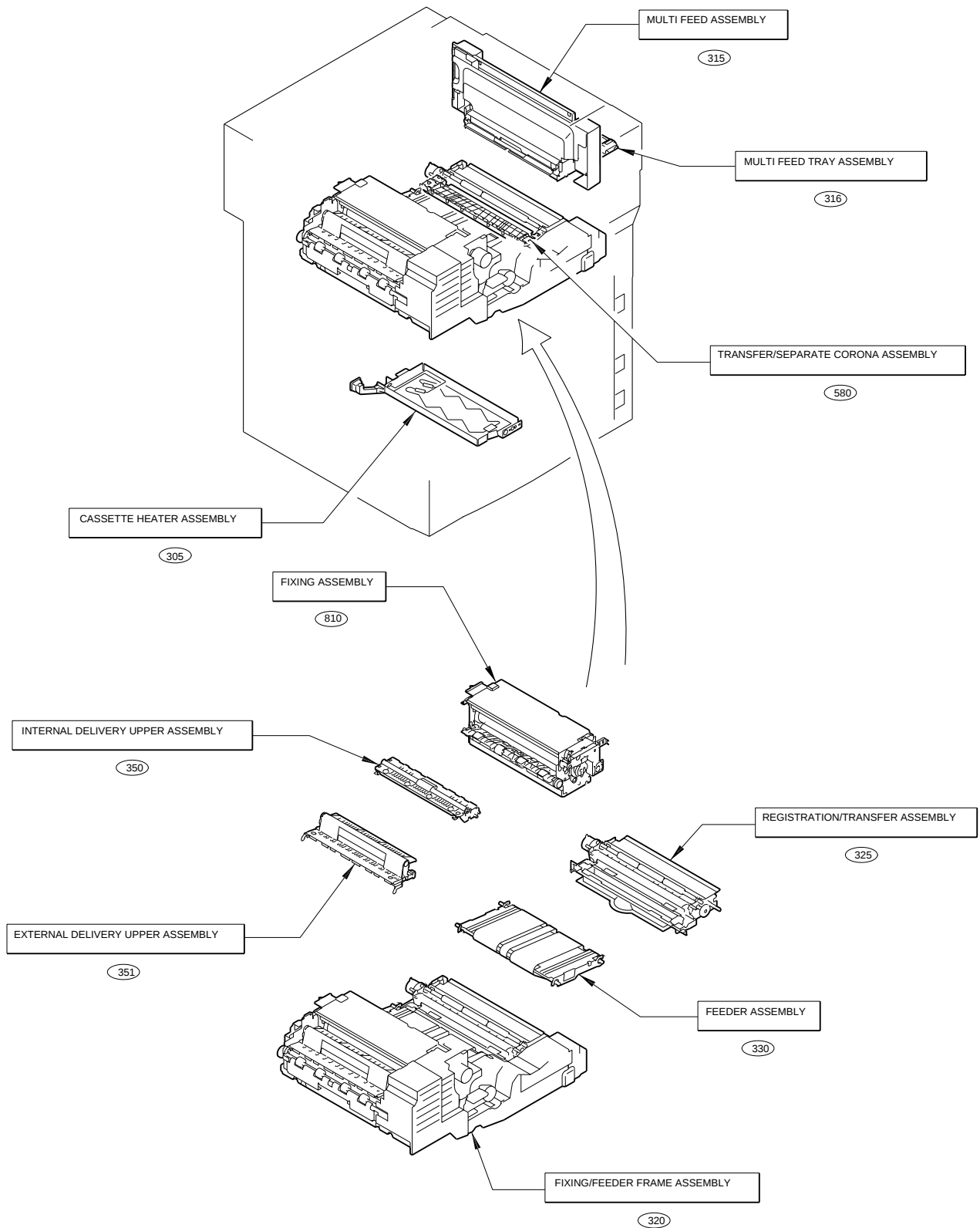


FIGURE A ASSEMBLY LOCATION DIAGRAM(3/5)

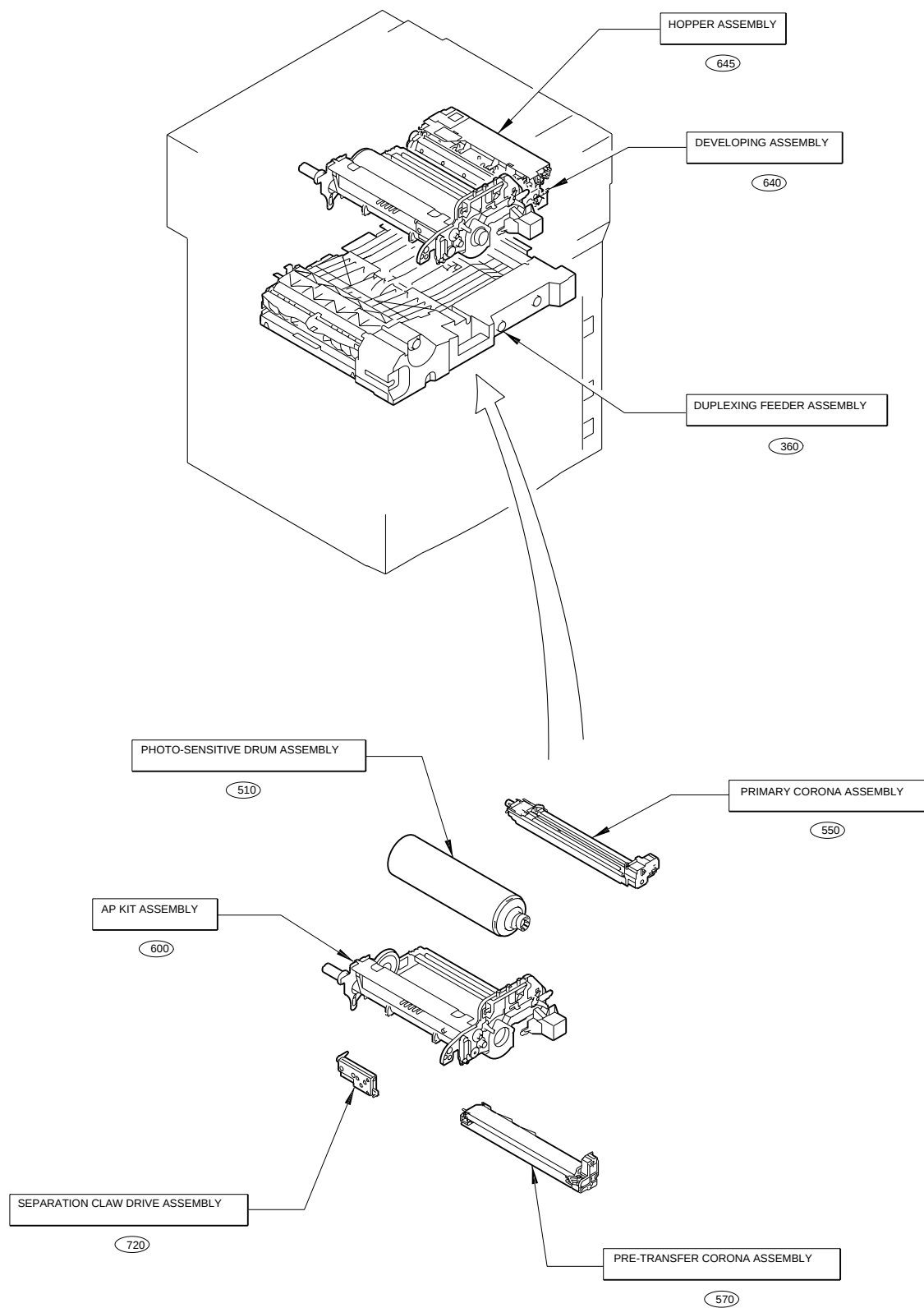


FIGURE A ASSEMBLY LOCATION DIAGRAM(4/5)

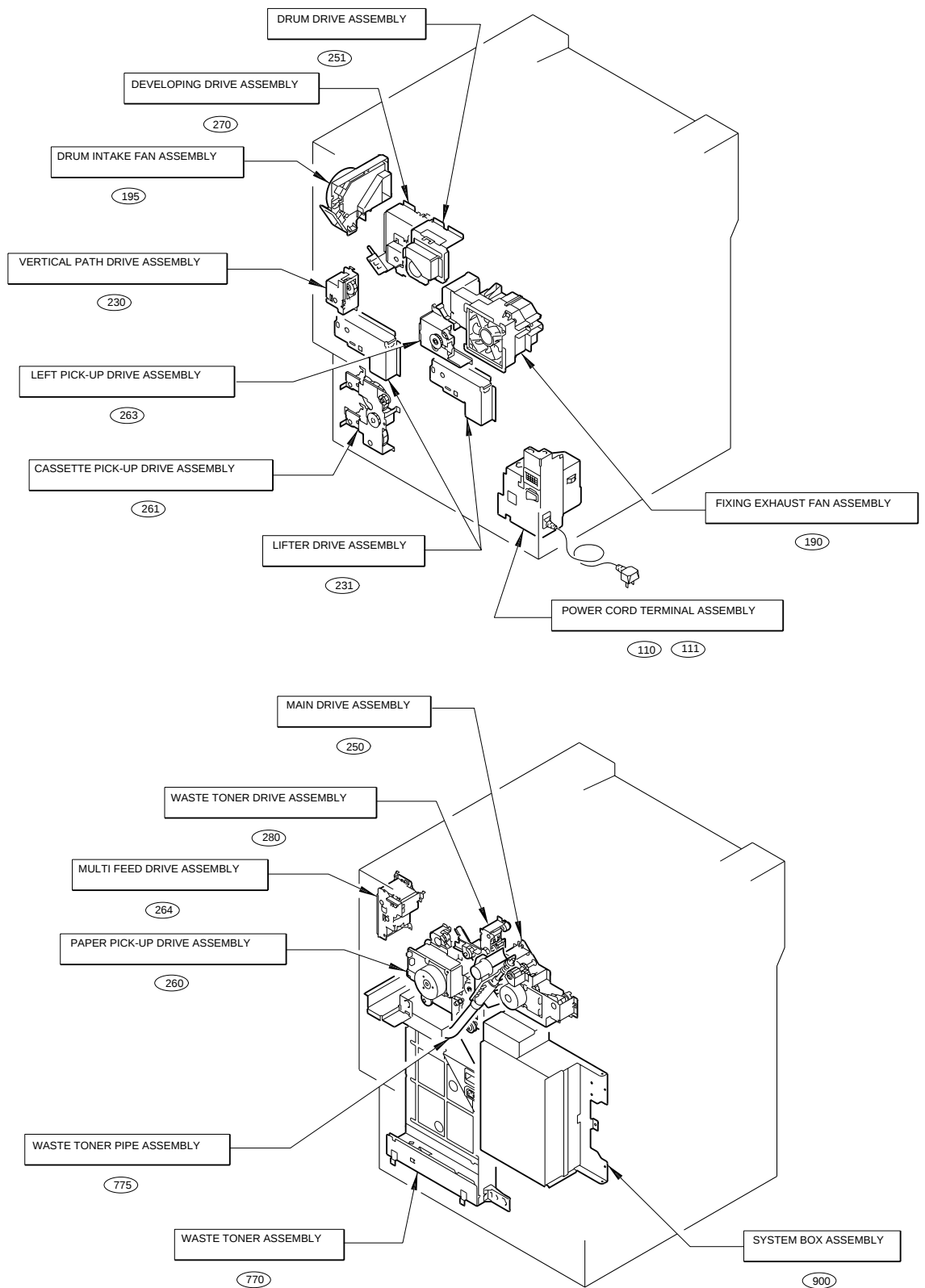


FIGURE A ASSEMBLY LOCATION DIAGRAM(5/5)

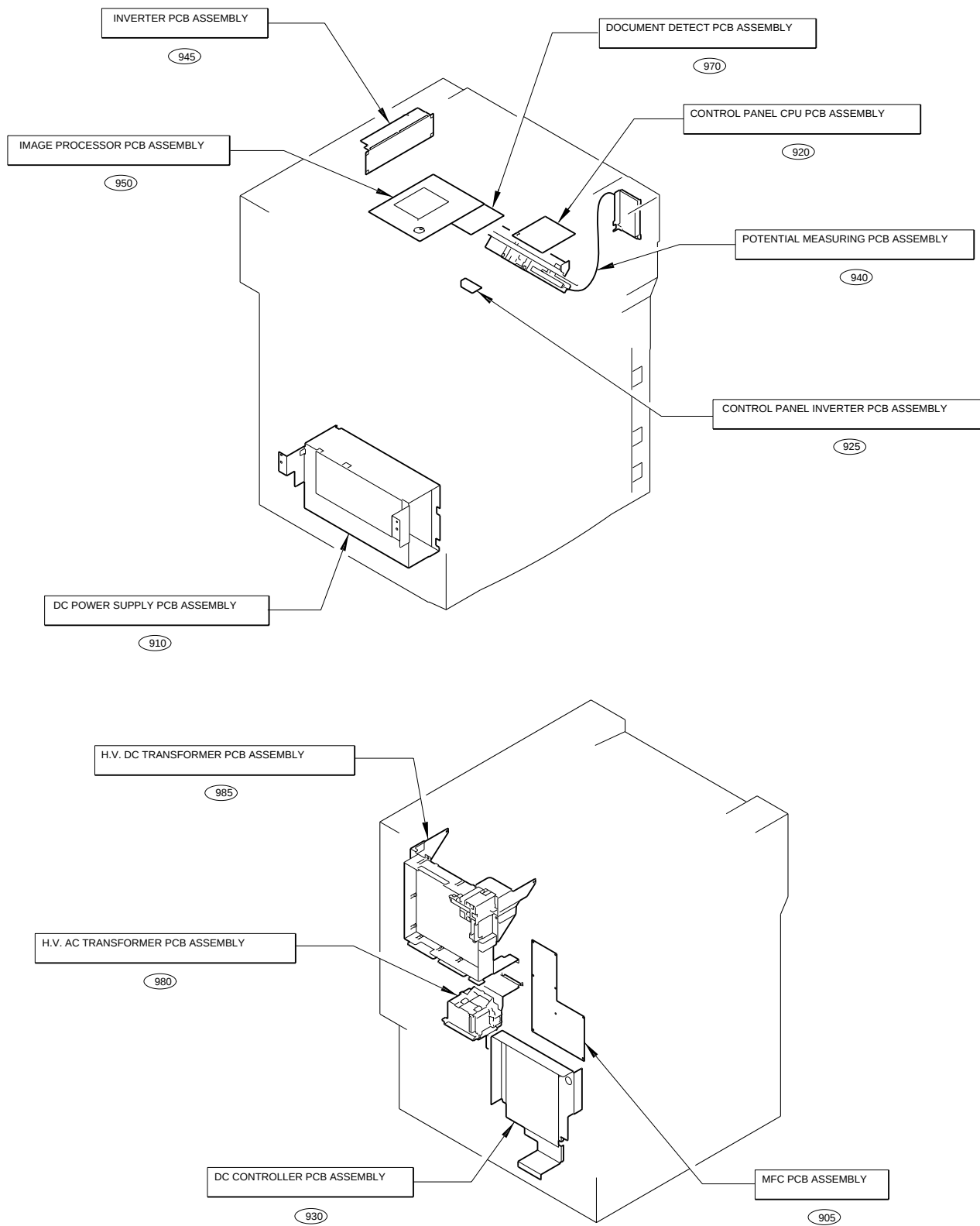


FIGURE 020 SPECIAL TOOLS

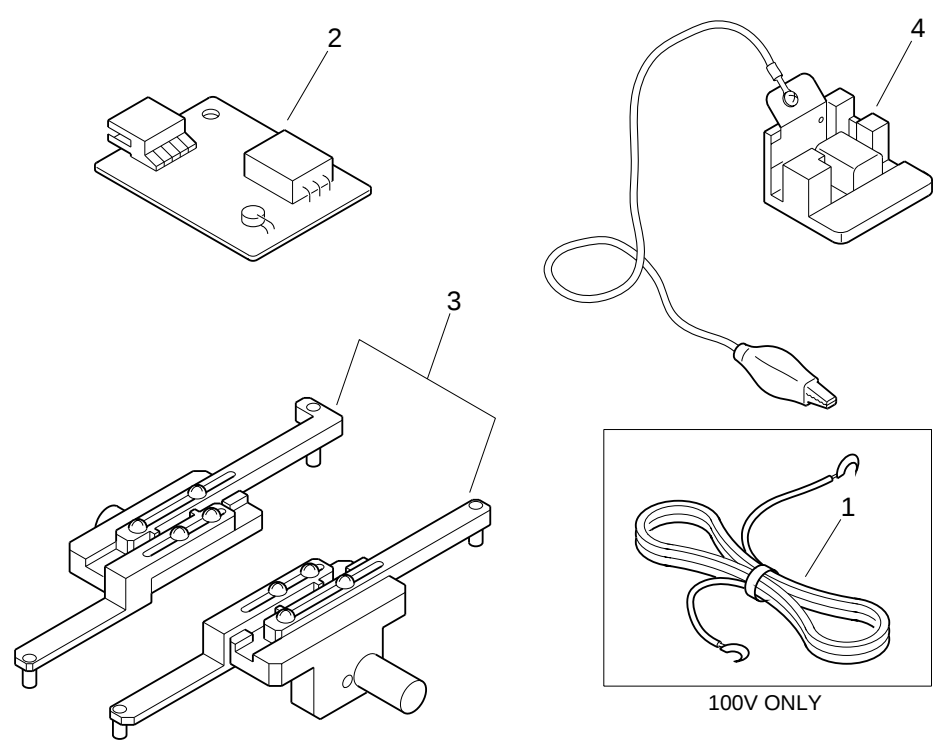


FIGURE & KEY NO.	PART NUMBER	RANK	QTY	DESCRIPTION	SERIAL NUMBER / REMARKS
020 -	NPN		RF	SPECIAL TOOLS	
1	FH2 - 5006 - 000		1	WIRE, GROUNDING	100V ONLY
2	FY9 - 3014 - 000		1	ENVIRONMENT SENSOR TOOL	
3	FY9 - 3040 - 000		1	MIRROR POSITIONING TOOLS	
4	FY9 - 3041 - 000		1	TERMINAL, POTENTIAL SENSOR	

FIGURE 100 EXTERNAL COVERS, PANELS, ETC.

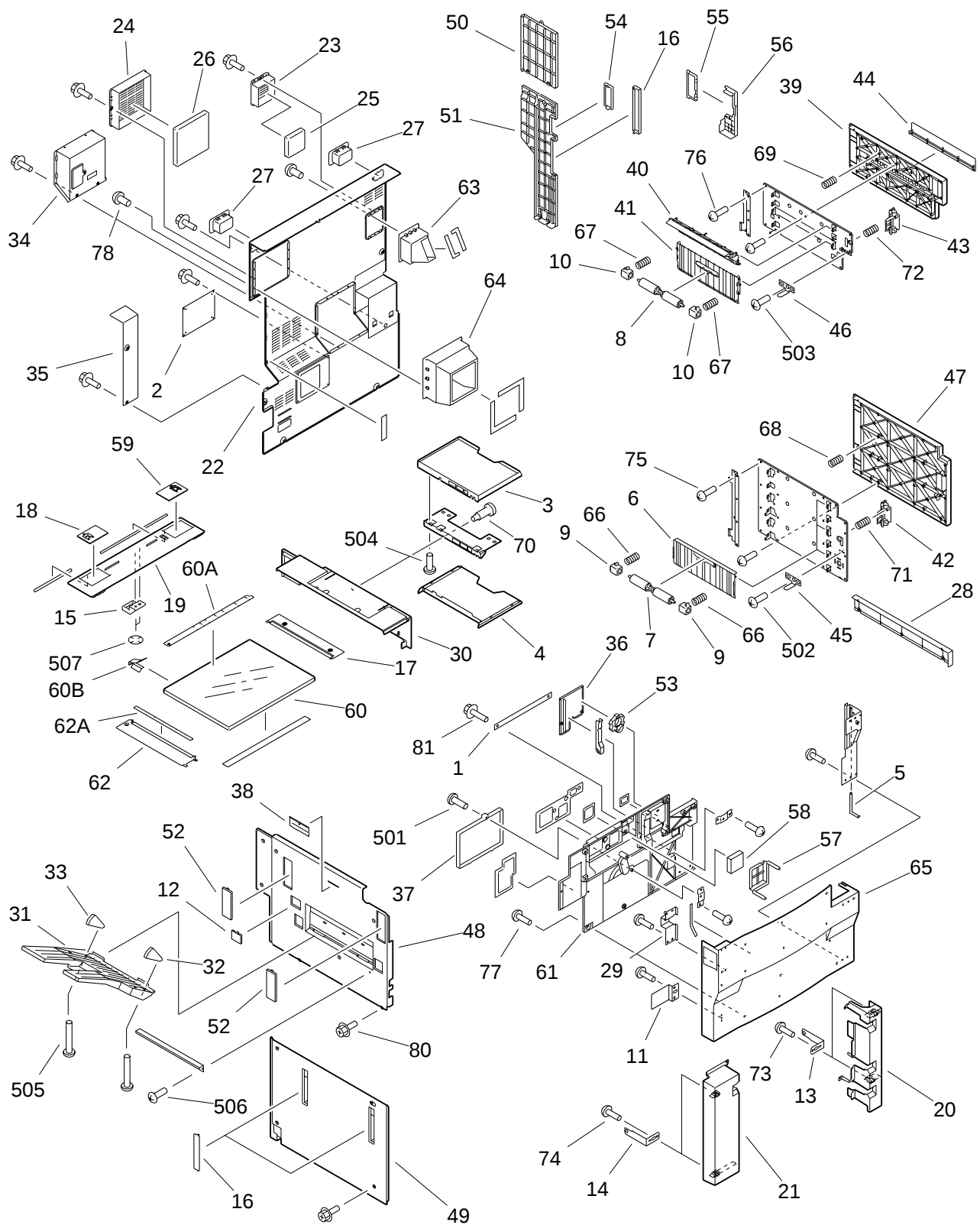


FIGURE & KEY NO.	PART NUMBER	R A N K	Q' T Y	DESCRIPTION	SERIAL NUMBER / REMARKS
100 -	NPN		RF	EXTERNAL COVERS, PANELS, ETC.	
1	FA6 - 0745 - 000		1	TAPE, DOOR	
2	FB1 - 7157 - 000		1	COVER	
3	FB1 - 7737 - 000		1	TRAY, DOCUMENT, UPPER	
4	FB1 - 7738 - 000		1	TRAY, DOCUMENT, LOWER	
5	FB2 - 0037 - 000		1	PIN, HINGE	
6	FB2 - 7750 - 000		3	GUIDE, VERTICAL PATH SWING	
7	FB2 - 7754 - 000		3	ROLLER	
8	FB2 - 7754 - 000		1	ROLLER	
9	FB2 - 7755 - 000		6	BUSHING	
10	FB2 - 7755 - 000		2	BUSHING	
11	FB2 - 7864 - 000		1	PLATE, MAGNET	
12	FB2 - 8021 - 000		1	COVER, CAP, LEFT	
13	FB2 - 8027 - 020		2	SUPPORT, FRONT COVER, LOWER	
14	FB2 - 8027 - 020		2	SUPPORT, FRONT COVER, LOWER	
15	FB2 - 8043 - 000		1	SUPPORT, REAR COVER, UPPER	
16	FB2 - 8102 - 000		3	COVER, HANDLE, 1	
17	FB2 - 8226 - 000		1	SUPPORT, GLASS, RIGHT	
18	FB3 - 8123 - 020		1	PLATE, POCKET, LEFT 2	
19	FB4 - 1359 - 000		1	COVER, REAR UPPER	
20	FB4 - 1377 - 000		1	COVER, RIGHT LOWER, FRONT	
21	FB4 - 1378 - 000		1	COVER, LEFT LOWER, FRONT	
22	FB4 - 1387 - 000		1	COVER, REAR	
23	FB4 - 1391 - 000		1	CASE, OZONE FILTER, DRUM	
24	FB4 - 1392 - 000		1	CASE, OZONE FILTER, FIXING	
25	FB4 - 1393 - 000		1	FILTER, OZONE, DRUM	
26	FB4 - 1394 - 000		1	FILTER, OZONE, FIXING	
27	FB4 - 1396 - 000		2	HANDLE, REAR COVER	
28	FB4 - 1423 - 000		1	COVER, RIGHT LOWER	
29	FB4 - 1437 - 000		1	ACTUATOR	

FIGURE & KEY NO.	PART NUMBER	R A N K	Q' T Y	DESCRIPTION	SERIAL NUMBER / REMARKS
100 - 30	FB4 - 1439 - 000		1	COVER, RIGHT UPPER	
31	FB4 - 1457 - 000		1	TRAY, COPY	
32	FB4 - 1458 - 000		1	PLATE, SIDE GUIDE, FRONT	
33	FB4 - 1459 - 000		1	PLATE, SIDE GUIDE, REAR	
34	FB4 - 1558 - 000		1	COVER, CONNECTOR	
35	FB4 - 1559 - 000		1	COVER, CONNECTOR	
36	FB4 - 1717 - 000		1	COVER, TOOL	
37	FB4 - 1727 - 000		1	COVER, SERVICE BOOK	
38	FB4 - 1735 - 000		1	PLATE, MIRROR MOUNT STOP	
39	FB4 - 1960 - 000		1	RIGHT DOOR, UPPER	
40	FB4 - 1962 - 000		1	GUIDE, REGISTRATION, SWING	
41	FB4 - 1964 - 000		1	GUIDE, VERTICAL PATH SWING	
42	FB4 - 1965 - 000		1	HANDLE, RIGHT DOOR	
43	FB4 - 1965 - 000		1	HANDLE, RIGHT DOOR	
44	FB4 - 1967 - 000		1	PLATE, BLANKING	
45	FB4 - 1969 - 000		1	FLAG, RIGHT DOOR SENSOR	
46	FB4 - 1969 - 000		1	FLAG, RIGHT DOOR SENSOR	
47	FB4 - 1970 - 000		1	RIGHT DOOR, LOWER	
48	FB4 - 5295 - 000		1	LEFT COVER, UPPER	
49	FB4 - 5296 - 000		1	LEFT COVER, LOWER	
50	FB4 - 5297 - 000		1	COVER, RIGHT REAR	
51	FB4 - 5298 - 000		1	COVER, WASTE TONER	
52	FB4 - 5306 - 000		2	PLATE, BLANKING	
53	FB4 - 5311 - 000		1	KNOB, DRUM	
54	FB4 - 7478 - 000		1	COVER, LATCH, RIGHT	
55	FB4 - 7882 - 000		1	COVER, LATCH BLANKING	
56	FB4 - 7883 - 000		1	COVER, HANDLE	
57	FB5 - 1836 - 000		1	MOUNT, FILTER	
58	FB5 - 1837 - 000		1	FILTER, AIR	
59	FC2 - 1163 - 040		1	PLATE, POCKET, RIGHT	

FIGURE & KEY NO.	PART NUMBER	R A N K	Q' T Y	DESCRIPTION	SERIAL NUMBER / REMARKS
100 - 60	FF5 - 7652 - 000		1	GLASS, COPYBOARD	AB SIZE
	FF5 - 8790 - 000		1	GLASS, COPYBOARD	A/INCH SIZE
	FF5 - 8792 - 000		1	GLASS, COPYBOARD	A SIZE
	FF5 - 8794 - 000		1	GLASS, COPYBOARD	AB/INCH SIZE
	60 A FS6 - 8695 - 000		1	PLATE, LENGTH INDEX	AB SIZE
60 B	FS6 - 8697 - 000		1	PLATE, LENGTH INDEX	A/INCH SIZE
	FS6 - 8699 - 000		1	PLATE, LENGTH INDEX	A SIZE
	FS6 - 8701 - 000		1	PLATE, LENGTH INDEX	AB/INCH SIZE
	FB3 - 9907 - 000		1	PLATE, GROUNDING	
	61 FF5 - 7666 - 000		1	DUCT, FRONT COVER	
62	FF5 - 7723 - 000		1	SUPPORT, GLASS, LEFT	AB SIZE
	FF5 - 8791 - 000		1	SUPPORT, GLASS, LEFT	A/INCH SIZE
	FF5 - 8793 - 000		1	SUPPORT, GLASS, LEFT	A SIZE
	FF5 - 8795 - 000		1	SUPPORT, GLASS, LEFT	AB/INCH SIZE
	62 A FS6 - 8696 - 000		1	PLATE, SIZE INDEX	AB SIZE
63	FS6 - 8698 - 000		1	PLATE, SIZE INDEX	A/INCH SIZE
	FS6 - 8700 - 000		1	PLATE, SIZE INDEX	A SIZE
	FS6 - 8702 - 000		1	PLATE, SIZE INDEX	AB/INCH SIZE
	FF5 - 7942 - 000		1	DUCT, DRUM, 3	
	64 FF5 - 7943 - 000		1	DUCT, FIXING, 3	
65	FF5 - 8907 - 000		1	COVER, FRONT	GP605
	FF5 - 8908 - 000		1	COVER, FRONT	GP605V
	FF5 - 8906 - 000		1	COVER, FRONT	GP600
	66 FS5 - 2921 - 000		6	SPRING, COMPRESSION	
	67 FS5 - 2921 - 000		2	SPRING, COMPRESSION	
68	FS5 - 2922 - 000		6	SPRING, COMPRESSION	
	69 FS5 - 2922 - 000		4	SPRING, COMPRESSION	
	70 FS5 - 9161 - 000		2	SCREW, STEPPED, M4	
	71 FS6 - 2826 - 000		1	SPRING, COMPRESSION	
	72 FS6 - 2826 - 000		1	SPRING, COMPRESSION	

FIGURE & KEY NO.	PART NUMBER	R A N K	Q' T Y	DESCRIPTION	SERIAL NUMBER / REMARKS
100 - 73	XA9 - 0605 - 000		2	SCREW,M4X8	
74	XA9 - 0605 - 000		2	SCREW,M4X8	
75	XA9 - 0605 - 000		15	SCREW,M4X8	
76	XA9 - 0605 - 000		7	SCREW,M4X8	
77	XA9 - 0605 - 000		21	SCREW,M4X8	
78	XA9 - 0615 - 000		8	SCREW,M4X8	
79	XA9 - 0629 - 000		17	SCREW,RS,M4X8	
80	XA9 - 0643 - 000		AR	SCREW,RS,M4X10	
81	XA9 - 0721 - 000		1	SCREW,RS,M4X10	
501	XB1 - 2400 - 606		2	SCREW,MACH.,TRUSS HEAD,M4X6	
502	XB1 - 2400 - 609		1	SCREW,MACH.,TRUSS HEAD,M4X6	
503	XB1 - 2400 - 609		1	SCREW,MACH.,TRUSS HEAD,M4X6	
504	XB4 - 7300 - 609		2	SCREW,TAPPING,TRUSS HEAD,M3X6	
505	XB4 - 7301 - 009		4	SCREW,TAPPING,TRUSS HEAD,M3X10	
506	XB4 - 7400 - 809		2	SCREW,TAPPING,TRUSS HEAD,M4X8	
507	XD2 - 2300 - 402		2	RING,TOOTHED LOCK	

FIGURE 101 MACHINE FRONT PLATE

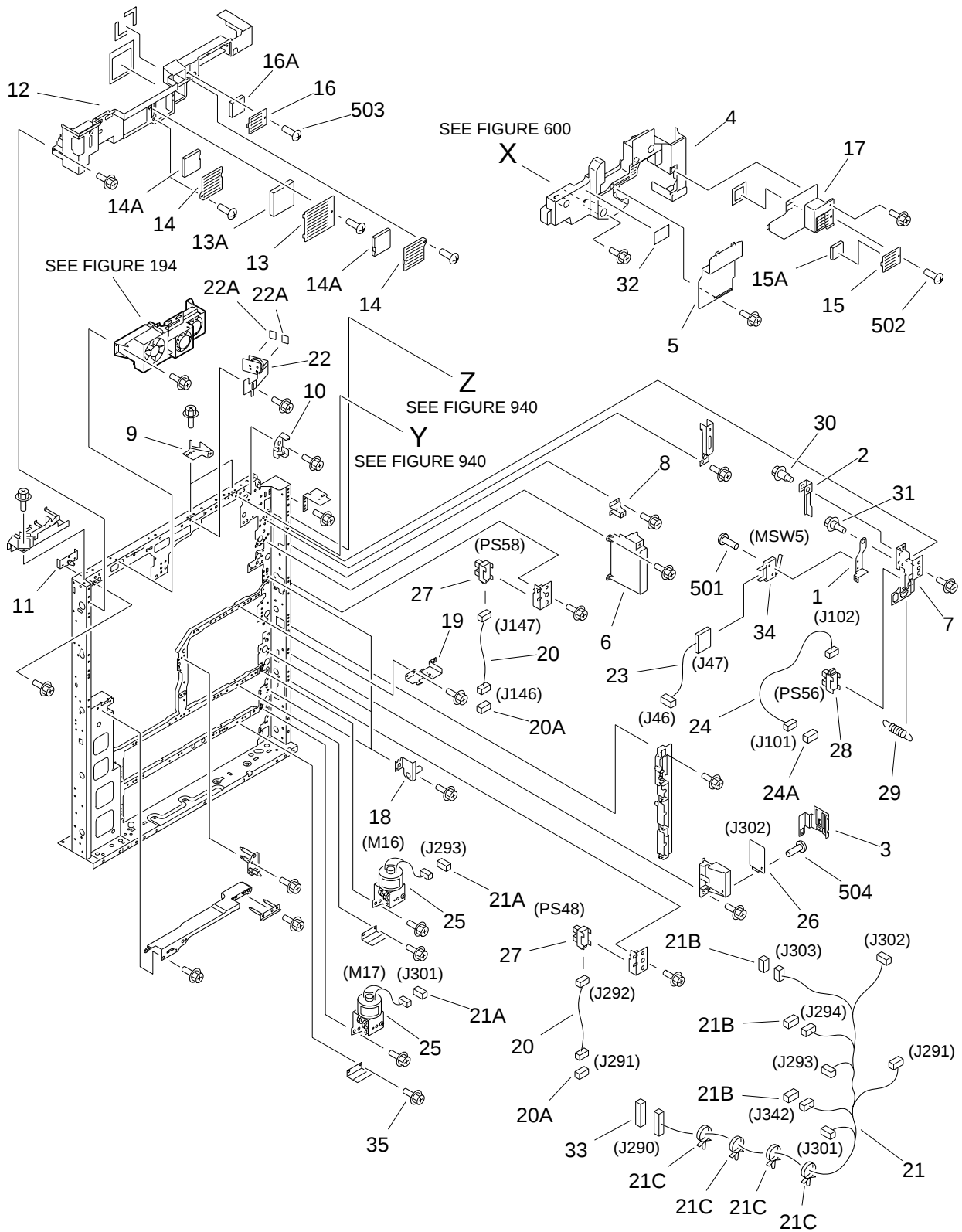


FIGURE & KEY NO.	PART NUMBER	R A N K	Q' T Y	DESCRIPTION	SERIAL NUMBER / REMARKS
101 -	NPN		RF	MACHINE FRONT PLATE	
1	FB2 - 7559 - 000		1	MOUNT, SWITCH	
2	FB2 - 7560 - 000		1	COVER, SWITCH	
3	FB2 - 8345 - 000		1	PLATE, GROUNDING	
4	FB4 - 1384 - 000		1	COVER, INTERNAL, AP KIT	
5	FB4 - 1385 - 000		1	COVER, INTERNAL, PRIMARY	
6	FB4 - 1386 - 000		1	COVER, INTERNAL, RIGHT LOWER	
7	FB4 - 1430 - 000		1	HOLDER, DOOR SENSOR	
8	FB4 - 5257 - 000		1	PLATE, TAPE	
9	FB4 - 5293 - 000		2	PLATE, INTERNAL COVER	
10	FB5 - 0532 - 000		1	GUIDE, POTENTIAL CONTROL CABLE	
11	FF5 - 7658 - 000		1	PLATE, POSITIONING, FIXING	
12	FF5 - 7661 - 000		1	COVER, INTERNAL, UPPER	
13	FF5 - 7662 - 000		1	COVER, FILTER	
13 A	FB4 - 1409 - 000		1	FILTER, AIR	
14	FF5 - 7663 - 000		2	COVER, FILTER	
14 A	FB4 - 1408 - 000		1	FILTER, AIR	
15	FF5 - 7664 - 000		1	COVER, FILTER	
15 A	FB4 - 1407 - 000		1	FILTER, AIR	
16	FF5 - 7664 - 000		1	COVER, FILTER	
16 A	FB4 - 1407 - 000		1	FILTER, AIR	
17	FF5 - 7882 - 000		1	COVER, INTERNAL, PRE-TRANSFER	
18	FF5 - 8139 - 000		3	PLATE, POSITIONING, FRONT	
19	FF5 - 8152 - 000		1	PLATE, LOCK, RIGHT	
20	FG6 - 1892 - 000		2	CABLE, RIGHT DOOR OPEN/CLOSE	J146,147 J291,292
20 A	VS1 - 5057 - 004		2	CONNECTOR, SNAP TIGHT	J146,291
21	FG6 - 1901 - 000		1	CABLE, MACHINE FRONT LOWER	J290,291,293,294 J301,302,303,342
21 A	VS1 - 5057 - 002		2	CONNECTOR, SNAP TIGHT	J293,301
21 B	VS1 - 5057 - 003		3	CONNECTOR, SNAP TIGHT	J294,303,342
21 C	WT2 - 5565 - 000		4	CLAMP, CABLE	

FIGURE & KEY NO.	PART NUMBER	R A N K	Q' T Y	DESCRIPTION	SERIAL NUMBER / REMARKS
101 - 22	FG6 - 2023 - 000		1	BEAM DETECT SENSOR PCB ASS'Y	
22 A	FB4 - 3118 - 000		2	SHEET, LIGHT BLOCKING	
23	FG6 - 2328 - 000		1	CABLE, MULTI DOOR INTERLOCK	J46,47
24	FG6 - 2330 - 000		1	CABLE, MULTI DOOR, CONNECTING	J101,102
24 A	VS1 - 5057 - 003		1	CONNECTOR, SNAP TIGHT	J101
25	FH6 - 1441 - 000		2	MOTOR, DC 7.2W	M16,17 J293,301
26	FH7 - 7342 - 000		1	SENSOR UNIT, HUMIDITY	J302
27	FH7 - 7462 - 000		2	PHOTO-INTERRUPTER	PS58,48 J147,292
28	FH7 - 7462 - 000		1	PHOTO-INTERRUPTER	PS56 J102
29	FS5 - 2958 - 000		1	SPRING, TENSION	
30	FS5 - 9166 - 000		1	SCREW, STEPPED, M4	
31	FS5 - 9216 - 000		1	SCREW, RS STEPPED, M4	
32	FS6 - 8821 - 000		1	LABEL, "WARNING LASER"	100/120V
	FS6 - 8822 - 000		1	LABEL, "WARNING LASER"	115/220/240V
33	VS1 - 6319 - 022		1	CONNECTOR, SNAP TIGHT	J290
34	WC4 - 5153 - 000		1	MICRO SWITCH	MSW5 J47
35	XA9 - 0643 - 000		AR	SCREW, RS, M4X10	
501	XB1 - 2230 - 809		2	SCREW, MACH., TRUSS HEAD, M2.3X8	
502	XB1 - 2400 - 606		1	SCREW, MACH., TRUSS HEAD, M4X6	
503	XB1 - 2400 - 806		4	SCREW, MACH., TRUSS HEAD, M4X8	
504	XB4 - 7300 - 609		1	SCREW, TAPPING, TRUSS HEAD, M3X6	

FIGURE 102 INTERNAL COMPONENTS 1

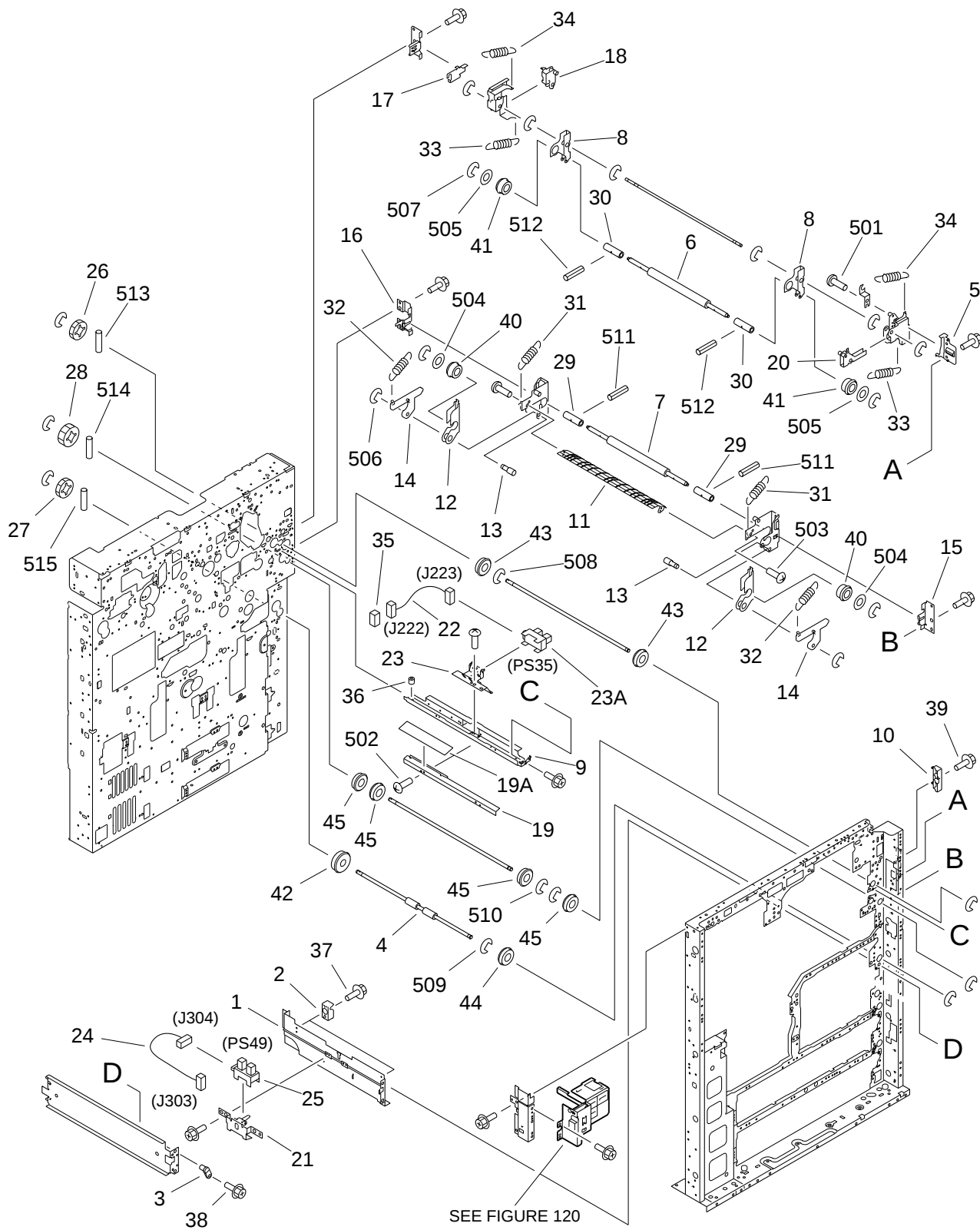


FIGURE & KEY NO.	PART NUMBER	R A N K	Q' T Y	DESCRIPTION	SERIAL NUMBER / REMARKS
102 -	NPN		RF	INTERNAL COMPONENTS 1	
1	FB2 - 8002 - 030		1	GUIDE, VERTICAL PATH, MIDDLE	
2	FB2 - 8003 - 000		2	GUIDE, SWING	
3	FB2 - 8010 - 000		1	PLATE, PIN	
4	FB4 - 1350 - 000		1	ROLLER, VERTICAL PATH	
5	FB4 - 1352 - 000		1	BLOCK, PRESSURE RELEASE	
6	FB4 - 3731 - 000		1	ROLLER, FOAM RUBBER	
7	FB4 - 3731 - 000		1	ROLLER, FOAM RUBBER	
8	FB4 - 3732 - 000		2	ARM, PRESSURE	
9	FB4 - 3741 - 000		1	GUIDE, CURL	
10	FB4 - 3773 - 000		1	HOOK, MULTI DOOR	
11	FB4 - 3812 - 000		1	GUIDE, VERTICAL PATH, 2	
12	FB4 - 3814 - 000		2	ARM, PRESSURE	
13	FB4 - 3816 - 000		2	SHAFT, PRESSURE	
14	FB4 - 3817 - 000		2	ARM, PRESSURE RELEASE	
15	FB4 - 3822 - 000		1	PLATE, HOLDER, FRONT	
16	FB4 - 3823 - 000		1	PLATE, HOLDER, REAR	
17	FB4 - 7839 - 000		1	PLATE, SHAFT STOP	
18	FF5 - 7667 - 000		1	ARM, RELEASE, REAR	
19	FF5 - 8141 - 000		1	GUIDE, DELIVERY	
19 A	FB4 - 3743 - 000		1	SHEET, GUIDE	
20	FF5 - 8147 - 000		1	ARM, RELEASE, FRONT	
21	FF5 - 8194 - 000		1	MOUNT, PAPER SENSOR	
22	FG6 - 1867 - 000		1	CABLE, MULTI CURL INLET SENSOR	J222,223
23	FG6 - 2305 - 000		1	CURL SENSOR UNIT	
23 A	FH7 - 7462 - 000		1	PHOTO-INTERRUPTER	PS35 J223
24	FG6 - 2331 - 000		1	CABLE, PATH SENSOR CONNECTING	J303,304
25	FH7 - 7462 - 000		1	PHOTO-INTERRUPTER	PS49 J304
26	FS2 - 0566 - 000		1	GEAR, 18T	
27	FS2 - 0566 - 000		1	GEAR, 18T	

FIGURE & KEY NO.	PART NUMBER	R A N K	Q' T Y	DESCRIPTION	SERIAL NUMBER / REMARKS
102 - 28	FS5 - 0514 - 000		1	GEAR, 20T	
29	FS5 - 6582 - 000		2	COLLAR	
30	FS5 - 6582 - 000		2	COLLAR	
31	FS6 - 2825 - 000		2	SPRING, TENSION	
32	FS6 - 2828 - 000		2	SPRING, TENSION	
33	FS6 - 2888 - 000		2	SPRING, TENSION	
34	FS6 - 2889 - 000		2	SPRING, TENSION	
35	VS1 - 5057 - 003		1	CONNECTOR, SNAP TIGHT	J222
36	WT2 - 0184 - 000		1	BUSHING	
37	XA9 - 0628 - 000		4	SCREW,RS,M4X8	
38	XA9 - 0628 - 000		1	SCREW,RS,M4X8	
39	XA9 - 0643 - 000	AR		SCREW,RS,M4X10	
40	XG3 - 6012 - 405		2	BEARING, BALL	
41	XG3 - 6012 - 405		2	BEARING, BALL	
42	XG9 - 0249 - 000		1	BEARING, BALL	
43	XG9 - 0250 - 000		2	BEARING, BALL	
44	XG9 - 0250 - 000		1	BEARING, BALL	
45	XG9 - 0250 - 000		4	BEARING, BALL	
501	XB1 - 2300 - 609		1	SCREW,MACH.,TRUSS HEAD,M3X6	
502	XB1 - 2300 - 609		3	SCREW,MACH.,TRUSS HEAD,M3X6	
503	XB1 - 2400 - 609		2	SCREW,MACH.,TRUSS HEAD,M4X6	
504	XD1 - 1106 - 218		2	SHIM	
505	XD1 - 1106 - 223		2	SHIM	
506	XD2 - 1100 - 502		4	RING,E	
507	XD2 - 1100 - 502		8	RING,E	
508	XD2 - 1100 - 642		3	RING,E	
509	XD2 - 1100 - 642		3	RING,E	
510	XD2 - 1100 - 642		4	RING,E	
511	XD3 - 1200 - 142		2	PIN,SPRING	
512	XD3 - 1200 - 142		2	PIN,SPRING	

FIGURE 103 INTERNAL COMPONENTS 2

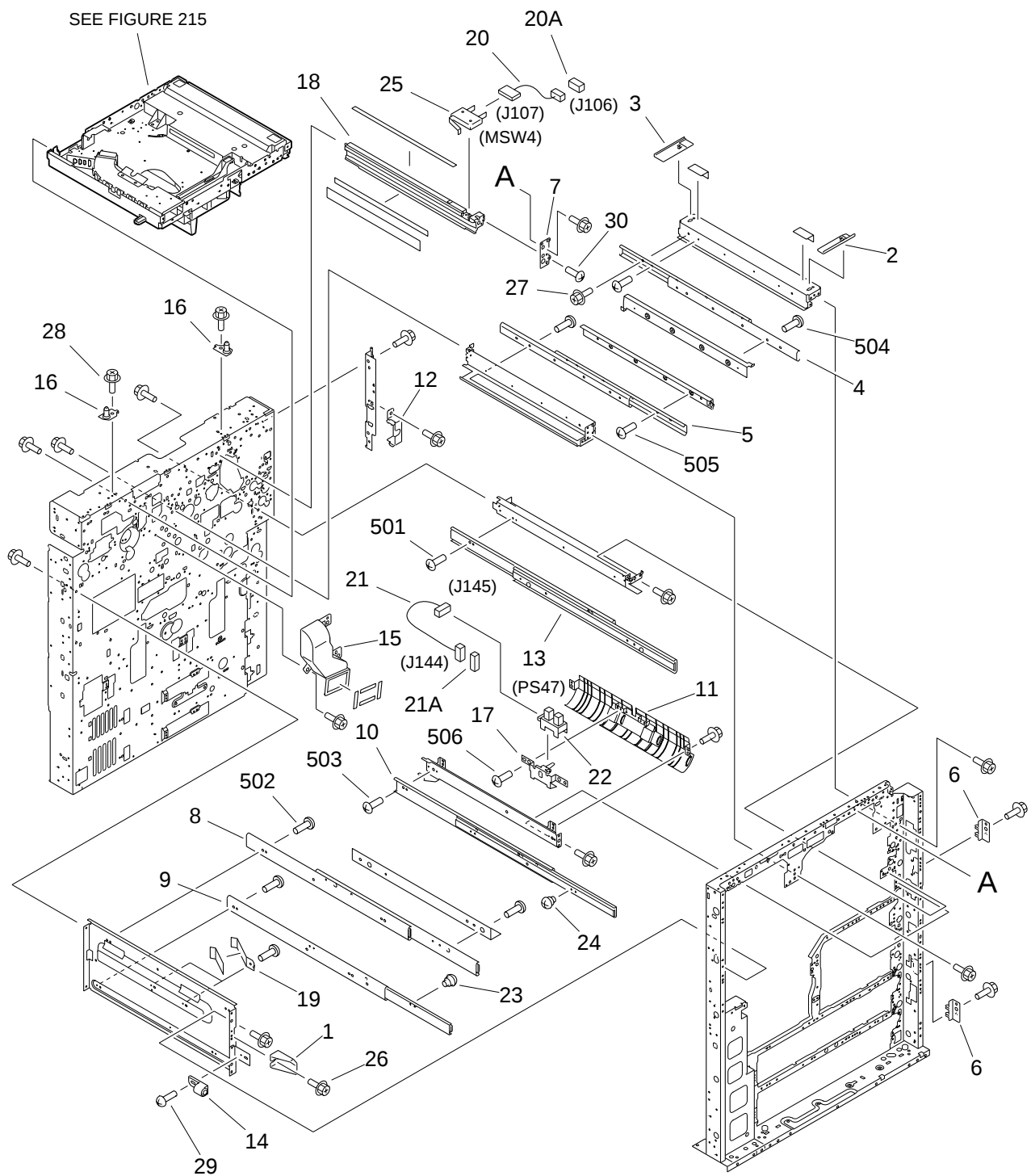


FIGURE & KEY NO.	PART NUMBER	R A N K	Q' T Y	DESCRIPTION	SERIAL NUMBER / REMARKS
103 -	NPN		RF	INTERNAL COMPONENTS 2	
1	FB2 - 8041 - 000		1	BLOCK, CLOSE	
2	FB4 - 1410 - 000		1	RAIL, SLIDE, FRONT	
3	FB4 - 1411 - 000		1	RAIL, SLIDE, REAR	
4	FB4 - 1418 - 000		1	RAIL, SLIDE	
5	FB4 - 1418 - 000		1	RAIL, SLIDE	
6	FB4 - 1421 - 000		2	MOUNT, LATCH	
7	FB4 - 1957 - 000		1	PLATE, RAIL POSITIONING	
8	FB4 - 2041 - 000		1	RAIL, SLIDE, FIXING/FEEDER	
9	FB4 - 2042 - 000		1	RAIL, SLIDE, DUPLEXING	
10	FB4 - 2042 - 000		1	RAIL, SLIDE, DUPLEXING	
11	FB4 - 3811 - 000		1	GUIDE, VERTICAL PATH	
12	FB4 - 7833 - 000		1	COVER, CONNECTOR, MULTI	
13	FB4 - 7845 - 000		1	RAIL, SLIDE, FIXING/FEEDER	
14	FF5 - 2930 - 000		1	MOUNT, MAGNET	
15	FF5 - 7654 - 000		1	DUCT, FEEDER JOINT	
16	FF5 - 7655 - 000		2	PLATE, LENS MOUNT POSITIONING	
17	FF5 - 8194 - 000		1	MOUNT, PAPER SENSOR	
18	FF5 - 8661 - 000		1	RAIL, PRIMARY, RIGHT	
19	FF5 - 8895 - 000		2	SPRING, LEAF	
20	FG6 - 1857 - 000		1	CABLE, SWITCH CONNECTING	J106,107
20 A	VS1 - 5057 - 002		1	CONNECTOR, SNAP TIGHT	J106
21	FG6 - 1896 - 000		1	CABLE, PATH SENSOR CONNECTING	J144,145
21 A	VS1 - 5057 - 003		1	CONNECTOR, SNAP TIGHT	J144
22	FH7 - 7462 - 000		1	PHOTO-INTERRUPTER	PS47 J145
23	FS2 - 9343 - 000		2	SCREW, STEPPED, M4	
24	FS2 - 9343 - 000		2	SCREW, STEPPED, M4	
25	WC4 - 0153 - 000		1	MICRO SWITCH	MSW4 J107
26	XA9 - 0628 - 000		2	SCREW, RS, M4X8	
27	XA9 - 0628 - 000		2	SCREW, RS, M4X8	

FIGURE 104 INTERNAL COMPONENTS 3

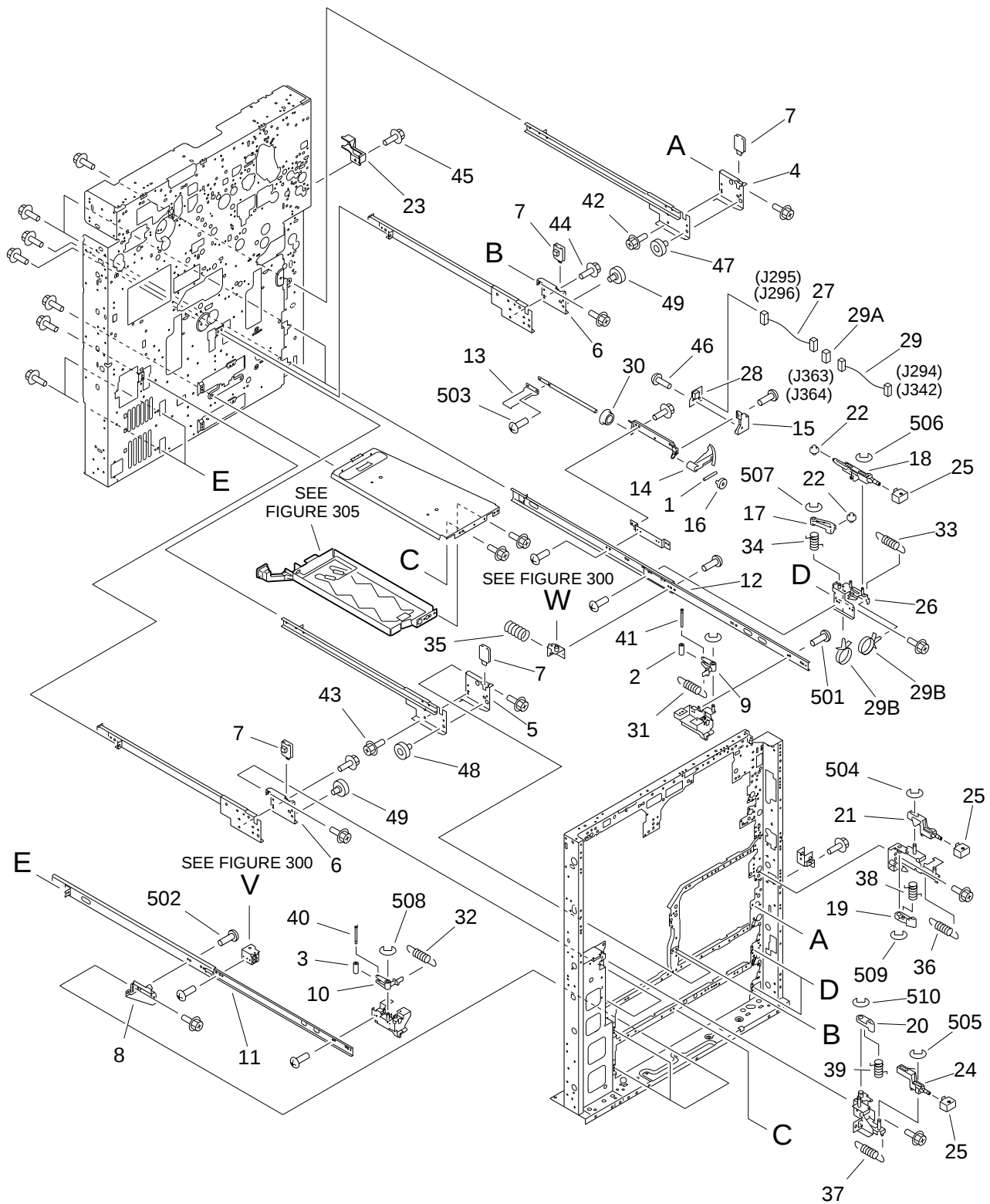


FIGURE & KEY NO.	PART NUMBER	R A N K	Q' T Y	DESCRIPTION	SERIAL NUMBER / REMARKS
104 -	NPN		RF	INTERNAL COMPONENTS 3	
1	FA5 - 2924 - 000		2	PIN,DOWEL	
2	FA9 - 1969 - 000		2	ROLLER, TRANSFER	
3	FA9 - 1969 - 000		2	ROLLER, TRANSFER	
4	FB2 - 7887 - 020		1	SUPPORT, RIGHT RAIL	
5	FB2 - 7887 - 020		1	SUPPORT, RIGHT RAIL	
6	FB2 - 7888 - 020		2	SUPPORT, LEFT RAIL	
7	FB2 - 8033 - 020		4	BLOCK, DECK RAIL STOP	
8	FB3 - 9345 - 000		2	SUPPORT, RAIL, LEFT FRONT	
9	FB3 - 9356 - 000		2	LEVER, CASSETTE, RIGHT	
10	FB4 - 0650 - 000		2	LEVER, CASSETTE, LEFT	
11	FB4 - 1341 - 000		2	RAIL, SLIDE, LEFT	
12	FB4 - 1342 - 000		2	RAIL, SLIDE, RIGHT	
13	FB4 - 1355 - 000		2	PLATE, LIFTING	
14	FB4 - 2018 - 000		2	GEAR, 16T	
15	FB4 - 2023 - 000		2	HOLDER, PAPER SENSOR PCB	
16	FB4 - 2024 - 000		2	COUPLING	
17	FB4 - 3699 - 000		2	ARM, CASSETTE RELEASE	
18	FB4 - 5255 - 000		2	BUTTON, CASSETTE RELEASE	
19	FB4 - 5269 - 000		1	ARM, CASSETTE RELEASE	
20	FB4 - 5269 - 000		1	ARM, CASSETTE RELEASE	
21	FB4 - 5270 - 000		1	BUTTON, RELEASE, RIGHT	
22	FB4 - 5335 - 000		4	ROLLER, CAM	
23	FB4 - 7834 - 000		1	COVER, CONNECTOR, CURL	
24	FB4 - 7841 - 000		1	BUTTON, RELEASE, LEFT	
25	FB4 - 7843 - 000		4	BUTTON	
26	FF5 - 7745 - 000		2	SUPPORT, RAIL, RIGHT FRONT	
27	FG6 - 1906 - 000		2	CABLE, CASSETTE PAPER SENSOR	J295,363 J296,364
28	FG6 - 1941 - 000		2	PAPER SENSOR PCB ASSEMBLY	
29	FG6 - 2334 - 000		2	CABLE, CASSETTE PAPER SENSOR	J294,363 J342,364

FIGURE & KEY NO.	PART NUMBER	R A N K	Q' T Y	DESCRIPTION	SERIAL NUMBER / REMARKS
104 - 29 A	VS1 - 5057 - 003		1	CONNECTOR, SNAP TIGHT	J363,364
29 B	WT2 - 5178 - 000		2	CLIP, CABLE	
30	FS5 - 1787 - 000		2	BUSHING	
31	FS6 - 2667 - 000		2	SPRING, TENSION	
32	FS6 - 2667 - 000		2	SPRING, TENSION	
33	FS6 - 2740 - 000		2	SPRING, TENSION	
34	FS6 - 2741 - 000		2	SPRING, TORSION	
35	FS6 - 2746 - 000		2	SPRING, COMPRESSION	
36	FS6 - 2986 - 000		1	SPRING, TENSION	
37	FS6 - 2986 - 000		1	SPRING, TENSION	
38	FS6 - 2987 - 000		1	SPRING, TORSION	
39	FS6 - 2987 - 000		1	SPRING, TORSION	
40	FS6 - 4243 - 000		2	SHAFT, ROLLER	
41	FS6 - 4243 - 000		2	SHAFT, ROLLER	
42	XA9 - 0628 - 000		1	SCREW,RS,M4X8	
43	XA9 - 0628 - 000		1	SCREW,RS,M4X8	
44	XA9 - 0628 - 000		2	SCREW,RS,M4X8	
45	XA9 - 0643 - 000	AR		SCREW,RS,M4X10	
46	XA9 - 0673 - 000		2	SCREW,M3X4.5	
47	XG9 - 0224 - 000		1	BEARING	
48	XG9 - 0224 - 000		1	BEARING	
49	XG9 - 0302 - 000		2	BEARING	
501	XB1 - 2400 - 409		14	SCREW,MACH.,TRUSS HEAD,M4X4	
502	XB1 - 2400 - 409		10	SCREW,MACH.,TRUSS HEAD,M4X4	
503	XB1 - 2400 - 609		6	SCREW,MACH.,TRUSS HEAD,M4X6	
504	XD2 - 1100 - 402		2	RING,E	
505	XD2 - 1100 - 402		2	RING,E	
506	XD2 - 1100 - 402		4	RING,E	
507	XD2 - 1100 - 502		4	RING,E	
508	XD2 - 1100 - 502		2	RING,E	

FIGURE 105 INTERNAL COMPONENTS 4

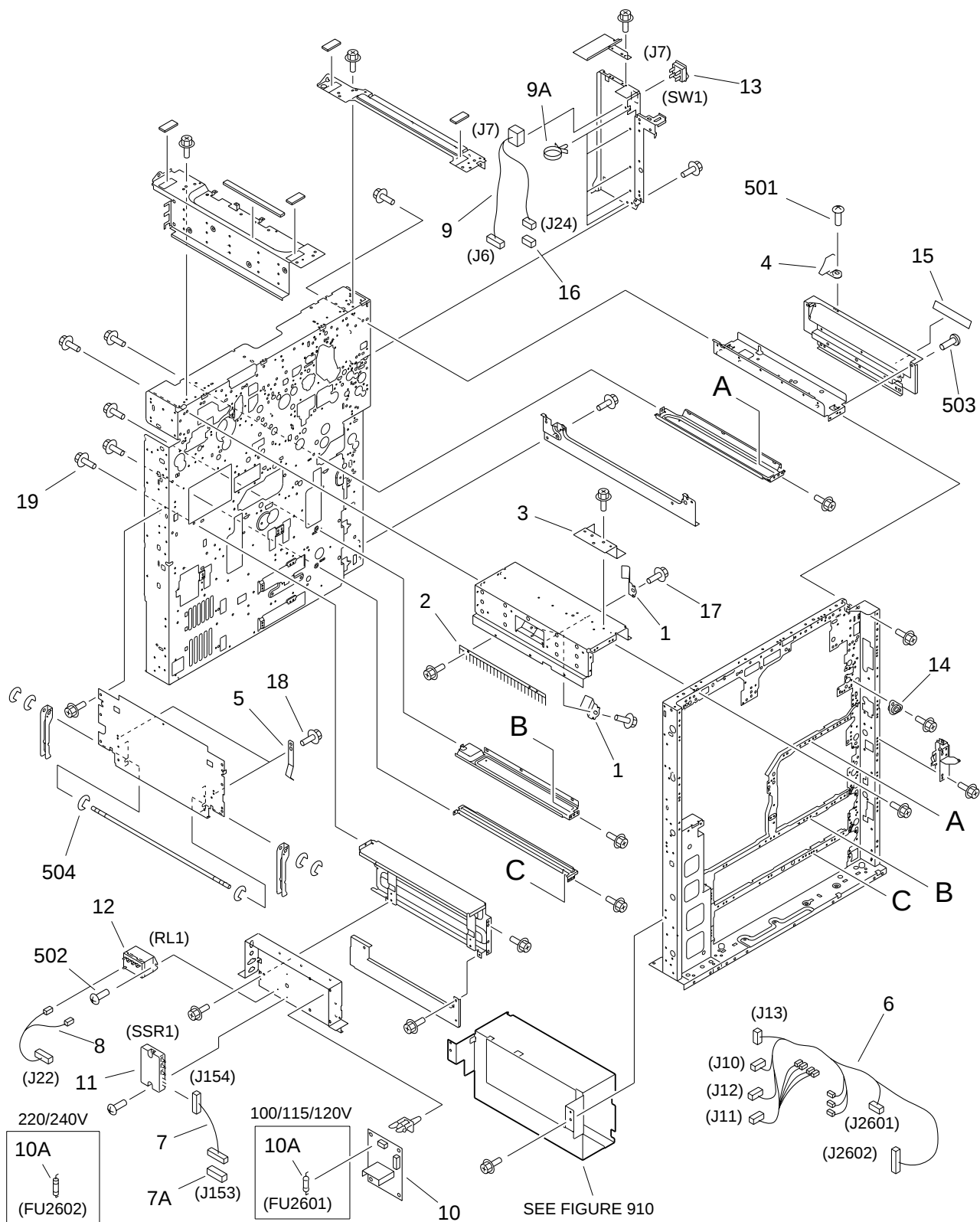


FIGURE & KEY NO.	PART NUMBER	R A N K	Q' T Y	DESCRIPTION	SERIAL NUMBER / REMARKS
105 -	NPN		RF	INTERNAL COMPONENTS 4	
1	FB2 - 7160 - 000		2	SPRING, LEAF	
2	FB2 - 8248 - 020		1	ELIMINATOR, STATIC CHARGE	
3	FB4 - 1513 - 000		1	COVER, LEVER	
4	FB4 - 1869 - 000		1	BLOCK, SHUTTER SLIDE	
5	FB4 - 9034 - 000		2	SPRING, LEAF	
6	FG6 - 1809 - 000		1	CABLE, AC UNIT, 2	100/115/120V J10-13,2601,2602
	FG6 - 1831 - 000		1	CABLE, AC UNIT, 2	220/240V J10-13,2601,2602
7	FG6 - 1811 - 000		1	CABLE, SSR CONNECTING	J153,154
7 A	VS1 - 5057 - 006		1	CONNECTOR, SNAP TIGHT	J153
8	FG6 - 1812 - 000		1	DC CABLE, AC RELAY	J22
9	FG6 - 1815 - 000		1	CABLE, MAIN SWITCH	J6,7,24
9 A	WT2 - 5565 - 000		5	CLAMP, CABLE	
10	FG6 - 1937 - 000		1	HEATER CONTROLLER PCB ASSEMBLY	110/115/120V
	FG6 - 1938 - 000		1	HEATER CONTROLLER PCB ASSEMBLY	220/240V
10 A	VD5 - 0322 - 501		1	FUSE, 2.5A 125V	100/115/120V FU2601
	VD7 - 1832 - 501		1	FUSE, 2.5A 250V	220/240V FU2602
11	FH4 - 5449 - 000		1	SSR	100V SSR1 J154
	FH4 - 6055 - 000		1	SSR	115/120V SSR1 J154
	FH4 - 6046 - 000		1	SSR	220/240V SSR1 J154
12	FH7 - 6208 - 000		1	RELAY, POWER	RL1
13	FH7 - 6209 - 000		1	SWITCH, MAIN	SW1 J7
14	FS5 - 1798 - 000		1	BUSHING	
15	FS6 - 8820 - 000		1	LABEL, "WARNING LASER"	100/120V
	FS5 - 8623 - 000		1	LABEL, "WARNING LASER"	115/220/240V
16	VS1 - 5057 - 002		1	CONNECTOR, SNAP TIGHT	J24
17	XA9 - 0628 - 000		2	SCREW,RS,M4X8	
18	XA9 - 0628 - 000		2	SCREW,RS,M4X8	
19	XA9 - 0643 - 000		AR	SCREW,RS,M4X10	
5 0 1	XB1 - 2300 - 609		1	SCREW,MACH.,TRUSS HEAD,M3X6	

FIGURE 106 MACHINE REAR PLATE 1

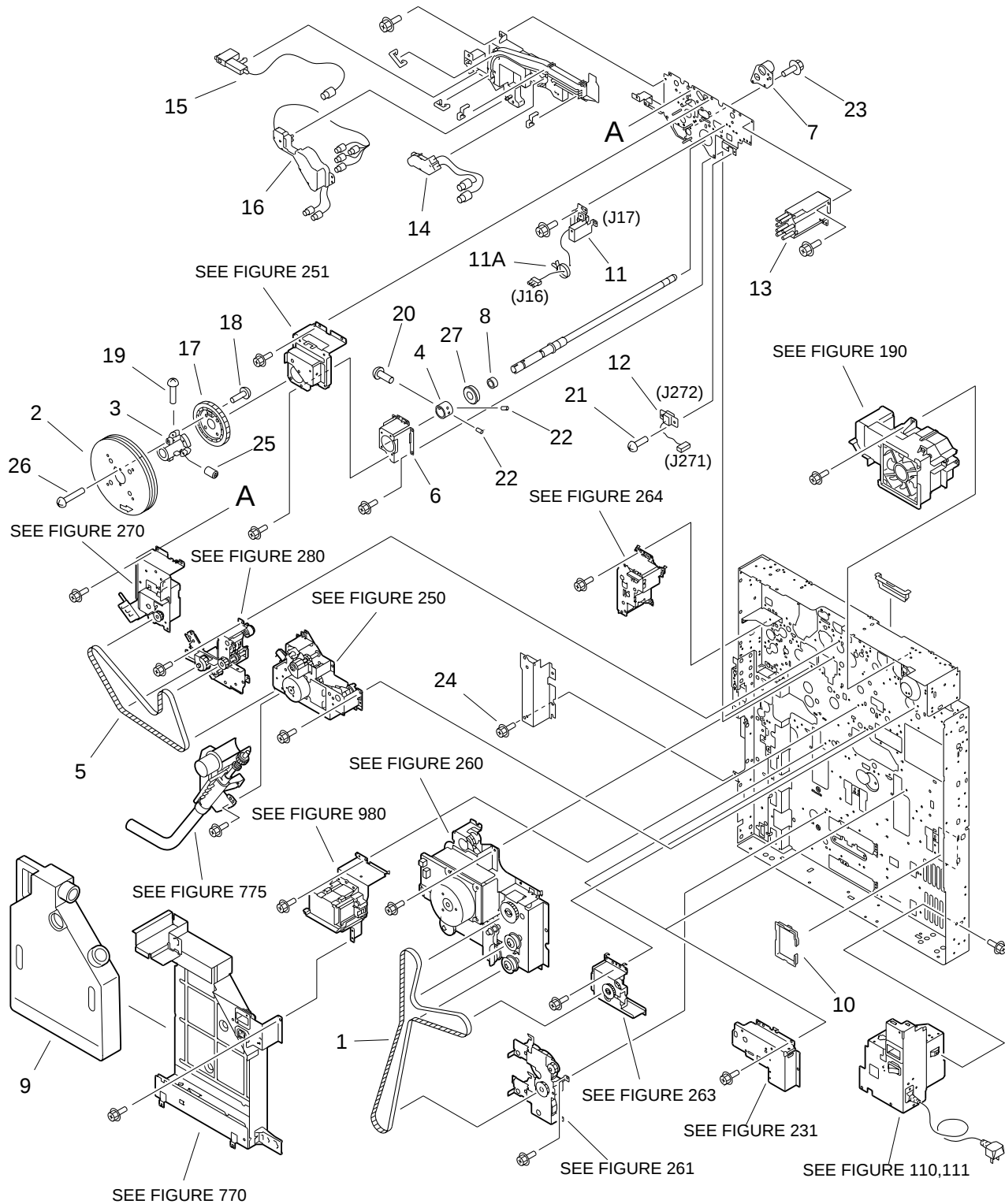


FIGURE & KEY NO.	PART NUMBER	R A N K	Q' T Y	DESCRIPTION	SERIAL NUMBER / REMARKS
106 -	NPN		RF	MACHINE REAR PLATE 1	
1	FB4 - 1354 - 000		1	BELT, DRIVE, PAPER PICK-UP	
2	FB4 - 1750 - 000		1	FLYWHEEL	
3	FB4 - 1751 - 000		1	SUPPORT, FLYWHEEL	
4	FB4 - 1753 - 000		1	COLLAR, THRUST STOP	
5	FB4 - 1755 - 000		1	BELT, TIMING, DEVELOPING	
6	FB4 - 1767 - 000		1	PLATE, BEARING SUPPORT, REAR	
7	FB4 - 1781 - 000		1	HOLDER, POSITIONING, REAR	
8	FB4 - 1801 - 000		1	SPACER, DRUM SHAFT	
9	FB4 - 1953 - 000		1	BOTTLE, WASTE TONER	
10	FB4 - 9032 - 000		1	COVER, EDGE	
11	FG6 - 1855 - 000		1	CABLE, DRUM HEATER CONNECTING	J16,17
11 A	WT2 - 5565 - 000		5	CLAMP, CABLE	
12	FG6 - 3569 - 000		1	CABLE, BIAS SEPARATION CLAW	J271,272
13	FH2 - 9232 - 000		1	JOINT CONNECTOR UNIT, 1	
14	FH2 - 9233 - 000		1	JOINT CONNECTOR UNIT, 2	
15	FH2 - 9235 - 000		1	JOINT CONNECTOR UNIT, 4	
16	FH2 - 9236 - 000		1	HOLDER, CONNECTOR	100/120V
	FH2 - 6807 - 000		1	HOLDER, CONNECTOR	220/240V
17	FS7 - 0011 - 000		1	GEAR, 90T	
18	XA9 - 0207 - 000		2	SCREW,M4X12	
19	XA9 - 0207 - 000		1	SCREW,M4X12	
20	XA9 - 0249 - 000		2	SCREW,M4X8	
21	XA9 - 0384 - 000		2	SCREW,TP,M3X8	
22	XA9 - 0427 - 000		2	SETSCREW,M4X8	
23	XA9 - 0628 - 000		14	SCREW,RS,M4X8	
24	XA9 - 0643 - 000		AR	SCREW,RS,M4X10	
25	XA9 - 1089 - 000		2	SETSCREW,M6X10	
26	XA9 - 1090 - 000		2	SCREW,W/WASHER,M5X25	
27	XG9 - 0248 - 000		1	BEARING, BALL, 6004ZZNR*C3	

FIGURE 107 MACHINE REAR PLATE 2

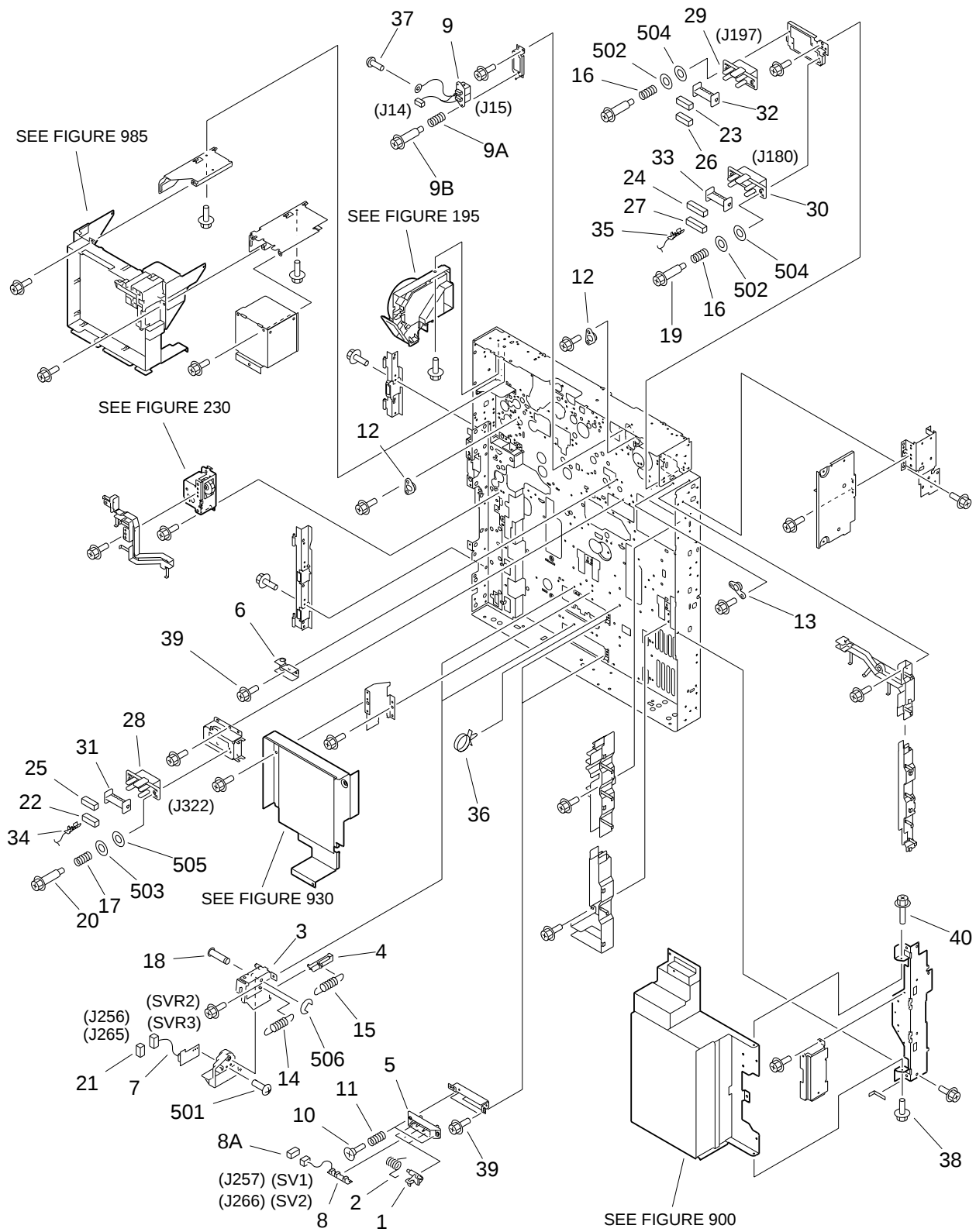


FIGURE & KEY NO.	PART NUMBER	R A N K	Q' T Y	DESCRIPTION	SERIAL NUMBER / REMARKS
107 -	NPN		RF	MACHINE REAR PLATE 2	
1	FB1 - 8735 - 000		4	ARM, SENSOR	
2	FB1 - 8737 - 000		4	SPRING, TORSION	
3	FB3 - 9362 - 000		2	MOUNT, VR HOLDER	
4	FB3 - 9363 - 000		2	SHAFT, SLIDE	
5	FB3 - 9364 - 000		2	HOLDER, SWITCH	
6	FF5 - 7665 - 000		1	HOLDER, STOP	
7	FG5 - 1957 - 000		2	CASSETTE VR PCB ASSEMBLY	SVR2,3 J256,265
8	FG5 - 8221 - 000		2	CASSETTE SENSOR PCB ASSEMBLY	SV1,2 J257,266
8 A	VS1 - 5057 - 004		2	CONNECTOR, SNAP TIGHT	J257,266
9	FG6 - 1904 - 000		1	CABLE, FIXING DRAWER CONNECT	J14,15
9 A	FS5 - 2964 - 000		2	SPRING, COMPRESSION	
9 B	FS5 - 9282 - 000		2	SCREW, STEPPED	
10	FS2 - 9327 - 000		4	SCREW,STEPPED,M4	
11	FS3 - 2044 - 000		4	SPRING, COMPRESSION	
12	FS5 - 1468 - 020		2	BUSHING, 2	
13	FS5 - 1804 - 000		1	BUSHING	
14	FS5 - 2322 - 000		2	SPRING, TENSION	
15	FS5 - 2323 - 020		2	SPRING, TENSION	
16	FS5 - 2965 - 000		4	SPRING, COMPRESSION	
17	FS5 - 2965 - 000		2	SPRING, COMPRESSION	
18	FS5 - 7128 - 000		2	SHAFT	
19	FS5 - 9282 - 000		4	SCREW, STEPPED	
20	FS5 - 9282 - 000		2	SCREW, STEPPED	
21	VS1 - 5057 - 003		2	CONNECTOR, SNAP TIGHT	J256,265
22	VS1 - 6313 - 012		1	CONNECTOR, 12P, FEMALE	J322
23	VS1 - 6313 - 013		1	CONNECTOR, 13P, FEMALE	J197
24	VS1 - 6313 - 020		1	CONNECTOR, 20P, FEMALE	J180
25	VS1 - 6314 - 012		1	CONNECTOR, 12P, FEMALE	J322
26	VS1 - 6314 - 013		1	CONNECTOR, 13P, FEMALE	J197

FIGURE & KEY NO.	PART NUMBER	R A N K	Q' T Y	DESCRIPTION	SERIAL NUMBER / REMARKS
107 - 27	VS1 - 6314 - 020		1	CONNECTOR, 20P, FEMALE	J180
28	VS1 - 6328 - 024		1	CONNECTOR, 24P, FEMALE	J322
29	VS1 - 6328 - 026		1	CONNECTOR, 26P, FEMALE	J197
30	VS1 - 6328 - 040		1	CONNECTOR, 40P, FEMALE	J180
31	VT2 - 5161 - 024		1	HOLDER, CONNECTOR, 24P	J322
32	VT2 - 5161 - 026		1	HOLDER, CONNECTOR, 26P	J197
33	VT2 - 5161 - 040		1	HOLDER, CONNECTOR, 40P	J180
34	WS3 - 5607 - 000		4	SOCKET CONTACT, 20-24AWG	J322
35	WS3 - 5607 - 000		2	SOCKET CONTACT, 20-24AWG	J180
36	WT2 - 5565 - 000		2	CLAMP, CABLE	
37	XA9 - 0265 - 000		1	SCREW,W/WASHER,TRUSS HEAD	
38	XA9 - 0629 - 000		1	SCREW,RS,M4X8	
39	XA9 - 0643 - 000	AR		SCREW,RS,M4X10	
40	XA9 - 0774 - 000		1	SCREW,RS,M4X16	
501	XB4 - 7400 - 809		2	SCREW,TAPPING,TRUSS HEAD,M4X8	
502	XD1 - 1103 - 633		4	SHIM	
503	XD1 - 1103 - 633		2	SHIM	
504	XD1 - 1104 - 133		4	SHIM	
505	XD1 - 1104 - 133		2	SHIM	
506	XD2 - 1100 - 502		2	RING,E	

FIGURE 108 MACHINE BOTTOM PLATE

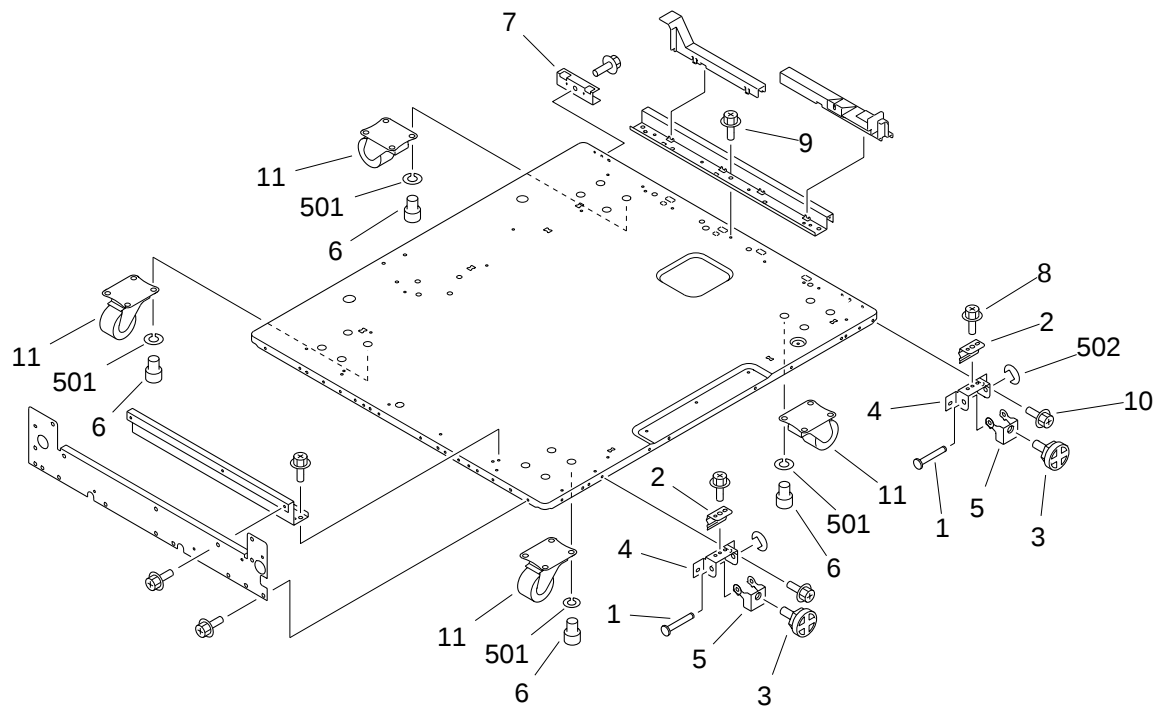
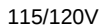


FIGURE & KEY NO.	PART NUMBER	R A N K	Q' T Y	DESCRIPTION	SERIAL NUMBER / REMARKS
108 -	NPN		RF	MACHINE BOTTOM PLATE	
1	FB2 - 7899 - 000		2	SHAFT, PIVOT, FRONT	
2	FB2 - 7900 - 000		2	SPRING, LEAF	
3	FB2 - 8506 - 000		2	ADJUSTER	
4	FB4 - 1334 - 000		2	PLATE, ADJUSTING, FRONT	
5	FB4 - 1339 - 000		2	PLATE, PIVOT	
6	FB4 - 1340 - 000		16	SCREW, ALLEN HEAD, M8X10	
7	FB4 - 7846 - 000		1	PLATE, WASTE TONER FIXED	
8	XA9 - 0628 - 000		2	SCREW, RS, M4X8	
9	XA9 - 0628 - 000		10	SCREW, RS, M4X8	
10	XA9 - 0643 - 000		AR	SCREW, RS, M4X10	
11	XZ9 - 0367 - 000		4	CASTER	
501	XD1 - 3100 - 805		16	WASHER, SPRING	
502	XD2 - 1100 - 502		2	RING, E	

POWER CORD TERMINAL ASSEMBLY (100/115/120V)



NOTE: This assembly does not include the part shown with key No.8.

FIGURE & KEY NO.	PART NUMBER	R A N K	Q' T Y	DESCRIPTION	SERIAL NUMBER / REMARKS
110 -	FG6 - 2347 - 000		1	POWER CORD TERMINAL ASSEMBLY	100V 20A
	FG6 - 2000 - 000		1	POWER CORD TERMINAL ASSEMBLY	100V 15A
	FG6 - 2348 - 000		1	POWER CORD TERMINAL ASSEMBLY	115/120V
	1 FB4 - 1542 - 000		1	SPACER, LATTICE CABLE	
	2 FB4 - 9343 - 000		1	COVER, SOCKET	100V

3	FG6 - 1813 - 000		1	CABLE, LATTICE, FINISHER	J48,151,152
3 A	VS1 - 5057 - 002		1	CONNECTOR, SNAP TIGHT	J48
3 B	VS1 - 5057 - 005		1	CONNECTOR, SNAP TIGHT	J151
4	FG6 - 1814 - 000		1	CABLE, AC, FINISHER	115/120V
5	FG6 - 1835 - 000		1	CABLE, POWER CORD TERMINAL, 1	115/120V

6	FG6 - 1860 - 000		1	CABLE, POWER CORD TERMINAL, 3	J4,25-27
6 A	WC1 - 5122 - 000	N	1	MICRO SWITCH	SW3
7	FG6 - 2342 - 000		1	CABLE, RELAY DC CONNECTING	J999
8	FH2 - 6552 - 000		1	COVER, CONNECTOR	SEE NOTE
9	FH2 - 6569 - 000		1	CORD, POWER, 125V 15A	100V 15A PLG1

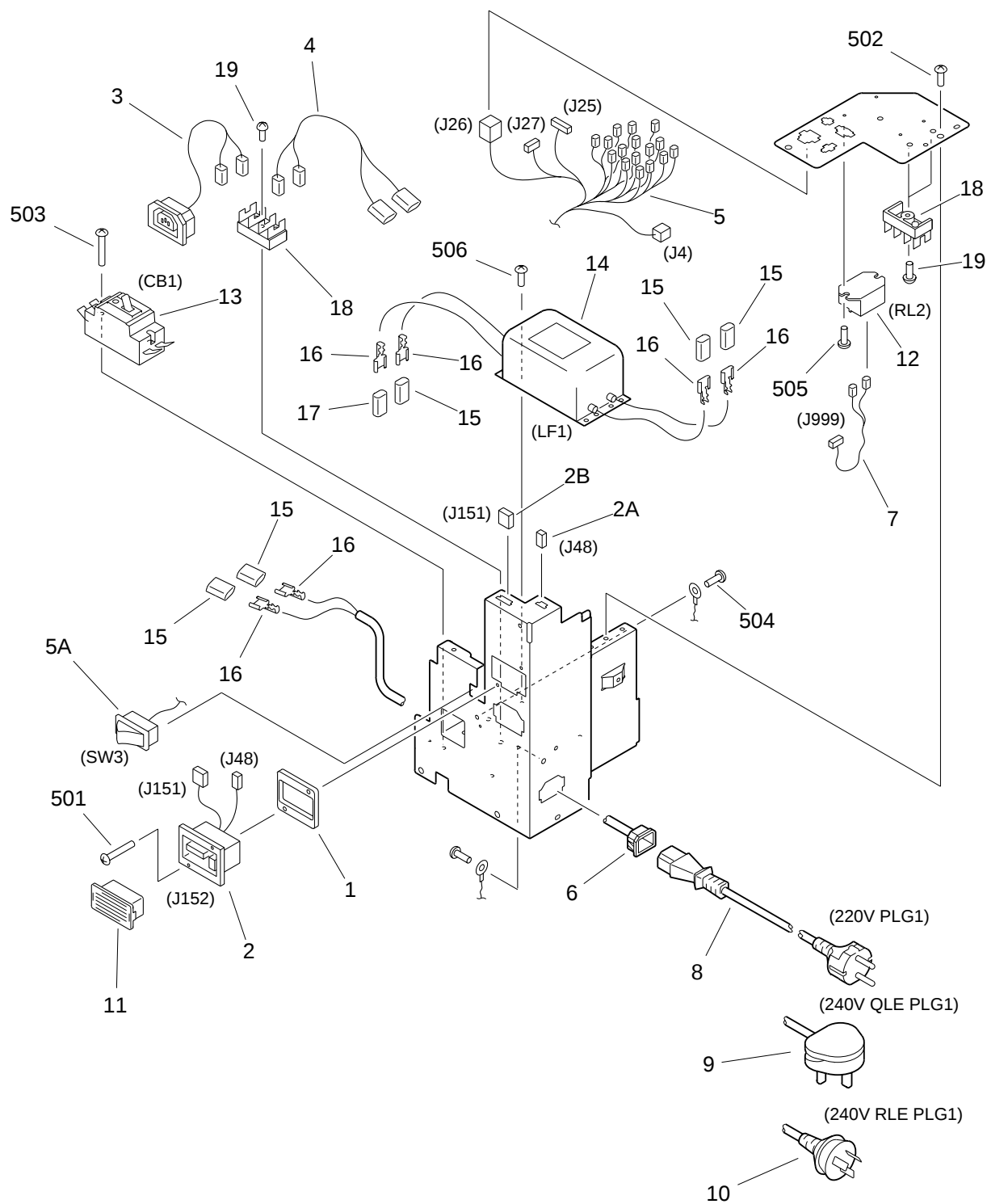
10	FH2 - 6570 - 000		1	CORD, POWER, 125V 20A	100V 20A PLG1
11	FH2 - 6571 - 000		1	CORD, POWER, 125V 20A	115/120V PLG1
12	FH7 - 6278 - 000		1	RELAY	RL2
13	FH7 - 7444 - 000		1	BREAKER, CIRCUIT	100V 20A/115/120V CB1
	FH7 - 7443 - 000		1	BREAKER, CIRCUIT	100V 15A CB1

14	FH7 - 9314 - 000		1	FILTER, NOISE	LF1
15	WS3 - 5610 - 000		5	CONNECTOR, 1P, FEMALE	
16	WS3 - 5613 - 000		6	SOCKET CONTACT, 10-14AWG	
17	WS3 - 5641 - 000		1	CONNECTOR, 1P, FEMALE	
18	WT1 - 5480 - 000		1	TERMINAL, RING	115/120V

19	WT1 - 5483 - 000		2	BASE, TERMINAL	
20	WT1 - 5483 - 000		1	BASE, TERMINAL	115/120V
21	XA9 - 0249 - 000		2	SCREW,M4X8	
22	XA9 - 0249 - 000		1	SCREW,M4X8	115/120V
23	XA9 - 0739 - 000		1	SCREW,TP,M4X8	

POWER CORD TERMINAL ASSEMBLY (220/240V)

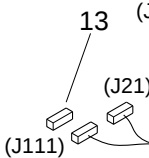
FIGURE 111



NOTE: This assembly does not include the parts shown with key No. 8, 9, 10, and 11.

FIGURE & KEY NO.	PART NUMBER	R A N K	Q' T Y	DESCRIPTION	SERIAL NUMBER / REMARKS
111 -	FG6 - 2349 - 000		1	POWER CORD TERMINAL ASSEMBLY	220/240V
1	FB4 - 1542 - 000		1	SPACER, LATTICE CABLE	
2	FG6 - 1813 - 000		1	CABLE, LATTICE, FINISHER	J48,151,152
2 A	VS1 - 5057 - 002		1	CONNECTOR, SNAP TIGHT	J48
2 B	VS1 - 5057 - 005		1	CONNECTOR, SNAP TIGHT	J151
3	FG6 - 1814 - 000		1	CABLE, AC, FINISHER	
4	FG6 - 1835 - 000		1	CABLE, POWER CORD TERMINAL, 1	
5	FG6 - 1860 - 000		1	CABLE, POWER CORD TERMINAL, 3	J4,25-27
5 A	WC1 - 5122 - 000	N	1	MICRO SWITCH	SW3
6	FG6 - 2327 - 000		1	CABLE, AC SOCKET	
7	FG6 - 2342 - 000		1	CABLE, RELAY DC CONNECTING	J999
8	FH2 - 5761 - 020		1	CORD, POWER	220V PLG1 SEE NOTE
9	FH2 - 5762 - 000		1	CORD, POWER	240V QLE PLG1 SEE NOTE
10	FH2 - 5763 - 000		1	CORD, POWER	240V RLE PLG1 SEE NOTE
11	FH2 - 6552 - 000		1	COVER, CONNECTOR	SEE NOTE
12	FH7 - 6278 - 000		1	RELAY	RL2
13	FH7 - 7445 - 000		1	BREAKER, CIRCUIT	CB1
14	FH7 - 9314 - 000		1	FILTER, NOISE	LF1
15	WS3 - 5610 - 000		5	CONNECTOR, 1P, FEMALE	
16	WS3 - 5613 - 000		6	SOCKET CONTACT, 10-14AWG	
17	WS3 - 5641 - 000		1	CONNECTOR, 1P, FEMALE	
18	WT1 - 5483 - 000		3	BASE, TERMINAL	
19	XA9 - 0249 - 000		3	SCREW,M4X8	
501	XB1 - 2301 - 006		2	SCREW,MACH.,TRUSS HEAD,M3X10	
502	XB1 - 2400 - 606		2	SCREW,MACH.,TRUSS HEAD,M4X6	
503	XB1 - 2402 - 009		2	SCREW,MACH.,TRUSS HEAD,M4X20	
504	XB2 - 7400 - 606		2	SCREW,W/WASHER,M4X6	
505	XB2 - 8400 - 809		2	SCREW,W/WASHER,M4X8	
506	XB6 - 7300 - 606		2	SCREW,TP,M3X6	

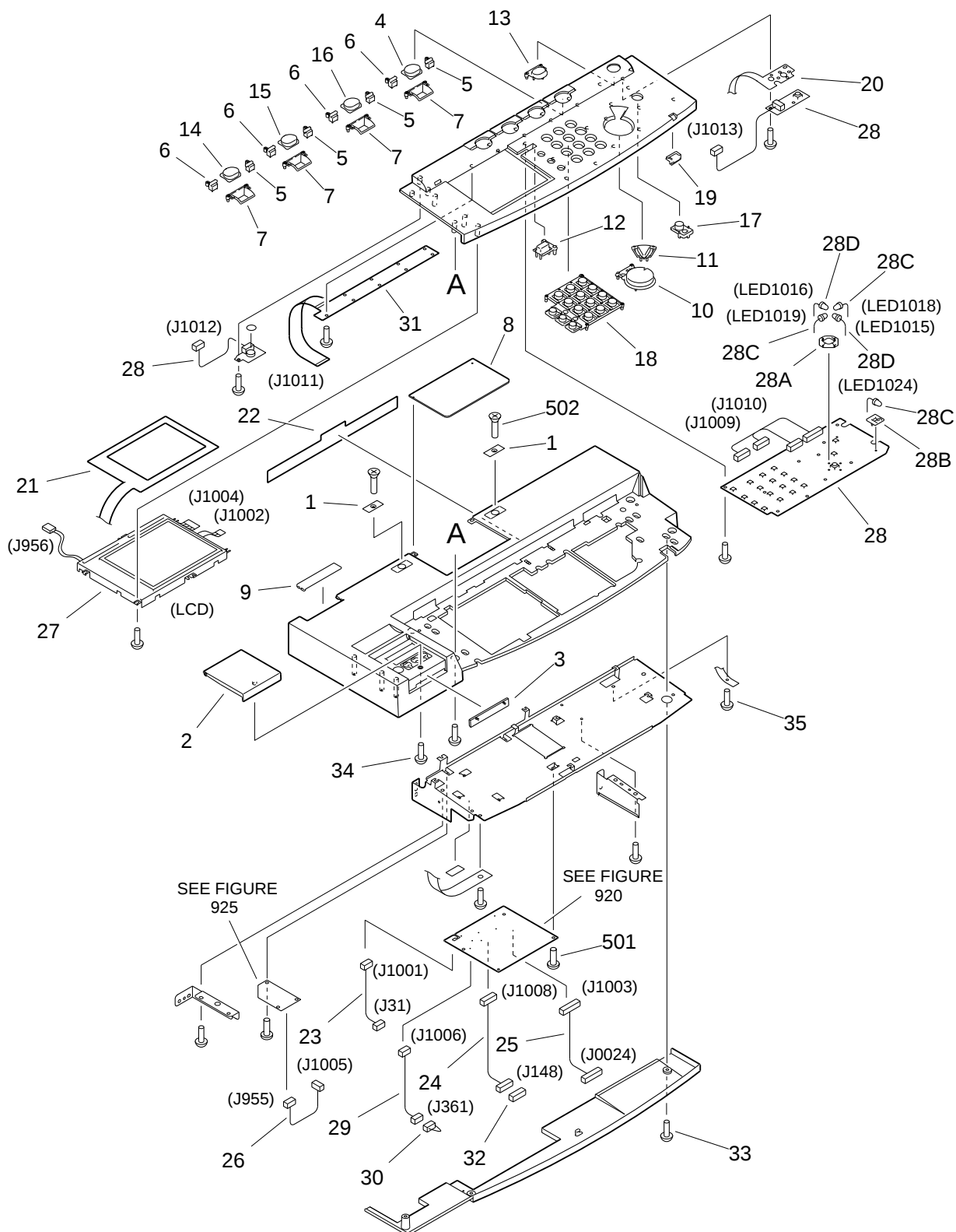
FIGURE 120



NOTE: This assembly does not include the part shown with key No.13.

FIGURE & KEY NO.	PART NUMBER	R A N K	Q' T Y	DESCRIPTION	SERIAL NUMBER / REMARKS
120 -	FG6 - 2239 - 000		1	DOOR SWITCH MOUNT ASSEMBLY	LLE,LLP,NLE,PLP,QLE RLE,SLE,ULE,NLZ PLE,TLE
	FG6 - 2300 - 000		1	DOOR SWITCH MOUNT ASSEMBLY	
	1 FB4 - 1432 - 000		1	HOLDER, DOOR SWITCH	
	2 FB4 - 1433 - 000		1	PLATE, DOOR SWITCH	
	3 FB4 - 1436 - 000		1	LEVER, ABSORPTION	
4	FB4 - 1557 - 000		1	SPRING, TORSION	ACCESSORY PLE,TLE ACCESSORY PLE,TLE J63,64 J8,9
5	FF5 - 7884 - 000		1	LEVER, CRANK	
6	FG2 - 5195 - 000		1	OPTION COUNTER PCB ASSEMBLY	
6 A	FF2 - 8212 - 000		1	CABLE, OPTION COUNTER PCB	
7	FG6 - 1816 - 000		1	CABLE, FRONT DOOR SWITCH, AC	
8	FG6 - 1817 - 000		1	CABLE, FRONT DOOR SWITCH, DC	J21,111,112
9	FG6 - 2325 - 000		1	COUNTER UNIT, COPY	CNT1,3 J121
9 A	VS1 - 5057 - 004		1	CONNECTOR, SNAP TIGHT	J121
10	FH6 - 3537 - 000		1	COUNTER, OPTION	ACCESSORY PLE,TLE CNT2 J64
11	FH7 - 6253 - 000		1	SWITCH, DOOR	SW2 J9
12	FS5 - 2928 - 000		1	SPRING, TENSION	SEE NOTE J111 MSW7 J112
13	VS1 - 5057 - 002		1	CONNECTOR, SNAP TIGHT	
14	WC4 - 0153 - 000		1	MICRO SWITCH	
15	XZ9 - 0251 - 000		1	CATCH, MAGNET	
501	XB6 - 7300 - 609		2	SCREW,TP,M3X6	
502	XD2 - 1100 - 642		1	RING,E	

FIGURE 130 CONTROL PANEL ASSEMBLY



NOTE1: This assembly includes the assemblies shown in Figure 920 and 925.

NOTE2: This assembly does not include the parts shown with key No.1, 8,9,32, and 502.

FIGURE & KEY NO.	PART NUMBER	R A N K	Q' T Y	DESCRIPTION	SERIAL NUMBER / REMARKS
130 -	FG6 - 1105 - 000		1	CONTROL PANEL ASSEMBLY	JAPANESE SEE NOTE 1
	FG6 - 2848 - 000		1	CONTROL PANEL ASSEMBLY	ENGLISH QLE SEE NOTE 1
	FG6 - 2850 - 000		1	CONTROL PANEL ASSEMBLY	FRENCH SEE NOTE 1
	FG6 - 2852 - 000		1	CONTROL PANEL ASSEMBLY	GERMAN SEE NOTE 1
	FG6 - 2854 - 000		1	CONTROL PANEL ASSEMBLY	ILLUSTRATION SEE NOTE 1
1	FG6 - 2858 - 000		1	CONTROL PANEL ASSEMBLY	ENGLISH NLE SEE NOTE 1
	FG6 - 1110 - 000		1	CONTROL PANEL ASSEMBLY	ENGLISH PLP,RLE,NLZ SEE NOTE 1
	FA3 - 9315 - 000		2	PLATE, COVER	SEE NOTE 2
	FB2 - 4234 - 000		1	COVER, CONTROL CARD	
	FB2 - 4236 - 000		1	PLATE, BLANKING	
4	FB3 - 2528 - 000		1	KEY TOP, FUNCTION, 3	JAPANESE
	FB4 - 3007 - 000		1	KEY TOP, FUNCTION, 3	ENGLISH PLP,QLE ENGLISH RLE,NLZ
	FB4 - 7864 - 000		1	KEY TOP, FUNCTION, 3	FRENCH
	FB4 - 7867 - 000		1	KEY TOP, FUNCTION, 3	GERMAN
	FB4 - 7871 - 000		1	KEY TOP, FUNCTION, 3	ILLUSTRATION
5	FB4 - 9762 - 000		1	KEY TOP, FUNCTION, 3	ENGLISH NLE
	FB3 - 2529 - 000		4	COVER, LED PANEL, RIGHT	
	FB3 - 2530 - 000		4	COVER, LED PANEL, LEFT	
	FB3 - 2542 - 000		4	BLOCK, REFLECTOR	
	FB4 - 2333 - 000		1	COVER, CHANGE	SEE NOTE 2
9	FB4 - 2343 - 000		1	PANEL, SERVICE	SEE NOTE 2
	FB4 - 2581 - 000		1	KEY TOP, COPY	
	FB4 - 2582 - 000		1	KEY TOP, STOP	
	FB4 - 2583 - 000		1	KEY TOP, RESET	
	FB4 - 2996 - 000		1	KEY TOP, POWER SUPPLY	
14	FB4 - 5273 - 000		1	KEY TOP, FUNCTION, A	JAPANESE
	FB4 - 5289 - 000		1	KEY TOP, FUNCTION, A	ENGLISH
	FB4 - 7861 - 000		1	KEY TOP, FUNCTION, A	FRENCH
	FB4 - 7865 - 000		1	KEY TOP, FUNCTION, A	GERMAN
	FB4 - 7868 - 000		1	KEY TOP, FUNCTION, A	ILLUSTRATION

FIGURE & KEY NO.	PART NUMBER	R A N K	Q' T Y	DESCRIPTION	SERIAL NUMBER / REMARKS
130 - 15	FB4 - 5274 - 000		1	KEY TOP, FUNCTION, B	JAPANESE
	FB4 - 5290 - 000		1	KEY TOP, FUNCTION, B	ENGLISH
	FB4 - 7862 - 000		1	KEY TOP, FUNCTION, B	FRENCH
	FB4 - 7866 - 000		1	KEY TOP, FUNCTION, B	GERMAN
	FB4 - 7869 - 000		1	KEY TOP, FUNCTION, B	ILLUSTRATION
16	FB4 - 5275 - 000		1	KEY TOP, FUNCTION, M	JAPANESE
	FB4 - 5291 - 000		1	KEY TOP, FUNCTION, M	ENGLISH/GERMAN
	FB4 - 7863 - 000		1	KEY TOP, FUNCTION, M	FRENCH
	FB4 - 7870 - 000		1	KEY TOP, FUNCTION, M	ILLUSTRATION
17	FB4 - 5276 - 000		1	KEY TOP, STANDBY	
18	FB4 - 5277 - 000		1	KEY TOP, NUMBERS	
19	FB4 - 5282 - 000		1	COVER, LAMP	
20	FB4 - 5292 - 000		1	PLATE GROUNDING	
21	FB4 - 6704 - 000		1	PLATE, GROUNDING	
22	FB4 - 9763 - 000		1	SHEET, LIGHT BLOCKING	
23	FG2 - 9937 - 000		1	CABLE, POWER SUPPLY CONNECTING	J31,1001
24	FG2 - 9938 - 000		1	CABLE,DC CONTROLLER CONNECTING	J148,1008
25	FG2 - 9939 - 000		1	CABLE, MOTHER BOARD CONNECTING	J0024,1003
26	FG2 - 9940 - 000		1	CABLE, INVERTER CONNECTING	J955,1005
27	FG6 - 0365 - 000		1	LCD CONTROL PANEL UNIT	LCD J956,1002,1004
28	FG6 - 1102 - 000		1	CONTROL PANEL PCB ASSEMBLY	J1009,1010,1012,1013
28 A	FB2 - 7575 - 000		1	HOLDER, LED	
28 B	FB2 - 7576 - 000		1	HOLDER, LED	
28 C	FH6 - 0767 - 000		3	LED UNIT	LED1018,1019,1024
28 D	FH6 - 0768 - 000		2	LED UNIT	LED1015,1016
29	FG6 - 3580 - 000		1	CABLE, CCV CONNECTING	J361,1006
30	FG6 - 3591 - 000		1	CCV SHORT CONNECTOR UNIT	J361
31	FH6 - 0744 - 000		1	FUNCTION SWITCH PCB ASSEMBLY	J1011
32	VS1 - 5057 - 005		1	CONNECTOR, SNAP TIGHT	SEE NOTE 2 J148
33	XA9 - 0591 - 000		27	SCREW,M3X8	

FIGURE 190 FIXING EXHAUST FAN ASSEMBLY

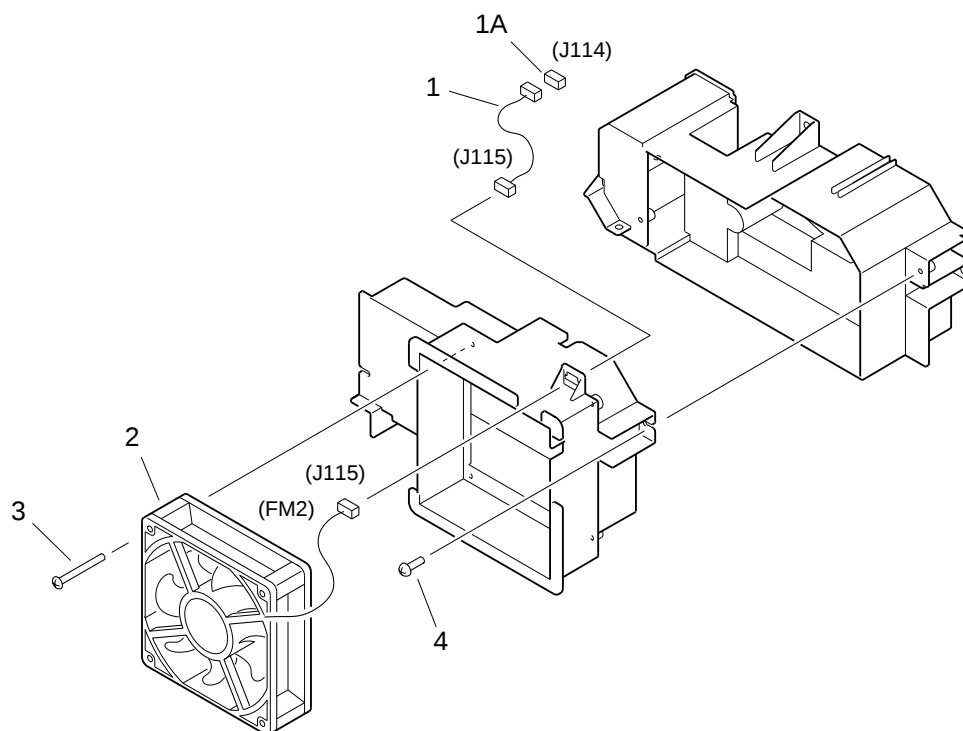


FIGURE & KEY NO.	PART NUMBER	R A N K	Q' T Y	DESCRIPTION	SERIAL NUMBER / REMARKS
190 -	FG6 - 2247 - 000		1	FIXING EXHAUST FAN ASSEMBLY	
1	FG6 - 1898 - 000		1	CABLE, EXHAUST FAN CONNECTING	J114,115
1A	VS1 - 5057 - 003		1	CONNECTOR, SNAP TIGHT	J114
2	FH6 - 1545 - 000		1	FAN, COOLING	FM2 J115
3	XA9 - 0189 - 000		4	SCREW,M4X50	
4	XA9 - 0605 - 000		2	SCREW,M4X8	

FIGURE 194 SCANNER COOLING FAN ASSEMBLY

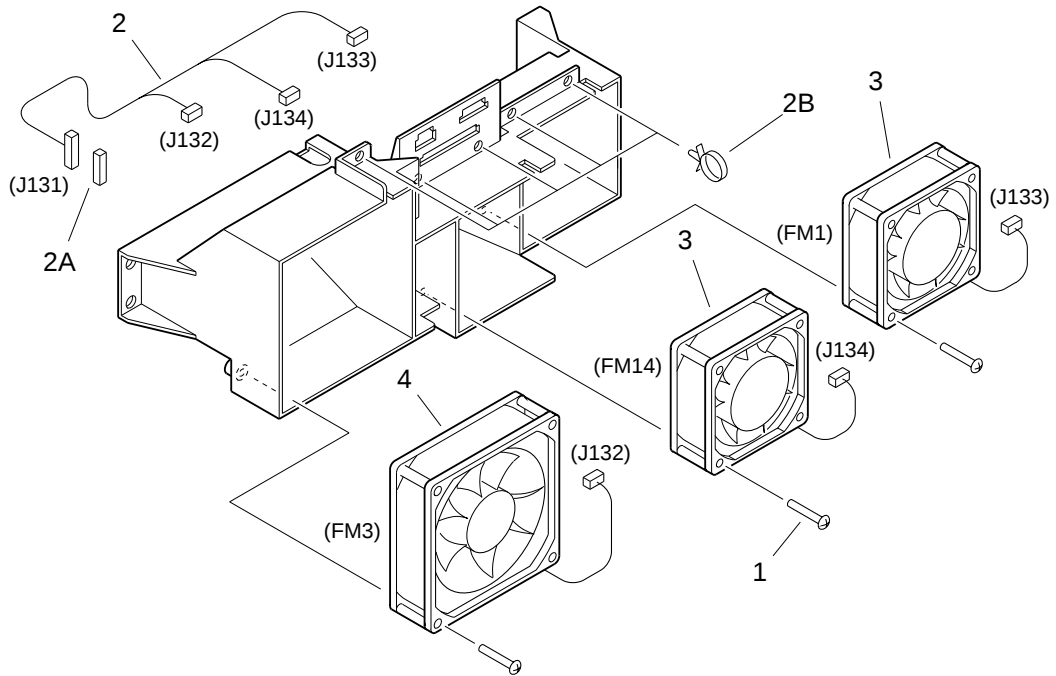


FIGURE & KEY NO.	PART NUMBER	R A N K	Q' T Y	DESCRIPTION	SERIAL NUMBER / REMARKS
194 -	FG6 - 1997 - 000		1	SCANNER COOLING FAN ASSEMBLY	
1	FA9 - 3622 - 000		6	SCREW,TAPPING, PAN HEAD,M4X35	
2	FG6 - 1895 - 000		1	CABLE, THREE FANS	J131-134
2 A	VS1 - 6318 - 009		1	CONNECTOR, SNAP TIGHT	J131
2 B	WT2 - 5178 - 000		5	CLIP, CABLE	
3	FH6 - 1544 - 000		2	FAN, COOLING	FM1,14 J133,134
4	FH6 - 1546 - 000		1	FAN, COOLING	FM3 J132

FIGURE 195 DRUM INTAKE FAN ASSEMBLY

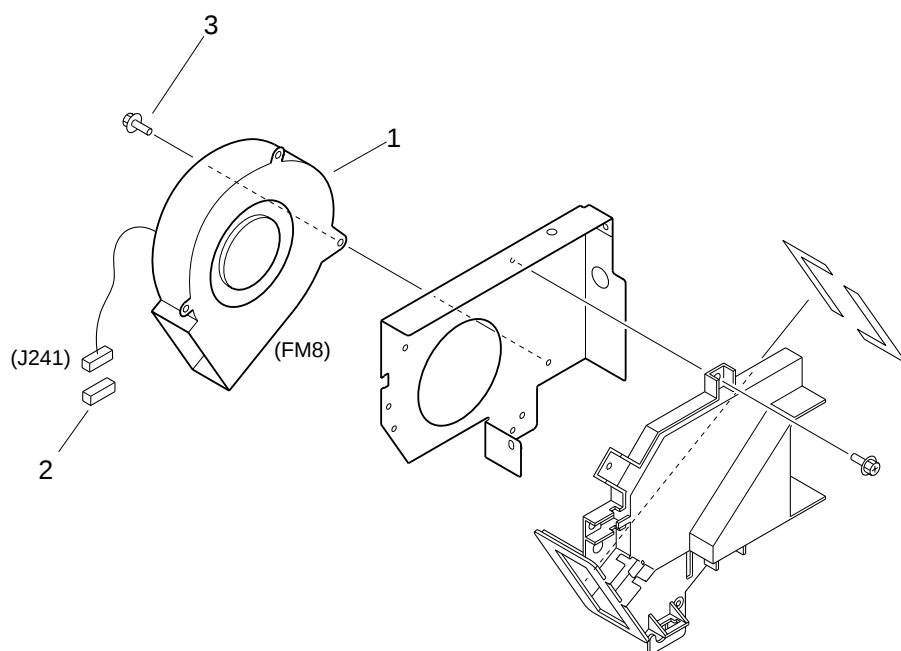


FIGURE & KEY NO.	PART NUMBER	R A N K	Q' T Y	DESCRIPTION	SERIAL NUMBER / REMARKS
195 -	FG6 - 1987 - 000		1	DRUM INTAKE FAN ASSEMBLY	
1	FH6 - 1550 - 000		1	FAN, INTAKE	FM8 J241
2	VS1 - 5057 - 003		1	CONNECTOR, SNAP TIGHT	J241
3	XA9 - 0628 - 000		6	SCREW,RS,M4X8	

FIGURE 210 LENS MOUNT ASSEMBLY(1/2)

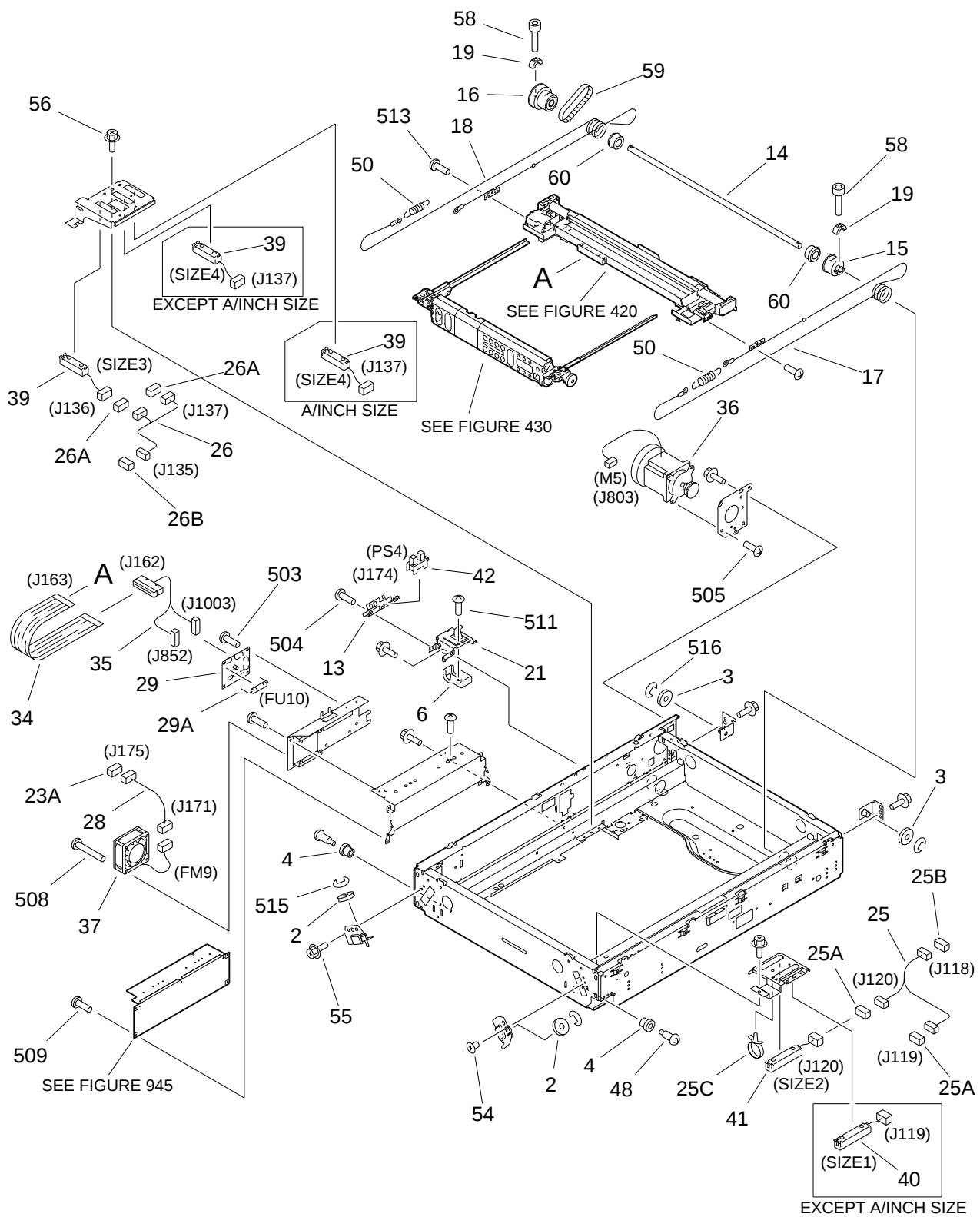


FIGURE 210 LENS MOUNT ASSEMBLY(2/2)

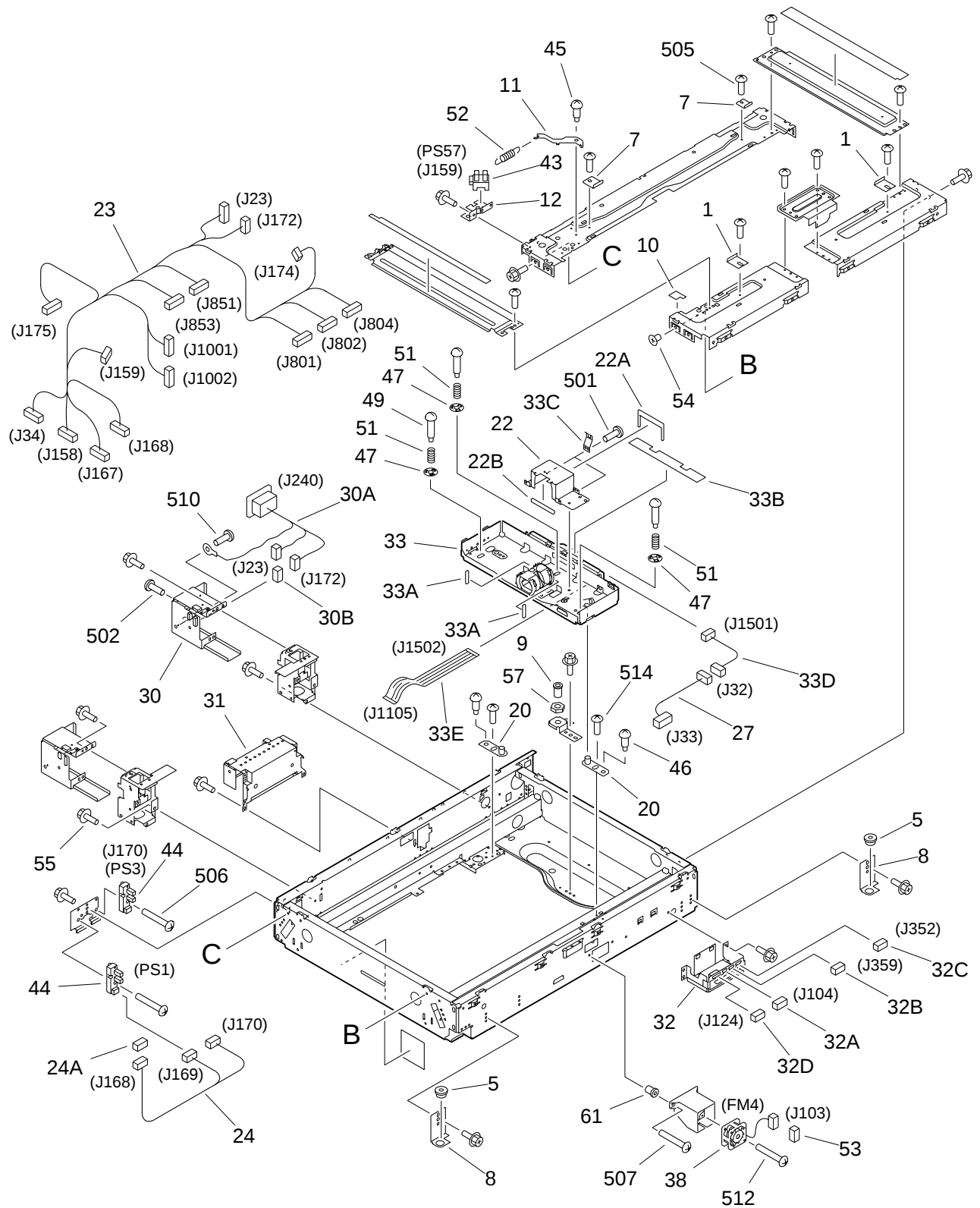


FIGURE & KEY NO.	PART NUMBER	R A N K	Q' T Y	DESCRIPTION	SERIAL NUMBER / REMARKS
210 -	NPN		RF	LENS MOUNT ASSEMBLY	
1	FA6 - 5642 - 000		2	RETAINER, GLASS	
2	FB1 - 7109 - 000		2	PULLEY	
3	FB1 - 7109 - 000		2	PULLEY	
4	FB1 - 7112 - 000		2	ROLLER, WIRE	
5	FB2 - 6310 - 000		2	BUSHING, RUBBER	
6	FB2 - 8167 - 000		1	COVER, SENSOR	
7	FB4 - 0715 - 000		2	PLATE, GLASS STOP	
8	FB4 - 1428 - 000		2	PLATE, FIXING	
9	FB4 - 1734 - 000		1	SCREW, ADJUSTING	
10	FB4 - 1744 - 000		1	SHEET, PROTECTIVE	
11	FB4 - 2358 - 000		1	LEVER, GLASS SENSOR	
12	FB4 - 2360 - 000		1	HOLDER, SENSOR	
13	FB4 - 2366 - 000		1	HOLDER, SENSOR	
14	FB4 - 2376 - 000		1	SHAFT, SCANNER DRIVE	
15	FB4 - 2378 - 000		1	PULLEY, DRIVE, FRONT	
16	FB4 - 2379 - 000		1	PULLEY, DRIVE, REAR	
17	FB4 - 2380 - 000		1	WIRE, SCANNER, FRONT	
18	FB4 - 2381 - 000		1	WIRE, SCANNER, REAR	
19	FB4 - 2384 - 000		2	LOCK, PULLEY	
20	FF5 - 2173 - 000		2	PLATE, POSITIONING	
21	FF5 - 7883 - 000		1	PLATE, SENSOR ARM SUPPORT	
22	FF5 - 7938 - 000		1	COVER, CCD	
22 A	FB4 - 1712 - 000		1	SEAL, CCD COVER, CCD	
22 B	FB4 - 1714 - 000		1	SEAL, CCD COVER, UPPER	
23	FG6 - 1823 - 000		1	CABLE, REAR UPPER	J23,34,158,159,167 J168,172,174,175,801 J802,804,851,853 J1001,1002
23 A	VS1 - 5057 - 003		1	CONNECTOR, SNAP TIGHT	J175
24	FG6 - 1824 - 000		1	CABLE, HOME POSITION SENSOR	J168-170
24 A	VS1 - 5057 - 006		1	CONNECTOR, SNAP TIGHT	J168

FIGURE & KEY NO.	PART NUMBER	R A N K	Q' T Y	DESCRIPTION	SERIAL NUMBER / REMARKS
210 - 25	FG6 - 1827 - 000		1	CABLE, SIZE SENSOR 1/2	J118-120
25 A	VS1 - 5057 - 003		2	CONNECTOR, SNAP TIGHT	J119,120
25 B	VS1 - 5057 - 006		1	CONNECTOR, SNAP TIGHT	J118
25 C	WT2 - 5178 - 000		1	CLIP, CABLE	
26	FG6 - 1828 - 000		1	CABLE, SIZE SENSOR 3/4	J135-137
26 A	VS1 - 5057 - 003		2	CONNECTOR, SNAP TIGHT	J136,137
26 B	VS1 - 6318 - 006		1	CONNECTOR, SNAP TIGHT	J135
27	FG6 - 1859 - 000		1	CABLE, POWER SUPPLY CONNECTING	J32,33
28	FG6 - 1893 - 000		1	CABLE, INVERTER FAN CONNECTING	J171,175
29	FG6 - 1942 - 000		1	EXPOSURE CONTROL PCB ASSEMBLY	
29 A	VD7 - 1622 - 001		1	FUSE, 2A, 60V	FU10
30	FG6 - 2027 - 000		1	DF CONNECTOR MOUNT UNIT	
30 A	FG6 - 1825 - 000		1	CABLE, LATTICE, RF	J23,172,240
30 B	VS1 - 5057 - 007		1	CONNECTOR, SNAP TIGHT	J172
31	FG6 - 2033 - 000		1	SCANNER MOTOR DRIVER PCB ASS'Y	
32	FG6 - 2034 - 000		1	PC INTERFACE PCB ASSEMBLY	
32 A	VS1 - 5057 - 002		1	CONNECTOR, SNAP TIGHT	J104
32 B	VS1 - 6318 - 004		1	CONNECTOR, SNAP TIGHT	J359
32 C	VS1 - 6318 - 005		1	CONNECTOR, SNAP TIGHT	J352
32 D	VS1 - 6318 - 009		1	CONNECTOR, SNAP TIGHT	J124
33	FG6 - 2046 - 000		1	CCD UNIT	
33 A	FB4 - 1713 - 000		2	SEAL, CCD COVER, SIDE	
33 B	FB4 - 1715 - 000		1	SHEET, LIGHT-BLOCKING	
33 C	FB4 - 1740 - 000		2	SPRING, LEAF	
33 D	FG6 - 1822 - 000		1	CABLE, CCD CONNECTING	J32,1501
33 E	FH2 - 6628 - 000		1	CABLE, FLAT, IP-CCD	J1105,1502
34	FH2 - 6452 - 000		1	CABLE, FLUORESCENT LAMP	J162,163
35	FH2 - 6574 - 000		1	CABLE, FLUORESCENT	J162,852,1003
36	FH6 - 1537 - 000		1	MOTOR, STEPPING	M5 J803
37	FH6 - 1544 - 000		1	FAN, COOLING	FM9 J171

FIGURE & KEY NO.	PART NUMBER	R A N K	Q' T Y	DESCRIPTION	SERIAL NUMBER / REMARKS
210 - 38	FH6 - 1547 - 000		1	FAN, COOLING	FM4 J103
39	FH7 - 7423 - 000		2	SENSOR, DOCUMENT, REAR	SIZE3,4 J136,137
40	FH7 - 7424 - 000		1	SENSOR, DOCUMENT, FRONT	EXCEPT A/INCH SIZE SIZE1 J119
41	FH7 - 7424 - 000		1	SENSOR, DOCUMENT, FRONT	SIZE2 J120
42	FH7 - 7462 - 000		1	PHOTO-INTERRUPTER	PS4 J174
43	FH7 - 7462 - 000		1	PHOTO-INTERRUPTER	PS57 J159
44	FH7 - 7485 - 000		2	PHOTO-INTERRUPTER	PS1,3 J169,170
45	FS1 - 9002 - 000		1	SCREW,STEPPED,M4	
46	FS2 - 9267 - 000		2	SCREW,STEPPED,M4	
47	FS5 - 6684 - 000		3	PLATE, CCD SPRING	
48	FS5 - 9219 - 000		2	SCREW, STEPPED, M4	
49	FS5 - 9491 - 000		3	SCREW, STEPPED, M4	
50	FS6 - 2737 - 000		2	SPRING, TENSION	
51	FS6 - 2761 - 000		3	SPRING, COMPRESSION	
52	FS6 - 2894 - 000		1	SPRING, TENSION	
53	VS1 - 5057 - 003		1	CONNECTOR, SNAP TIGHT	J103
54	XA9 - 0271 - 000		3	SCREW,M4X6	
55	XA9 - 0628 - 000		51	SCREW,RS,M4X8	
56	XA9 - 0643 - 000	AR		SCREW,RS,M4X10	
57	XA9 - 0965 - 000		1	NUT,HEX,M10X5	
58	XA9 - 1092 - 000		2	SCREW,ALLEN HEAD,M4X20	
59	XF9 - 0680 - 000		1	BELT, DRIVE	
60	XG9 - 0018 - 000		2	BEARING, BALL, 6000ZZNRC3	
61	XH9 - 0006 - 000		2	BUSHING ,RUBBER, (WITH M4 NUT)	
501	XB1 - 2300 - 409		2	SCREW,MACH.,TRUSS HEAD,M3X4	
502	XB1 - 2300 - 607		2	SCREW,MACH.,TRUSS HEAD,M3X6	
503	XB1 - 2300 - 609		4	SCREW,MACH.,TRUSS HEAD,M3X6	
504	XB1 - 2400 - 609		2	SCREW,MACH.,TRUSS HEAD,M4X6	
505	XB1 - 2400 - 609		16	SCREW,MACH.,TRUSS HEAD,M4X6	
506	XB1 - 2401 - 209		2	SCREW,MACH.,TRUSS HEAD,M4X12	

FIGURE & KEY NO.	PART NUMBER	R A N K	Q' T Y	DESCRIPTION	SERIAL NUMBER / REMARKS
210 - 507	XB1 - 2401 - 409		2	SCREW,MACH.,TRUSS HEAD,M4X14	
508	XB1 - 2403 - 009		2	SCREW,MACH.,TRUSS HEAD,M4X30	
509	XB2 - 4300 - 607		6	SCREW,W/WASHER,M3X6	
510	XB2 - 7400 - 607		1	SCREW,W/WASHER,M4X6	
511	XB4 - 7300 - 809		1	SCREW,TAPPING,TRUSS HEAD,M3X8	
512	XB4 - 7303 - 009		2	SCREW,TAPPING,TRUSS HEAD,M3X30	
513	XB6 - 7300 - 609		8	SCREW,TP,M3X6	
514	XB6 - 7400 - 609		2	SCREW,TP,M4X6	
515	XD2 - 1100 - 642		2	RING,E	
516	XD2 - 1100 - 642		2	RING,E	

FIGURE 215 SCANNER MOUNT ASSEMBLY

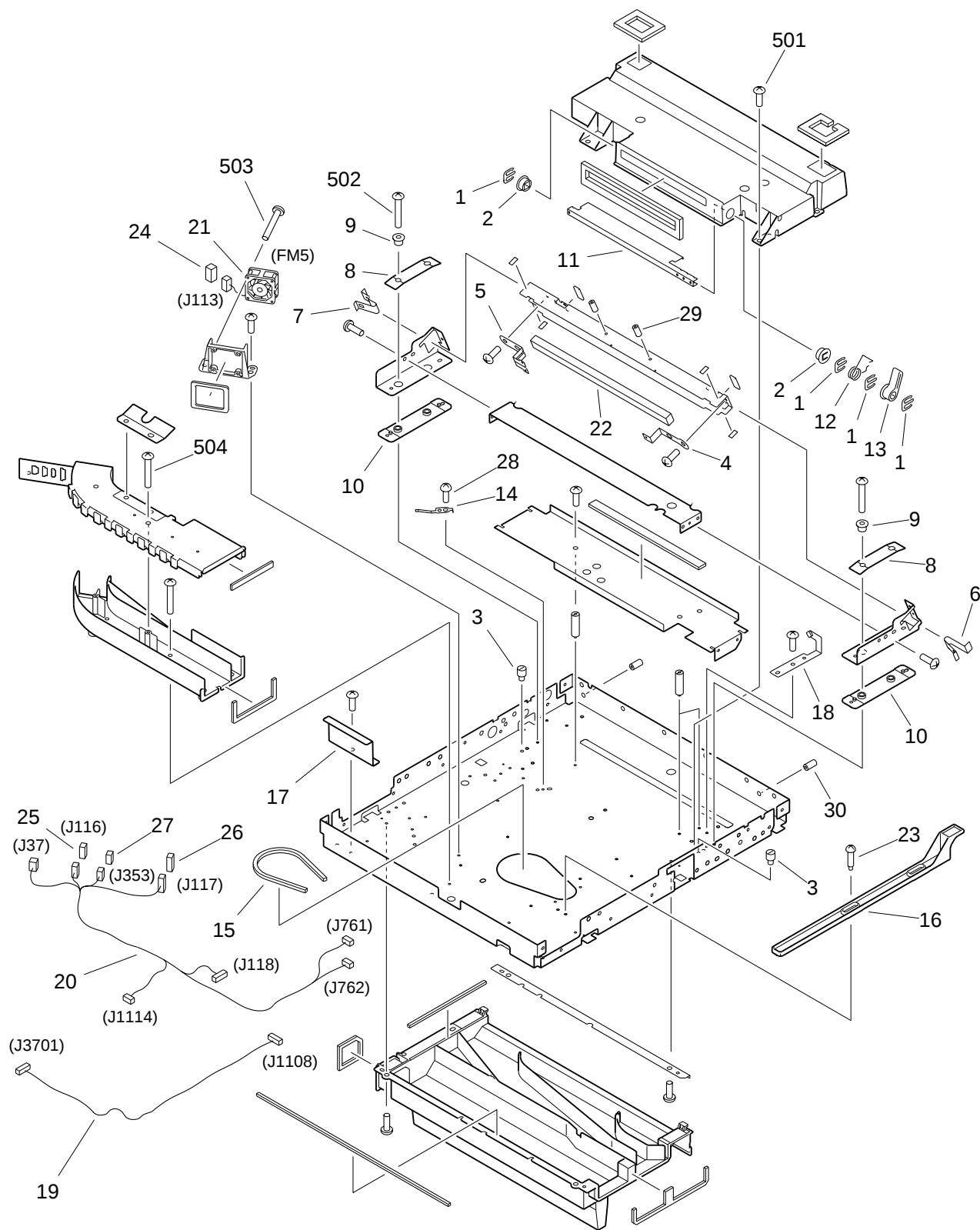
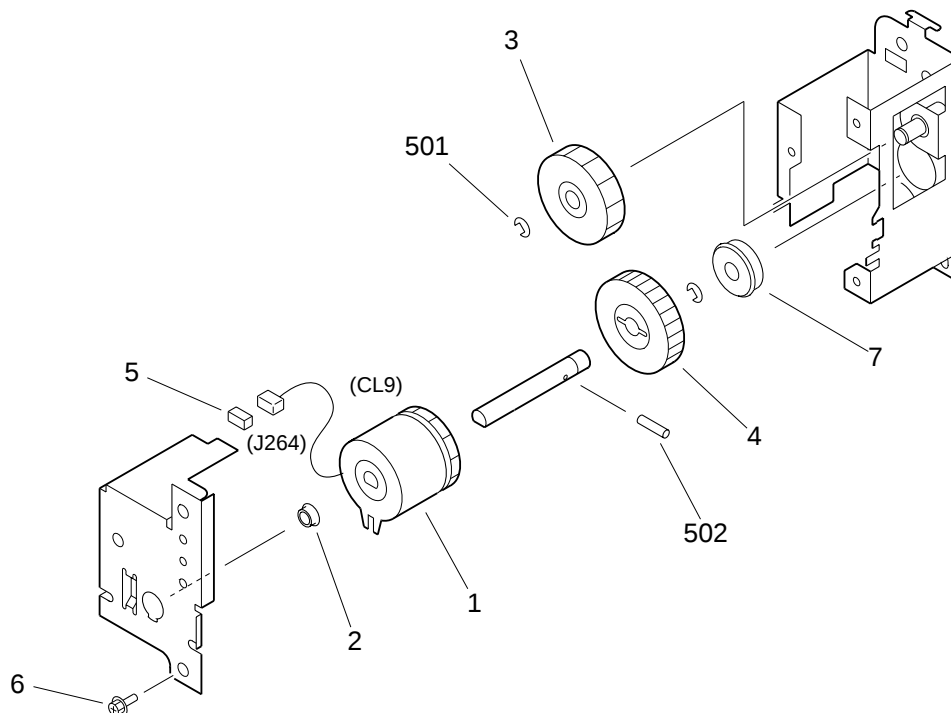


FIGURE & KEY NO.	PART NUMBER	R A N K	Q' T Y	DESCRIPTION	SERIAL NUMBER / REMARKS
215 -	NPN		RF	SCANNER MOUNT ASSEMBLY	
1	FA2 - 8361 - 000		4	RETAINER	
2	FB2 - 1382 - 000		2	COLLAR	
3	FB4 - 1512 - 000		2	PIN, MIRROR SUPPORT	
4	FB4 - 1521 - 000		1	SPRING, LEAF, FRONT	
5	FB4 - 1522 - 000		1	SPRING, LEAF, REAR	
6	FB4 - 1527 - 000		1	SPRING, MIRROR, FRONT	
7	FB4 - 1528 - 000		1	SPRING, MIRROR, REAR	
8	FB4 - 1532 - 000		2	SPRING, LEAF	
9	FB4 - 1533 - 000		4	SPACER	
10	FB4 - 1534 - 000		2	PLATE, SUPPORT	
11	FB4 - 1538 - 000		1	PLATE, SHUTTER	
12	FB4 - 1539 - 000		1	SPRING, TORSION	
13	FB4 - 1540 - 000		1	ARM, SHUTTER	
14	FB4 - 1546 - 000		1	PLATE, GROUNDING	
15	FB4 - 1550 - 000		1	CUSHION, RUBBER	
16	FB4 - 1554 - 000		1	PLATE, SHUTTER SLIDE	
17	FB4 - 1564 - 000		1	COVER, IMAGE PROCESSOR CABLE	
18	FF5 - 7717 - 000		1	MIRROR, BEAM DETECTOR	
19	FG6 - 1821 - 000		1	CABLE, BEAM DETECT	J1108,3701
20	FG6 - 1826 - 000		1	CABLE, LENS MOUNT INTERNAL	J37,116,117,118 J353,761,762,1114
21	FH6 - 1547 - 000		1	FAN, COOLING	FM5 J113
22	FN5 - 4009 - 000		1	MIRROR, DIGITAL	
23	FS2 - 9001 - 000		2	SCREW, STEPPED, M4	
24	VS1 - 5057 - 003		1	CONNECTOR, SNAP TIGHT	J113
25	VS1 - 5057 - 004		1	CONNECTOR, SNAP TIGHT	J116
26	VS1 - 5057 - 006		1	CONNECTOR, SNAP TIGHT	J117
27	VS1 - 6318 - 004		1	CONNECTOR, SNAP TIGHT	J353
28	XA9 - 0265 - 000		1	SCREW, W/WASHER, TRUSS HEAD	
29	XA9 - 0427 - 000		2	SETSCREW, M4X8	

FIGURE & KEY NO.	PART NUMBER	R A N K	Q' T Y	DESCRIPTION	SERIAL NUMBER / REMARKS
215 - 30	XA9 - 1091 - 000		2	SETSCREW,M4X8	
501	XB1 - 2400 - 609		17	SCREW,MACH.,TRUSS HEAD,M4X6	
502	XB1 - 2401 - 409		6	SCREW,MACH.,TRUSS HEAD,M4X14	
503	XB4 - 7303 - 007		2	SCREW,TAPPING,TRUSS HEAD,M3X30	
504	XB4 - 7401 - 009		2	SCREW,TAPPING,TRUSS HEAD,M4X10	

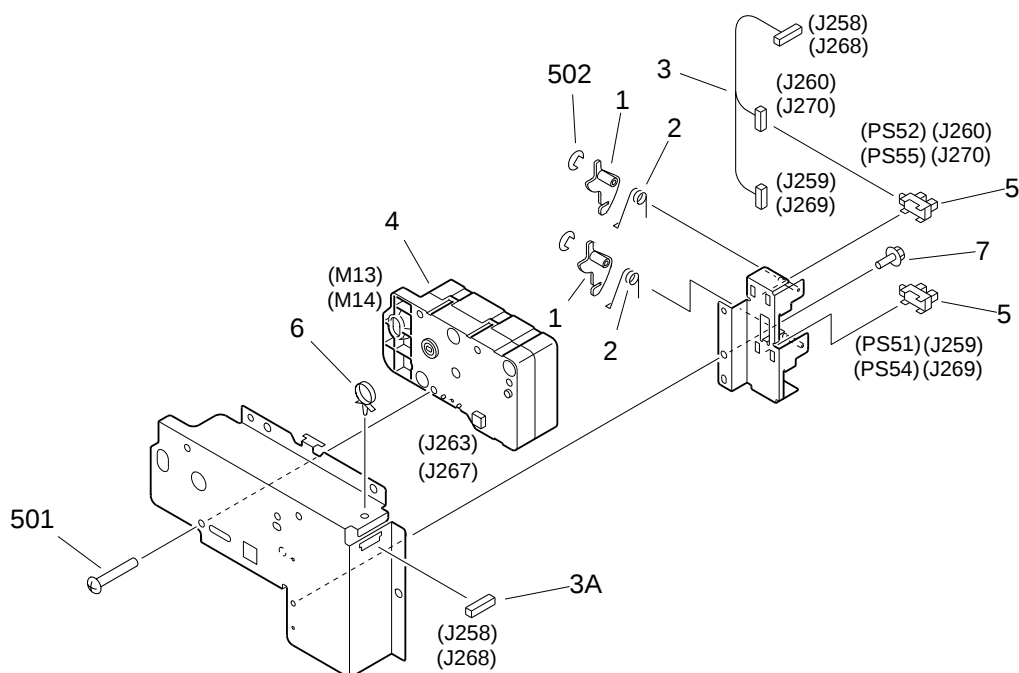
FIGURE 230 VERTICAL PATH DRIVE ASSEMBLY



NOTE: This assembly does not include the part shown with key No.5.

FIGURE & KEY NO.	PART NUMBER	RANK	QTY	DESCRIPTION	SERIAL NUMBER / REMARKS
230 -	FG6 - 2017 - 000		1	VERTICAL PATH DRIVE ASSEMBLY	CL9 J264
1	FH7 - 5826 - 000		1	CLUTCH, ELECTROMAGNETIC	
2	FS1 - 1189 - 000		1	BUSHING	
3	FS3 - 0165 - 000		1	GEAR, 40T	
4	FS5 - 0398 - 000		1	GEAR, 40T	
5	VS1 - 5057 - 002		1	CONNECTOR, SNAP TIGHT	SEE NOTE J264
6	XA9 - 0628 - 000		3	SCREW, RS, M4X8	
7	XG9 - 0249 - 000		1	BEARING, BALL	
501	XD2 - 1100 - 642		2	RING, E	
502	XD3 - 2200 - 162		1	PIN, DOWEL	

FIGURE 231 LIFTER DRIVE ASSEMBLY



NOTE: This assembly does not include the part shown with key No.6.

FIGURE & KEY NO.	PART NUMBER	R A N K	Q T Y	DESCRIPTION	SERIAL NUMBER / REMARKS
231 -	FG6 - 2243 - 000		2	LIFTER DRIVE ASSEMBLY	
1	FB2 - 9248 - 000		2	ARM, PAPER SENSOR	
2	FB5 - 0553 - 000		2	SPRING, TORSION	
3	FG6 - 1888 - 000		1	CABLE, DECK SENSOR	J258-260 J268-270
3 A	VS1 - 5057 - 006		1	CONNECTOR, SNAP TIGHT	J258,268
4	FH6 - 1541 - 000		1	MOTOR, DC 19.2W	M13,14 J263,267
5	FH7 - 7462 - 000		2	PHOTO-INTERRUPTER	PS51,52,54,55 J259,260,269,270
6	WT2 - 5565 - 000		1	CLAMP, CABLE	SEE NOTE
7	XA9 - 0628 - 000		1	SCREW,RS,M4X8	
501	XB5 - 6401 - 609		3	SCREW,CT,M4X16	
502	XD2 - 1100 - 242		2	RING,E	

FIGURE 250 MAIN DRIVE ASSEMBLY

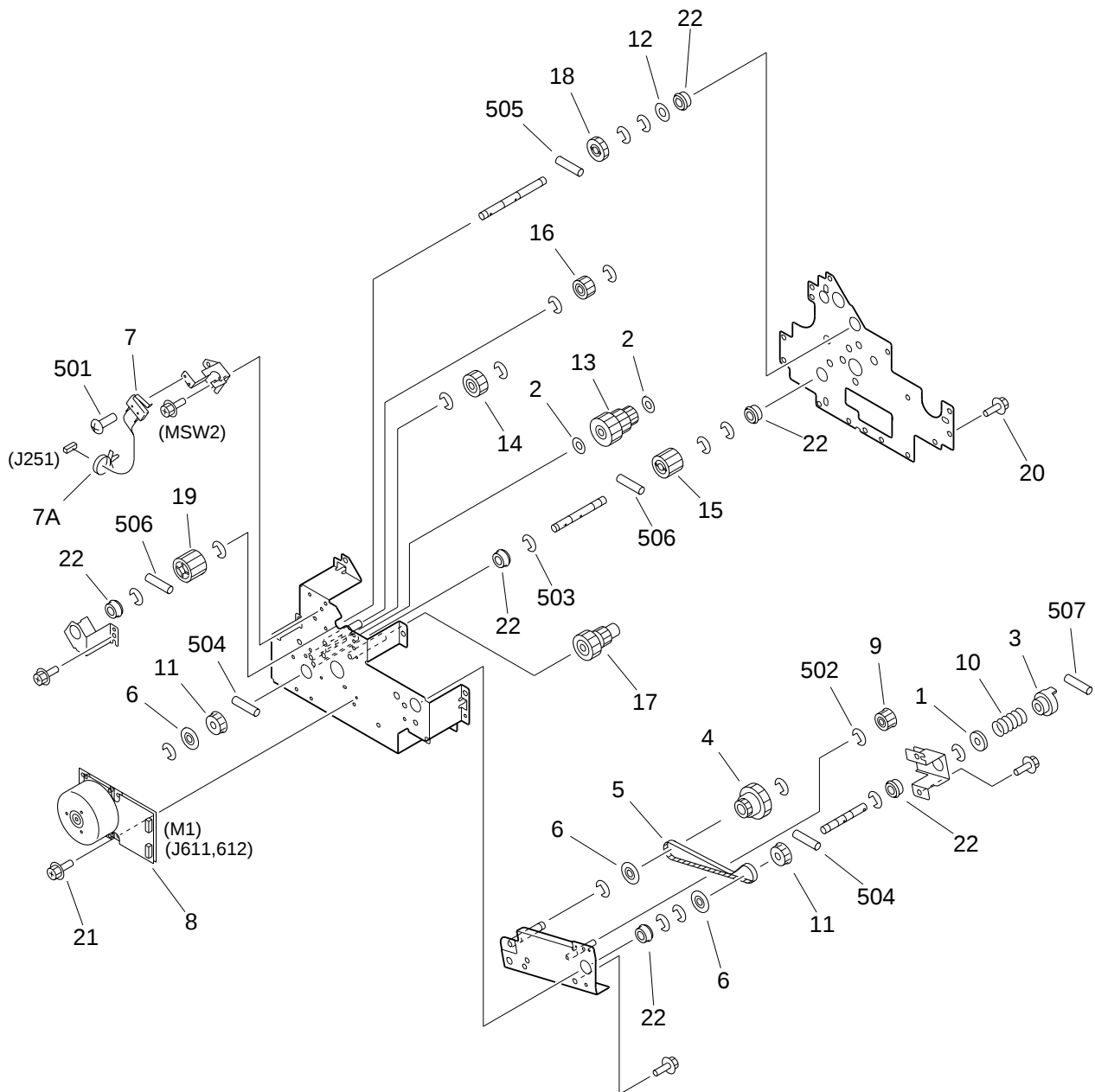


FIGURE & KEY NO.	PART NUMBER	R A N K	Q' T Y	DESCRIPTION	SERIAL NUMBER / REMARKS
250 -	FG6 - 2006 - 000		1	MAIN DRIVE ASSEMBLY	
1	FA6 - 8304 - 000		1	WASHER,SPRING	
2	FB2 - 6285 - 000		2	SHIM	
3	FB2 - 7805 - 030		1	COUPLING	
4	FB4 - 1764 - 000		1	PULLEY, 22T/36T	
5	FB4 - 1766 - 000		1	BELT, TIMING	
6	FB4 - 1806 - 000		3	FLANGE	
7	FG6 - 1870 - 000		1	CABLE, WASTE TONER SWITCH	MSW2 J251
7 A	WT2 - 5565 - 000		1	CLAMP, CABLE	
8	FH6 - 1530 - 000		1	MOTOR, BRUSHLESS, DC 27.6W	M1 J611,612
9	FS2 - 3495 - 000		1	PULLEY	
10	FS5 - 2978 - 000		1	SPRING, COMPRESSION	
11	FS5 - 3609 - 000		2	PULLEY, 22T	
12	FS5 - 6487 - 000		1	SHIM	
13	FS7 - 0012 - 000		1	GEAR, 50T/24T/18T	
14	FS7 - 0013 - 000		1	GEAR, 24T	
15	FS7 - 0014 - 000		1	GEAR, 24T	
16	FS7 - 0016 - 000		1	GEAR, 20T	
17	FS7 - 0017 - 000		1	GEAR, 18T/27T	
18	FS7 - 0018 - 000		1	GEAR, 24T	
19	FS7 - 0019 - 000		1	GEAR, 26T	
20	XA9 - 0628 - 000		12	SCREW,RS,M4X8	
21	XA9 - 0762 - 000		4	SCREW,RS,M3X8	
22	XG9 - 0250 - 000		7	BEARING, BALL	
501	XB1 - 2231 - 009		1	SCREW,MACH.,TRUSS HEAD,M2.3X10	
502	XD2 - 1100 - 502		1	RING,E	
503	XD2 - 1100 - 642		18	RING,E	
504	XD3 - 2200 - 122		2	PIN,DOWEL	
505	XD3 - 2200 - 142		1	PIN,DOWEL	
506	XD3 - 2200 - 182		2	PIN,DOWEL	

FIGURE 251 DRUM DRIVE ASSEMBLY

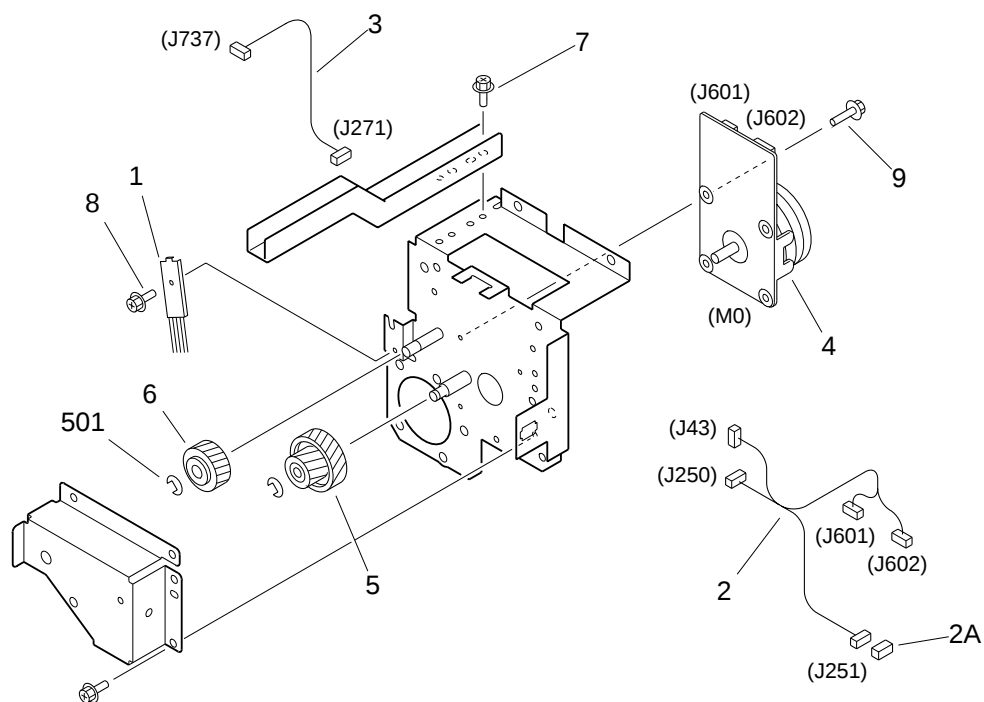


FIGURE & KEY NO.	PART NUMBER	RANK	QTY	DESCRIPTION	SERIAL NUMBER / REMARKS
251 -	FG6 - 2007 - 000		1	DRUM DRIVE ASSEMBLY	
1	FC1 - 1117 - 000		1	ELIMINATOR, STATIC CHARGE	
2	FG6 - 1894 - 000		1	CABLE, DRUM MOTOR DRIVE	J43,250,251,601,602
2 A	VS1 - 5057 - 002		1	CONNECTOR, SNAP TIGHT	J251
3	FG6 - 3570 - 000		1	CABLE, SEPARATION CLAW CONNECT	J271,737
4	FH6 - 1528 - 000		1	MOTOR, BRUSHLESS, DC 10.83W	M0 J601,602
5	FS7 - 0010 - 000		1	GEAR, 19T/63T	
6	RS6 - 0057 - 000		1	GEAR, 49T	
7	XA9 - 0628 - 000		7	SCREW,RS,M4X8	
8	XA9 - 0813 - 000		1	SCREW,RS,M3X8	
9	XA9 - 0962 - 000		4	SCREW,RS,M3X10	
501	XD2 - 1100 - 642		2	RING,E	

FIGURE 260 PAPER PICK-UP DRIVE ASSEMBLY

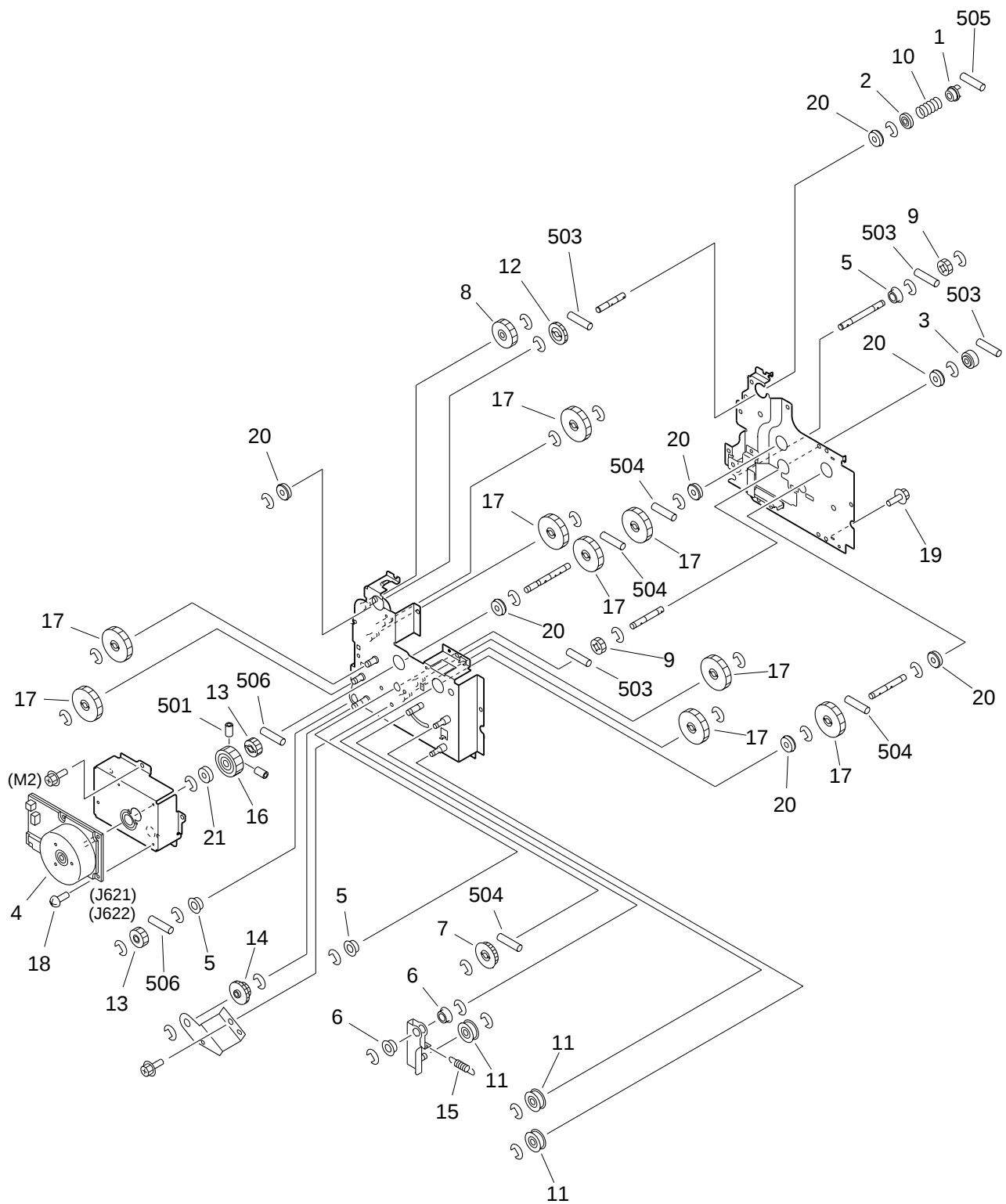


FIGURE & KEY NO.	PART NUMBER	R A N K	Q' T Y	DESCRIPTION	SERIAL NUMBER / REMARKS
260 -	FG6 - 2004 - 000		1	PAPER PICK-UP DRIVE ASSEMBLY	M2 J621,622
1	FB2 - 7841 - 000		1	COUPLING, REGISTRATION	
2	FB4 - 3728 - 000		1	SUPPORT, COUPLING	
3	FB4 - 3729 - 000		1	COUPLING	
4	FH6 - 1532 - 000		1	MOTOR, BRUSHLESS, DC 44W	
5	FS1 - 1189 - 000		3	BUSHING	
6	FS1 - 1449 - 000		2	BUSHING	
7	FS2 - 3494 - 020		1	PULLEY, 39T	
8	FS3 - 0165 - 000		1	GEAR, 40T	
9	FS4 - 0145 - 000		2	GEAR, 20T	
10	FS5 - 2957 - 000		1	SPRING, COMPRESSION	
11	FS5 - 3337 - 020		3	PULLEY, IDLER	
12	FS6 - 0056 - 000		1	GEAR, 32T	
13	FS6 - 0062 - 000		2	GEAR, 25T	
14	FS6 - 0096 - 000		1	GEAR, 20T/32T	
15	FS6 - 2776 - 000		1	SPRING, TENSION	
16	FS7 - 0035 - 000		1	GEAR, 68T	
17	FS7 - 0036 - 000		9	GEAR, 50T	
18	XA9 - 0249 - 000		4	SCREW,M4X8	
19	XA9 - 0628 - 000		13	SCREW,RS,M4X8	
20	XG9 - 0249 - 000		7	BEARING, BALL	
21	XG9 - 0250 - 000		1	BEARING, BALL	
501	XB6 - 2401 - 008		2	SETSCREW,M4X10	
502	XD2 - 1100 - 642		31	RING,E	
503	XD3 - 2200 - 142		4	PIN,DOWEL	
504	XD3 - 2200 - 162		4	PIN,DOWEL	
505	XD3 - 2300 - 142		1	PIN,DOWEL	
506	XD3 - 2300 - 182		2	PIN,DOWEL	

FIGURE 261 CASSETTE PICK-UP DRIVE ASSEMBLY

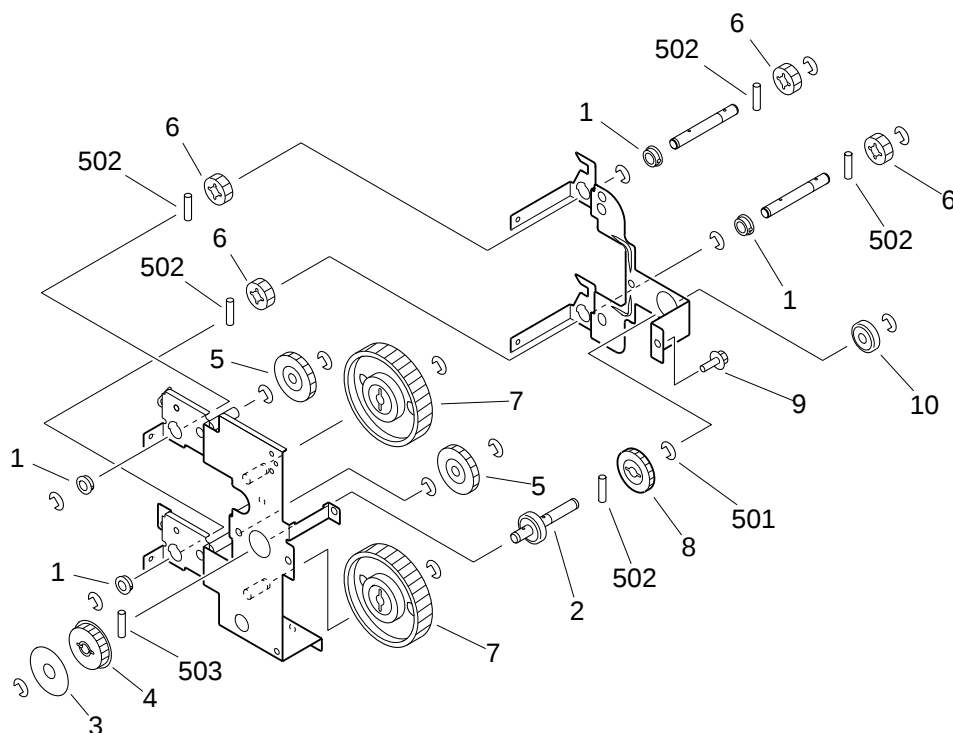


FIGURE & KEY NO.	PART NUMBER	RANK	QTY	DESCRIPTION	SERIAL NUMBER / REMARKS
261 -	FG5 - 4449 - 050		1	CASSETTE PICK-UP DRIVE ASS'Y	
1	FA9 - 2112 - 000		4	BUSHING	
2	FB3 - 8615 - 000		1	SHAFT, PICK-UP PULLEY	
3	FB3 - 8616 - 000		1	FLANGE	
4	FS2 - 3494 - 020		1	PULLEY, 39T	
5	FS4 - 0014 - 000		2	GEAR, 36T	
6	FS4 - 0145 - 000		4	GEAR, 20T	
7	FS6 - 0055 - 000		2	GEAR, 76T	
8	FS6 - 0056 - 000		1	GEAR, 32T	
9	XA9 - 0628 - 000		3	SCREW,RS,M4X8	
10	XG9 - 0208 - 000		1	BEARING, BALL	
501	XD2 - 1100 - 642		15	RING,E	
502	XD3 - 2200 - 142		5	PIN,DOWEL	
503	XD3 - 2200 - 162		1	PIN,DOWEL	

FIGURE 263 LEFT PICK-UP DRIVE ASSEMBLY

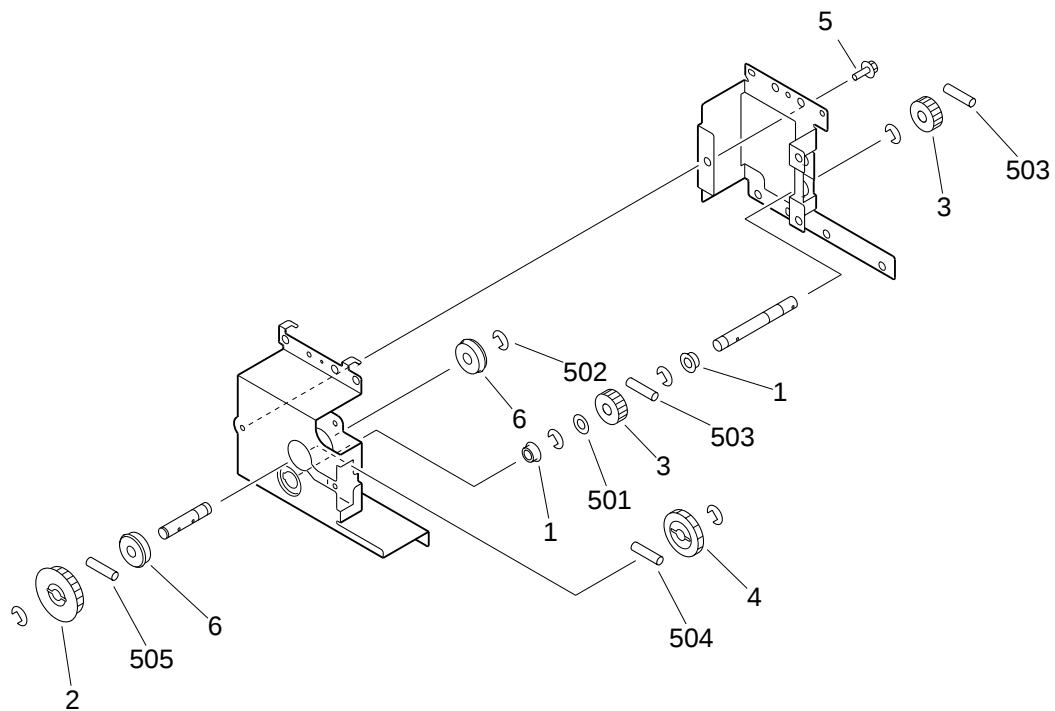
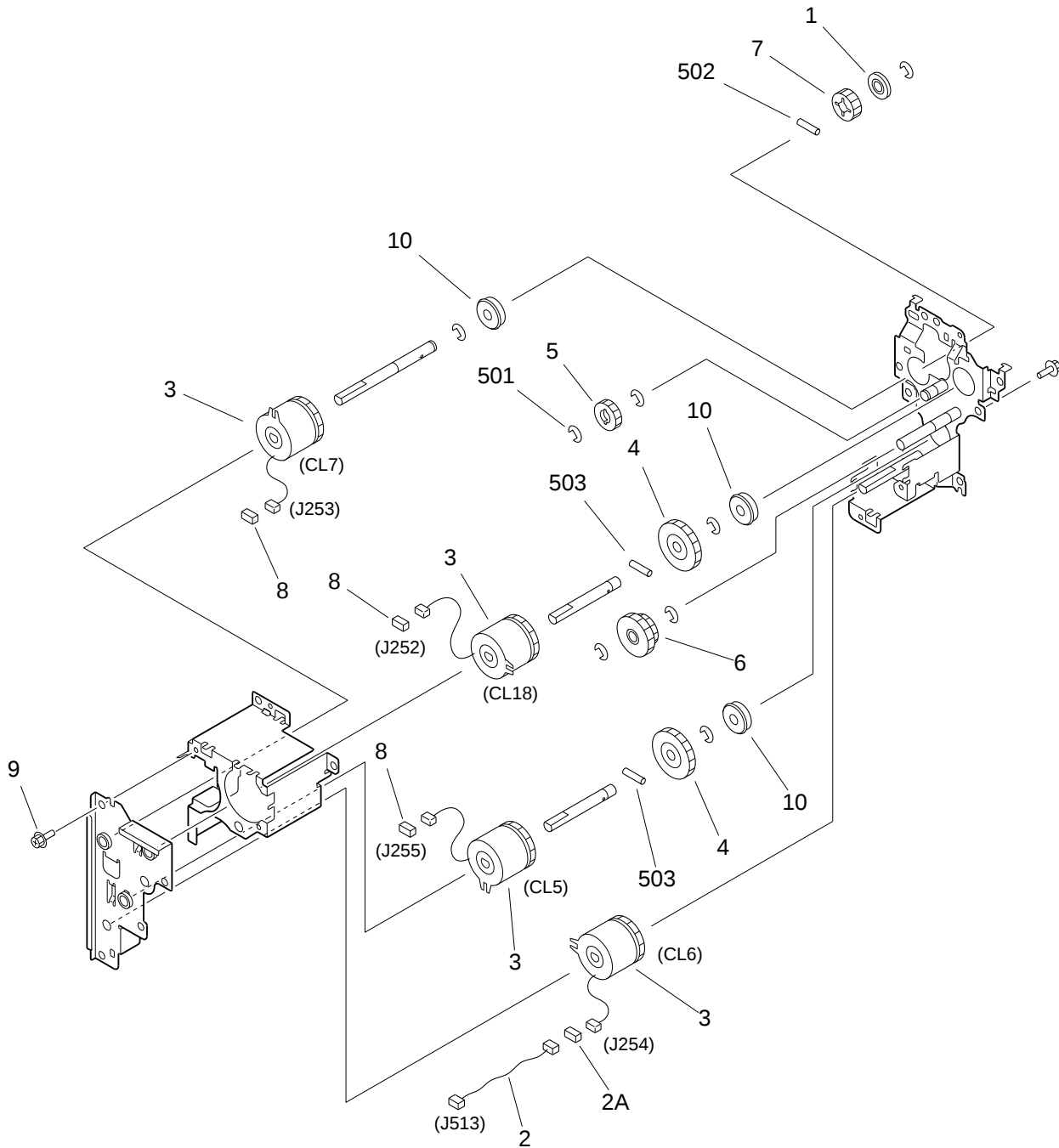


FIGURE & KEY NO.	PART NUMBER	R A N K	Q' T Y	DESCRIPTION	SERIAL NUMBER / REMARKS
263 -	FG6 - 1996 - 000		1	LEFT PICK-UP DRIVE ASSEMBLY	
1	FS1 - 1189 - 000		2	BUSHING	
2	FS2 - 3494 - 020		1	PULLEY, 39T	
3	FS5 - 0514 - 000		2	GEAR, 20T	
4	FS6 - 0056 - 000		1	GEAR, 32T	
5	XA9 - 0628 - 000		5	SCREW,RS,M4X8	
6	XG9 - 0249 - 000		2	BEARING, BALL	
501	XD1 - 1108 - 219		1	SHIM	
502	XD2 - 1100 - 642		6	RING,E	
503	XD3 - 2200 - 122		2	PIN,DOWEL	
504	XD3 - 2200 - 142		1	PIN,DOWEL	
505	XD3 - 2200 - 162		1	PIN,DOWEL	

FIGURE 264 MULTI FEED DRIVE ASSEMBLY



NOTE: This assembly does not include the part shown with key No.8.

FIGURE & KEY NO.	PART NUMBER	R A N K	Q' T Y	DESCRIPTION	SERIAL NUMBER / REMARKS
264 -	FG6 - 2229 - 000		1	MULTI FEED DRIVE ASSEMBLY	
1	FB4 - 3767 - 000		1	COLLAR, PUSH-ON	
2	FG6 - 3572 - 000		1	CABLE, MULTI FEED DRIVE	J254,513
2 A	VS1 - 5057 - 002		1	CONNECTOR, SNAP TIGHT	J254
3	FH7 - 5826 - 000		4	CLUTCH, ELECTROMAGNETIC	CL5,6,7,18 J255,254,253,252
4	FS4 - 0014 - 000		2	GEAR, 36T	
5	FS6 - 0053 - 000		1	GEAR, 20T	
6	FS7 - 0033 - 000		1	GEAR, 24T/30T	
7	FS7 - 0034 - 000		1	GEAR, 20T	
8	VS1 - 5057 - 002		3	CONNECTOR, SNAP TIGHT	SEE NOTE J252,253,255
9	XA9 - 0628 - 000		7	SCREW,RS,M4X8	
10	XG9 - 0249 - 000		3	BEARING, BALL	
501	XD2 - 1100 - 642		8	RING,E	
502	XD3 - 2200 - 122		1	PIN,DOWEL	
503	XD3 - 2200 - 162		2	PIN,DOWEL	

FIGURE 270 DEVELOPING DRIVE ASSEMBLY

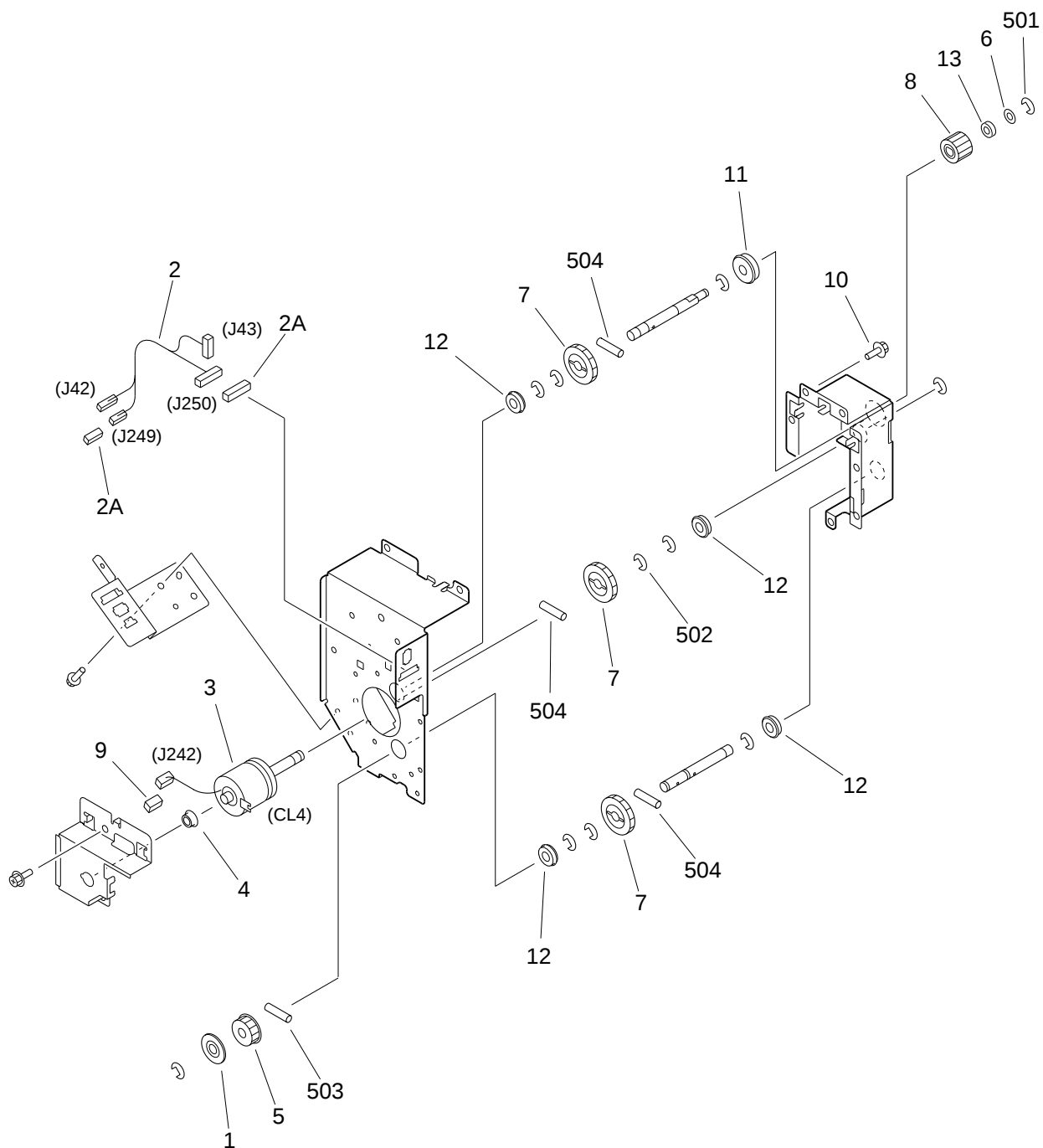
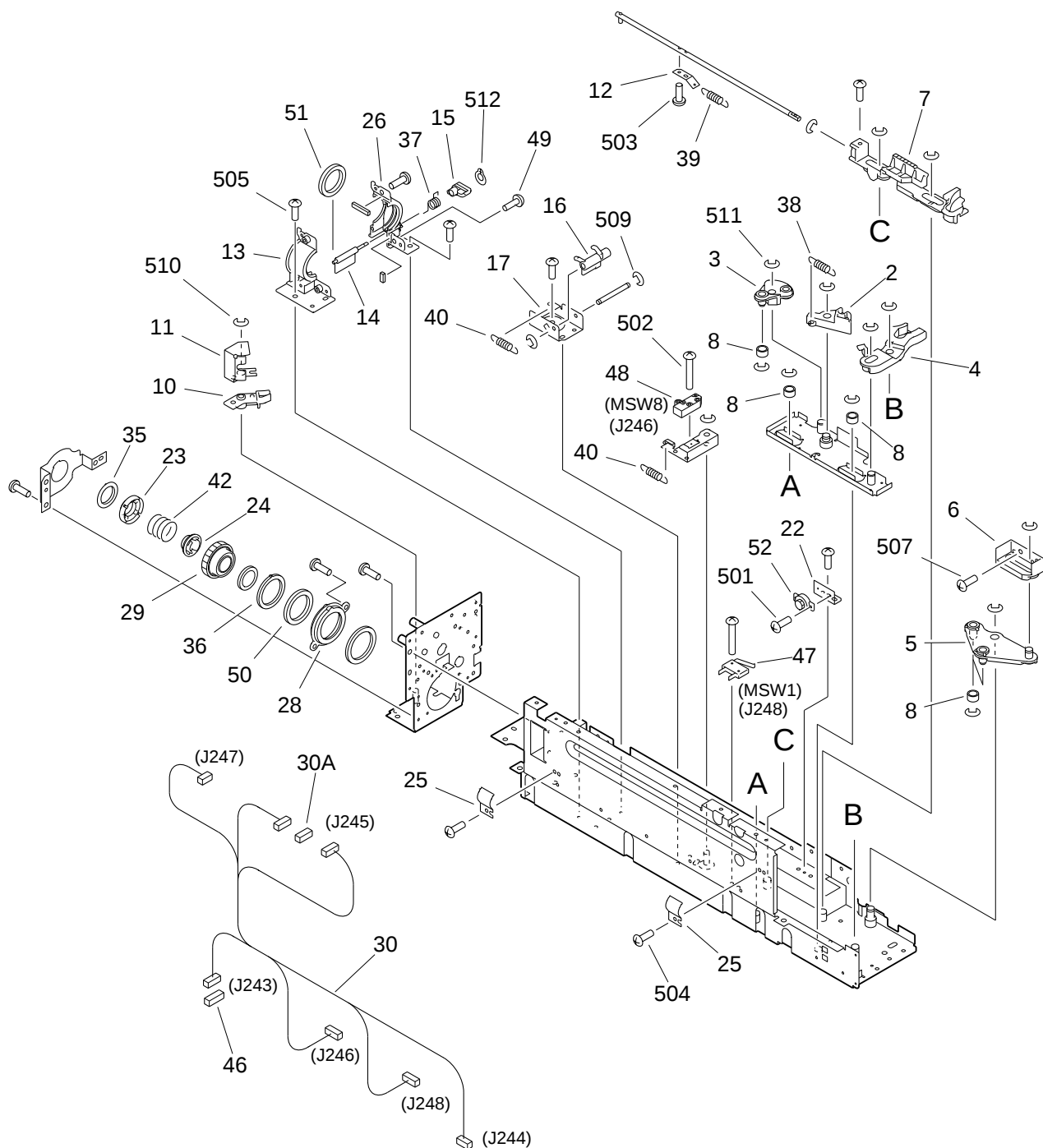


FIGURE & KEY NO.	PART NUMBER	R A N K	Q' T Y	DESCRIPTION	SERIAL NUMBER / REMARKS
270 -	FG6 - 2009 - 000		1	DEVELOPING DRIVE ASSEMBLY	
1	FB4 - 1806 - 000		1	FLANGE	
2	FG6 - 1890 - 000		1	CABLE, MAIN DRIVE	J42,43,249,250
2 A	VS1 - 5057 - 007		2	CONNECTOR, SNAP TIGHT	J249,250
3	FH7 - 5842 - 000		1	CLUTCH, ELECTROMAGNETIC	CL4 J242
4	FS1 - 1189 - 000		1	BUSHING	
5	FS5 - 3609 - 000		1	PULLEY, 22T	
6	FS5 - 6488 - 000		1	WASHER	
7	FS6 - 0056 - 000		3	GEAR, 32T	
8	FS7 - 0015 - 000		1	GEAR, 23T	
9	VS1 - 5057 - 002		1	CONNECTOR, SNAP TIGHT	J242
10	XA9 - 0628 - 000		10	SCREW,RS,M4X8	
11	XG9 - 0249 - 000		1	BEARING, BALL	
12	XG9 - 0250 - 000		4	BEARING, BALL	
13	XG9 - 0395 - 000		1	BEARING, BALL	
501	XD2 - 1100 - 502		1	RING,E	
502	XD2 - 1100 - 642		10	RING,E	
503	XD3 - 2200 - 122		1	PIN,DOWEL	
504	XD3 - 2200 - 142		3	PIN,DOWEL	

FIGURE 275 TONER CARTRIDGE DRIVE ASSEMBLY(1/2)



NOTE: This assembly does not include the part shown with key No.46.

FIGURE 275 TONER CARTRIDGE DRIVE ASSEMBLY(2/2)

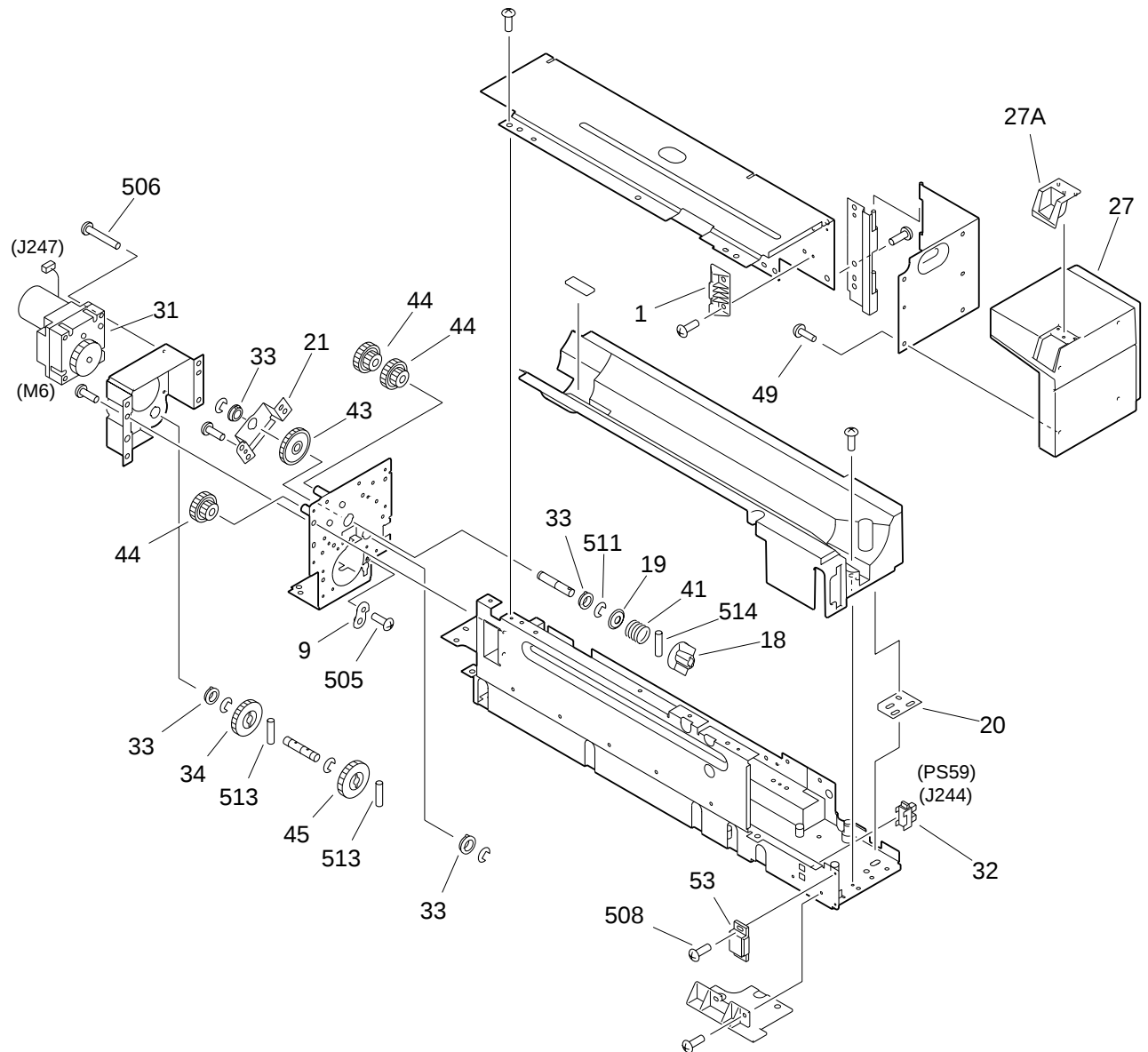


FIGURE & KEY NO.	PART NUMBER	R A N K	Q' T Y	DESCRIPTION	SERIAL NUMBER / REMARKS
275 -	FG6 - 2019 - 000		1	TONER CARTRIDGE DRIVE ASSEMBLY	
1	FB4 - 1890 - 000		1	GUIDE	
2	FB4 - 1892 - 000		1	ARM, SEPARATION	
3	FB4 - 1893 - 000		1	HOLDER, BUSHING	
4	FB4 - 1894 - 000		1	LINK, CHUCK	
5	FB4 - 1895 - 000		1	LEVER, CAM	
6	FB4 - 1896 - 000		1	COVER, RAIL	
7	FB4 - 1899 - 000		1	MOUNT, SLIDE	
8	FB4 - 1900 - 000		6	ROLLER	
9	FB4 - 1901 - 000		1	BUSHING	
10	FB4 - 1902 - 000		1	MOUNT, CAP	
11	FB4 - 1903 - 000		1	PLATE, CHUCK CAP	
12	FB4 - 1904 - 000		1	PLATE, SHAFT SUPPORT	
13	FB4 - 1913 - 000		1	MOUNT, RUBBER, LEFT	
14	FB4 - 1915 - 000		1	SHUTTER	
15	FB4 - 1916 - 000		1	LEVER, SHUTTER	
16	FB4 - 1924 - 000		1	LEVER, SENSOR	
17	FB4 - 1925 - 000		1	MOUNT, LEVER	
18	FB4 - 1926 - 000		1	COUPLING	
19	FB4 - 1927 - 000		1	SUPPORT, SPRING	
20	FB4 - 5309 - 000		1	PLATE, HINGE ADJUSTING	
21	FB4 - 5310 - 000		1	MOUNT, SHAFT	
22	FB4 - 9026 - 000		1	PLATE, DAMPER SUPPORT	
23	FB4 - 9027 - 000		1	GEAR, CAP, REAR	
24	FB4 - 9028 - 000		1	CLAW, DRIVE	
25	FB4 - 9514 - 000		2	PLATE, GROUNDING	
26	FF5 - 7715 - 000		1	MOUNT, RUBBER, RIGHT	
27	FF5 - 8142 - 000		1	COVER, CARTRIDGE, FRONT	
27 A	FB4 - 1889 - 000		1	HANDLE	
28	FF5 - 8655 - 000		1	CASE, GEAR HOLDER	

FIGURE & KEY NO.	PART NUMBER	R A N K	Q' T Y	DESCRIPTION	SERIAL NUMBER / REMARKS
275 - 29	FF5 - 8732 - 000		1	GEAR, CAP, FRONT	
30	FG6 - 1889 - 000		1	CABLE, CARTRIDGE	J243-248
30 A	VS1 - 5057 - 002		1	CONNECTOR, SNAP TIGHT	J245
31	FH6 - 1538 - 000		1	MOTOR, DC 9.6W	M6 J247
32	FH7 - 7462 - 000		1	PHOTO-INTERRUPTER	PS59 J244
33	FS1 - 1510 - 000		4	BUSHING	
34	FS3 - 0098 - 000		1	GEAR, 35T	
35	FS5 - 1796 - 000		1	SUPPORT, CAP GEAR, REAR	
36	FS5 - 1802 - 000		1	SUPPORT, CAP GEAR, FRONT	
37	FS5 - 2901 - 000		1	SPRING, TORSION	
38	FS6 - 2763 - 000		1	SPRING, TENSION	
39	FS6 - 2764 - 000		1	SPRING, TENSION	
40	FS6 - 2774 - 000		2	SPRING, TENSION	
41	FS6 - 2887 - 000		1	SPRING, COMPRESSION	
42	FS6 - 2998 - 000		1	SPRING, COMPRESSION	
43	FS7 - 0043 - 000		1	GEAR, 36T	
44	FS7 - 0044 - 000		3	GEAR, 16T/28T	
45	FS7 - 0051 - 000		1	GEAR, 36T	
46	VS1 - 5057 - 007		1	CONNECTOR, SNAP TIGHT	SEE NOTE J243
47	WC4 - 5153 - 000		1	MICRO SWITCH	MSW1 J248
48	WC4 - 5157 - 000		1	MICRO SWITCH	MSW8 J246
49	XA9 - 0605 - 000		7	SCREW,M4X8	
50	XG9 - 0175 - 000		1	SEAL, OIL	
51	XG9 - 0385 - 000		1	PACKING	
52	XH9 - 0090 - 000		1	OIL DAMPER UNIT	
53	XZ9 - 0472 - 000		1	CATCH, MAGNET	
501	XB1 - 1200 - 405		2	SCREW,MACH.,PAN HEAD,M2X4	
502	XB1 - 2231 - 009		2	SCREW,MACH.,TRUSS HEAD,M2.3X10	
503	XB1 - 2300 - 609		3	SCREW,MACH.,TRUSS HEAD,M3X6	
504	XB1 - 2400 - 607		2	SCREW,MACH.,TRUSS HEAD,M4X6	

FIGURE 280 WASTE TONER DRIVE ASSEMBLY

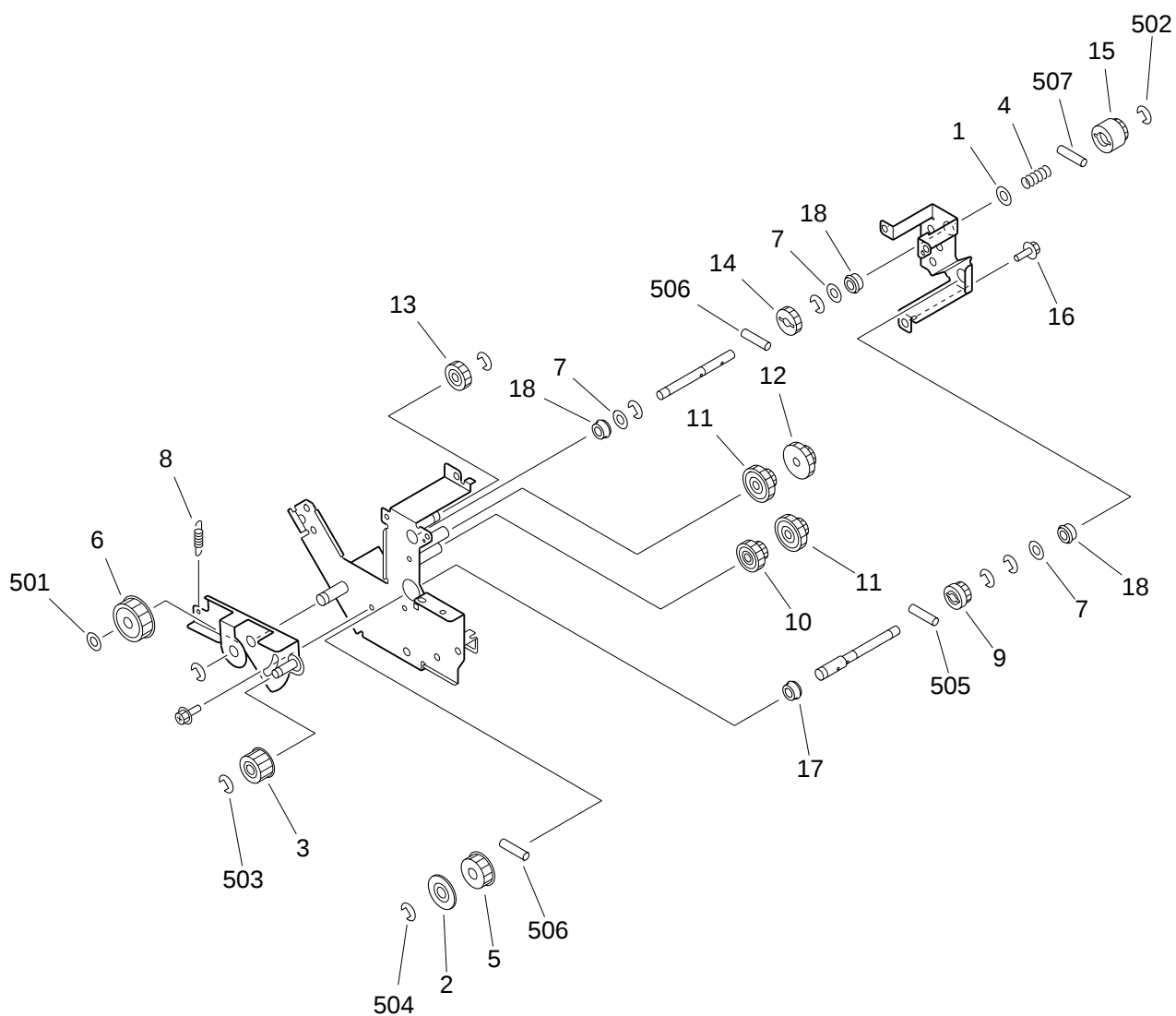


FIGURE & KEY NO.	PART NUMBER	R A N K	Q' T Y	DESCRIPTION	SERIAL NUMBER / REMARKS
280 -	FG6 - 2008 - 000		1	WASTE TONER DRIVE ASSEMBLY	
1	FB4 - 1762 - 000		1	RING, SPRING SUPPORT	
2	FB4 - 1806 - 000		1	FLANGE	
3	FS2 - 3495 - 000		1	PULLEY	
4	FS5 - 2959 - 000		1	SPRING, COMPRESSION	
5	FS5 - 3609 - 000		1	PULLEY, 22T	
6	FS5 - 3610 - 000		1	PULLEY, 30T	
7	FS5 - 6488 - 000		3	WASHER	
8	FS6 - 2752 - 000		1	SPRING, TENSION	
9	FS7 - 0020 - 000		1	GEAR, 29T	
10	FS7 - 0021 - 000		1	GEAR, 24T/40T	
11	FS7 - 0022 - 000		2	GEAR, 24T/48T	
12	FS7 - 0023 - 000		1	GEAR, 28T/48T	
13	FS7 - 0024 - 000		1	GEAR, 36T	
14	FS7 - 0025 - 000		1	GEAR, 36T	
15	FS7 - 0026 - 000		1	GEAR, 18T	
16	XA9 - 0628 - 000		4	SCREW,RS,M4X8	
17	XG9 - 0250 - 000		1	BEARING, BALL	
18	XG9 - 0350 - 000		3	BALL BEARING, MF106ZZ1MC3	
501	XD1 - 1108 - 222		1	SHIM	
502	XD2 - 1100 - 322		1	RING,E	
503	XD2 - 1100 - 502		6	RING,E	
504	XD2 - 1100 - 642		2	RING,E	
505	XD3 - 2200 - 102		1	PIN,DOWEL	
506	XD3 - 2200 - 122		2	PIN,DOWEL	
507	XD3 - 2200 - 142		1	PIN,DOWEL	

FIGURE 300 CASSETTE

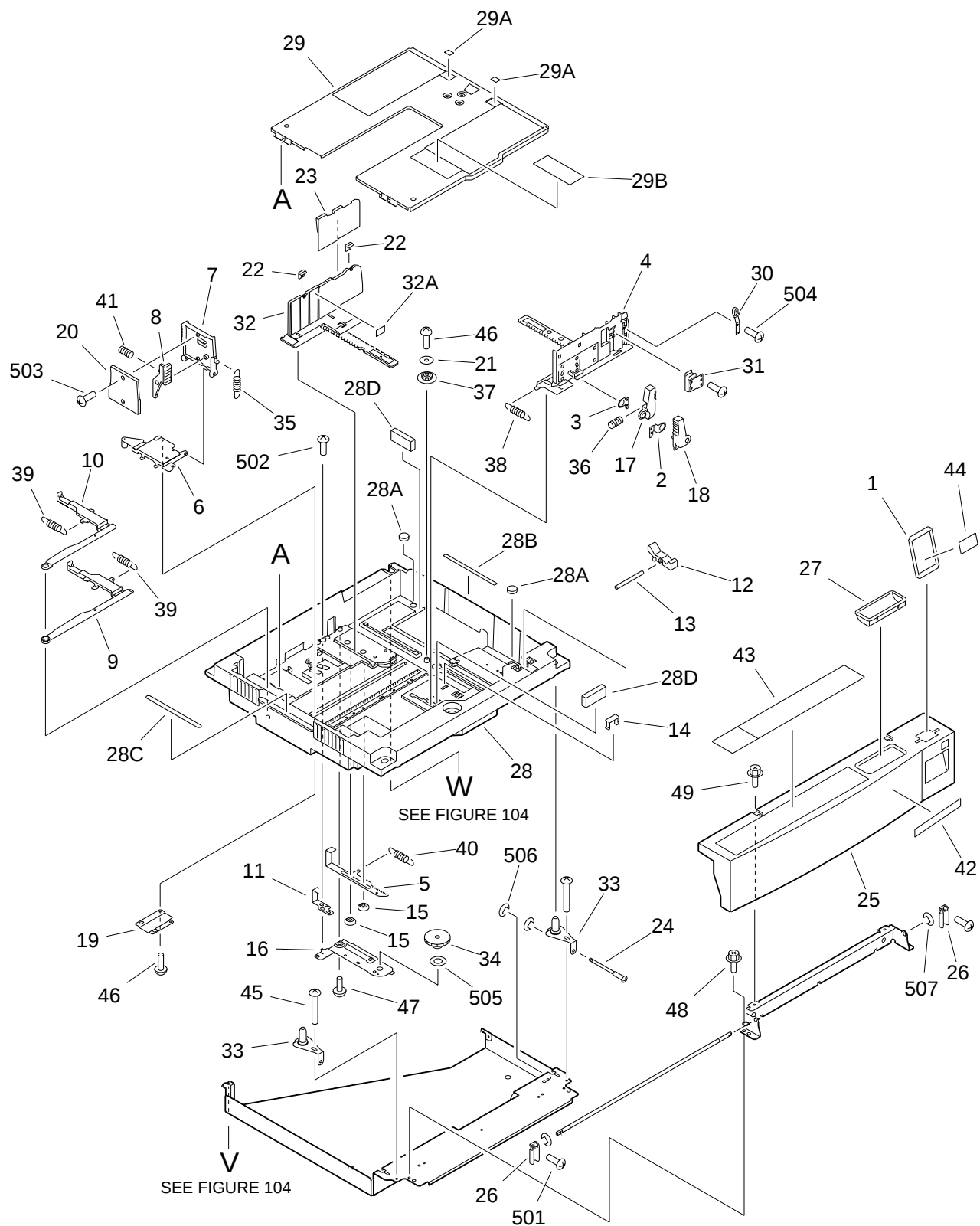
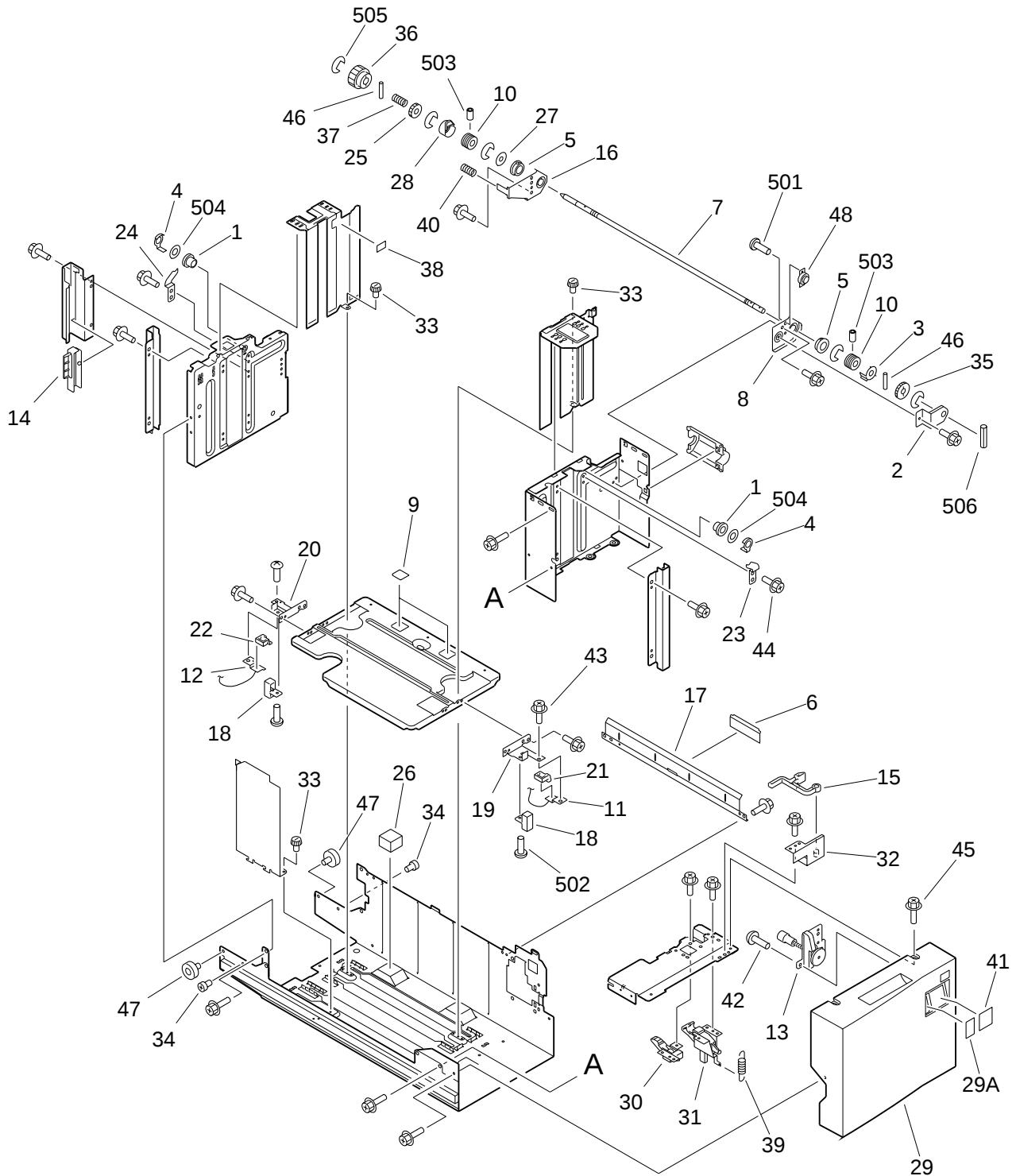


FIGURE & KEY NO.	PART NUMBER	R A N K	Q' T Y	DESCRIPTION	SERIAL NUMBER / REMARKS
300 -	NPN		RF	CASSETTE	
1	FB1 - 8736 - 000		1	PLATE, SIZE	
2	FB2 - 6043 - 000		1	PLATE, CATCH, 1	
3	FB2 - 6044 - 000		1	PLATE, CATCH, 2	
4	FB3 - 9303 - 020		1	PLATE, SIDE GUIDE, FRONT	
5	FB3 - 9305 - 000		1	PLATE, VOLUME RACK	
6	FB3 - 9306 - 000		1	MOUNT, END GUIDE	
7	FB3 - 9307 - 000		1	PLATE, END GUIDE	
8	FB3 - 9308 - 000		1	LEVER, END GUIDE	
9	FB3 - 9311 - 000		1	CAM, END PLATE SENSING, 1	
10	FB3 - 9312 - 000		1	CAM, END PLATE SENSING, 2	
11	FB3 - 9313 - 000		1	PLATE, VOLUME	
12	FB3 - 9314 - 000		1	LEVER, RELEASE	
13	FB3 - 9315 - 000		1	SHAFT, RELEASE LEVER	
14	FB3 - 9316 - 000		3	CLAW, SENSING	
15	FB3 - 9319 - 000		2	BUSHING	
16	FB3 - 9320 - 000		1	PLATE, COVER, LOWER	
17	FB3 - 9322 - 020		1	KNOB, SIDE GUIDE, 1	
18	FB3 - 9323 - 030		1	KNOB, SIDE GUIDE, 2	
19	FB3 - 9326 - 000		1	PLATE, END GUIDE, LOWER	
20	FB3 - 9327 - 000		1	COVER, END GUIDE PLATE	
21	FB3 - 9335 - 000		1	RING, GEAR STOP	
22	FB3 - 9337 - 000		2	CLAW, SIDE GUIDE PLATE	
23	FB3 - 9340 - 000		1	COVER, SIDE GUIDE PLATE	
24	FB3 - 9358 - 000		1	SCREW, REGISTRATION ADJUSTING	
25	FB4 - 1379 - 000		1	COVER, CASSETTE, FRONT	
26	FB4 - 5253 - 000		2	LINK, CASSETTE	
27	FB4 - 6203 - 020		1	HANDLE, CASSETTE	
28	FF5 - 6183 - 000	N	1	BODY, CASSETTE	
28 A	FB3 - 9321 - 000		2	DAMPER	

FIGURE & KEY NO.	PART NUMBER	R A N K	Q' T Y	DESCRIPTION	SERIAL NUMBER / REMARKS
300 - 28 B	FB3 - 9329 - 000		1	LABEL, CASSETTE GRIP, RIGHT	
28 C	FB3 - 9333 - 000		1	LABEL, CASSETTE GRIP, LEFT	
28 D	FB3 - 9336 - 000		2	PAD, SILENCER	
29	FF5 - 6184 - 000		1	PLATE, PAPER LIFTING	
29 A	FB1 - 8497 - 000		2	SHEET, SEPARATION	
29 B	FS5 - 8619 - 000		1	LABEL, SIZE	
30	FF5 - 6186 - 000		1	SPRING, LEAF, 1	
31	FF5 - 6187 - 000		1	SPRING, LEAF, 2	
32	FF5 - 6189 - 000		1	PLATE, SIDE GUIDE, REAR	
32 A	FS5 - 8618 - 000		1	LABEL, "MAXIMUM LOAD"	
33	FF5 - 6392 - 000		2	PLATE, REGISTRATION ADJUSTING	
34	FS5 - 0532 - 000		1	GEAR, 15T/42T	
35	FS5 - 2328 - 000		1	SPRING, TENSION	
36	FS5 - 2650 - 000		1	SPRING, COMPRESSION	
37	FS6 - 0929 - 000		1	GEAR, 16T	
38	FS6 - 2691 - 000		1	SPRING, TENSION	
39	FS6 - 2692 - 000		2	SPRING, TENSION	
40	FS6 - 2693 - 000		1	SPRING, TENSION	
41	FS6 - 2694 - 000		1	SPRING, COMPRESSION	
42	FS6 - 8411 - 000		1	LABEL, "UNIVERSAL"	
43	FS6 - 8694 - 000		1	LABEL, CASSETTE OPERATION	
44	FS6 - 8710 - 000		1	LABEL, SIZE	
45	XA9 - 0207 - 000		2	SCREW,M4X12	
46	XA9 - 0591 - 000		3	SCREW,M3X8	
47	XA9 - 0605 - 000		2	SCREW,M4X8	
48	XA9 - 0628 - 000		5	SCREW,RS,M4X8	
49	XA9 - 0628 - 000		2	SCREW,RS,M4X8	
501	XB1 - 2300 - 609		2	SCREW,MACH.,TRUSS HEAD,M3X6	
502	XB1 - 2400 - 609		1	SCREW,MACH.,TRUSS HEAD,M4X6	
503	XB4 - 7300 - 607		2	SCREW,TAPPING,TRUSS HEAD,M3X6	

FIGURE 302 FRONT DECK (RIGHT) PAPER STOCK ASSEMBLY

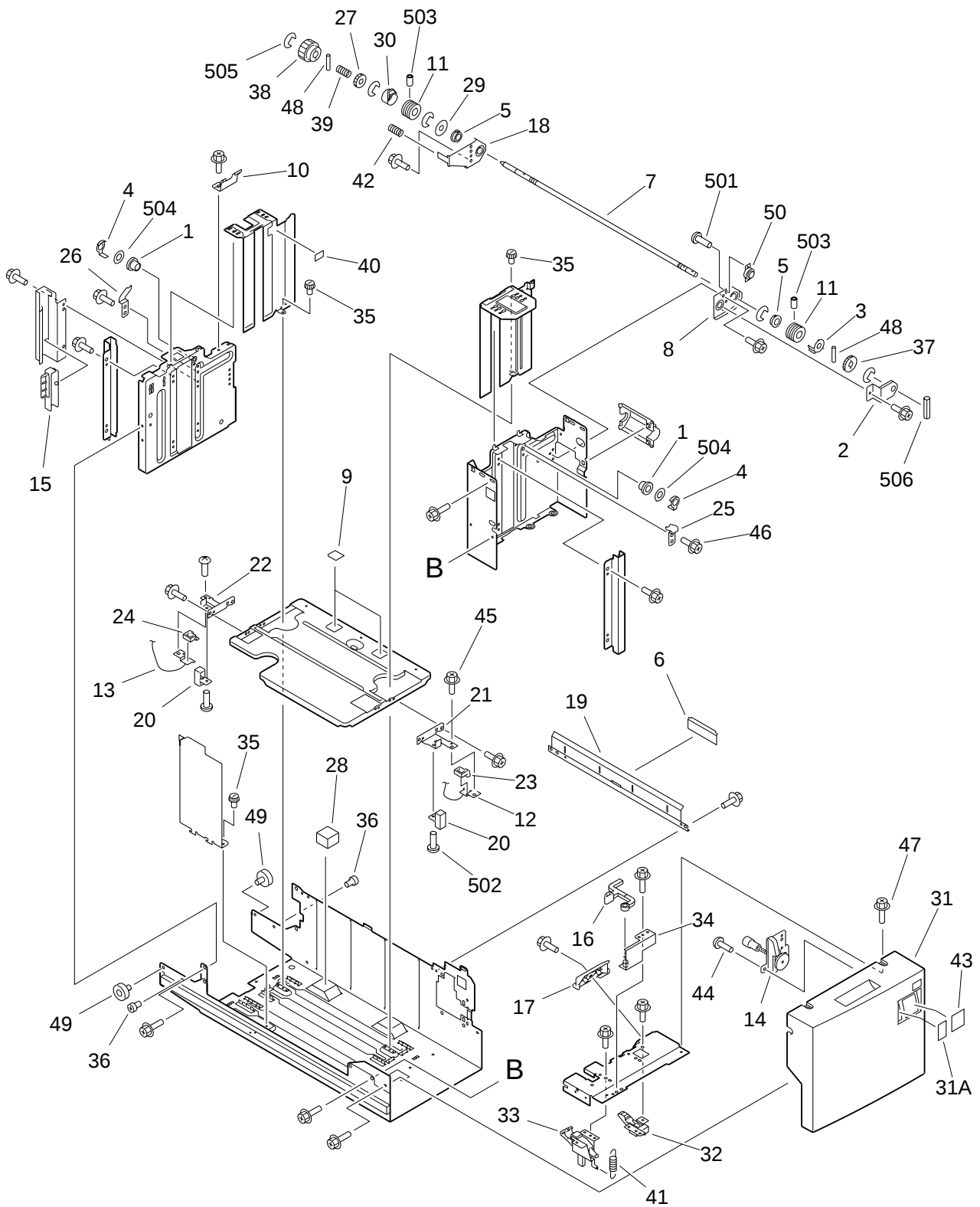


NOTE: This assembly does not include the part shown with key No.41.

FIGURE & KEY NO.	PART NUMBER	R A N K	Q' T Y	DESCRIPTION	SERIAL NUMBER / REMARKS
302 -	FG6 - 2233 - 000		1	1.5K RIGHT PAPER STOCK ASS'Y	
1	FA6 - 9971 - 000		2	PULLEY, IDLER	
2	FA6 - 9986 - 000		1	HOLDER, DAMPER	
3	FA6 - 9988 - 020		1	FLANGE, LIFTER	
4	FA6 - 9989 - 000		2	FLANGE, IDLER	
5	FA9 - 2112 - 000		2	BUSHING	
6	FA9 - 3594 - 000		1	SHEET, SEPARATION	
7	FB2 - 7625 - 000		1	SHAFT, LIFT	
8	FB2 - 7652 - 000		1	SUPPORT, SHAFT, FRONT	
9	FB2 - 7740 - 020		2	SHEET, SEPARATION	
10	FB2 - 8465 - 000		2	PULLEY, LIFTING, FRONT	
11	FB2 - 8466 - 000		1	WIRE, LIFTING, FRONT	
12	FB2 - 8467 - 000		1	WIRE, LIFTING, REAR	
13	FB3 - 8508 - 000		1	PAPER QUANTITY INDICATOR UNIT	
14	FB4 - 2026 - 000		1	LEVER, SLIDE	
15	FB4 - 5262 - 000		1	LEVER, HOOK RELEASE	
16	FB4 - 5268 - 000		1	SUPPORT, SHAFT, REAR	
17	FB4 - 9509 - 000		1	PLATE, SEPARATION	
18	FC1 - 5049 - 000		2	BRACKET	
19	FC1 - 5053 - 000		1	HOOK, WIRE, FRONT	
20	FC1 - 5054 - 000		1	HOOK, WIRE, REAR	
21	FC1 - 5055 - 000		1	HOLDER, CABLE, FRONT	
22	FC1 - 5056 - 000		1	HOLDER, CABLE, REAR	
23	FC1 - 5059 - 000		1	SUPPORT, FRONT	
24	FC1 - 5060 - 000		1	SUPPORT, REAR	
25	FC1 - 5061 - 000		1	GEAR, 28T	
26	FC1 - 5066 - 000		3	PAD	
27	FC1 - 5080 - 000		1	PLATE, LIMIT, WIRE	
28	FC1 - 5081 - 000		1	FLANGE, REAR	
29	FF5 - 7951 - 000		1	FRONT COVER, RIGHT	

FIGURE & KEY NO.	PART NUMBER	R A N K	Q' T Y	DESCRIPTION	SERIAL NUMBER / REMARKS
302 - 29A	FS6 - 8713 - 000		1	PLATE, INDEX, PAPER	
30	FF5 - 8150 - 000		1	LEVER, CAM RELEASE	
31	FF5 - 8151 - 000		1	HOOK	
32	FF5 - 8155 - 000		1	PLATE, LEVER SUPPORT, RIGHT	
33	FS2 - 9427 - 000		3	SCREW, M4X10	
34	FS2 - 9428 - 000		2	SCREW, M6X6	
35	FS4 - 0012 - 000		1	GEAR, 27T	
36	FS4 - 0160 - 000		1	GEAR, 28T	
37	FS4 - 2136 - 000		1	SPRING, COMPRESSION	
38	FS5 - 8618 - 000		1	LABEL, "MAXIMUM LOAD"	
39	FS6 - 2983 - 000		1	SPRING, TENSION	
40	FS6 - 2984 - 000		1	SPRING, COMPRESSION	
41	FS6 - 8711 - 000		1	LABEL, PAPER SIZE	SEE NOTE
42	XA9 - 0605 - 000		2	SCREW,M4X8	
43	XA9 - 0629 - 000		5	SCREW,RS,M4X8	
44	XA9 - 0685 - 000		34	SCREW,RS,M4X6	
45	XA9 - 0721 - 000		10	SCREW,RS,M4X10	
46	XD9 - 0104 - 000		2	PIN,DOWEL	
47	XG9 - 0254 - 000		2	BEARING, ROLLER	
48	XH9 - 0082 - 000		1	DAMPER, OIL	
501	XB1 - 2200 - 409		2	SCREW,MACH.,TRUSS HEAD,M2X4	
502	XB1 - 2400 - 609		3	SCREW,MACH.,TRUSS HEAD,M4X6	
503	XB6 - 2300 - 408		4	SETSCREW,M3X4	
504	XD1 - 1108 - 239		2	SHIM	
505	XD2 - 1100 - 642		5	RING,E	
506	XD3 - 1200 - 122		1	PIN,SPRING	

FIGURE 303 FRONT DECK (LEFT) PAPER STOCK ASSEMBLY



NOTE: This assembly does not include the part shown with key No.43.

FIGURE & KEY NO.	PART NUMBER	R A N K	Q' T Y	DESCRIPTION	SERIAL NUMBER / REMARKS
303 -	FG6 - 2234 - 000		1	1.5K LEFT PAPER STOCK ASSEMBLY	
1	FA6 - 9971 - 000		2	PULLEY, IDLER	
2	FA6 - 9986 - 000		1	HOLDER, DAMPER	
3	FA6 - 9988 - 020		1	FLANGE, LIFTER	
4	FA6 - 9989 - 000		2	FLANGE, IDLER	
5	FA9 - 2112 - 000		2	BUSHING	
6	FA9 - 3594 - 000		1	SHEET, SEPARATION	
7	FB2 - 7625 - 000		1	SHAFT, LIFT	
8	FB2 - 7652 - 000		1	SUPPORT, SHAFT, FRONT	
9	FB2 - 7740 - 020		2	SHEET, SEPARATION	
10	FB2 - 7758 - 000		1	PLATE, JAM STOP, 1	
11	FB2 - 8465 - 000		2	PULLEY, LIFTING, FRONT	
12	FB2 - 8466 - 000		1	WIRE, LIFTING, FRONT	
13	FB2 - 8467 - 000		1	WIRE, LIFTING, REAR	
14	FB3 - 8508 - 000		1	PAPER QUANTITY INDICATOR UNIT	
15	FB4 - 2026 - 000		1	LEVER, SLIDE	
16	FB4 - 5262 - 000		1	LEVER, HOOK RELEASE	
17	FB4 - 5267 - 000		1	LEVER, SEPARATION RELEASE	
18	FB4 - 5268 - 000		1	SUPPORT, SHAFT, REAR	
19	FB4 - 9509 - 000		1	PLATE, SEPARATION	
20	FC1 - 5049 - 000		2	BRACKET	
21	FC1 - 5053 - 000		1	HOOK, WIRE, FRONT	
22	FC1 - 5054 - 000		1	HOOK, WIRE, REAR	
23	FC1 - 5055 - 000		1	HOLDER, CABLE, FRONT	
24	FC1 - 5056 - 000		1	HOLDER, CABLE, REAR	
25	FC1 - 5059 - 000		1	SUPPORT, FRONT	
26	FC1 - 5060 - 000		1	SUPPORT, REAR	
27	FC1 - 5061 - 000		1	GEAR, 28T	
28	FC1 - 5066 - 000		3	PAD	
29	FC1 - 5080 - 000		1	PLATE, LIMIT, WIRE	

FIGURE & KEY NO.	PART NUMBER	R A N K	Q' T Y	DESCRIPTION	SERIAL NUMBER / REMARKS
303 - 30	FC1 - 5081 - 000		1	FLANGE, REAR	
31	FF5 - 7952 - 000		1	FRONT COVER, LEFT	
31 A	FS6 - 8713 - 000		1	PLATE, INDEX, PAPER	
32	FF5 - 8150 - 000		1	LEVER, CAM RELEASE	
33	FF5 - 8151 - 000		1	HOOK	
34	FF5 - 8156 - 000		1	PLATE, LEVER SUPPORT, LEFT	
35	FS2 - 9427 - 000		3	SCREW, M4X10	
36	FS2 - 9428 - 000		2	SCREW, M6X6	
37	FS4 - 0012 - 000		1	GEAR, 27T	
38	FS4 - 0160 - 000		1	GEAR, 28T	
39	FS4 - 2136 - 000		1	SPRING, COMPRESSION	
40	FS5 - 8618 - 000		1	LABEL, "MAXIMUM LOAD"	
41	FS6 - 2983 - 000		1	SPRING, TENSION	
42	FS6 - 2984 - 000		1	SPRING, COMPRESSION	
43	FS6 - 8711 - 000		1	LABEL, PAPER SIZE	SEE NOTE
44	XA9 - 0605 - 000		2	SCREW,M4X8	
45	XA9 - 0629 - 000		5	SCREW,RS,M4X8	
46	XA9 - 0685 - 000		34	SCREW,RS,M4X6	
47	XA9 - 0721 - 000		10	SCREW,RS,M4X10	
48	XD9 - 0104 - 000		2	PIN,DOWEL	
49	XG9 - 0254 - 000		2	BEARING, ROLLER	
50	XH9 - 0082 - 000		1	DAMPER, OIL	
501	XB1 - 2200 - 409		2	SCREW,MACH.,TRUSS HEAD,M2X4	
502	XB1 - 2400 - 609		3	SCREW,MACH.,TRUSS HEAD,M4X6	
503	XB6 - 2300 - 408		4	SETSCREW,M3X4	
504	XD1 - 1108 - 239		2	SHIM	
505	XD2 - 1100 - 642		7	RING,E	
506	XD3 - 1200 - 122		1	PIN,SPRING	

FIGURE 305 CASSETTE HEATER ASSEMBLY

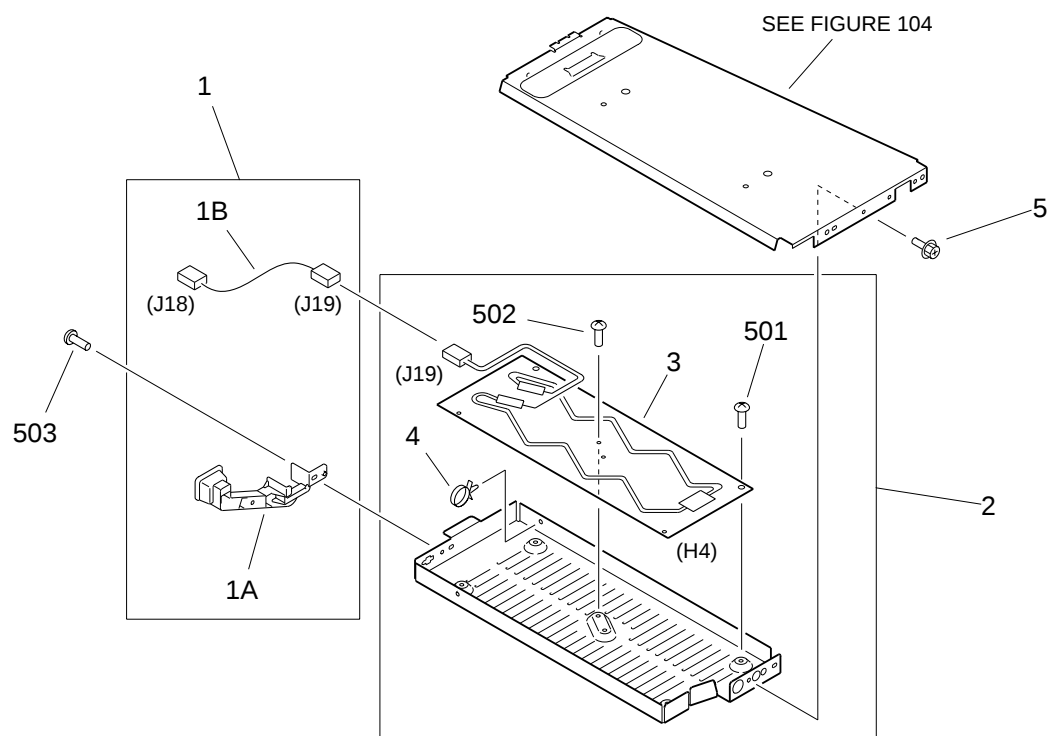
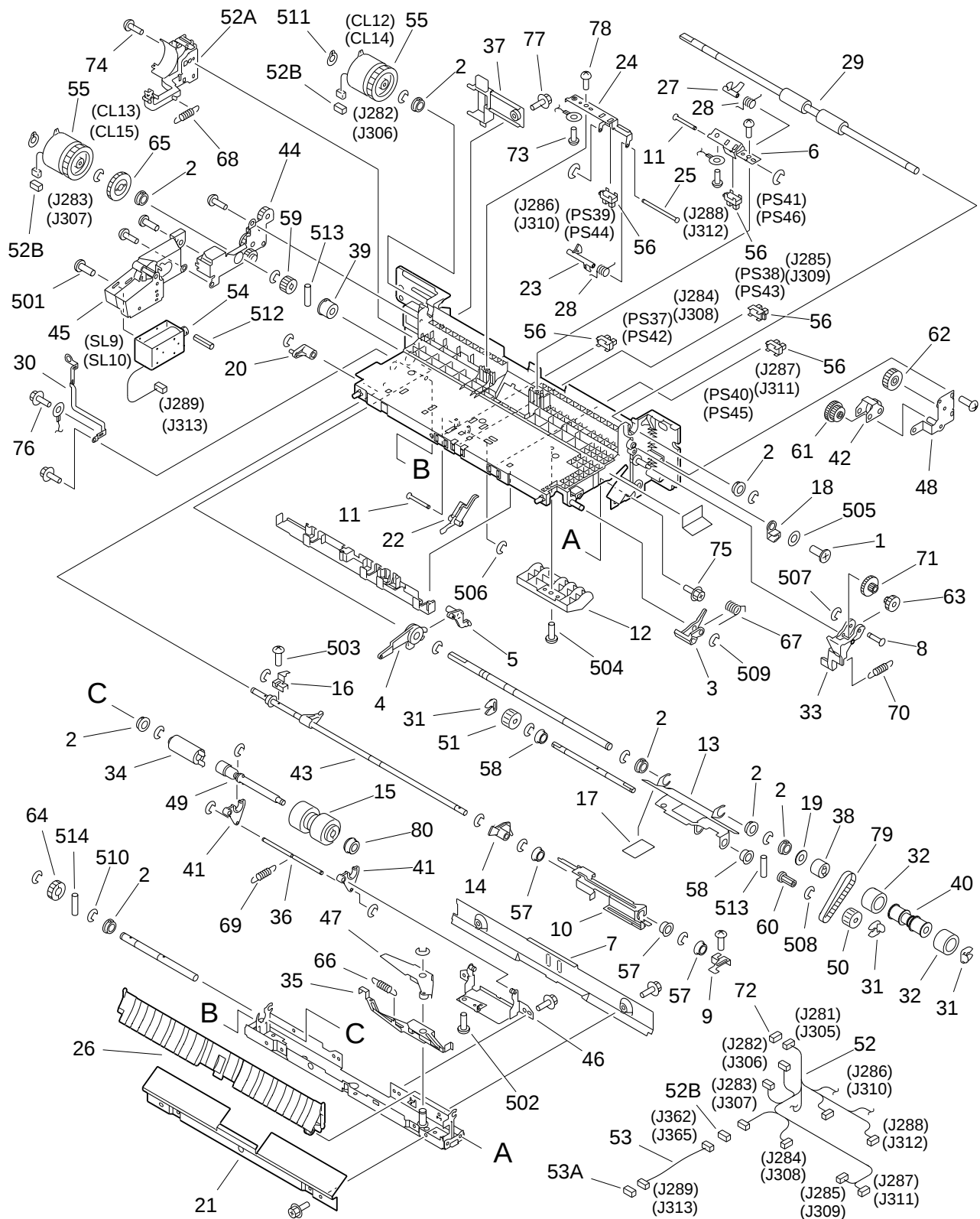


FIGURE & KEY NO.	PART NUMBER	RANK	QTY	DESCRIPTION	SERIAL NUMBER / REMARKS
305 -	NPN		RF	CASSETTE HEATER ASSEMBLY	100V ACCESSORY 115/120/220/240V
1	FG2 - 9195 - 000		1	CORD GUIDE ASSEMBLY	
1 A	FB3 - 9910 - 000		1	GUIDE, HEATER CABLE	
1 B	FG5 - 9419 - 000		1	CABLE, HEATER	J18,19
2	FG2 - 9921 - 000		1	HEATER ASSEMBLY	ACCESSORY 220/240V
3	FH7 - 4584 - 000		1	HEATER, CASSETTE	100V H4 J19
	FH7 - 4610 - 000		1	HEATER	ACCESSORY 115/120V H4 J19
	FH7 - 4585 - 000		1	HEATER, CASSETTE	ACCESSORY 220/240V H4 J19
4	WT2 - 5041 - 000		1	CLAMP, CABLE	
5	XA9 - 0628 - 000		2	SCREW,RS,M4X8	
501	XB1 - 2400 - 409		4	SCREW,MACH.,TRUSS HEAD,M4X4	
502	XB6 - 7300 - 409		1	SCREW,TP,M3X4	
503	XB6 - 7400 - 609		1	SCREW,TP,M4X6	

FIGURE 311 LOWER CASSETTE PICK-UP ASSEMBLY



NOTE: This assembly does not include the parts shown with key No. 37, 72, and 77.

FIGURE & KEY NO.	PART NUMBER	R A N K	Q' T Y	DESCRIPTION	SERIAL NUMBER / REMARKS
311 -	FG6 - 2235 - 000		2	LOWER CASSETTE PICK-UP ASS'Y	
1	FA6 - 6457 - 000		2	SCREW,M3X5	
2	FA9 - 2112 - 000		8	BUSHING	
3	FB2 - 7593 - 000		1	CAM	
4	FB2 - 7605 - 000		1	LINK, UP, 1	
5	FB2 - 7606 - 000		1	LINK, UP, 2	
6	FB2 - 7613 - 000		1	MOUNT, SENSOR	
7	FB2 - 7616 - 000		1	GUIDE, FEED	
8	FB2 - 7620 - 000		1	SHAFT, LIFT, UPPER	
9	FB2 - 7624 - 000		1	PLATE, PICK-UP, FRONT	
10	FB2 - 7631 - 000		1	PLATE, RELEASE	
11	FB2 - 7633 - 000		2	SHAFT, SENSOR	
12	FB2 - 7635 - 000		1	PLATE, GUIDE, UPPER	
13	FB2 - 7641 - 000		1	PLATE, PICK-UP	
14	FB2 - 7642 - 000		1	ARM, PAPER	
15	FB2 - 7777 - 020		1	ROLLER, SEPARATION	
16	FB2 - 8266 - 000		1	PLATE, PICK-UP, REAR	
17	FB2 - 8410 - 000		1	SHEET, PICK-UP	
18	FB2 - 8436 - 000		1	BUSHING	
19	FB2 - 8512 - 000		1	SPACER	
20	FB3 - 8333 - 000		1	CAM, PICK-UP RELEASE	
21	FB3 - 9367 - 000		1	GUIDE, PICK-UP INLET, RIGHT	
22	FB4 - 1202 - 000		1	FLAG, PAPER	
23	FB4 - 1978 - 000		1	LEVER, PICK-UP SENSOR	
24	FB4 - 1979 - 000		1	MOUNT, PICK-UP SENSOR	
25	FB4 - 1980 - 000		1	SHAFT, PICK-UP SENSOR	
26	FB4 - 1982 - 000		1	GUIDE, OPEN/CLOSE	
27	FB4 - 1983 - 000		1	LEVER, VERTICAL PATH SENSOR	
28	FB4 - 1995 - 000		2	SPRING, TORSION	
29	FB4 - 1999 - 000		1	ROLLER, FEED	

FIGURE & KEY NO.	PART NUMBER	R A N K	Q' T Y	DESCRIPTION	SERIAL NUMBER / REMARKS
311 - 30	FB4 - 2004 - 000		1	PLATE, GROUNDING	
31	FB4 - 2007 - 000		3	RING, RETAINING	
32	FB4 - 2034 - 000		2	ROLLER, FEED	
33	FB4 - 3700 - 000		1	LEVER, LIFTER RELEASE	
34	FB4 - 4931 - 000		1	TORQUE, LIMITER	
35	FB4 - 6214 - 000		1	LEVER, SEPARATION RELEASE, 2	
36	FB4 - 6227 - 000		1	SHAFT, COUNTER	
37	FB4 - 7835 - 000		1	COVER, CONNECTOR, PICK-UP	SEE NOTE
38	FB4 - 9029 - 000		1	CLUTCH, ONE-WAY	
39	FB4 - 9043 - 000		1	CLUTCH, ONE-WAY	
40	FB4 - 9513 - 000		1	COLLAR, FEED ROLLER	
41	FB5 - 2063 - 000		2	ARM, SEPARATION ROLLER	
42	FF5 - 3063 - 030		1	PLATE, LIFT	
43	FF5 - 3220 - 000		1	SHAFT, PAPER PICK-UP	
44	FF5 - 5894 - 000		1	PLATE, SUPPORT, LOWER	
45	FF5 - 5895 - 000		1	MOUNT, PICK-UP SOLENOID	
46	FF5 - 6889 - 000		1	MOUNT, SEPARATION ROLLER	
47	FF5 - 6904 - 000		1	LEVER, SEPARATION RELEASE, 1	
48	FF5 - 6905 - 000		1	SUPPORT, LIFTER GEAR	
49	FF5 - 7575 - 000		1	SHAFT, SEPARATION ROLLER	
50	FF5 - 7829 - 000		1	ROLLER, PICK-UP	FRONT
51	FF5 - 7830 - 000		1	ROLLER, PICK-UP	REAR
52	FG6 - 1832 - 000		1	CABLE, PAPER PICK-UP	J281-288,362 J305-312,365
52 A	FB2 - 7607 - 020		1	PLATE, LIMIT, CLUTCH	
52 B	VS1 - 5057 - 002		3	CONNECTOR, SNAP TIGHT	J282,283,362 J306,307,365
53	FG6 - 2335 - 000		1	CABLE, SOLENOID CONNECTING	J289,362 J313,365
53 A	VS1 - 5057 - 002		1	CONNECTOR, SNAP TIGHT	J289,313
54	FH7 - 5702 - 000		1	SOLENOID	SL9 J289 SL10 J313
55	FH7 - 5839 - 000		2	CLUTCH, ELECTROMAGNETIC	CL12,13 J282,283 CL14,15 J306,307
56	FH7 - 7462 - 000		5	PHOTO-INTERRUPTER	PS37-41 J284-288 PS42-46 J308-312

FIGURE & KEY NO.	PART NUMBER	R A N K	Q' T Y	DESCRIPTION	SERIAL NUMBER / REMARKS
311 - 57	FS1 - 1512 - 000		3	BUSHING	
58	FS1 - 1569 - 000		2	BUSHING	
59	FS5 - 0338 - 000		1	GEAR, 16T	
60	FS5 - 3333 - 000		1	PULLEY, 16T	
61	FS6 - 0048 - 000		1	GEAR, 16T/46T	
62	FS6 - 0049 - 000		1	GEAR, 48T	
63	FS6 - 0051 - 000		1	GEAR, 17T/20T	
64	FS6 - 0053 - 000		1	GEAR, 20T	
65	FS6 - 0056 - 000		1	GEAR, 32T	
66	FS6 - 2668 - 000		1	SPRING, TENSION	
67	FS6 - 2669 - 000		1	SPRING, TORSION	
68	FS6 - 2670 - 000		1	SPRING, TENSION	
69	FS6 - 2678 - 000		1	SPRING, TENSION	
70	FS6 - 2742 - 000		1	SPRING, TENSION	
71	FS7 - 0052 - 000		1	GEAR, 17T/58T	
72	VS1 - 6319 - 022		1	CONNECTOR, SNAP TIGHT	SEE NOTE J281,305
73	XA9 - 0265 - 000		2	SCREW,W/WASHER,TRUSS HEAD	
74	XA9 - 0605 - 000		4	SCREW,M4X8	
75	XA9 - 0628 - 000		6	SCREW,RS,M4X8	
76	XA9 - 0633 - 000		1	SCREW,RS,M4X8	
77	XA9 - 0643 - 000		1	SCREW,RS,M4X10	SEE NOTE
78	XA9 - 0691 - 000		2	SCREW, SELF TAPPING, M3X8	
79	XF9 - 0525 - 000		1	BELT, TIMING, 59T	
80	XG9 - 0242 - 000		1	BEARING, BALL, MR106ZZMC3D4ML	
501	XB1 - 2300 - 407		3	SCREW,MACH.,TRUSS HEAD,M3X4	
502	XB1 - 2300 - 409		1	SCREW,MACH.,TRUSS HEAD,M3X4	
503	XB1 - 2300 - 609		2	SCREW,MACH.,TRUSS HEAD,M3X6	
504	XB1 - 2400 - 609		4	SCREW,MACH.,TRUSS HEAD,M4X6	
505	XD1 - 1103 - 132		1	SHIM	
506	XD2 - 1100 - 242		5	RING,E	

FIGURE & KEY NO.	PART NUMBER	R A N K	Q' T Y	DESCRIPTION	SERIAL NUMBER / REMARKS
311 - 507	XD2 - 1100 - 322		1	RING,E	
508	XD2 - 1100 - 372		1	RING,E	
509	XD2 - 1100 - 502		7	RING,E	
510	XD2 - 1100 - 642		11	RING,E	
511	XD2 - 2100 - 802		2	RING,GRIP	
512	XD3 - 0300 - 082		1	PIN,SPRING	
513	XD3 - 2200 - 102		2	PIN,DOWEL	
514	XD3 - 2200 - 122		1	PIN,DOWEL	

FIGURE & KEY NO.	PART NUMBER	R A N K	Q' T Y	DESCRIPTION	SERIAL NUMBER / REMARKS
312 -	FG6 - 2236 - 000		1	FRONT DECK RIGHT PICK-UP ASS'Y	
1	FA9 - 2112 - 000		6	BUSHING	
2	FB2 - 7593 - 000		1	CAM	
3	FB2 - 7603 - 000		1	LEVER, RELEASE	
4	FB2 - 7605 - 000		1	LINK, UP, 1	
5	FB2 - 7606 - 000		1	LINK, UP, 2	
6	FB2 - 7614 - 000		1	LEVER, RELEASE	
7	FB2 - 7616 - 000		1	GUIDE, FEED	
8	FB2 - 7624 - 000		1	PLATE, PICK-UP, FRONT	
9	FB2 - 7630 - 000		1	FLAG, PAPER	
10	FB2 - 7631 - 000		1	PLATE, RELEASE	
11	FB2 - 7633 - 000		3	SHAFT, SENSOR	
12	FB2 - 7635 - 000		1	PLATE, GUIDE, UPPER	
13	FB2 - 7641 - 000		1	PLATE, PICK-UP	
14	FB2 - 7642 - 000		1	ARM, PAPER	
15	FB2 - 7777 - 020		1	ROLLER, SEPARATION	
16	FB2 - 8266 - 000		1	PLATE, PICK-UP, REAR	
17	FB2 - 8410 - 000		1	SHEET, PICK-UP	
18	FB2 - 8512 - 000		1	SPACER	
19	FB4 - 1995 - 000		2	SPRING, TORSION	
20	FB4 - 1999 - 000		1	ROLLER, FEED	
21	FB4 - 2000 - 000		1	CAM, PICK-UP RELEASE, REAR	
22	FB4 - 2004 - 000		1	PLATE, GROUNDING	
23	FB4 - 2007 - 000		3	RING, RETAINING	
24	FB4 - 2010 - 000		1	GUIDE, JOINT	
25	FB4 - 2012 - 000		1	GUIDE, OPEN/CLOSE, RIGHT	
26	FB4 - 2013 - 000		1	GUIDE, PICK-UP INLET	
27	FB4 - 2014 - 000		1	LEVER, SENSOR	
28	FB4 - 2016 - 000		1	LEVER, PICK-UP SENSOR, RIGHT	
29	FB4 - 2034 - 000		2	ROLLER, FEED	

FIGURE & KEY NO.	PART NUMBER	R A N K	Q' T Y	DESCRIPTION	SERIAL NUMBER / REMARKS
312 - 30	FB4 - 4931 - 000		1	TORQUE, LIMITER	SEE NOTE
31	FB4 - 6227 - 000		1	SHAFT, COUNTER	
32	FB4 - 7835 - 000		1	COVER, CONNECTOR, PICK-UP	
33	FB4 - 9029 - 000		1	CLUTCH, ONE-WAY	
34	FB4 - 9043 - 000		1	CLUTCH, ONE-WAY	
35	FB4 - 9513 - 000		1	COLLAR, FEED ROLLER	
36	FB5 - 0554 - 000		1	SPRING, TORSION	
37	FB5 - 2063 - 000		2	ARM, SEPARATION ROLLER	
38	FF5 - 3228 - 000		1	SHAFT, PICK-UP, UPPER	
39	FF5 - 6889 - 000		1	MOUNT, SEPARATION ROLLER	
40	FF5 - 7575 - 000		1	SHAFT, SEPARATION ROLLER	FRONT REAR
41	FF5 - 7829 - 000		1	ROLLER, PICK-UP	
42	FF5 - 7830 - 000		1	ROLLER, PICK-UP	
43	FF5 - 7832 - 000		1	SUPPORT, PLATE, RIGHT	
44	FF5 - 7833 - 000		1	MOUNT, SOLENOID, RIGHT	
45	FG6 - 1834 - 000		1	CABLE, RIGHT DECK	J229-238
45 A	FB4 - 2009 - 000		1	PLATE, CLUTCH LIMIT, RIGHT	J230,231,234 CL8,10 J231,230 SL7 J234
45 B	VS1 - 5057 - 002		3	CONNECTOR, SNAP TIGHT	
46	FH7 - 5826 - 000		2	CLUTCH, ELECTROMAGNETIC	
47	FH7 - 5827 - 000		1	SOLENOID	
48	FH7 - 7462 - 000		6	PHOTO-INTERRUPTER	
49	FS1 - 1512 - 000		3	BUSHING	PS20-24,27 J232,233,235-238
50	FS1 - 1569 - 000		2	BUSHING	
51	FS5 - 0338 - 000		1	GEAR, 16T	
52	FS5 - 2911 - 000		1	SPRING, TENSION	
53	FS5 - 2914 - 000		1	SPRING, TENSION	
54	FS5 - 3333 - 000		1	PULLEY, 16T	
55	FS6 - 0053 - 000		1	GEAR, 20T	
56	FS6 - 0056 - 000		1	GEAR, 32T	
57	FS6 - 2678 - 000		1	SPRING, TENSION	

FIGURE & KEY NO.	PART NUMBER	R A N K	Q' T Y	DESCRIPTION	SERIAL NUMBER / REMARKS
312 - 58	VS1 - 6319 - 024		1	CONNECTOR, SNAP TIGHT	SEE NOTE J229
59	XA9 - 0265 - 000		2	SCREW,W/WASHER,TRUSS HEAD	
60	XA9 - 0605 - 000		6	SCREW,M4X8	
61	XA9 - 0628 - 000		9	SCREW,RS,M4X8	
62	XA9 - 0633 - 000		1	SCREW,RS,M4X8	
63	XA9 - 0643 - 000		1	SCREW,RS,M4X10	SEE NOTE
64	XF9 - 0525 - 000		1	BELT, TIMING, 59T	
65	XG9 - 0211 - 000		2	BALL BEARING, MF128ZZ1MC3D4M	
66	XG9 - 0242 - 000		1	BEARING, BALL, MR106ZZMC3D4ML	
67	XG9 - 0250 - 000		2	BEARING, BALL	
501	XB1 - 2300 - 407		3	SCREW,MACH.,TRUSS HEAD,M3X4	
502	XB1 - 2300 - 409		1	SCREW,MACH.,TRUSS HEAD,M3X4	
503	XB1 - 2300 - 609		3	SCREW,MACH.,TRUSS HEAD,M3X6	
504	XB1 - 2400 - 609		3	SCREW,MACH.,TRUSS HEAD,M4X6	
505	XD2 - 1100 - 242		4	RING,E	
506	XD2 - 1100 - 322		1	RING,E	
507	XD2 - 1100 - 502		8	RING,E	
508	XD2 - 1100 - 642		13	RING,E	
509	XD2 - 2100 - 802		2	RING,GRIP	
510	XD3 - 1200 - 102		1	PIN,SPRING	
511	XD3 - 1300 - 102		1	PIN,SPRING	
512	XD3 - 2200 - 102		5	PIN,DOWEL	
513	XD3 - 2200 - 122		1	PIN,DOWEL	

FIGURE 313 FRONT DECK (LEFT) PICK-UP ASSEMBLY

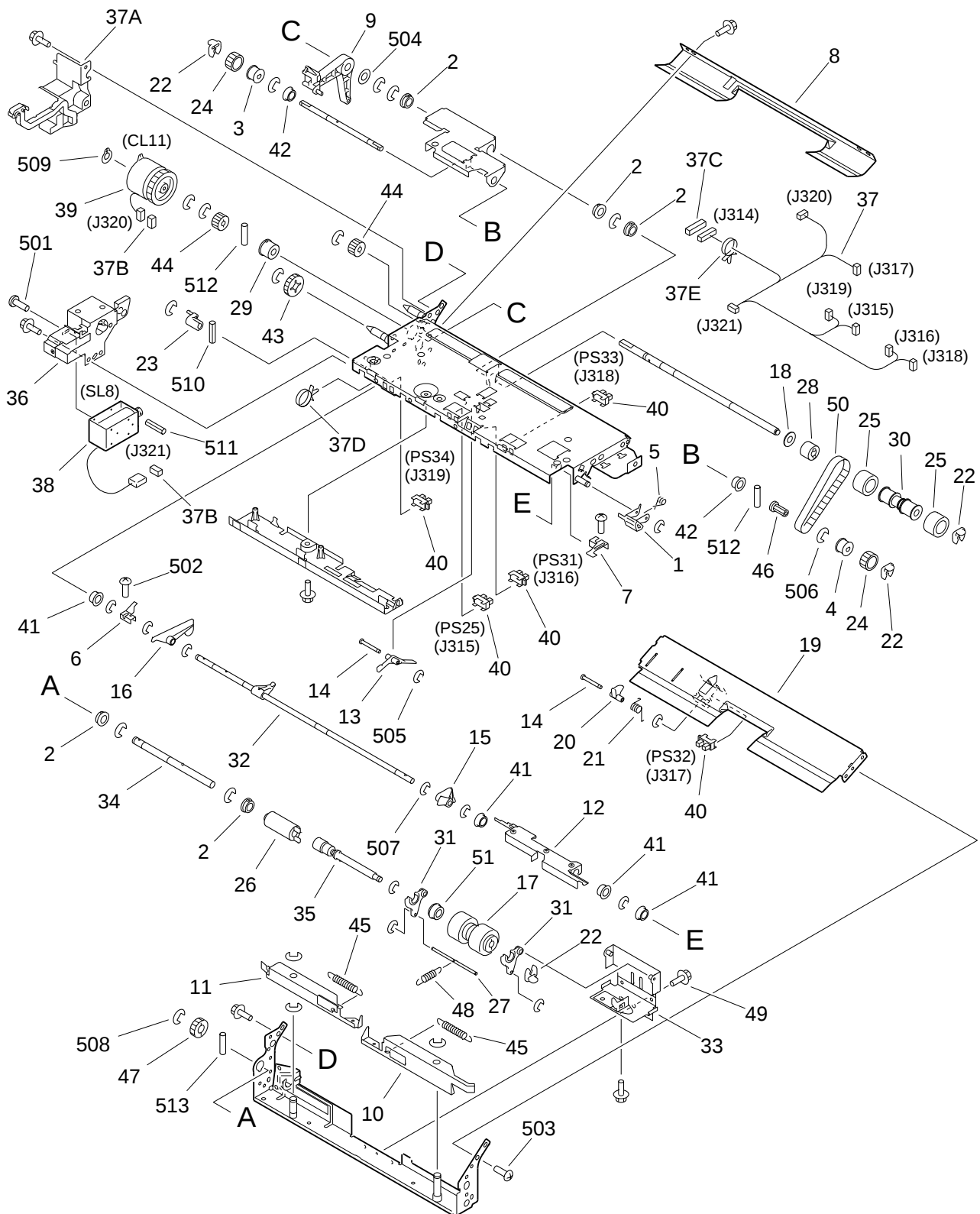
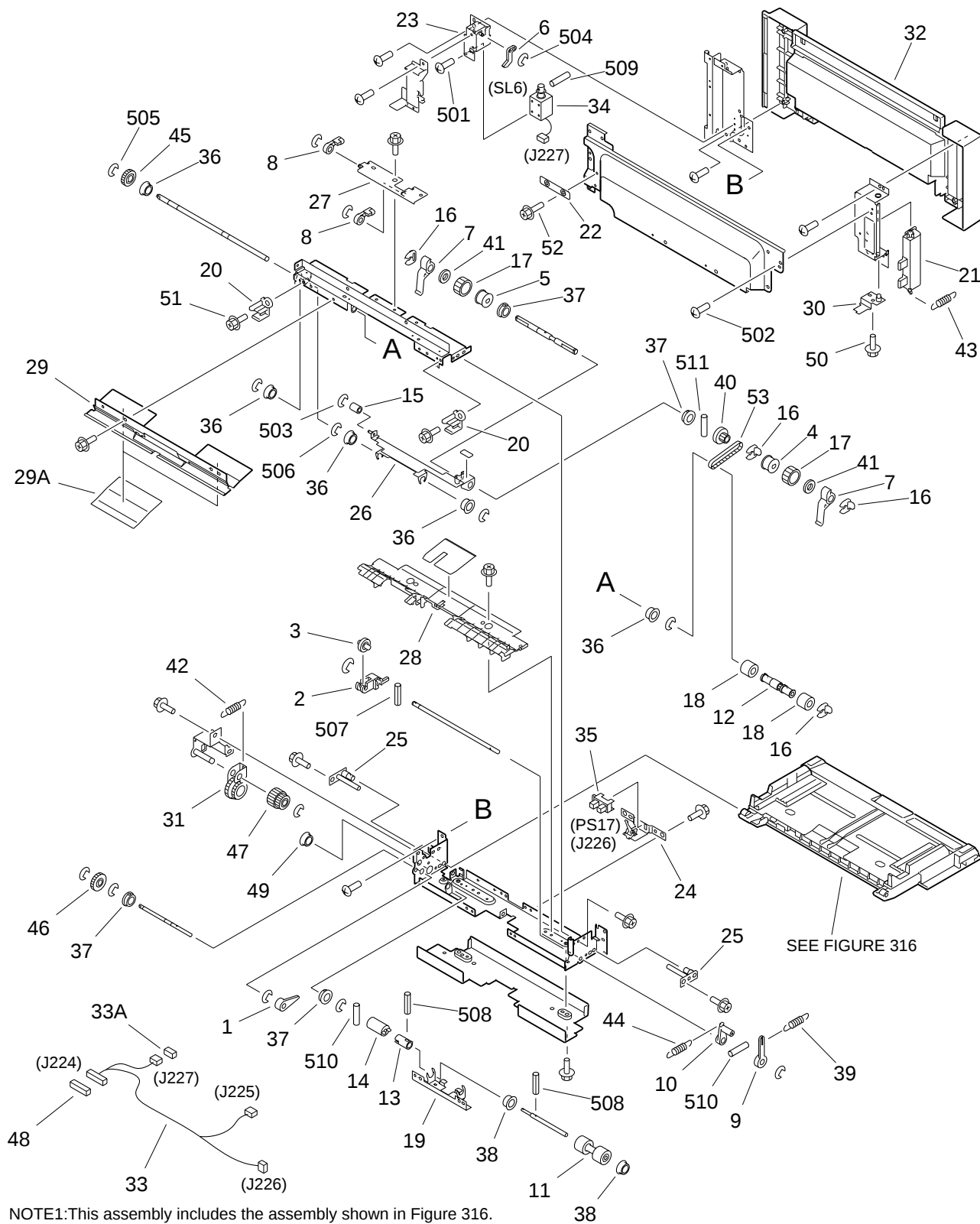


FIGURE & KEY NO.	PART NUMBER	R A N K	Q' T Y	DESCRIPTION	SERIAL NUMBER / REMARKS
313 -	FG6 - 2237 - 000		1	FRONT DECK LEFT PICK-UP ASS'Y	
1	FA5 - 2872 - 000		1	ARM, RELEASE, ROLLER, FRONT	
2	FA9 - 2112 - 000		5	BUSHING	
3	FB1 - 6995 - 000		1	COLLAR, PICK-UP ROLLER, REAR	
4	FB1 - 7022 - 000		1	COLLAR, PICK-UP ROLLER, FRONT	
5	FB1 - 7070 - 000		1	SPRING, TORSION	
6	FB2 - 7623 - 000		1	PLATE, PICK-UP, REAR	
7	FB2 - 7624 - 000		1	PLATE, PICK-UP, FRONT	
8	FB2 - 7693 - 000		1	GUIDE, PICK-UP, UPPER	
9	FB2 - 7715 - 000		1	LINK, RELEASE	
10	FB2 - 7716 - 000		1	PLATE, RELEASE	
11	FB2 - 7717 - 000		1	PLATE, RELEASE	
12	FB2 - 7718 - 000		1	PLATE, RELEASE LEVER	
13	FB2 - 7720 - 000		1	LEVER, PAPER	
14	FB2 - 7721 - 000		2	SHAFT, PAPER LEVER	
15	FB2 - 7722 - 000		1	LEVER, PAPER SENSOR	
16	FB2 - 7723 - 000		1	LEVER, LIMITER	
17	FB2 - 7777 - 020		1	ROLLER, SEPARATION	
18	FB2 - 8512 - 000		1	SPACER	
19	FB4 - 1992 - 000		1	GUIDE, PICK-UP, LOWER	
20	FB4 - 1994 - 000		1	LEVER, PICK-UP SENSOR, LEFT	
21	FB4 - 1996 - 000		1	SPRING, TENSION	
22	FB4 - 2007 - 000		3	RING, RETAINING	
23	FB4 - 2031 - 000		1	CAM, PICK-UP RELEASE, REAR	
24	FB4 - 2033 - 000		2	ROLLER, PICK-UP	
25	FB4 - 2034 - 000		2	ROLLER, FEED	
26	FB4 - 4931 - 000		1	TORQUE, LIMITER	
27	FB4 - 6227 - 000		1	SHAFT, COUNTER	
28	FB4 - 9029 - 000		1	CLUTCH, ONE-WAY	
29	FB4 - 9043 - 000		1	CLUTCH, ONE-WAY	

FIGURE & KEY NO.	PART NUMBER	R A N K	Q' T Y	DESCRIPTION	SERIAL NUMBER / REMARKS
313 - 30	FB4 - 9513 - 000		1	COLLAR, FEED ROLLER	
31	FB5 - 2063 - 000		2	ARM, SEPARATION ROLLER	
32	FF5 - 3221 - 000		1	SHAFT, PICK-UP, LEFT	
33	FF5 - 6890 - 000		1	MOUNT, SEPARATION ROLLER	
34	FF5 - 7540 - 000		1	SHAFT, SEPARATION DRIVE	
35	FF5 - 7575 - 000		1	SHAFT, SEPARATION ROLLER	
36	FF5 - 7840 - 000		1	MOUNT, SOLENOID, LEFT	
37	FG6 - 1836 - 000		1	CABLE, LEFT DECK	J314-321
37 A	FB2 - 7724 - 000		1	GUIDE, CABLE	
37 B	VS1 - 5057 - 002		2	CONNECTOR, SNAP TIGHT	J320,321
37 C	VS1 - 6319 - 020		1	CONNECTOR, SNAP TIGHT	J314
37 D	WT2 - 5178 - 000		4	CLIP, CABLE	
37 E	WT2 - 5565 - 000		1	CLAMP, CABLE	
38	FH7 - 5827 - 000		1	SOLENOID	SL8 J321
39	FH7 - 5839 - 000		1	CLUTCH, ELECTROMAGNETIC	CL11 J320
40	FH7 - 7462 - 000		5	PHOTO-INTERRUPTER	PS25,31-34 J315-319
41	FS1 - 1512 - 000		4	BUSHING	
42	FS1 - 1569 - 000		2	BUSHING	
43	FS2 - 0544 - 000		1	GEAR, 24T	
44	FS5 - 0338 - 000		2	GEAR, 16T	
45	FS5 - 2919 - 000		2	SPRING, TENSION	
46	FS5 - 3333 - 000		1	PULLEY, 16T	
47	FS6 - 0053 - 000		1	GEAR, 20T	
48	FS6 - 2678 - 000		1	SPRING, TENSION	
49	XA9 - 0628 - 000		11	SCREW,RS,M4X8	
50	XF9 - 0525 - 000		1	BELT, TIMING, 59T	
51	XG9 - 0242 - 000		1	BEARING, BALL, MR106ZZMC3D4ML	
501	XB1 - 2300 - 409		2	SCREW,MACH.,TRUSS HEAD,M3X4	
502	XB1 - 2300 - 609		3	SCREW,MACH.,TRUSS HEAD,M3X6	
503	XB1 - 2400 - 809		1	SCREW,MACH.,TRUSS HEAD,M4X8	

FIGURE & KEY NO.	PART NUMBER	R A N K	Q' T Y	DESCRIPTION	SERIAL NUMBER / REMARKS
313 - 504	XD1 - 1108 - 226		1	SHIM	
505	XD2 - 1100 - 242		4	RING,E	
506	XD2 - 1100 - 322		1	RING,E	
507	XD2 - 1100 - 502		9	RING,E	
508	XD2 - 1100 - 642		13	RING,E	
509	XD2 - 2100 - 802		1	RING,GRIP	
510	XD3 - 1200 - 102		1	PIN,SPRING	
511	XD3 - 1300 - 102		1	PIN,SPRING	
512	XD3 - 2200 - 102		2	PIN,DOWEL	
513	XD3 - 2200 - 122		1	PIN,DOWEL	

FIGURE 315 MULTI FEED ASSEMBLY

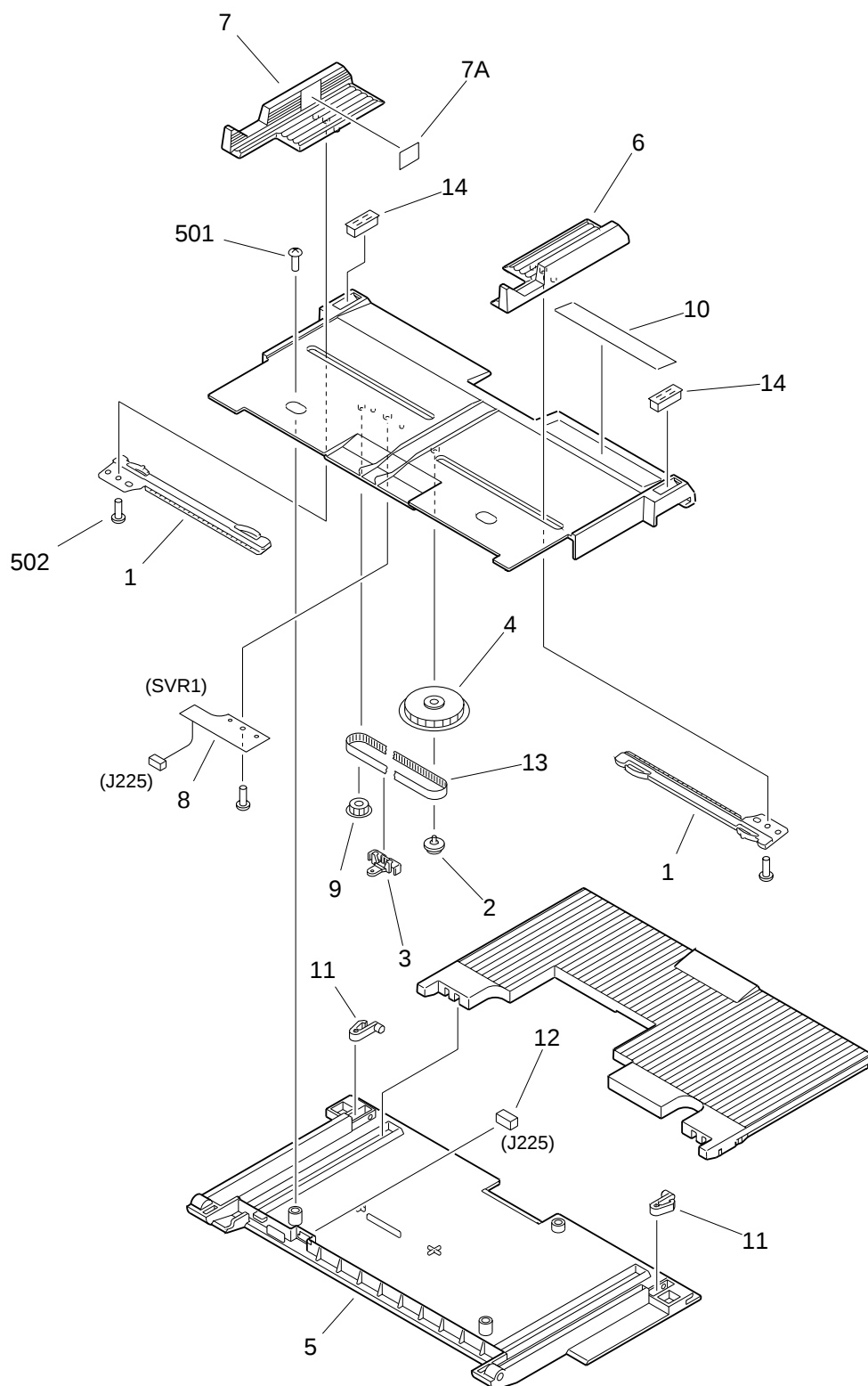


NOTE1: This assembly includes the assembly shown in Figure 316.
 NOTE2: This assembly does not include the part shown with key No.48.

FIGURE & KEY NO.	PART NUMBER	R A N K	Q' T Y	DESCRIPTION	SERIAL NUMBER / REMARKS
315 -	FG6 - 1990 - 000		1	MULTI FEED ASSEMBLY	SEE NOTE 1
1	FA5 - 4266 - 000		1	ARM	
2	FA6 - 7737 - 000		1	ARM, RETARD	
3	FA6 - 8071 - 000		1	ROLLER	
4	FB1 - 6995 - 000		1	COLLAR, PICK-UP ROLLER, REAR	
5	FB1 - 7022 - 000		1	COLLAR, PICK-UP ROLLER, FRONT	
6	FB2 - 7515 - 020		1	ARM, PICK-UP	
7	FB2 - 7528 - 000		2	SHUTTER	
8	FB2 - 7529 - 020		2	BLOCK, SHUTTER STOP	
9	FB2 - 7537 - 000		1	LEVER, PRESSURE	
10	FB2 - 7542 - 000		1	LEVER, RELEASE	
11	FB2 - 7545 - 000		1	ROLLER, SPONGE	
12	FB2 - 7558 - 000		1	COLLAR, FEED ROLLER	
13	FB2 - 8227 - 000		1	COUPLING	
14	FB2 - 8228 - 000		1	TORQUE LIMIT	
15	FB2 - 8384 - 000		1	ROLLER, PICK-UP	
16	FB4 - 2007 - 000		4	RING, RETAINING	
17	FB4 - 2033 - 000		2	ROLLER, PICK-UP	
18	FB4 - 2035 - 000		2	ROLLER, FEED ROLLER	
19	FB4 - 3750 - 000		1	MOUNT, SEPARATION ROLLER	
20	FB4 - 3759 - 000		1	GUIDE, POSITIONING	
21	FB4 - 3772 - 000		1	HANDLE, MULTI FEED DOOR	
22	FB4 - 7840 - 000		1	TAPE, SUPPORT	
23	FF5 - 2939 - 000		1	PLATE, SOLENOID	
24	FF5 - 2943 - 000		1	MOUNT, SENSOR	
25	FF5 - 2945 - 000		2	PLATE, TRAY STOP	
26	FF5 - 3088 - 040		1	PLATE, PICK-UP	
27	FF5 - 3103 - 000		1	PLATE, SHUTTER	
28	FF5 - 3135 - 020		1	PLATE, GUIDE PAPER	
29	FF5 - 7673 - 000		1	GUIDE, UPPER	

FIGURE & KEY NO.	PART NUMBER	R A N K	Q' T Y	DESCRIPTION	SERIAL NUMBER / REMARKS
315 - 29 A	FB4 - 3762 - 000		2	SHEET, GUIDE	
30	FF5 - 7674 - 000		1	PLATE, MULTI FEED DOOR SWITCH	
31	FF5 - 7675 - 000		1	GEAR, SWING	
32	FF5 - 8157 - 000		1	DOOR, MULTI FEED	
33	FG6 - 1866 - 000		1	CABLE, MULTI	J224-227
33 A	VS1 - 5057 - 003		1	CONNECTOR, SNAP TIGHT	J227
34	FH7 - 5894 - 000		1	SOLENOID	SL6 J227
35	FH7 - 7462 - 000		1	PHOTO-INTERRUPTER	PS17 J226
36	FS1 - 1512 - 000		7	BUSHING	
37	FS1 - 1569 - 000		3	BUSHING	
38	FS2 - 1357 - 000		2	BUSHING	
39	FS5 - 2910 - 000		1	SPRING, TENSION	
40	FS5 - 3331 - 000		1	PULLEY, 14T	
41	FS5 - 6581 - 000		2	SPACER, PICK-UP SHAFT	
42	FS6 - 2892 - 000		1	SPRING, TENSION	
43	FS6 - 2893 - 000		1	SPRING, TENSION	
44	FS6 - 2985 - 000		1	SPRING, TENSION	
45	FS7 - 0039 - 000		1	GEAR, 16T	
46	FS7 - 0040 - 000		1	GEAR, 20T	
47	FS7 - 0041 - 000		1	GEAR, 16T/20T	
48	VS1 - 5057 - 012		1	CONNECTOR, SNAP TIGHT	SEE NOTE 2 J224
49	WT2 - 5189 - 000		1	BUSHING	
50	XA9 - 0628 - 000		4	SCREW,RS,M4X8	
51	XA9 - 0628 - 000		14	SCREW,RS,M4X8	
52	XA9 - 0721 - 000		1	SCREW,RS,M4X10	
53	XF9 - 0502 - 000		1	BELT, TIMING	
501	XB1 - 2300 - 409		2	SCREW,MACH.,TRUSS HEAD,M3X4	
502	XB1 - 2400 - 609		20	SCREW,MACH.,TRUSS HEAD,M4X6	
503	XD2 - 1100 - 242		5	RING,E	
504	XD2 - 1100 - 322		1	RING,E	

FIGURE 316 MULTI FEED TRAY ASSEMBLY

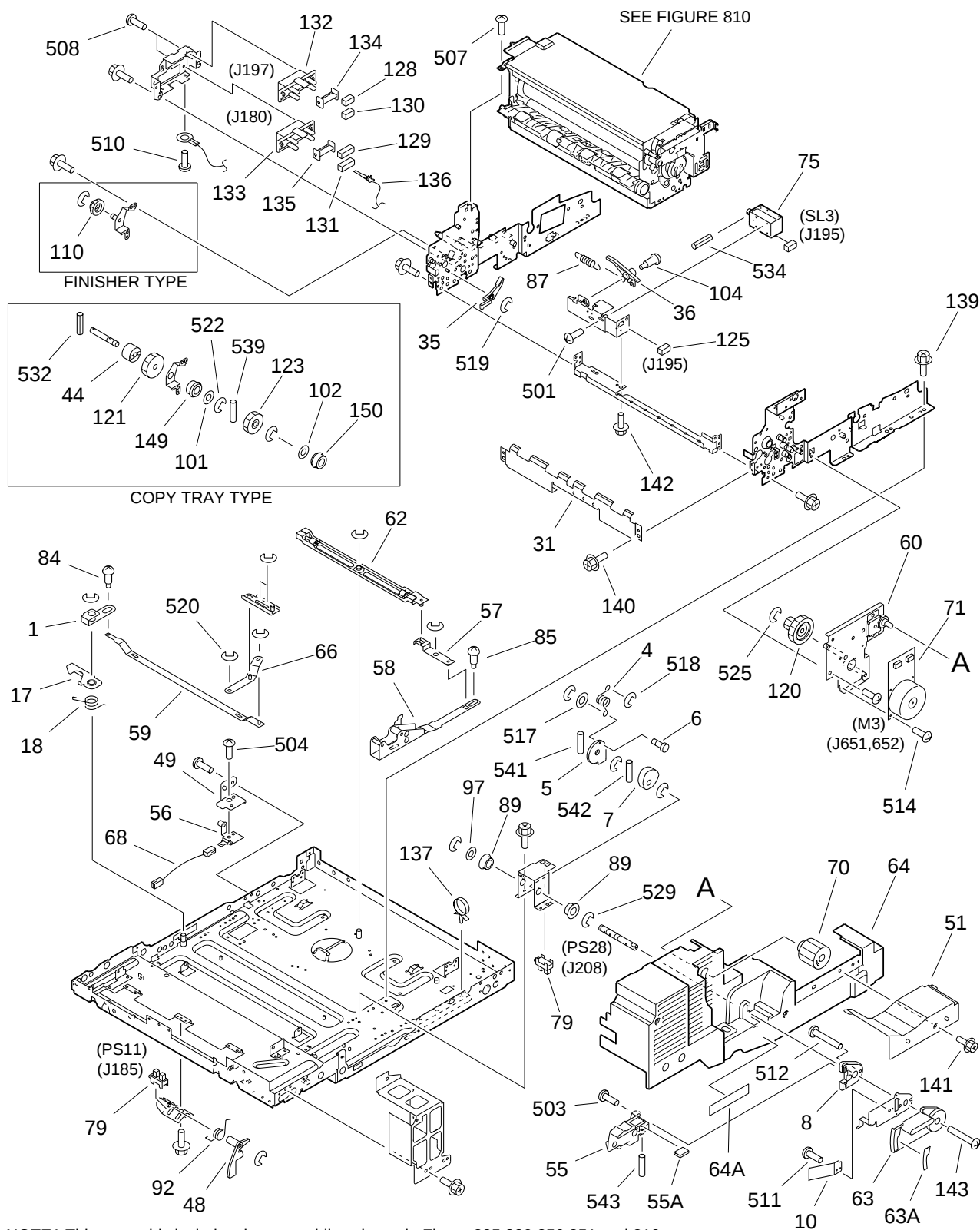


NOTE1: This assembly is included in the assembly shown in Figure 315.

NOTE2: This assembly does not include the part shown with key No.10.

FIGURE & KEY NO.	PART NUMBER	R A N K	Q' T Y	DESCRIPTION	SERIAL NUMBER / REMARKS
316 -	FG6 - 2299 - 000		1	MULTI FEED TRAY ASSEMBLY	SEE NOTE 1
1	FB1 - 8619 - 000		2	RACK	
2	FB1 - 8620 - 000		1	RING, PULLEY	
3	FB1 - 8621 - 000		1	PLATE, LOCK	
4	FB1 - 8625 - 000		1	GEAR, 18T	
5	FB2 - 7521 - 000		1	BASE, TRAY	SVR1 J225
6	FB4 - 3774 - 000		1	PANEL, SIDE LIMIT, FRONT	
7	FF5 - 8140 - 000		1	PANEL, SIDE LIMIT, REAR	
7 A	FS6 - 8709 - 000		1	LABEL, "LIMIT, PAPER HEIGHT"	
8	FG5 - 1958 - 000		1	MULTI VR PCB ASSEMBLY	
9	FS5 - 3177 - 000		1	PULLEY, IDLER	AB SIZE SEE NOTE 2 A/INCH SIZE SEE NOTE 2 A SIZE SEE NOTE 2 AB/INCH SIZE SEE NOTE 2
10	FS6 - 8705 - 000		1	LABEL, PAPER SIZE	
	FS6 - 8706 - 000		1	LABEL, PAPER SIZE	
	FS6 - 8707 - 000		1	LABEL, PAPER SIZE	
	FS6 - 8708 - 000		1	LABEL, PAPER SIZE	
11	RA1 - 7807 - 000		2	LOCK, MP	J225
12	VS1 - 5057 - 003		1	CONNECTOR, SNAP TIGHT	
13	XF9 - 0393 - 000		1	BELT, TIMING	
14	XZ9 - 0407 - 000		2	LATCH, MAGNET	
501	XB1 - 2400 - 606		2	SCREW,MACH.,TRUSS HEAD,M4X6	
502	XB4 - 7300 - 609		3	SCREW,TAPPING,TRUSS HEAD,M3X6	

FIGURE 320 FIXING/FEEDER FRAME ASSEMBLY(1/3)



NOTE1: This assembly includes the assemblies shown in Figure 325, 330, 350, 351 and 810.

NOTE2: This assembly does not include the parts shown with key No. 12, 44, 50, 51, 64, 64A, 101, 102, 115, 121, 123, 141, 149, 150, 521, 522, 524, 532, 537, and 539.

FIXING/FEEDER FRAME ASSEMBLY(2/3)

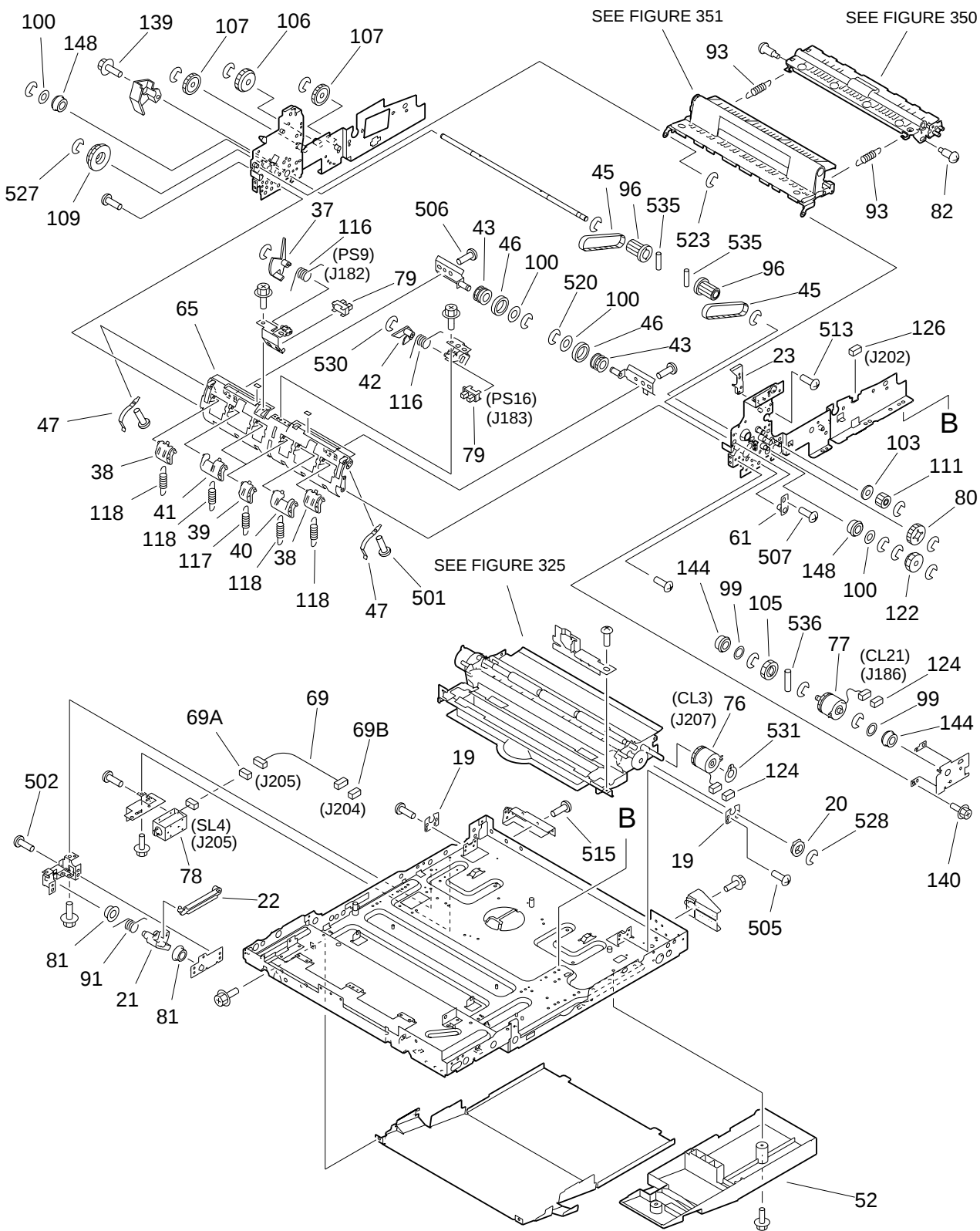


FIGURE 320 FIXING/FEEDER FRAME ASSEMBLY(3/3)

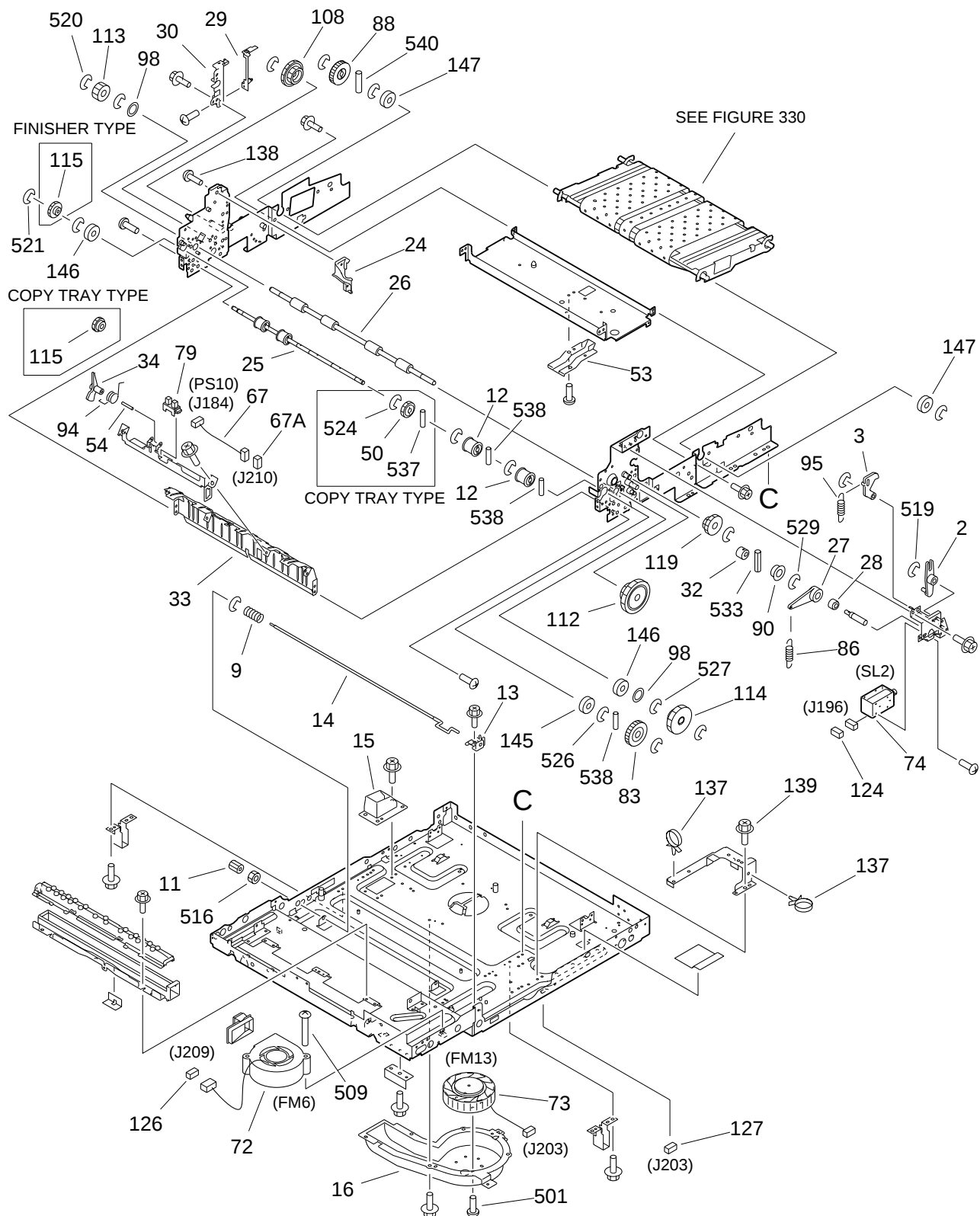


FIGURE & KEY NO.	PART NUMBER	R A N K	Q' T Y	DESCRIPTION	SERIAL NUMBER / REMARKS
320 - 1	FG6 - 2255 - 000	N	1	FIXING/FEEDER FRAME ASSEMBLY	100V 20A SEE NOTE 1
	FG6 - 2315 - 000	N	1	FIXING/FEEDER FRAME ASSEMBLY	100V 15A SEE NOTE 1
	FG6 - 2316 - 000	N	1	FIXING/FEEDER FRAME ASSEMBLY	115/120V SEE NOTE 1
	FG6 - 2317 - 000	N	1	FIXING/FEEDER FRAME ASSEMBLY	220/240V SEE NOTE 1
	FB2 - 7056 - 000		1	PLATE, JOINT	
2	FB2 - 7242 - 000		1	ARM, SOLENOID, 1	
3	FB2 - 7243 - 000		1	ARM, SOLENOID, 2	
4	FB2 - 8192 - 000		1	SPRING, TORSION	
5	FB2 - 8196 - 020		1	PLATE, HANDLE STOP	
6	FB2 - 8198 - 000		1	SHAFT, SPRING	
7	FB2 - 8204 - 000		1	CAM, REGISTRATION	
8	FB2 - 8213 - 000		1	COVER, HANDLE, REAR	
9	FB2 - 8214 - 000		1	SPRING, COMPRESSION	
10	FB2 - 8217 - 020		1	SPRING, LEAF	
11	FB2 - 8376 - 000		1	GUIDE, SHAFT	
12	FB2 - 8417 - 000		4	ROLLER, DELIVERY	FINISHER TYPE
	FB2 - 7124 - 000		4	ROLLER, DELIVERY	COPY TRAY TYPE SEE NOTE 2
13	FB3 - 8398 - 000		1	GUIDE, HANDLE	
14	FB3 - 8457 - 000		1	SHAFT, HANDLE LOCK	
15	FB4 - 2055 - 000		1	DUCT, JOINT	
16	FB4 - 2058 - 000		1	CASE, SEPARATION FAN	
17	FB4 - 2061 - 000		1	PLATE, LATCH	
18	FB4 - 2062 - 000		1	SPRING, TORSION	
19	FB4 - 2067 - 000		2	PLATE, REGISTRATION ADJUSTING	
20	FB4 - 2068 - 000		1	BUSHING	
21	FB4 - 2077 - 000		1	HOOK, LOCK	
22	FB4 - 2078 - 000		1	ARM, LOCK	
23	FB4 - 2224 - 000		1	GUIDE, CLAW, FRONT 2	
24	FB4 - 2225 - 000		1	GUIDE, CLAW, REAR	
25	FB4 - 2226 - 000		1	SHAFT, EXTERNAL DELIVERY	

FIGURE & KEY NO.	PART NUMBER	R A N K	Q' T Y	DESCRIPTION	SERIAL NUMBER / REMARKS
320 - 26	FB4 - 2227 - 000		1	ROLLER, DELIVERY	
27	FB4 - 2235 - 000		1	CAM, ONE-WAY, 1	
28	FB4 - 2236 - 000		1	CAM, ONE-WAY, 2	
29	FB4 - 2237 - 000		1	TERMINAL, FIXING BIAS	
30	FB4 - 2238 - 000		1	MOUNT, FIXING BIAS	
31	FB4 - 2253 - 000		1	PLATE, GUIDE	
32	FB4 - 2254 - 000		1	CAM, RECIPROCATING INPUT	
33	FB4 - 2296 - 000		1	GUIDE, DELIVERY REVERSE	
34	FB4 - 2297 - 000		1	LEVER, DELIVERY SENSOR, 2	
35	FB4 - 2299 - 000		1	LEVER, DEFLECTOR, 1	
36	FB4 - 2300 - 000		1	LEVER, DEFLECTOR, 2	
37	FB4 - 2303 - 000		1	LEVER, DELIVERY SENSOR	
38	FB4 - 2305 - 000		2	DEFLECTOR, 1	
39	FB4 - 2306 - 000		2	DEFLECTOR, 2	
40	FB4 - 2307 - 000		1	DEFLECTOR, 3	
41	FB4 - 2308 - 000		1	DEFLECTOR, 4	
42	FB4 - 2310 - 000		1	LEVER, DELIVERY SENSOR, 3	
43	FB4 - 2312 - 000		2	ROLLER, DELIVERY AUXILIARY	
44	FB4 - 2313 - 000		1	TORQUE LIMITER	COPY TRAY TYPE SEE NOTE 2
45	FB4 - 2314 - 000		2	BELT, TIMING	
46	FB4 - 2315 - 000		2	ROLLER, REVERSE AUXILIARY	
47	FB4 - 2317 - 000		2	SPRING, LEAF	
48	FB4 - 2318 - 000		1	LEVER, REVERSE JAM SENSOR	
49	FB4 - 2327 - 000		1	TERMINAL, BIAS	
50	FB4 - 7489 - 000		1	COLLAR	COPY TRAY TYPE SEE NOTE 2
51	FB4 - 7878 - 000		1	COVER, TRANSFER	
52	FB4 - 9797 - 000		1	COVER, FIXING/FEEDER, LOWER	SEE NOTE 2
53	FB5 - 0527 - 000		1	DUCT, COOLING	
54	FB5 - 0539 - 000		1	SHAFT, SENSOR	
55	FF5 - 6000 - 000		1	LEVER	

FIGURE & KEY NO.	PART NUMBER	R A N K	Q' T Y	DESCRIPTION	SERIAL NUMBER / REMARKS
320 - 55 A	FS6 - 8386 - 000		1	LABEL, HANDLE, 2	
56	FF5 - 7845 - 000		1	TERMINAL, BIAS	
57	FF5 - 7846 - 000		1	LINK, ROTATING	
58	FF5 - 7850 - 000		1	LINK, SLIDE	
59	FF5 - 7855 - 000		1	LINK, LOCK RELEASE	
60	FF5 - 7879 - 000		1	MOTOR GEAR UNIT	
61	FF5 - 7881 - 000		1	SUPPORT, DELIVERY SHAFT	
62	FF5 - 7944 - 000		1	CROSSMEMBER, REGIST. PRESSURE	
63	FF5 - 8196 - 000		1	HANDLE, FIXING/FEEDER	
63 A	FS6 - 8387 - 000		1	LABEL, HANDLE, 1	
64	FF5 - 8654 - 000		1	COVER, FIXING/FEEDER	SEE NOTE 2
64 A	FS6 - 8703 - 000		1	LABEL, FIXING UNIT NUMBER	SEE NOTE 2
65	FF5 - 8736 - 000		1	GUIDE, DELIVERY, LOWER, 2	
66	FF5 - 8787 - 000		1	LINK, LATCH RELEASE, 1	
67	FG6 - 1871 - 000		1	CABLE, EXT. DELIVERY SENSOR	J184,210
67 A	VS1 - 5057 - 003		1	CONNECTOR, SNAP TIGHT	J210
68	FG6 - 1876 - 000		1	CABLE, FIXING HIGH-VOLTAGE	
69	FG6 - 1879 - 000		1	CABLE, LOCK SOLENOID	J204,205
69 A	VS1 - 5057 - 003		1	CONNECTOR, SNAP TIGHT	J205
69 B	VS1 - 5057 - 004		1	CONNECTOR, SNAP TIGHT	J204
70	FG6 - 3512 - 000		1	FIXING KNOB UNIT	
71	FH6 - 1534 - 000		1	MOTOR, BRUSHLESS, DC 22W	M3 J651,652
72	FH6 - 1548 - 000		1	FAN, COOLING	FM6 J209
73	FH6 - 1549 - 000		1	FAN, FEEDER	FM13 J203
74	FH7 - 5834 - 000		1	SOLENOID	SL2 J196
75	FH7 - 5835 - 000		1	SOLENOID	SL3 J195
76	FH7 - 5839 - 000		1	CLUTCH, ELECTROMAGNETIC	CL3 J207
77	FH7 - 5844 - 000		1	CLUTCH, ELECTROMAGNETIC	CL21 J186
78	FH7 - 5895 - 000		1	SOLENOID	SL4 J205
79	FH7 - 7462 - 000		5	PHOTO-INTERRUPTER	PS9,10,11,16,28 J182,184,185,183,208

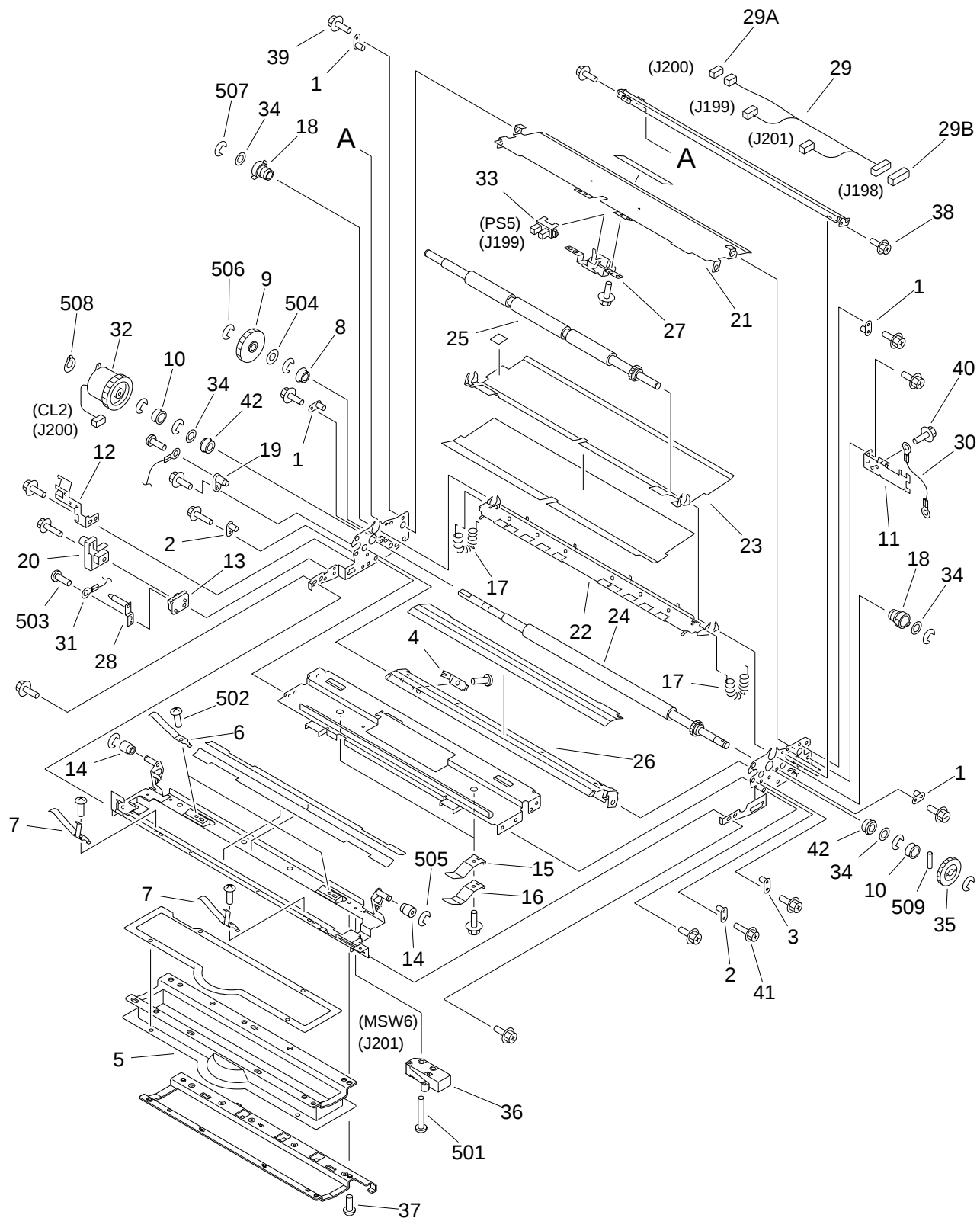
FIGURE & KEY NO.	PART NUMBER	R A N K	Q' T Y	DESCRIPTION	SERIAL NUMBER / REMARKS
320 - 80	FS1 - 0542 - 000		1	GEAR, 22T	
81	FS1 - 1508 - 000		2	BUSHING	
82	FS1 - 9199 - 000		2	SCREW, STEPPED, M4	
83	FS2 - 0441 - 000		1	GEAR, 28T	
84	FS2 - 9001 - 000		1	SCREW, STEPPED, M4	
85	FS2 - 9267 - 000		2	SCREW, STEPPED, M4	
86	FS3 - 2159 - 000		1	SPRING, TENSION	
87	FS4 - 2048 - 000		1	SPRING, TENSION	
88	FS5 - 0398 - 000		1	GEAR, 40T	
89	FS5 - 1474 - 000		2	BUSHING	
90	FS5 - 1803 - 000		1	BUSHING	
91	FS5 - 2907 - 020		1	SPRING, TORSION	
92	FS5 - 2943 - 000		1	SPRING, TORSION	
93	FS5 - 2947 - 000		2	SPRING, TENSION	
94	FS5 - 2949 - 000		1	SPRING, TORSION	
95	FS5 - 2967 - 000		1	SPRING, TENSION	
96	FS5 - 3615 - 000		2	PULLEY, 18T	
97	FS5 - 6329 - 000		1	SHIM, HANDLE	
98	FS5 - 6487 - 000		4	SHIM	
99	FS5 - 6487 - 000		2	SHIM	
100	FS5 - 6488 - 000		4	WASHER	
101	FS5 - 6488 - 000		1	WASHER	COPY TRAY TYPE SEE NOTE 2
102	FS5 - 6488 - 000		1	WASHER	COPY TRAY TYPE SEE NOTE 2
103	FS5 - 6575 - 000		1	ROLLER, BACKLASH	
104	FS5 - 9210 - 000		1	SCREW, STEPPED, M4	
105	FS6 - 0081 - 000		1	GEAR, 20T	
106	FS6 - 0899 - 000		1	GEAR, 38T	
107	FS6 - 0991 - 000		2	GEAR, 37T	
108	FS6 - 0992 - 000		1	GEAR, 28T/45T	
109	FS6 - 0993 - 000		1	GEAR, 39T/46T	

FIGURE & KEY NO.	PART NUMBER	R A N K	Q' T Y	DESCRIPTION	SERIAL NUMBER / REMARKS
320 - 110	FS6 - 0994 - 000		1	GEAR, 16T/26T	FINISHER TYPE
111	FS6 - 0995 - 000		1	GEAR, 21T	
112	FS6 - 0996 - 000		1	GEAR, 20T/38T	
113	FS6 - 0997 - 000		1	GEAR, 18T	
114	FS6 - 0998 - 000		1	GEAR, 15T/32T	
115	FS6 - 0999 - 000		1	GEAR, 30T	FINISHER TYPE
	FS7 - 0001 - 000		1	GEAR, 23T	COPY TRAY TYPE SEE NOTE 2
116	FS6 - 2833 - 000		2	SPRING, TORSION	
117	FS6 - 2834 - 000		2	SPRING, TENSION	
118	FS6 - 2982 - 000		4	SPRING, TENSION	
119	FS7 - 0002 - 000		1	GEAR, 22T	
120	FS7 - 0006 - 000		1	GEAR, 25T/75T	COPY TRAY TYPE SEE NOTE 2
121	FS7 - 0009 - 000		1	GEAR, 26T	
122	FS7 - 0038 - 000		1	GEAR, 21T	
123	FS7 - 0049 - 000		1	GEAR, 23T	COPY TRAY TYPE SEE NOTE 2
124	VS1 - 5057 - 002		3	CONNECTOR, SNAP TIGHT	J186,196,207
125	VS1 - 5057 - 002		1	CONNECTOR, SNAP TIGHT	J195
126	VS1 - 5057 - 003		2	CONNECTOR, SNAP TIGHT	J202,209
127	VS1 - 5057 - 003		1	CONNECTOR, SNAP TIGHT	J203
128	VS1 - 6313 - 013		1	CONNECTOR, 13P, FEMALE	J197
129	VS1 - 6313 - 020		1	CONNECTOR, 20P, FEMALE	J180
130	VS1 - 6314 - 013		1	CONNECTOR, 13P, FEMALE	J197
131	VS1 - 6314 - 020		1	CONNECTOR, 20P, FEMALE	J180
132	VS1 - 6327 - 026		1	CONNECTOR, 26P, FEMALE	J197
133	VS1 - 6327 - 040		1	CONNECTOR, 40P, FEMALE	J180
134	VT2 - 5161 - 026		1	HOLDER, CONNECTOR, 26P	J197
135	VT2 - 5161 - 040		1	HOLDER, CONNECTOR, 40P	J180
136	WS3 - 5609 - 000		2	SOCKET CONTACT, 12-14AWG	J180
137	WT2 - 5565 - 000		6	CLAMP, CABLE	
138	XA9 - 0605 - 000		13	SCREW,M4X8	

FIGURE & KEY NO.	PART NUMBER	R A N K	Q' T Y	DESCRIPTION	SERIAL NUMBER / REMARKS
320 - 139	XA9 - 0628 - 000		78	SCREW,RS,M4X8	SEE NOTE 2
140	XA9 - 0628 - 000		16	SCREW,RS,M4X8	
141	XA9 - 0643 - 000		3	SCREW,RS,M4X10	
142	XA9 - 0908 - 000		2	SCREW,RS,M4X8	
143	XA9 - 0940 - 000		1	SCREW,W/WASHER,M4X12	
144	XG9 - 0211 - 000		2	BALL BEARING, MF128ZZ1MC3D4M	
145	XG9 - 0250 - 000		1	BEARING, BALL	
146	XG9 - 0250 - 000		2	BEARING, BALL	
147	XG9 - 0250 - 000		2	BEARING, BALL	
148	XG9 - 0362 - 000		2	BEARING, BALL, DDL-1260ZZR	
149	XG9 - 0362 - 000		1	BEARING, BALL, DDL-1260ZZR	COPY TRAY TYPE SEE NOTE 2
150	XG9 - 0362 - 000		1	BEARING, BALL, DDL-1260ZZR	
501	XB1 - 2300 - 409		4	SCREW,MACH.,TRUSS HEAD,M3X4	
502	XB1 - 2300 - 609		1	SCREW,MACH.,TRUSS HEAD,M3X6	
503	XB1 - 2300 - 809		2	SCREW,MACH.,TRUSS HEAD,M3X8	
504	XB1 - 2400 - 409		5	SCREW,MACH.,TRUSS HEAD,M4X4	
505	XB1 - 2400 - 409		4	SCREW,MACH.,TRUSS HEAD,M4X4	
506	XB1 - 2400 - 609		46	SCREW,MACH.,TRUSS HEAD,M4X6	
507	XB1 - 2400 - 609		5	SCREW,MACH.,TRUSS HEAD,M4X6	
508	XB1 - 2400 - 809		4	SCREW,MACH.,TRUSS HEAD,M4X8	
509	XB1 - 2404 - 009		2	SCREW,MACH.,TRUSS HEAD,M4X40	
510	XB2 - 7400 - 806		1	SCREW,W/WASHER,M4X8	
511	XB4 - 7300 - 809		2	SCREW,TAPPING,TRUSS HEAD,M3X8	
512	XB4 - 7301 - 609		1	SCREW,TAPPING,TRUSS HEAD,M3X16	
513	XB4 - 7400 - 809		4	SCREW,TAPPING,TRUSS HEAD,M4X8	
514	XB6 - 7300 - 609		4	SCREW,TP,M3X6	
515	XB6 - 7400 - 609		4	SCREW,TP,M4X6	
516	XB7 - 2100 - 309		1	NUT,HEX,M3	
517	XD1 - 1103 - 137		1	SHIM	
518	XD2 - 1100 - 242		3	RING,E	

FIGURE & KEY NO.	PART NUMBER	R A N K	Q' T Y	DESCRIPTION	SERIAL NUMBER / REMARKS
320 - 519	XD2 - 1100 - 322		5	RING,E	
520	XD2 - 1100 - 502		15	RING,E	
521	XD2 - 1100 - 502		1	RING,E	FINISHER TYPE
	XD2 - 1100 - 642		1	RING,E	COPY TRAY TYPE SEE NOTE 2
522	XD2 - 1100 - 502		2	RING,E	COPY TRAY TYPE SEE NOTE 2
523	XD2 - 1100 - 602		1	RING,E	
524	XD2 - 1100 - 642		1	RING,E	COPY TRAY TYPE SEE NOTE 2
525	XD2 - 1100 - 642		1	RING,E	
526	XD2 - 1100 - 642		6	RING,E	
527	XD2 - 1100 - 642		36	RING,E	
528	XD2 - 1100 - 642		6	RING,E	
529	XD2 - 1100 - 802		15	RING,E	
530	XD2 - 1200 - 172		2	RING,E	
531	XD2 - 2100 - 802		1	RING,GRIP	
532	XD3 - 1160 - 122		1	PIN,SPRING	COPY TRAY TYPE SEE NOTE 2
533	XD3 - 1200 - 102		1	PIN,SPRING	
534	XD3 - 1300 - 082		1	PIN,SPRING	
535	XD3 - 2200 - 102		3	PIN,DOWEL	
536	XD3 - 2200 - 122		1	PIN,DOWEL	
537	XD3 - 2200 - 142		1	PIN,DOWEL	COPY TRAY TYPE SEE NOTE 2
538	XD3 - 2200 - 142		5	PIN,DOWEL	
539	XD3 - 2200 - 142		1	PIN,DOWEL	COPY TRAY TYPE SEE NOTE 2
540	XD3 - 2200 - 162		1	PIN,DOWEL	
541	XD3 - 2200 - 202		1	PIN,DOWEL	
542	XD3 - 2300 - 202		1	PIN,DOWEL	
543	XD3 - 2300 - 322		1	PIN,DOWEL	

FIGURE 325 REGISTRATION/TRANSFER ASSEMBLY

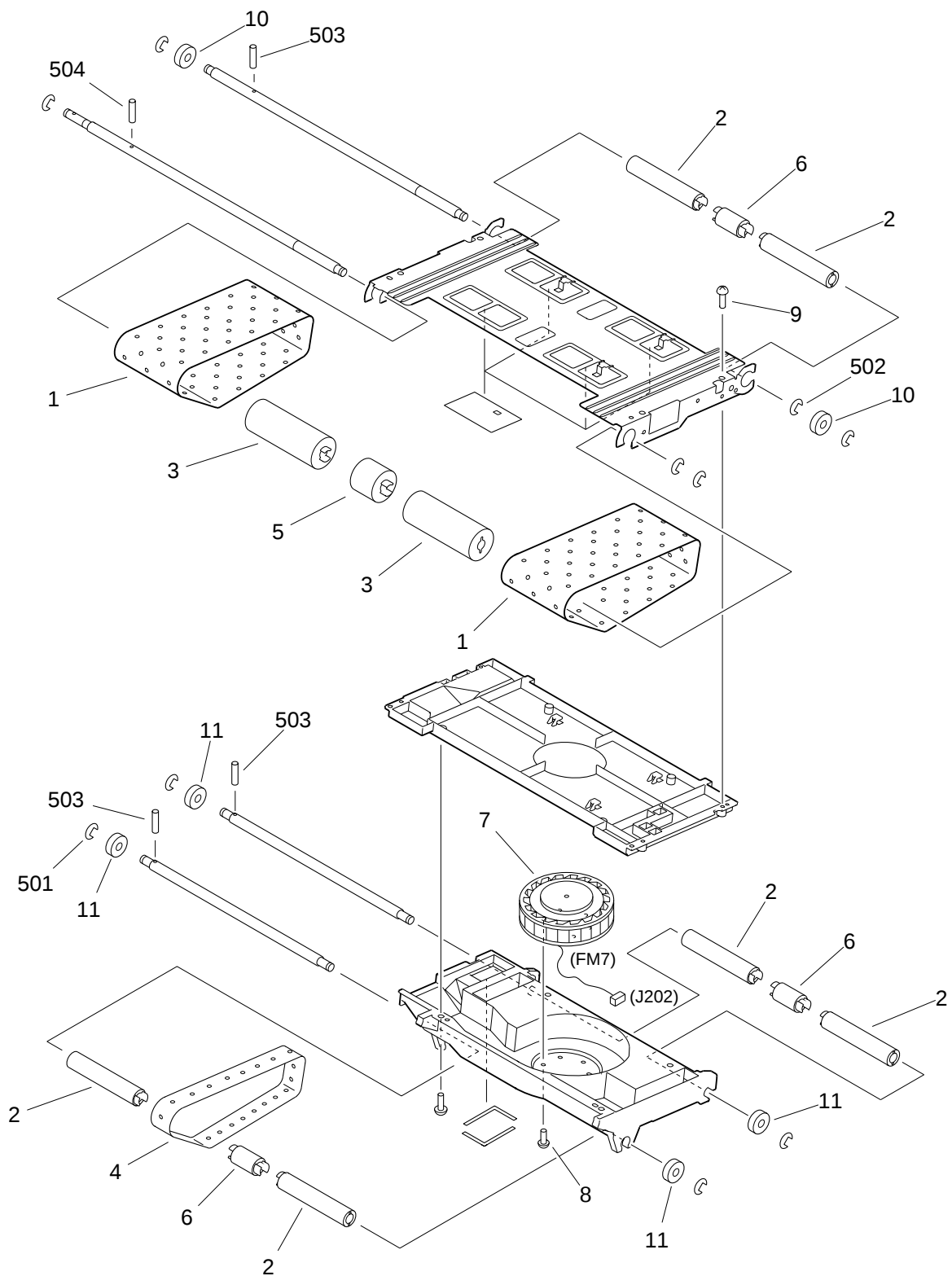


NOTE: This assembly is included in the assembly shown in Figure 320.

FIGURE & KEY NO.	PART NUMBER	R A N K	Q' T Y	DESCRIPTION	SERIAL NUMBER / REMARKS
325 -	FG6 - 2267 - 000		1	REGISTRATION/TRANSFER ASSEMBLY	SEE NOTE
1	FA3 - 9120 - 000		4	PIN, GUIDE	
2	FA4 - 1149 - 000		2	PIN, PLATE	
3	FA5 - 2839 - 000		1	PLATE, PIN	
4	FB4 - 1670 - 000		1	TERMINAL, LOWER GUIDE	
5	FB4 - 1675 - 000		1	SEAL, DUCT JOINT	
6	FB4 - 1679 - 000		2	SPRING, LEAF	
7	FB4 - 1719 - 000		2	SPRING, LEAF	
8	FB4 - 2068 - 000		1	BUSHING	
9	FB4 - 2069 - 000		1	GEAR, 38T	
10	FB4 - 2321 - 000		2	COLLAR, REGISTRATION, LOWER	
11	FB4 - 2322 - 000		1	PLATE, STOP	
12	FB4 - 3847 - 000		1	PLATE, CLUTCH STOP	
13	FB4 - 3848 - 000		1	BLOCK, HV PLATE SUPPORT	
14	FB4 - 3850 - 000		2	COLLAR, POSITIONING	
15	FB4 - 3851 - 000		2	SPRING, LEAF	
16	FB4 - 3852 - 000		2	SPRING, LEAF	
17	FB4 - 3858 - 000		2	SPRING, TENSION	
18	FB4 - 3860 - 000		2	BUSHING	
19	FB4 - 9033 - 000		1	PLATE, PIN	
20	FB4 - 9515 - 000		1	COVER, TERMINAL	
21	FF5 - 7872 - 000		1	GUIDE, REGISTRATION, LOWER	
22	FF5 - 7874 - 000		1	GUIDE, PRE-TRANSFER, UPPER	
23	FF5 - 7875 - 000		1	GUIDE, REGISTRATION, UPPER	
24	FF5 - 7876 - 000		1	ROLLER, REGISTRATION, LOWER	
25	FF5 - 7877 - 000		1	ROLLER, REGISTRATION, UPPER	J198-201
26	FF5 - 7878 - 000		1	GUIDE, PRE-TRANSFER, LOWER	
27	FF5 - 8194 - 000		1	MOUNT, PAPER SENSOR	
28	FF5 - 8796 - 000		1	PIN, PAPER FEEDER	
29	FG6 - 1872 - 000		1	CABLE, REGISTRATION	

FIGURE & KEY NO.	PART NUMBER	R A N K	Q' T Y	DESCRIPTION	SERIAL NUMBER / REMARKS
325 - 29A	VS1 - 5057 - 002		1	CONNECTOR, SNAP TIGHT	J200
29B	VS1 - 5057 - 007		1	CONNECTOR, SNAP TIGHT	J198
30	FG6 - 1873 - 000		1	CABLE, GROUNDING	
31	FG6 - 1874 - 000		1	CABLE, FEEDER HIGH-VOLTAGE	
32	FH7 - 5841 - 000		1	CLUTCH, ELECTROMAGNETIC	CL2 J200
33	FH7 - 7462 - 000		1	PHOTO-INTERRUPTER	PS5 J199
34	FS5 - 6487 - 000		4	SHIM	
35	FS6 - 0056 - 000		1	GEAR, 32T	
36	WC4 - 5157 - 000		1	MICRO SWITCH	MSW6 J201
37	XA9 - 0253 - 000		7	SCREW,MACH.,PAN HEAD, M3X8	
38	XA9 - 0626 - 000		2	SCREW,RS,M3X6	
39	XA9 - 0628 - 000		14	SCREW,RS,M4X8	
40	XA9 - 0633 - 000		1	SCREW,RS,M4X8	
41	XA9 - 1030 - 000		3	SCREW, RS, M4X12	
42	XG9 - 0211 - 000		2	BALL BEARING, MF128ZZ1MC3D4M	
501	XB1 - 2231 - 009		2	SCREW,MACH.,TRUSS HEAD,M2.3X10	
502	XB1 - 2300 - 409		4	SCREW,MACH.,TRUSS HEAD,M3X4	
503	XB2 - 7300 - 607		3	SCREW,W/WASHER,M3X6	
504	XD1 - 1108 - 225		1	SHIM	
505	XD2 - 1100 - 322		2	RING,E	
506	XD2 - 1100 - 502		1	RING,E	
507	XD2 - 1100 - 642		8	RING,E	
508	XD2 - 2100 - 802		1	RING,GRIP	
509	XD3 - 2200 - 142		1	PIN,DOWEL	

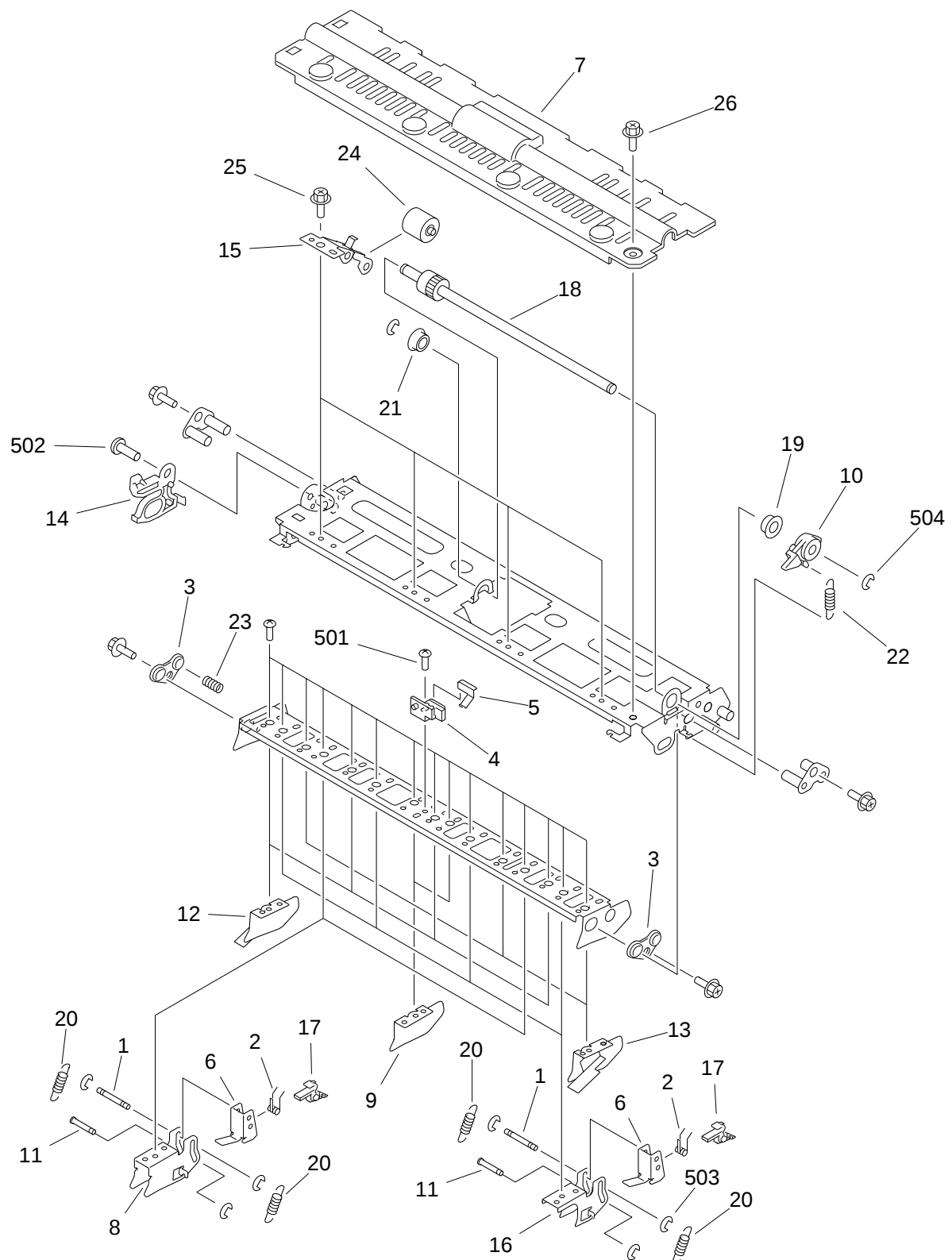
FIGURE 330 FEEDER ASSEMBLY



NOTE: This assembly is included in the assembly shown in Figure 320.

FIGURE & KEY NO.	PART NUMBER	R A N K	Q' T Y	DESCRIPTION	SERIAL NUMBER / REMARKS
330 -	FG6 - 2260 - 000		1	FEEDER ASSEMBLY	SEE NOTE
1	FB4 - 2087 - 000		2	BELT, PAPER FEED	
2	FB4 - 2088 - 000		6	ROLLER, IDLER	
3	FB4 - 2090 - 000		2	ROLLER, FEEDER BELT DRIVE	
4	FB4 - 2092 - 000		1	BELT, PAPER FEED	
5	FB4 - 2093 - 000		1	ROLLER, FEEDER BELT DRIVE	FM7 J202
6	FB4 - 2094 - 000		3	ROLLER, IDLER	
7	FH6 - 1549 - 000		1	FAN, FEEDER	
8	XA9 - 0253 - 000		3	SCREW,MACH.,PAN HEAD, M3X8	
9	XA9 - 0605 - 000		8	SCREW,M4X8	
10	XG9 - 0250 - 000		2	BEARING, BALL	
11	XG9 - 0387 - 000		4	BEARING, BALL	
501	XD2 - 1100 - 642		8	RING,E	
502	XD2 - 1100 - 802		2	RING,E	
503	XD3 - 2200 - 142		3	PIN,DOWEL	
504	XD3 - 2200 - 162		1	PIN,DOWEL	

FIGURE 350 INTERNAL DELIVERY UPPER ASSEMBLY

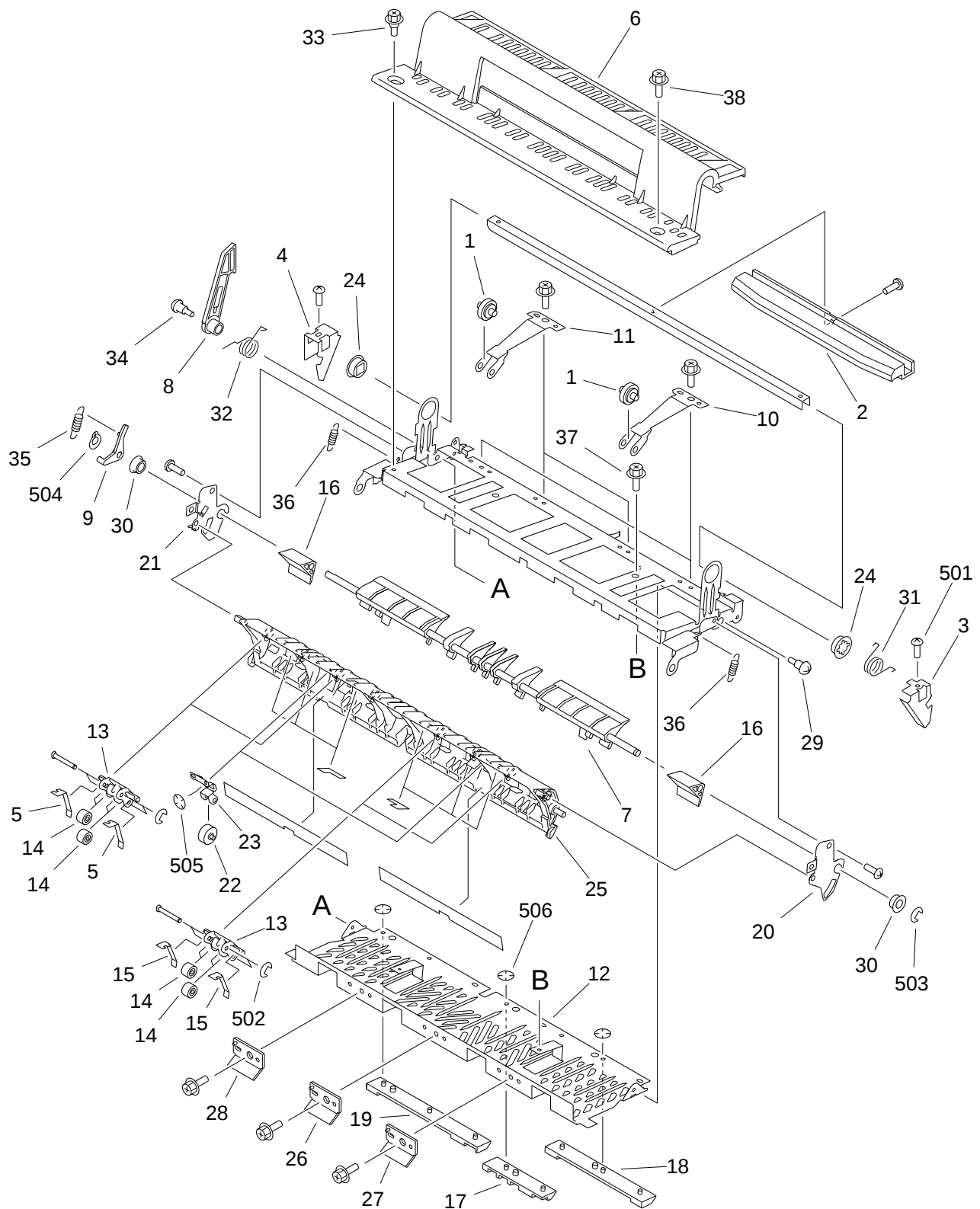


NOTE: This assembly is included in the assembly shown in Figure 320.

FIGURE & KEY NO.	PART NUMBER	R A N K	Q' T Y	DESCRIPTION	SERIAL NUMBER / REMARKS
350 -	FG6 - 2266 - 000		1	INTERNAL DELIVERY UPPER ASS'Y	SEE NOTE
1	FA3 - 2764 - 020		6	ROD 2, SEPARATION CLAW, UPPER	
2	FA4 - 0660 - 000		6	SPRING, TORSION	
3	FB2 - 7163 - 000		2	BUSHING	
4	FB2 - 7168 - 000		1	MOUNT, PIN	
5	FB2 - 7169 - 000		1	PLATE, RATCHET	
6	FB2 - 7172 - 000		6	MOUNT, CLAW, UPPER	
7	FB2 - 7174 - 020		1	COVER,INTERNAL DELIVERY,UPPER	
8	FB3 - 8364 - 000		2	SUPPORT, SEPARATION CLAW	
9	FB3 - 8365 - 000		2	PLATE, GUIDE, UPPER	
10	FB3 - 8369 - 000		1	LEVER, ONE-WAY	
11	FB3 - 8414 - 000		6	ROD 1, SEPARATION CLAW, UPPER	
12	FB4 - 2261 - 000		4	PLATE, UPPER GUIDE, 1	
13	FB4 - 2262 - 000		3	PLATE, UPPER GUIDE, 2	
14	FB4 - 2263 - 000		1	GUIDE, LOCK	
15	FB4 - 2264 - 000		4	HOLDER, FEEDER ROLLER	
16	FB4 - 7485 - 000		4	SUPPORT, SEPARATION CLAW	
17	FC1 - 0391 - 040		6	CLAW, SEPARATION, UPPER	
18	FF5 - 5914 - 000		1	SHAFT, RECIPROCATION	
19	FS1 - 1401 - 000		1	BUSHING	
20	FS2 - 2535 - 000		12	SPRING, TENSION	
21	FS5 - 1372 - 000		1	BUSHING	
22	FS5 - 2946 - 000		1	SPRING, TENSION	
23	FS5 - 2953 - 020		1	SPRING, COMPRESSION	
24	FS5 - 6327 - 000		4	ROLLER, FEED	
25	XA9 - 0626 - 000		7	SCREW,RS,M3X6	
26	XA9 - 0628 - 000		3	SCREW,RS,M4X8	
501	XB1 - 2300 - 409		16	SCREW,MACH.,TRUSS HEAD,M3X4	
502	XB1 - 2400 - 609		1	SCREW,MACH.,TRUSS HEAD,M4X6	
503	XD2 - 1100 - 242		18	RING,E	

FIGURE & KEY NO.	PART NUMBER	R A N K	Q' T Y	DESCRIPTION	SERIAL NUMBER / REMARKS
350 - 504	XD2 - 1100 - 502		2	RING,E	

FIGURE 351 EXTERNAL DELIVERY UPPER ASSEMBLY



NOTE1: This assembly is included in the assembly shown in Figure 320.

NOTE2: This assembly does not include the parts shown with key No.6,33, and 38.

FIGURE & KEY NO.	PART NUMBER	R A N K	Q' T Y	DESCRIPTION	SERIAL NUMBER / REMARKS
351 -	FG6 - 2310 - 000		1	EXTERNAL DELIVERY UPPER ASS'Y	SEE NOTE 1
1	FA5 - 3049 - 000		4	ROLLER	
2	FB2 - 7137 - 000		1	HANDLE, FEEDER	
3	FB2 - 7181 - 000		1	PLATE, LOCK, FRONT	
4	FB2 - 7182 - 000		1	PLATE, LOCK, REAR	
5	FB4 - 2256 - 000		4	SPRING, LEAF	SEE NOTE 2
6	FB4 - 2268 - 000		1	COVER,EXTERNAL DELIVERY,UPPER	
7	FB4 - 2270 - 000		1	DEFLECTOR, 1	
8	FB4 - 2271 - 000		1	ARM, LOCK	
9	FB4 - 2272 - 000		1	ARM, DEFLECTOR	
10	FB4 - 2273 - 000		2	HOLDER, FEEDER ROLLER	
11	FB4 - 2274 - 000		2	HOLDER, FEEDER ROLLER	
12	FB4 - 2275 - 000		1	GUIDE, EXTERNAL DELIVERY	
13	FB4 - 2278 - 000		4	HOLDER, FEEDER ROLLER	
14	FB4 - 2280 - 000		16	ROLLER, FEEDER	
15	FB4 - 2281 - 000		4	SPRING, LEAF	
16	FB4 - 2284 - 000		2	GUIDE, AUXILIARY, 1	
17	FB4 - 2285 - 000		1	PLATE, JUMP, 1	
18	FB4 - 2286 - 000		1	PLATE, JUMP, 2	
19	FB4 - 2287 - 000		1	PLATE, JUMP, 3	
20	FB4 - 2288 - 000		1	SUPPORT, DEFLECTOR, FRONT	
21	FB4 - 2289 - 000		1	SUPPORT, DEFLECTOR, REAR	
22	FB4 - 2293 - 000		2	ROLLER, IDLER	
23	FB4 - 2294 - 000		2	HOLDER, ROLLER	
24	FC1 - 7438 - 000		2	BUSHING	
25	FF5 - 7871 - 000		1	GUIDE, FEEDER ROLLER	
26	FF5 - 9413 - 000		1	GUIDE, CURL, MIDDLE	
27	FF5 - 9543 - 000		1	GUIDE, CURL, FRONT	
28	FF5 - 9544 - 000		1	GUIDE, CURL, REAR	
29	FS1 - 9199 - 000		1	SCREW,STEPPED,M4	

FIGURE & KEY NO.	PART NUMBER	R A N K	Q' T Y	DESCRIPTION	SERIAL NUMBER / REMARKS
351 - 30	FS5 - 1004 - 000		2	BUSHING	SEE NOTE 2
31	FS5 - 2944 - 000		1	SPRING, TORSION	
32	FS5 - 2982 - 000		1	SPRING, TORSION	
33	FS5 - 9277 - 000		1	SCREW,RS STEPPED,M4	
34	FS5 - 9284 - 000		1	SCREW,STEPPED	
35	FS6 - 2885 - 000		1	SPRING, TENSION	SEE NOTE 2
36	FS6 - 2886 - 000		2	SPRING, TENSION	
37	XA9 - 0626 - 000		6	SCREW,RS,M3X6	
38	XA9 - 0628 - 000		4	SCREW,RS,M4X8	
501	XB1 - 2300 - 609		5	SCREW,MACH.,TRUSS HEAD,M3X6	
502	XD2 - 1100 - 242		8	RING,E	
503	XD2 - 1100 - 402		1	RING,E	
504	XD2 - 2100 - 502		1	RING,GRIP	
505	XD2 - 2300 - 242		4	RING,TOOTHED LOCK	
506	XD2 - 2300 - 302		8	RING,TOOTHED LOCK	

FIGURE 360 DUPLEXING FEEDER ASSEMBLY(1/3)

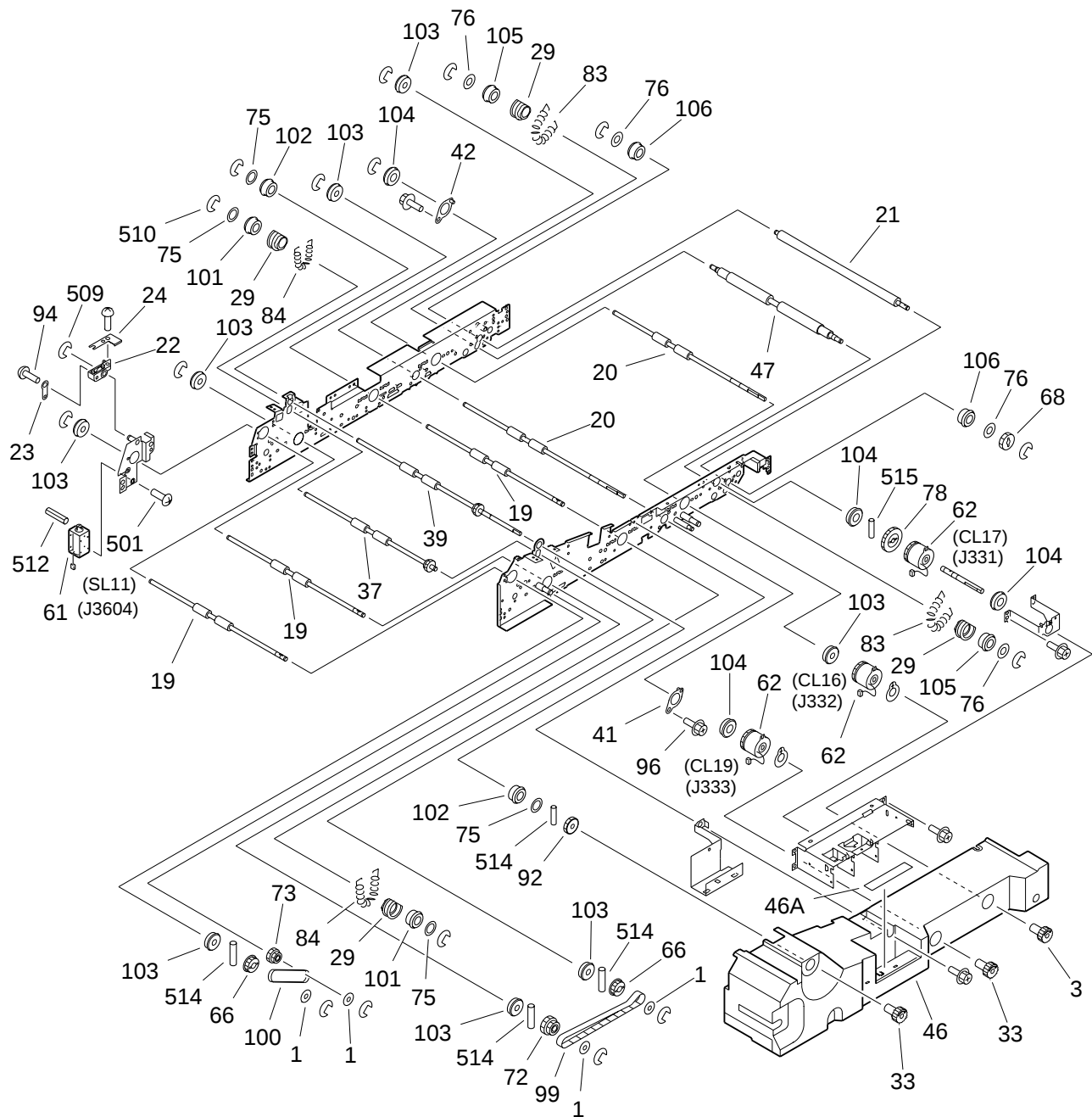


FIGURE 360 DUPLEXING FEEDER ASSEMBLY(2/3)

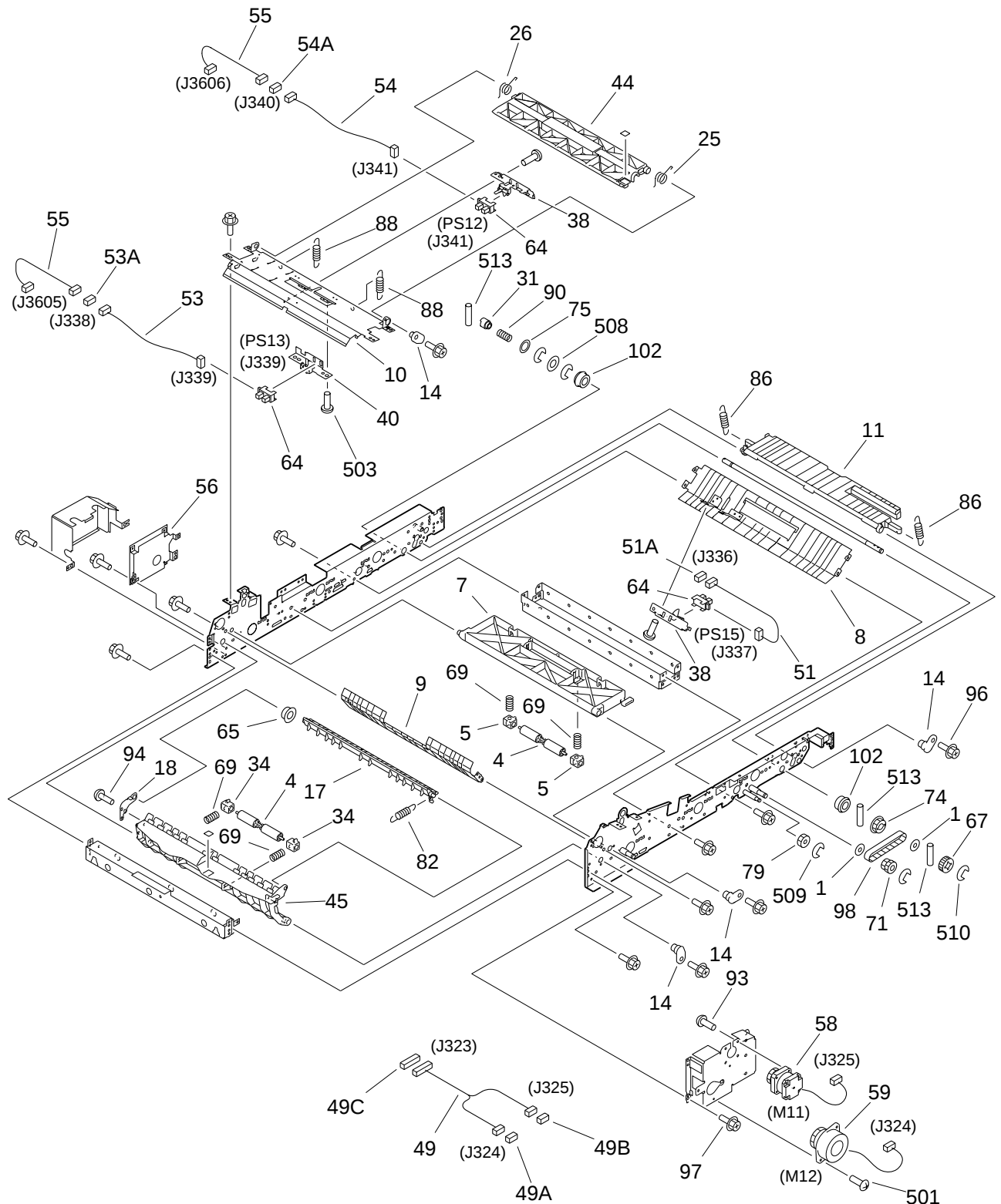


FIGURE 360 DUPLEXING FEEDER ASSEMBLY(3/3)

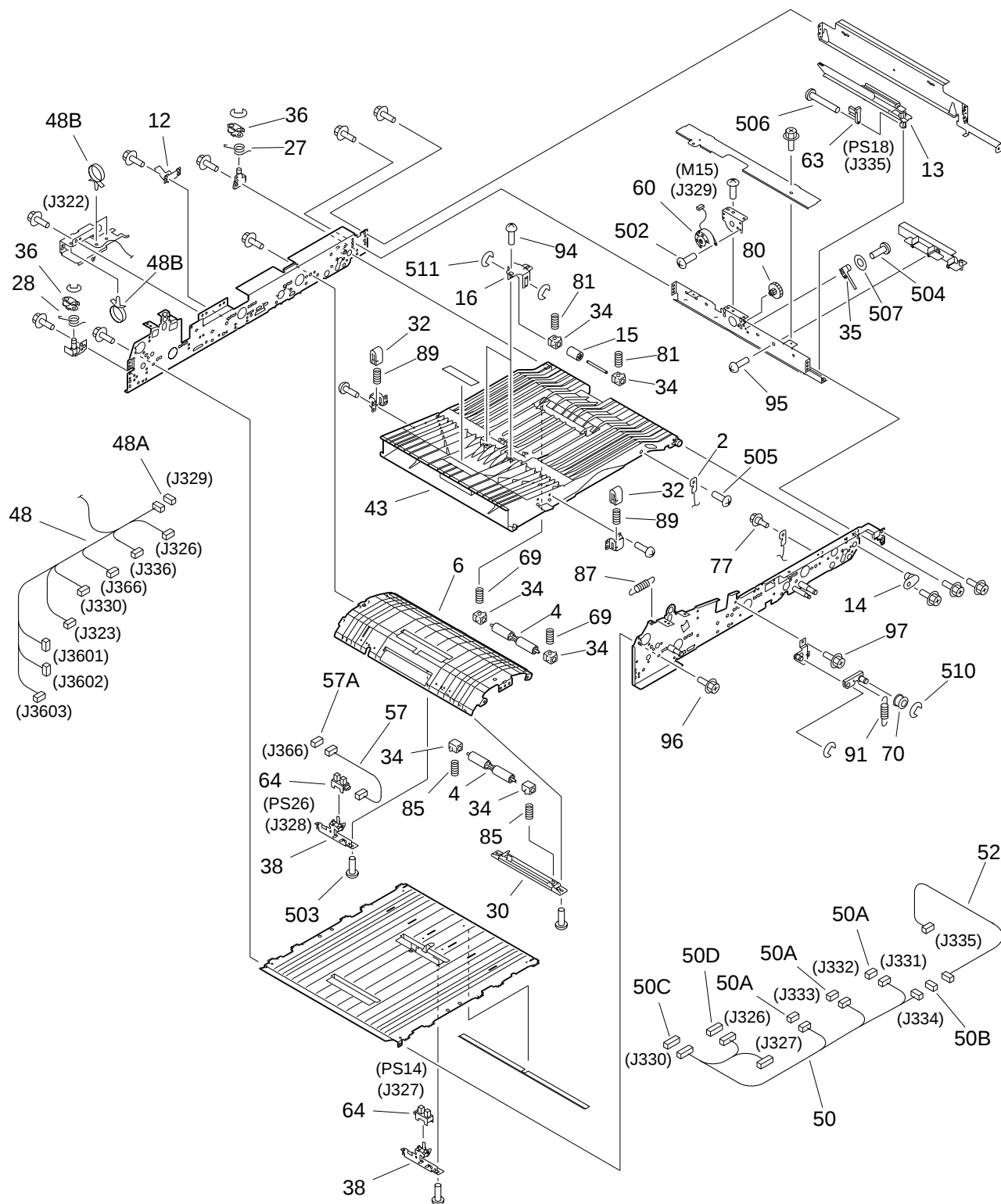


FIGURE & KEY NO.	PART NUMBER	R A N K	Q' T Y	DESCRIPTION	SERIAL NUMBER / REMARKS
360 -	FG6 - 2041 - 000		1	DUPLEXING FEEDER ASSEMBLY	
1	FA6 - 7939 - 000		6	FLANGE, PULLEY, 2	
2	FB1 - 7041 - 000		1	WIRE, RIGHT DOOR SUPPORTING	
3	FB2 - 2139 - 020		1	KNOB	
4	FB2 - 7754 - 000		4	ROLLER	
5	FB2 - 7755 - 000		2	BUSHING	
6	FB4 - 2104 - 000		1	GUIDE, LOWER FEEDER, RIGHT	
7	FB4 - 2106 - 000		1	GUIDE, REVERSE DELIVERY	
8	FB4 - 2111 - 000		1	GUIDE, LEFT DECK	
9	FB4 - 2113 - 000		1	GUIDE, REVERSING, LOWER	
10	FB4 - 2114 - 000		1	GUIDE, REVERSING, UPPER	
11	FB4 - 2119 - 000		1	GUIDE, DUPLEXING OUTLET	
12	FB4 - 2121 - 000		1	PLATE, DECK PRESSURE	
13	FB4 - 2124 - 000		1	GUIDE, SIDE REGISTRATION SLIDE	
14	FB4 - 2131 - 000		4	GUIDE, HINGE	
15	FB4 - 2132 - 000		2	ROLLER, FEED	
16	FB4 - 2133 - 000		2	HOLDER, ROLLER	
17	FB4 - 2135 - 000		1	DEFLECTOR	
18	FB4 - 2136 - 000		1	SUPPORT, DEFLECTOR	
19	FB4 - 2142 - 000		3	ROLLER, FEEDER, LEFT	
20	FB4 - 2143 - 000		2	ROLLER, FEEDER, RIGHT	
21	FB4 - 2145 - 000		1	ROLLER, STEEL	
22	FB4 - 2149 - 000		1	ARM, SOLENOID	
23	FB4 - 2150 - 000		1	LINK, SOLENOID	
24	FB4 - 2151 - 000		1	PLATE, FLAPPER PRESSURE	
25	FB4 - 2152 - 000		1	SPRING, TORSION	
26	FB4 - 2153 - 000		1	SPRING, TORSION	
27	FB4 - 2155 - 000		1	SPRING, TORSION	
28	FB4 - 2156 - 000		1	SPRING, TORSION	
29	FB4 - 2159 - 000		4	HOLDER, BUSHING	

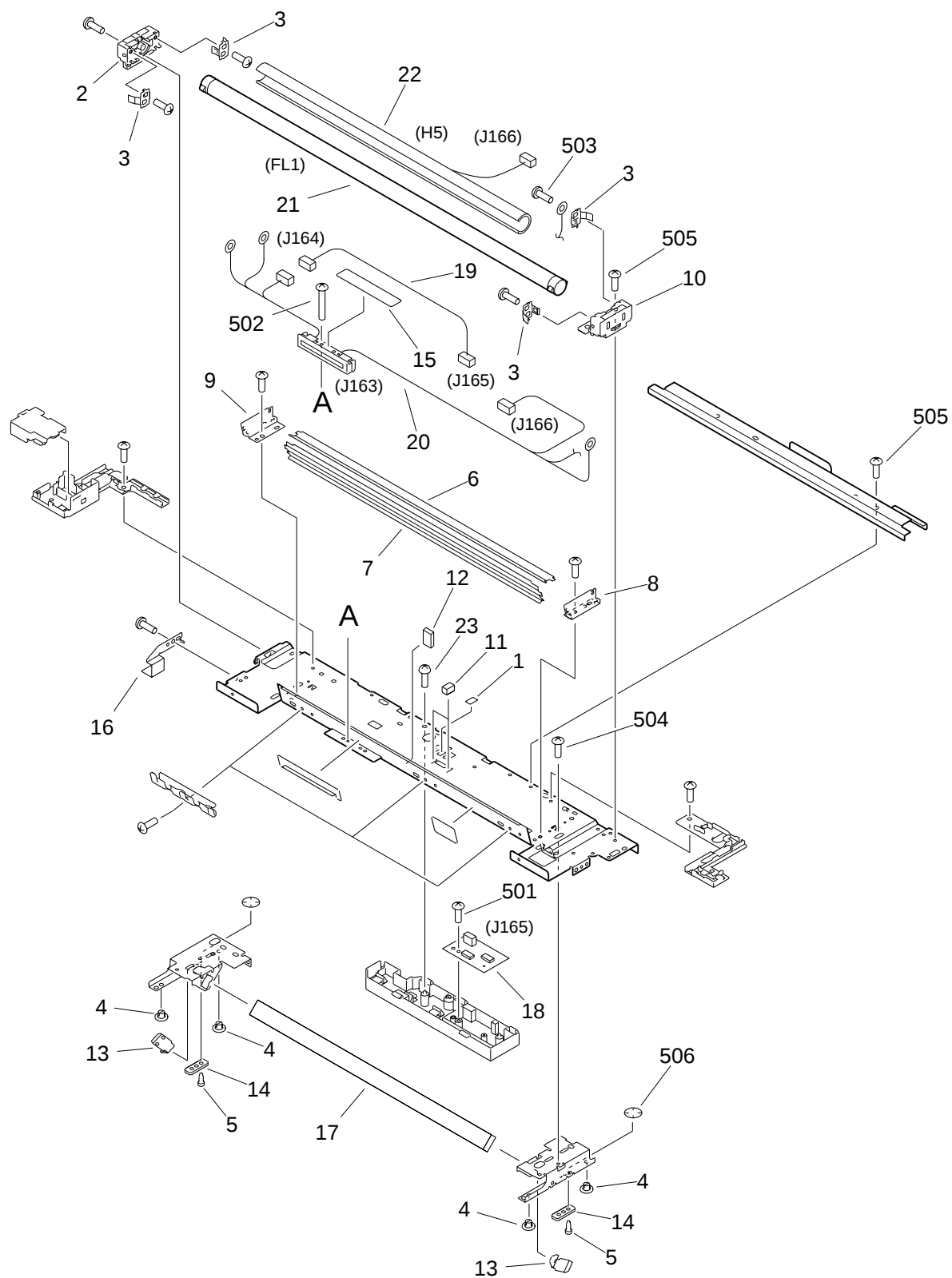
FIGURE & KEY NO.	PART NUMBER	R A N K	Q' T Y	DESCRIPTION	SERIAL NUMBER / REMARKS
360 - 30	FB4 - 2161 - 000		1	HOLDER, ROLLER	
31	FB4 - 2164 - 000		1	COUPLING	
32	FB4 - 2325 - 000		2	BLOCK, GUIDE PRESSURE	
33	FB4 - 7481 - 000		1	KNOB, DUPLEXING FEEDER	
34	FB4 - 7486 - 000		10	BUSHING	
35	FB4 - 9035 - 000		1	PLATE, RETAINER	
36	FF5 - 7734 - 000		2	PLATE, LOCK	
37	FF5 - 7736 - 000		1	ROLLER, REVERSE,1	
38	FF5 - 7737 - 000		4	PLATE, SENSOR SUPPORT	
39	FF5 - 7738 - 000		1	ROLLER, REVERSE, 2	
40	FF5 - 7740 - 000		1	MOUNT, REVERSE SENSOR	
41	FF5 - 7948 - 000		1	PLATE, POSITIONING, FRONT	
42	FF5 - 7949 - 000		1	PLATE, POSITIONING, REAR	
43	FF5 - 8200 - 000		1	GUIDE, LOWER FEEDER, UPPER	
44	FF5 - 8201 - 000		1	GUIDE, REVERSING	
45	FF5 - 8202 - 000		1	GUIDE, LEFT	
46	FF5 - 8652 - 000		1	FRONT COVER, DUPLEXING	
46 A	FS6 - 8704 - 000		1	LABEL, DUPLEXING UNIT NUMBER	
47	FF5 - 8735 - 000		1	ROLLER, SPONGE, DUPLEXING	
48	FG6 - 1837 - 000		1	CABLE, DUPLEXING FEEDER	J322,323,326,329,330 J336,366,3601-3603
48 A	VS1 - 5057 - 006		1	CONNECTOR, SNAP TIGHT	J329
48 B	WT2 - 5178 - 000		3	CLIP, CABLE	
49	FG6 - 1838 - 000		1	CABLE, MOTOR CONNECTING	J323-325
49 A	VS1 - 5057 - 005		1	CONNECTOR, SNAP TIGHT	J324
49 B	VS1 - 5057 - 006		1	CONNECTOR, SNAP TIGHT	J325
49 C	VS1 - 6318 - 011		1	CONNECTOR, SNAP TIGHT	J323
50	FG6 - 1839 - 000		1	CABLE, DUPLEXING FEEDER	J326,327,330-334
50 A	VS1 - 5057 - 002		3	CONNECTOR, SNAP TIGHT	J331-333
50 B	VS1 - 5057 - 003		1	CONNECTOR, SNAP TIGHT	J334
50 C	VS1 - 5057 - 009		1	CONNECTOR, SNAP TIGHT	J330

FIGURE & KEY NO.	PART NUMBER	R A N K	Q' T Y	DESCRIPTION	SERIAL NUMBER / REMARKS
360 - 50 D	VS1 - 6318 - 003		1	CONNECTOR, SNAP TIGHT	J326
51	FG6 - 1840 - 000		1	CABLE, CONFLUENT SNSOR CONNECT	J336,337
51 A	VS1 - 5057 - 003		1	CONNECTOR, SNAP TIGHT	J336
52	FG6 - 1841 - 000		1	CABLE, REGIST SENSOR CONNECT	J334,335
53	FG6 - 1842 - 000		1	CABLE, U-TURN SENSOR	J338,339
53 A	VS1 - 5057 - 003		1	CONNECTOR, SNAP TIGHT	J338
54	FG6 - 1843 - 000		1	CABLE, REVERSING SENSOR	J340,341
54 A	VS1 - 5057 - 003		1	CONNECTOR, SNAP TIGHT	J340
55	FG6 - 1844 - 000		2	CABLE, REVERSE SENSOR CONNECT	J338,3605 J340,3606
56	FG6 - 2044 - 000		1	THROUGH-PATH PCB ASSEMBLY	
57	FG6 - 2332 - 000		1	CABLE, DECK SENSOR CONNECTING	J328,366
57 A	VS1 - 6318 - 004		1	CONNECTOR, SNAP TIGHT	J366
58	FH6 - 1539 - 000		1	MOTOR, STEPPING, DC, 4.8W	M11 J325
59	FH6 - 1540 - 000		1	MOTOR, STEPPING, DC, 6.7W	M12 J324
60	FH6 - 1542 - 000		1	MOTOR, STEPPING, DC, 2.9W	M15 J329
61	FH7 - 5835 - 000		1	SOLENOID	SL11 J3604
62	FH7 - 5839 - 000		3	CLUTCH, ELECTROMAGNETIC	CL16,17,19 J332,331,333
63	FH7 - 7196 - 020		1	PHOTO-INTERRUPTER	PS18 J335
64	FH7 - 7462 - 000		5	PHOTO-INTERRUPTER	PS12-15,26 J341,339,327,337,328
65	FS1 - 1401 - 000		1	BUSHING	
66	FS2 - 3488 - 000		2	PULLEY, 32T	
67	FS5 - 0514 - 000		1	GEAR, 20T	
68	FS5 - 0714 - 000		1	GEAR, 20T	
69	FS5 - 2931 - 000		6	SPRING, COMPRESSION	
70	FS5 - 3612 - 000		1	PULLEY	
71	FS5 - 3613 - 000		1	GEAR, 16T/24T	
72	FS5 - 3614 - 000		1	GEAR, 22T/32T	
73	FS5 - 3616 - 000		1	GEAR, 22T/32T	
74	FS5 - 3617 - 000		1	PULLEY, 30T	
75	FS5 - 6487 - 000		7	SHIM	

FIGURE & KEY NO.	PART NUMBER	R A N K	Q' T Y	DESCRIPTION	SERIAL NUMBER / REMARKS
360 - 76	FS5 - 6488 - 000		4	WASHER	
77	FS5 - 9221 - 000		1	SCREW,RS STEPPED,M3	
78	FS6 - 0070 - 000		1	GEAR, 40T	
79	FS6 - 0145 - 000		1	GEAR, 16T	
80	FS6 - 0557 - 000		1	GEAR, 12T/36T	
81	FS6 - 2769 - 000		4	SPRING, COMPRESSION	
82	FS6 - 2770 - 000		1	SPRING, TENSION	
83	FS6 - 2771 - 000		2	SPRING, TENSION	
84	FS6 - 2772 - 000		2	SPRING, TENSION	
85	FS6 - 2773 - 000		2	SPRING, COMPRESSION	
86	FS6 - 2777 - 000		2	SPRING, TENSION	
87	FS6 - 2830 - 000		1	SPRING, TENSION	
88	FS6 - 2831 - 000		2	SPRING, TENSION	
89	FS6 - 2832 - 000		2	SPRING, COMPRESSION	
90	FS6 - 2980 - 000		1	SPRING, COMPRESSION	
91	FS6 - 2989 - 000		1	SPRING, TENSION	
92	FS7 - 0031 - 000		1	GEAR, 26T	
93	XA9 - 0253 - 000		6	SCREW,MACH.,PAN HEAD, M3X8	
94	XA9 - 0605 - 000		5	SCREW,M4X8	
95	XA9 - 0605 - 000		1	SCREW,M4X8	
96	XA9 - 0628 - 000		51	SCREW,RS,M4X8	
97	XA9 - 0908 - 000		4	SCREW,RS,M4X8	
98	XF9 - 0662 - 000		1	BELT, TIMING	
99	XF9 - 0663 - 000		1	BELT, TIMING	
100	XF9 - 0664 - 000		1	BELT, TIMING	
101	XG2 - 8012 - 355		2	BEARING, BALL	
102	XG9 - 0211 - 000		4	BALL BEARING, MF128ZZ1MC3D4M	
103	XG9 - 0249 - 000		8	BEARING, BALL	
104	XG9 - 0250 - 000		4	BEARING, BALL	
105	XG9 - 0291 - 000		2	BEARING, BALL	

FIGURE & KEY NO.	PART NUMBER	R A N K	Q' T Y	DESCRIPTION	SERIAL NUMBER / REMARKS
360 - 106	XG9 - 0362 - 000		2	BEARING, BALL, DDL-1260ZZR	
501	XB1 - 2300 - 409		4	SCREW,MACH.,TRUSS HEAD,M3X4	
502	XB1 - 2300 - 409		2	SCREW,MACH.,TRUSS HEAD,M3X4	
503	XB1 - 2400 - 609		18	SCREW,MACH.,TRUSS HEAD,M4X6	
504	XB1 - 2400 - 609		2	SCREW,MACH.,TRUSS HEAD,M4X6	
505	XB4 - 7300 - 809		1	SCREW,TAPPING,TRUSS HEAD,M3X8	
506	XB4 - 7301 - 209		1	SCREW,TAPPING,TRUSS HEAD,M3X12	
507	XD1 - 1104 - 139		1	SHIM	
508	XD1 - 1108 - 229		1	SHIM	
509	XD2 - 1100 - 502		2	RING,E	
510	XD2 - 1100 - 642		34	RING,E	
511	XD2 - 1200 - 322		2	RING,E	
512	XD3 - 1300 - 082		1	PIN,SPRING	
513	XD3 - 2200 - 122		3	PIN,DOWEL	
514	XD3 - 2200 - 142		4	PIN,DOWEL	
515	XD3 - 2200 - 162		2	PIN,DOWEL	

FIGURE 420 MIRROR ASSEMBLY 1



NOTE: This assembly does not include the part shown with key No.15.

FIGURE & KEY NO.	PART NUMBER	R A N K	Q' T Y	DESCRIPTION	SERIAL NUMBER / REMARKS
420 -	FG6 - 2036 - 000		1	MIRROR ASSEMBLY 1	
1	FB1 - 0715 - 000		1	FILTER, LIGHT DENSITY	
2	FB2 - 1947 - 000		1	MOUNT, LAMP, FRONT	
3	FB2 - 1954 - 000		4	PLATE, CONTACT	
4	FB3 - 2411 - 000		4	PIN, SLIDE	
5	FB3 - 7692 - 000		4	PIN, PAD, 2	
6	FB4 - 0786 - 000		1	REFLECTOR, LOWER	
7	FB4 - 0787 - 000		1	REFLECTOR, AUXILIARY	
8	FB4 - 0788 - 000		1	REFLECTOR, FRONT	
9	FB4 - 0789 - 000		1	REFLECTOR, REAR	
10	FB4 - 0795 - 000		1	MOUNT, TERMINAL	
11	FB4 - 0797 - 000		2	DAMPER, 1	
12	FB4 - 0798 - 000		1	DAMPER, 2	
13	FB4 - 0799 - 000		2	SPRING, LEAF	
14	FB4 - 0802 - 000		2	PAD, OIL	
15	FB4 - 0867 - 000		1	LABEL, "WARNING"	SEE NOTE 100V
	FB4 - 0868 - 000		1	LABEL, "WARNING"	SEE NOTE 115/120/220/240V
16	FB4 - 2385 - 000		1	FLAG, SENSOR	
17	FF5 - 6579 - 000		1	MIRROR, 1	
18	FG6 - 1943 - 000		1	EXPOSURE SENSOR PCB ASSEMBLY	J165
19	FG6 - 2326 - 000		1	CABLE, EXPOSURE SENSOR	J164,165
20	FH2 - 6453 - 000		1	CABLE, FLUORESCENT LAMP	J163,164,166
21	FH7 - 3347 - 000		1	LAMP, FLUORESCENT	FL1
22	FH7 - 4559 - 000		1	HEATER, FLUORESCENT LAMP	H5 J166
23	XA9 - 0596 - 000		1	SCREW,P,M3X6	
501	XB1 - 2300 - 409		1	SCREW,MACH.,TRUSS HEAD,M3X4	
502	XB1 - 2301 - 209		2	SCREW,MACH.,TRUSS HEAD,M3X12	
503	XB2 - 8300 - 607		4	SCREW,W/WASHER,M3X6	
504	XB2 - 8300 - 809		4	SCREW,W/WASHER,M3X8	
505	XB6 - 7300 - 609		15	SCREW,TP,M3X6	

FIGURE 430 MIRROR ASSEMBLY 2

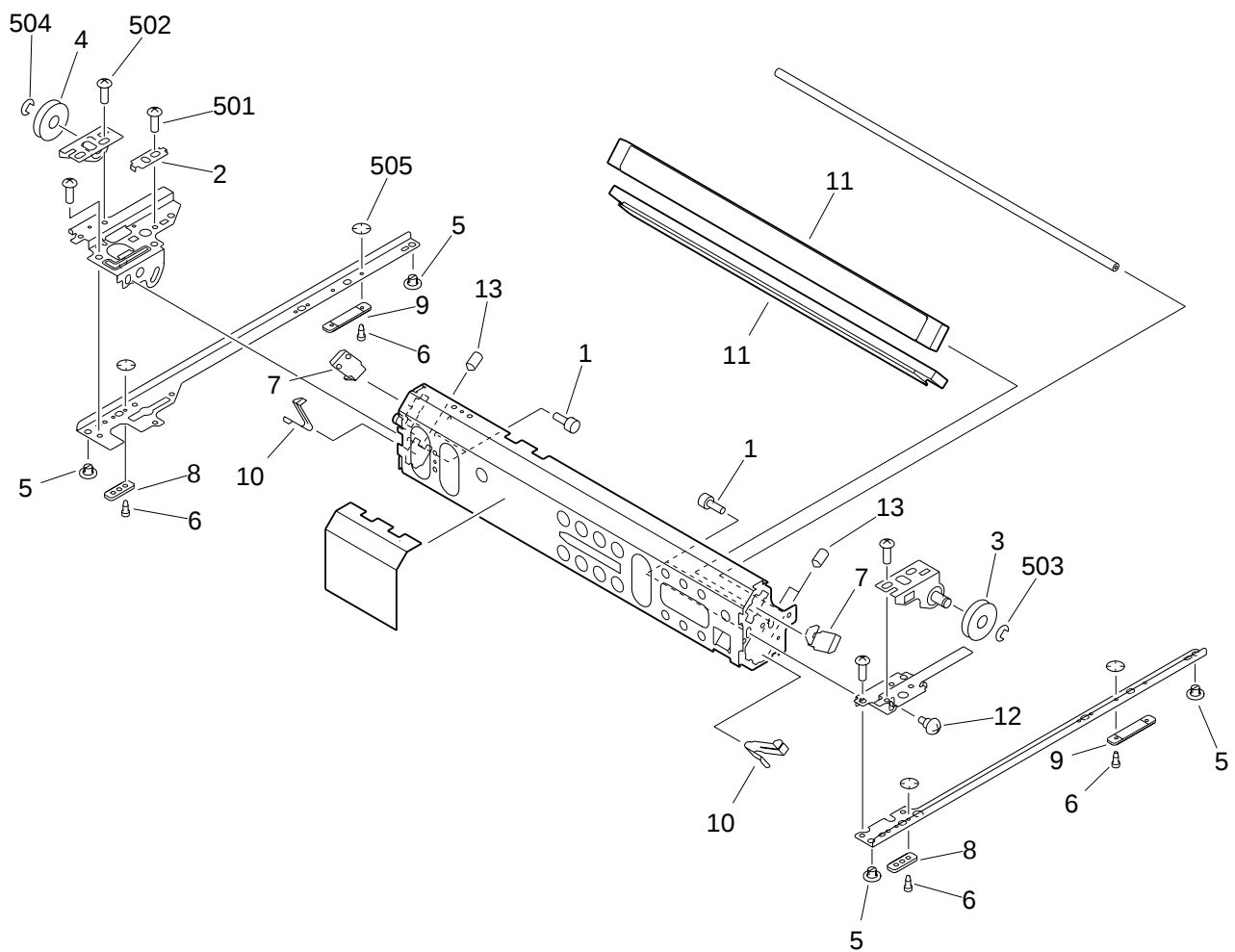
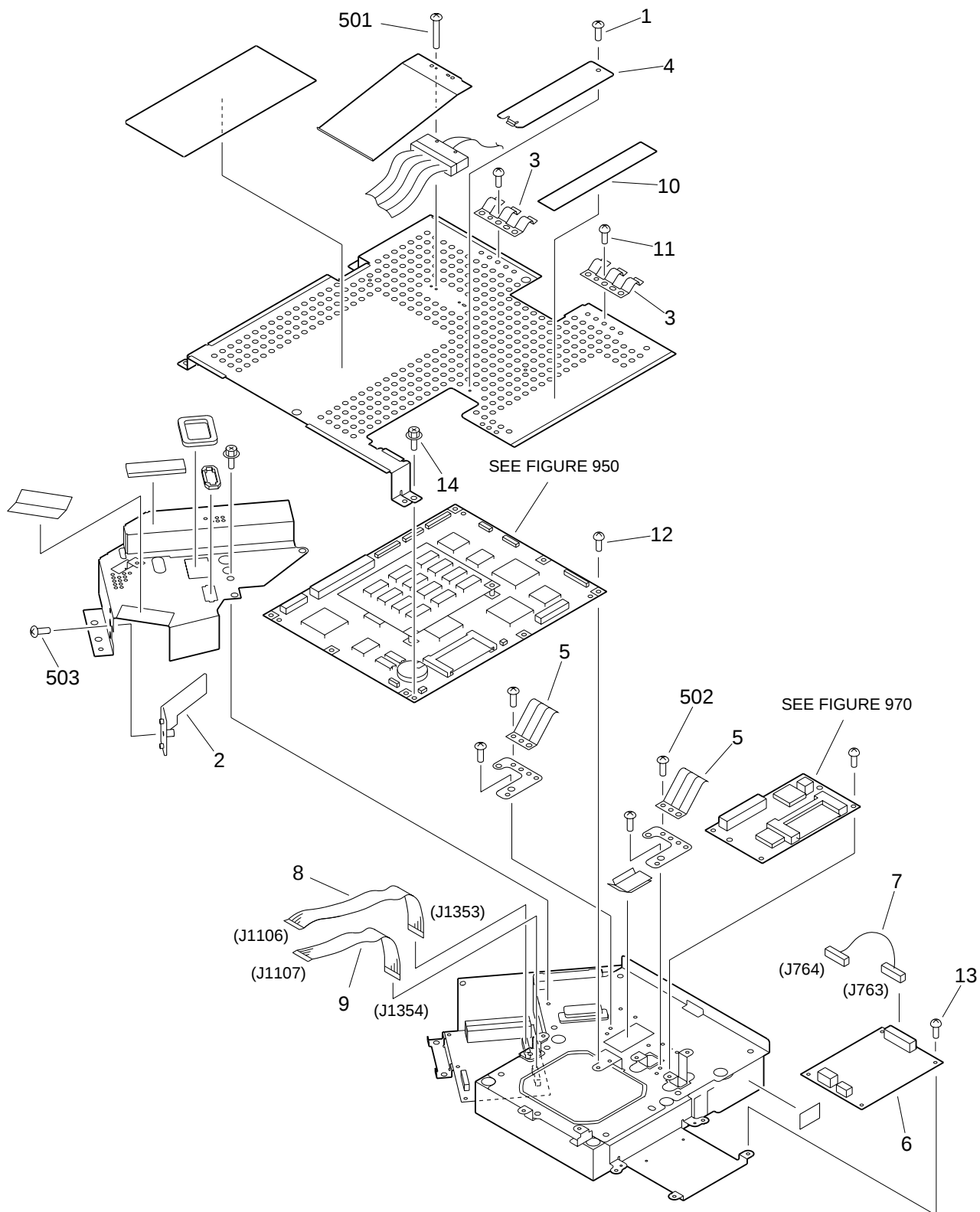


FIGURE & KEY NO.	PART NUMBER	R A N K	Q' T Y	DESCRIPTION	SERIAL NUMBER / REMARKS
430 -	FG5 - 9839 - 000		1	MIRROR ASSEMBLY 2	
1	FA9 - 1990 - 000		4	SCREW,ALLEN HEAD,M3X6	
2	FB1 - 6655 - 000		1	PLATE	
3	FB1 - 6663 - 000		1	PULLEY	
4	FB1 - 6663 - 000		1	PULLEY	
5	FB3 - 2411 - 000		4	PIN, SLIDE	
6	FB3 - 7692 - 000		8	PIN, PAD, 2	
7	FB4 - 0799 - 000		2	SPRING, LEAF	
8	FB4 - 0802 - 000		2	PAD, OIL	
9	FB4 - 0825 - 000		2	PAD, OIL, LEFT	
10	FB4 - 0831 - 000		2	SPRING, LEAF	
11	FF5 - 6581 - 000		2	MIRROR, 2/3	
12	FS1 - 9009 - 000		2	SCREW,STEPPED,M3	
13	XA9 - 0425 - 000		3	SETSCREW,HEX SOCKET	
501	XB1 - 2300 - 409		3	SCREW,MACH.,TRUSS HEAD,M3X4	
502	XB6 - 7300 - 409		9	SCREW,TP,M3X4	
503	XD2 - 1100 - 642		1	RING,E	
504	XD2 - 1100 - 642		1	RING,E	
505	XD2 - 2300 - 202		8	RING,TOOTHED LOCK	

FIGURE 460 SCANNER ASSEMBLY



NOTE: This assembly does not include the parts shown with key No. 1, 2, 3, 4, 10, 11, 12, 14, 501, and 503.

FIGURE & KEY NO.	PART NUMBER	R A N K	Q' T Y	DESCRIPTION	SERIAL NUMBER / REMARKS
460 -	FG6 - 2013 - 000		1	SCANNER ASSEMBLY	
1	FA9 - 1449 - 000		1	SCREW,W/WASHER,M3X6	SEE NOTE
2	FB4 - 1514 - 000		1	GUIDE, LASER COOLING	SEE NOTE
3	FB4 - 1739 - 000		2	SPRING, LEAF	SEE NOTE
4	FB4 - 2347 - 000		1	COVER, ROM	SEE NOTE
5	FB4 - 2354 - 000		2	SPRING, LEAF	
6	FG6 - 1944 - 000		1	POLYGON MOTOR DRIVER PCB ASS'Y	
7	FG6 - 2340 - 000		1	CABLE, POLYGON MOTOR	J763,764
8	FH2 - 6626 - 000		1	CABLE, FLAT	J1106,1353
9	FH2 - 6627 - 000		1	CABLE, FLAT	J1107,1354
10	FS6 - 8820 - 000		1	LABEL, "WARNING LASER"	SEE NOTE 100/120V
	FS5 - 8623 - 000		1	LABEL, "WARNING LASER"	SEE NOTE 115/220/240V
11	XA9 - 0265 - 000		6	SCREW,W/WASHER,TRUSS HEAD	SEE NOTE
12	XA9 - 0265 - 000		11	SCREW,W/WASHER,TRUSS HEAD	SEE NOTE
13	XA9 - 0385 - 000		4	SCREW, W/WASHER, TRUSS HEAD	
14	XA9 - 0643 - 000		4	SCREW,RS,M4X10	SEE NOTE
501	XB1 - 2301 - 209		2	SCREW,MACH.,TRUSS HEAD,M3X12	SEE NOTE
502	XB1 - 2400 - 407		7	SCREW,MACH.,TRUSS HEAD,M4X4	
503	XB4 - 7400 - 809		1	SCREW,TAPPING,TRUSS HEAD,M4X8	SEE NOTE

FIGURE 510 PHOTO-SENSITIVE DRUM ASSEMBLY

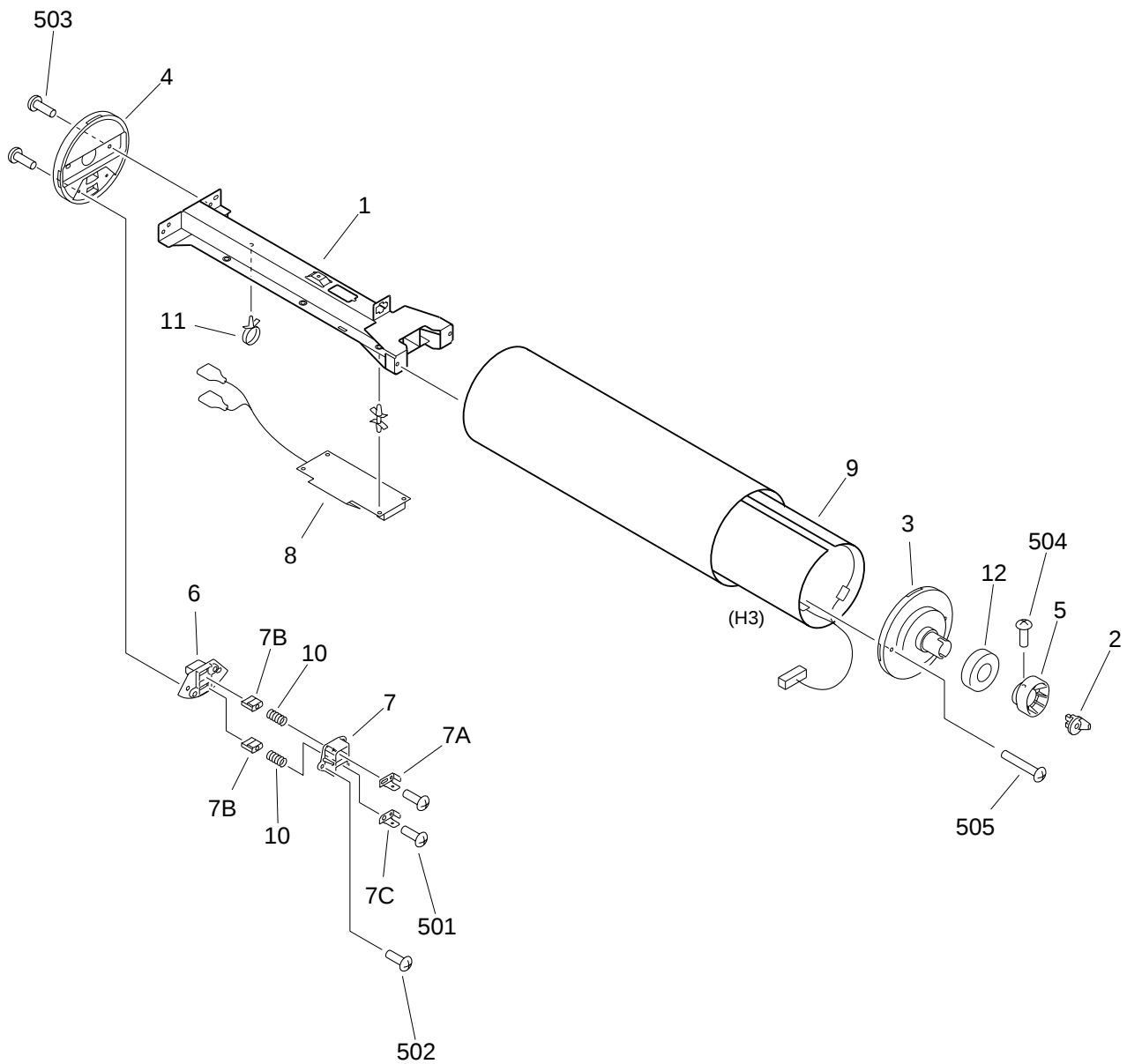


FIGURE & KEY NO.	PART NUMBER	R A N K	Q' T Y	DESCRIPTION	SERIAL NUMBER / REMARKS
510 -	NPN		RF	PHOTO-SENSITIVE DRUM ASSEMBLY	
1	FA6 - 0648 - 000		1	GUIDE, DRUM	
2	FB4 - 1416 - 000		1	SUPPORT, DRUM	
3	FB4 - 1620 - 000		1	FLANGE, DRUM, FRONT	
4	FB4 - 1621 - 000		1	FLANGE, DRUM, REAR	
5	FB4 - 1622 - 000		1	CAM	
6	FB4 - 1623 - 000		1	MOUNT, BRUSH	
7	FF5 - 8733 - 000		1	BLOCK, TERMINAL	
7 A	FA3 - 2394 - 000		1	TERMINAL, 1	
7 B	FA3 - 2395 - 000		2	BRUSH	
7 C	FB3 - 6117 - 000		1	TERMINAL, 2	
8	FH6 - 3993 - 000		1	HEATER CONTROL PCB ASSEMBLY	100/115/120V
	FH6 - 3994 - 000		1	HEATER CONTROL PCB ASSEMBLY	220/240V
9	FH7 - 4504 - 000		1	HEATER, DRUM	100/115/120V H3
	FH7 - 4605 - 000		1	HEATER, DRUM	220/240V H3
10	FS2 - 2036 - 020		2	SPRING, COMPRESSION	
11	WT2 - 5178 - 000		1	CLIP, CABLE	
12	XG9 - 0307 - 000		1	BEARING, BALL	
501	XA1 - 6260 - 409		2	SCREW,MACH.,PAN HEAD,M2.6X4	
502	XB1 - 2300 - 609		2	SCREW,MACH.,TRUSS HEAD,M3X6	
503	XB1 - 2400 - 609		4	SCREW,MACH.,TRUSS HEAD,M4X6	
504	XB2 - 8400 - 809		1	SCREW,W/WASHER,M4X8	
505	XB6 - 7401 - 609		2	SCREW,TP,M4X16	

FIGURE 550 PRIMARY CORONA ASSEMBLY

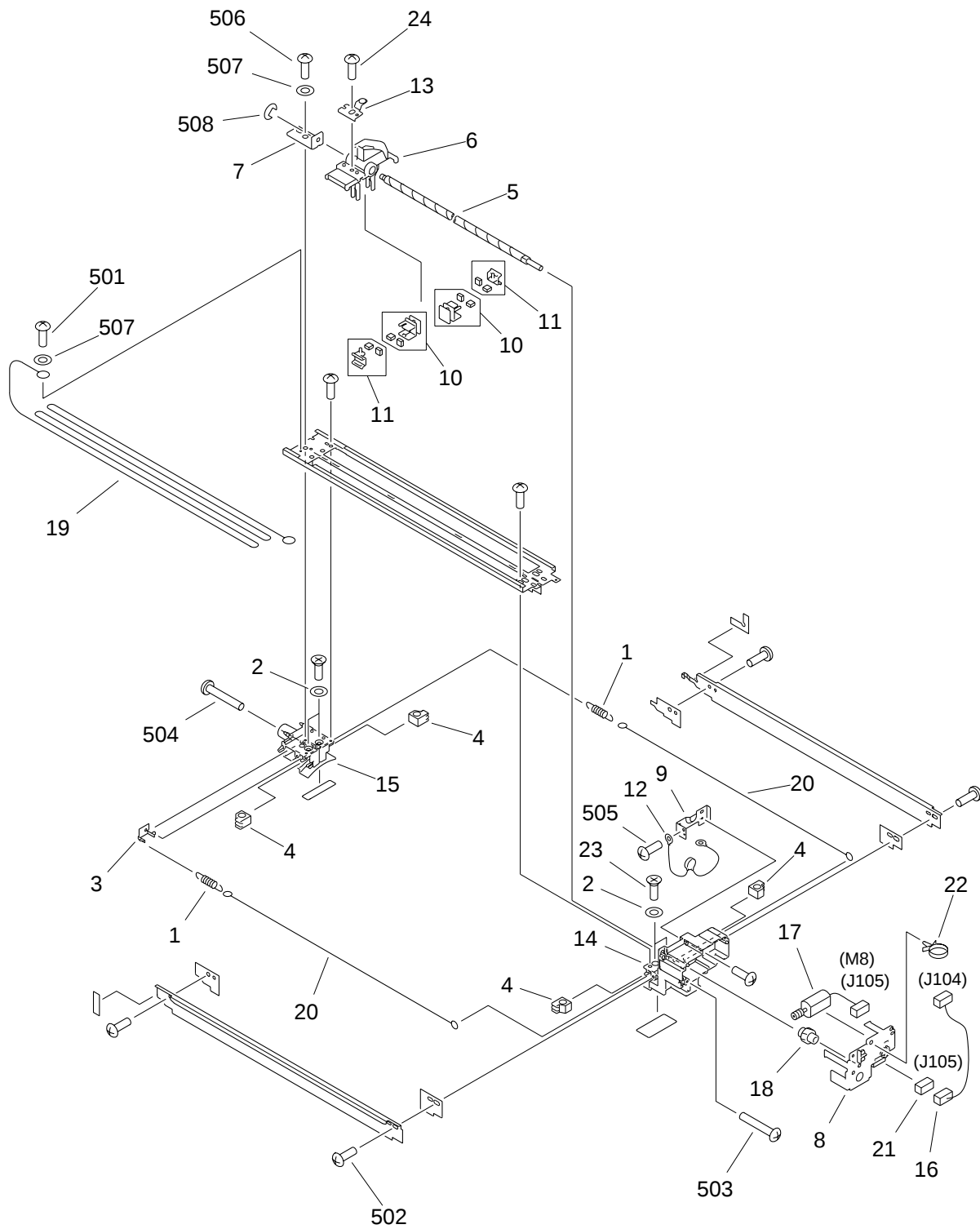


FIGURE & KEY NO.	PART NUMBER	R A N K	Q' T Y	DESCRIPTION	SERIAL NUMBER / REMARKS
550 -	FG6 - 2015 - 000		1	PRIMARY CORONA ASSEMBLY	
1	97 - 5527 - 000		2	SPRING, TENSION	
2	FA2 - 1498 - 000		4	WASHER	
3	FA3 - 2112 - 000		1	HOOK, SPRING	
4	FB3 - 9391 - 000		4	GUIDE, CORONA WIRE	
5	FB4 - 1693 - 000		1	SCREW, SHAFT	
6	FB4 - 1933 - 000		1	HOLDER, PRIMARY CORONA	
7	FB4 - 1940 - 000		1	PLATE, SHAFT SCREW	
8	FB4 - 1941 - 000		1	COVER, MOTOR	
9	FB4 - 5305 - 000		1	PLATE, HEIGHT ADJUSTING	
10	FF2 - 3551 - 000		2	BLOCK, CLEANING	
11	FF2 - 3552 - 000		2	HOLDER, PAD	
12	FF3 - 3330 - 000		1	VARISTOR UNIT	
13	FF5 - 2975 - 000		1	GUIDE, PIN	
14	FF5 - 7705 - 000		1	BLOCK, PRIMARY CORONA, FRONT	
15	FF5 - 7706 - 000		1	BLOCK, PRIMARY CORONA, REAR	
16	FG6 - 1858 - 000		1	CABLE, MOTOR CONNECTING	J104,105
17	FH6 - 1135 - 000		1	MOTOR, DC, 1.36W	M8 J105
18	FS6 - 0115 - 000		1	GEAR, 18T	
19	FY1 - 0883 - 000		1	WIRE, GRID, 0.1MM (100M)	
20	FY3 - 0030 - 000		AR	WIRE, CORONA, 0.06MM (20M)	100V
	FY3 - 0040 - 000		AR	WIRE, CORONA, 0.06MM (20M)	115/120/220/240V
21	VS1 - 5057 - 002		1	CONNECTOR, SNAP TIGHT	J105
22	WT2 - 5178 - 000		1	CLIP, CABLE	
23	XA9 - 0228 - 000		4	SCREW,MACH.,C.S.HEAD,M4X18	
24	XA9 - 0915 - 000		1	SCREW,M3X6	
501	XB1 - 2300 - 603		2	SCREW,MACH.,TRUSS HEAD,M3X6	
502	XB1 - 2300 - 609		13	SCREW,MACH.,TRUSS HEAD,M3X6	
503	XB1 - 2301 - 203		1	SCREW,MACH.,TRUSS HEAD,M3X12	
504	XB1 - 2302 - 503		1	SCREW,MACH.,TRUSS HEAD,M3X25	

FIGURE 570 PRE-TRANSFER CORONA ASSEMBLY

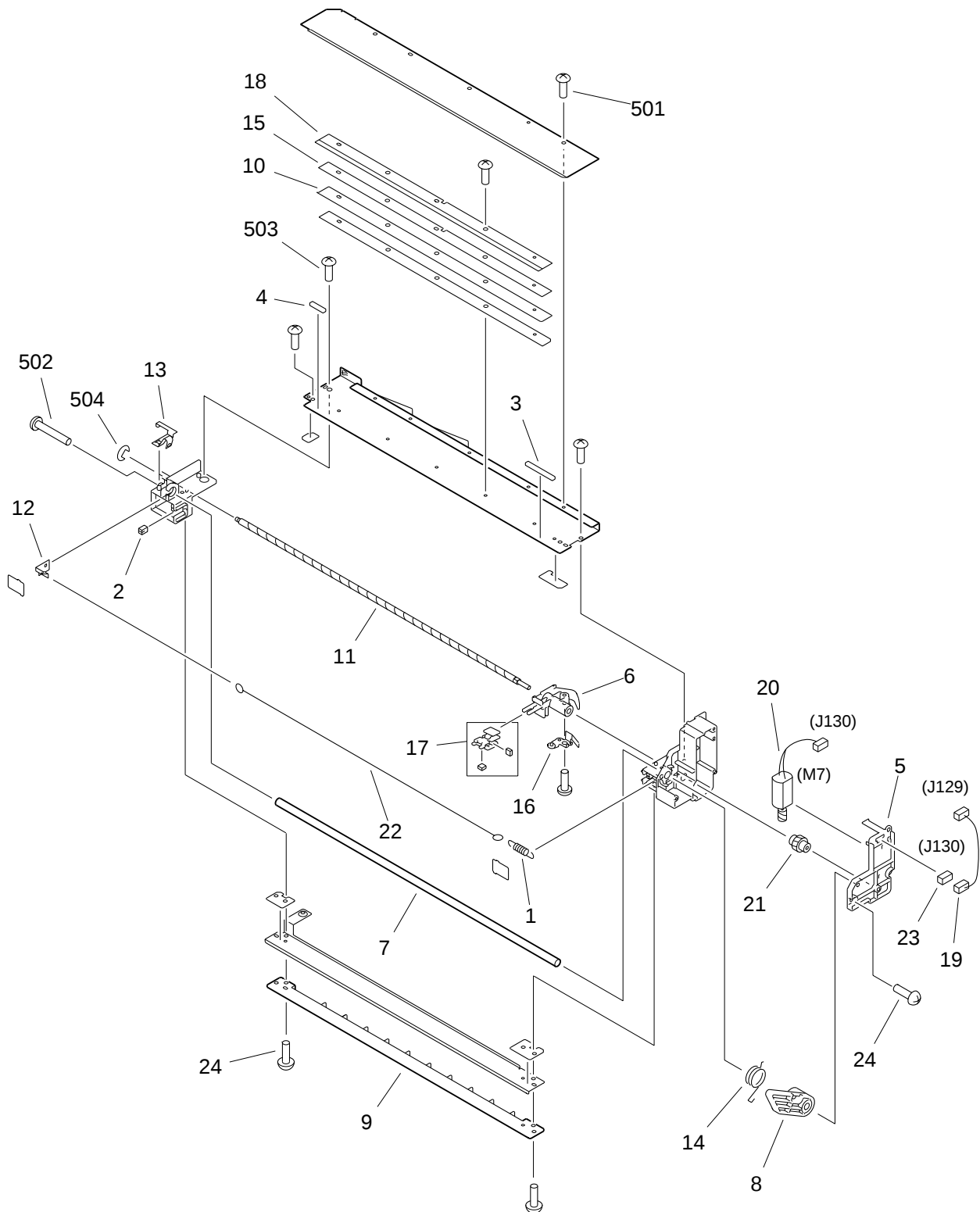


FIGURE & KEY NO.	PART NUMBER	R A N K	Q' T Y	DESCRIPTION	SERIAL NUMBER / REMARKS
570 -	FG6 - 2016 - 000		1	PRE-TRANSFER CORONA ASSEMBLY	
1	97 - 5527 - 000		1	SPRING, TENSION	
2	FA3 - 2128 - 000		1	DAMPER	
3	FA3 - 2565 - 000		1	BRUSH, FRONT	
4	FA3 - 8004 - 000		1	BRUSH, REAR	
5	FB4 - 1680 - 000		1	COVER, PRE-TRANSFER MOTOR	
6	FB4 - 1681 - 000		1	HOLDER, SHAFT SCREW	
7	FB4 - 1682 - 000		1	ROLLER, BIAS	
8	FB4 - 1683 - 000		1	ARM, BIAS ROLLER	
9	FB4 - 1690 - 000		1	GUIDE, PRE-TRANSFER	
10	FB4 - 1691 - 000		1	MOUNT, PRE-TRANSFER SCRAPER	
11	FB4 - 1693 - 000		1	SCREW, SHAFT	
12	FB4 - 1694 - 000		1	TERMINAL, CORONA	
13	FB4 - 1695 - 000		1	TERMINAL, BIAS ROLLER	
14	FB4 - 1696 - 000		1	SPRING, TORSION	
15	FB4 - 1698 - 000		1	PLATE, SCRAPER RETAINING	
16	FF5 - 2942 - 020		1	PLATE, PRESSURE	
17	FF5 - 3090 - 000		1	HOLDER, WIRE CLEANING	
18	FF5 - 7934 - 000		1	SCRAPER, PRE-TRANSFER	
19	FG6 - 1856 - 000		1	CABLE, PRE-TRANSFER CONNECTING	J129,130
20	FH6 - 1135 - 000		1	MOTOR, DC, 1.36W	M7 J130
21	FS6 - 0115 - 000		1	GEAR, 18T	
22	FY3 - 0030 - 000		AR	WIRE, CORONA, 0.06MM (20M)	100V
	FY3 - 0040 - 000		AR	WIRE, CORONA, 0.06MM (20M)	115/120/220/240V
23	VS1 - 5057 - 002		1	CONNECTOR, SNAP TIGHT	J130
24	XA9 - 0591 - 000		4	SCREW,M3X8	
25	XA9 - 0915 - 000		4	SCREW,M3X6	
501	XB1 - 2300 - 609		8	SCREW,MACH.,TRUSS HEAD,M3X6	
502	XB1 - 2301 - 603		1	SCREW,MACH.,TRUSS HEAD,M3X16	
503	XB1 - 2400 - 407		1	SCREW,MACH.,TRUSS HEAD,M4X4	

FIGURE & KEY NO.	PART NUMBER	R A N K	Q' T Y	DESCRIPTION	SERIAL NUMBER / REMARKS
570 - 504	XD2 - 1100 - 242		1	RING,E	

FIGURE 580 TRANSFER/SEPARATE CORONA ASSEMBLY

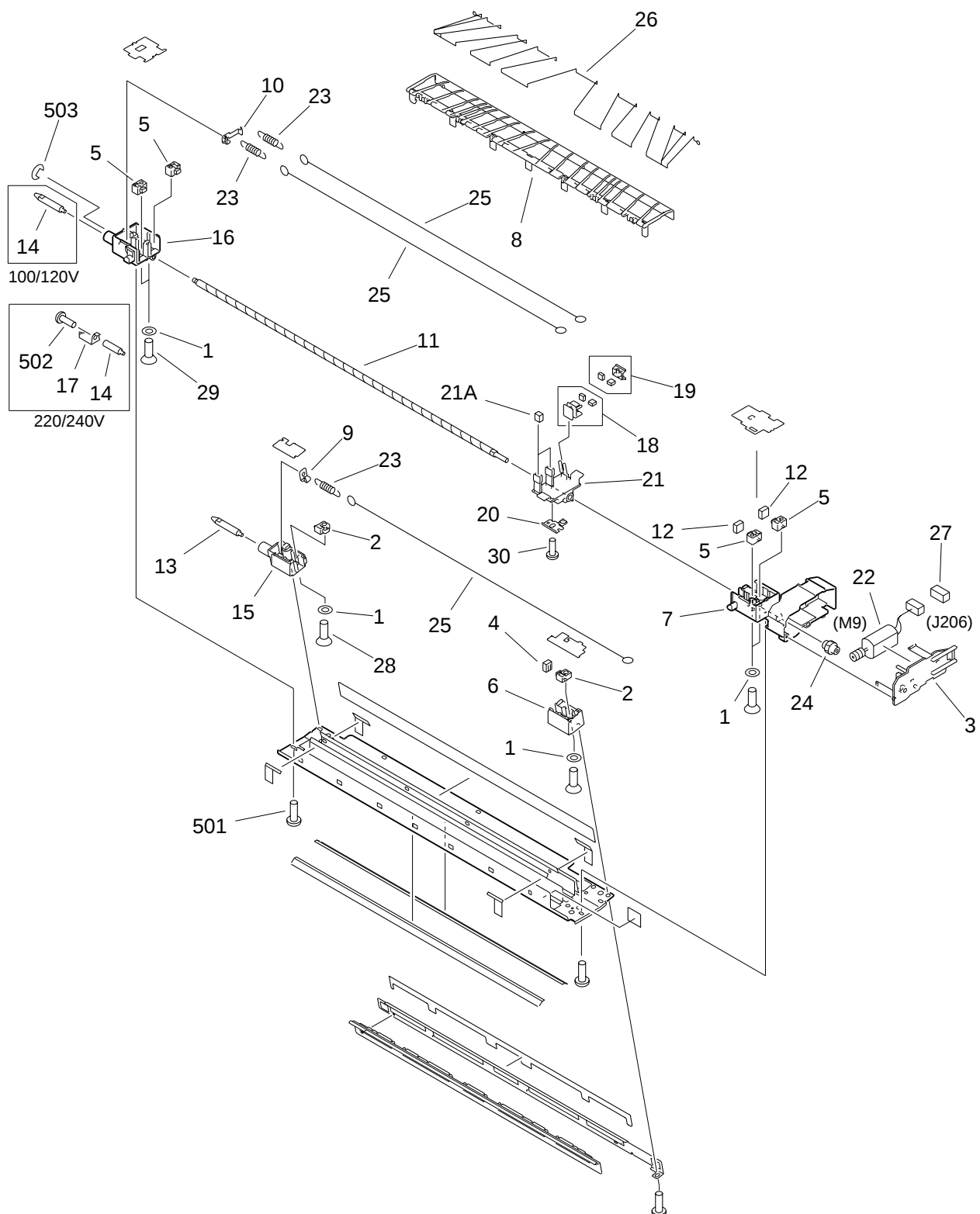
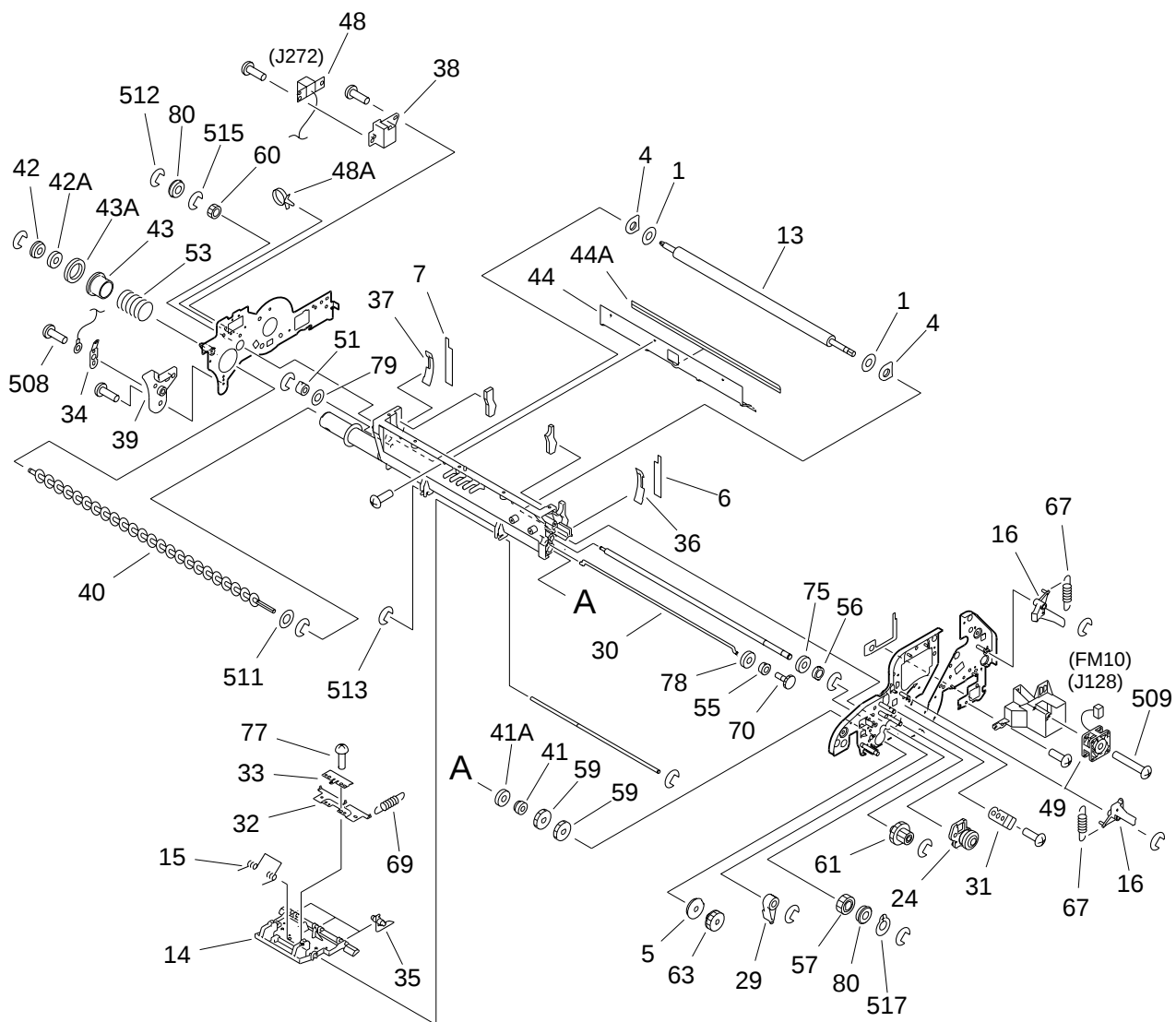


FIGURE & KEY NO.	PART NUMBER	R A N K	Q' T Y	DESCRIPTION	SERIAL NUMBER / REMARKS
580 -	FG6 - 2045 - 000		1	TRANSFER/SEPARATE CORONA ASS'Y	100/120V
	FG6 - 4379 - 000		1	TRANSFER/SEPARATE CORONA ASS'Y	220/240V
	1 FA2 - 1498 - 000		6	WASHER	
	2 FA3 - 8828 - 000		2	GUIDE, CORONA WIRE	
	3 FB2 - 6850 - 000		1	COVER, MOTOR	
4	FB2 - 7096 - 000		1	PAD, DUST-PROOF	
5	FB2 - 8469 - 000		4	BLOCK, ADJUSTING	
6	FB4 - 1648 - 000		1	BLOCK, TRANSFER, FRONT	
7	FB4 - 1650 - 000		1	BLOCK, SEPARATION, FRONT	
8	FB4 - 1653 - 000		1	GUIDE, PAPER SEPARATION	
9	FB4 - 1656 - 000		1	HOOK, SPRING, 1	
10	FB4 - 1657 - 000		1	HOOK, SPRING, 2	
11	FB4 - 1693 - 000		1	SCREW, SHAFT	
12	FB4 - 1718 - 000		2	PAD, SEPARATION	
13	FB4 - 9355 - 000		1	PIN, TRANSFER/SEPARATION	
14	FB4 - 9355 - 000		1	PIN, TRANSFER/SEPARATION	100/120V
	FB5 - 3104 - 000		1	PIN, TRANSFER/SEPARATION	220/240V
15	FB5 - 0529 - 000		1	BLOCK, TRANSFER, REAR	
16	FB5 - 0530 - 000		1	BLOCK, SEPARATION, REAR	
17	FB5 - 3105 - 000		1	TERMINAL, TRANSFER/SEPARATION	220/240V
18	FF5 - 6883 - 000		1	BLOCK, WIRE CLEANING PAD	
19	FF5 - 6884 - 000		1	BLOCK, WIRE CLEANING PAD	
20	FF5 - 6885 - 000		1	GUIDE, PIN	
21	FF5 - 7891 - 000		1	HOLDER, FELT	
21 A	FA5 - 7690 - 000		4	CLEANING FELT	
22	FH6 - 1135 - 000		1	MOTOR, DC, 1.36W	M9 J206
23	FS2 - 2551 - 000		3	SPRING, TENSION, CORONA WIRE	
24	FS6 - 0115 - 000		1	GEAR, 18T	
25	FY3 - 0030 - 000		AR	WIRE, CORONA, 0.06MM (20M)	100V
	FY3 - 0040 - 000		AR	WIRE, CORONA, 0.06MM (20M)	120/220/240V

FIGURE 600 AP KIT ASSEMBLY(1/2)



NOTE1: This assembly includes the assembly shown in Figure 720.

NOTE2: This assembly does not include the parts shown with key No.9,23,31, and 506.

FIGURE 600 AP KIT ASSEMBLY(2/2)

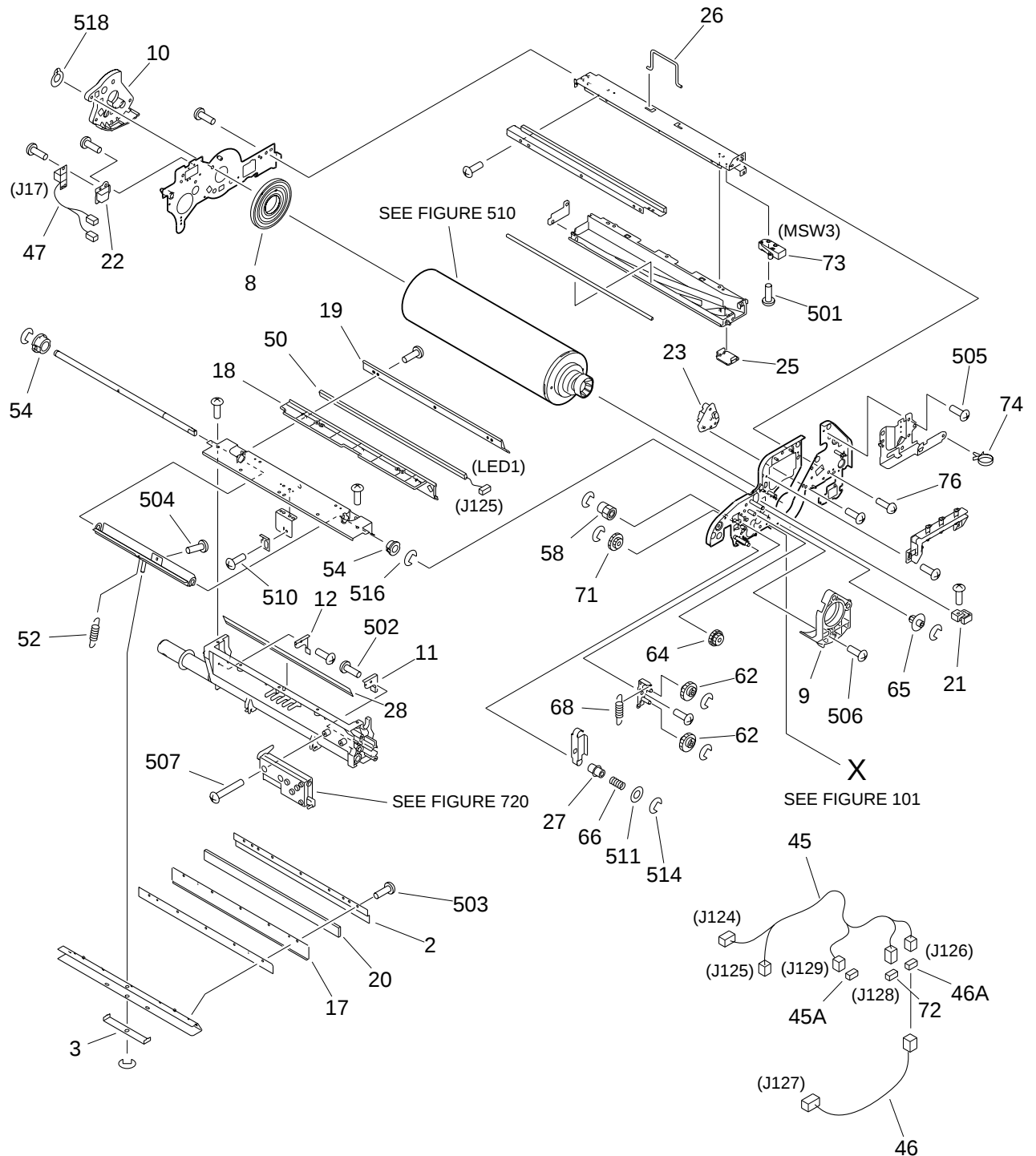


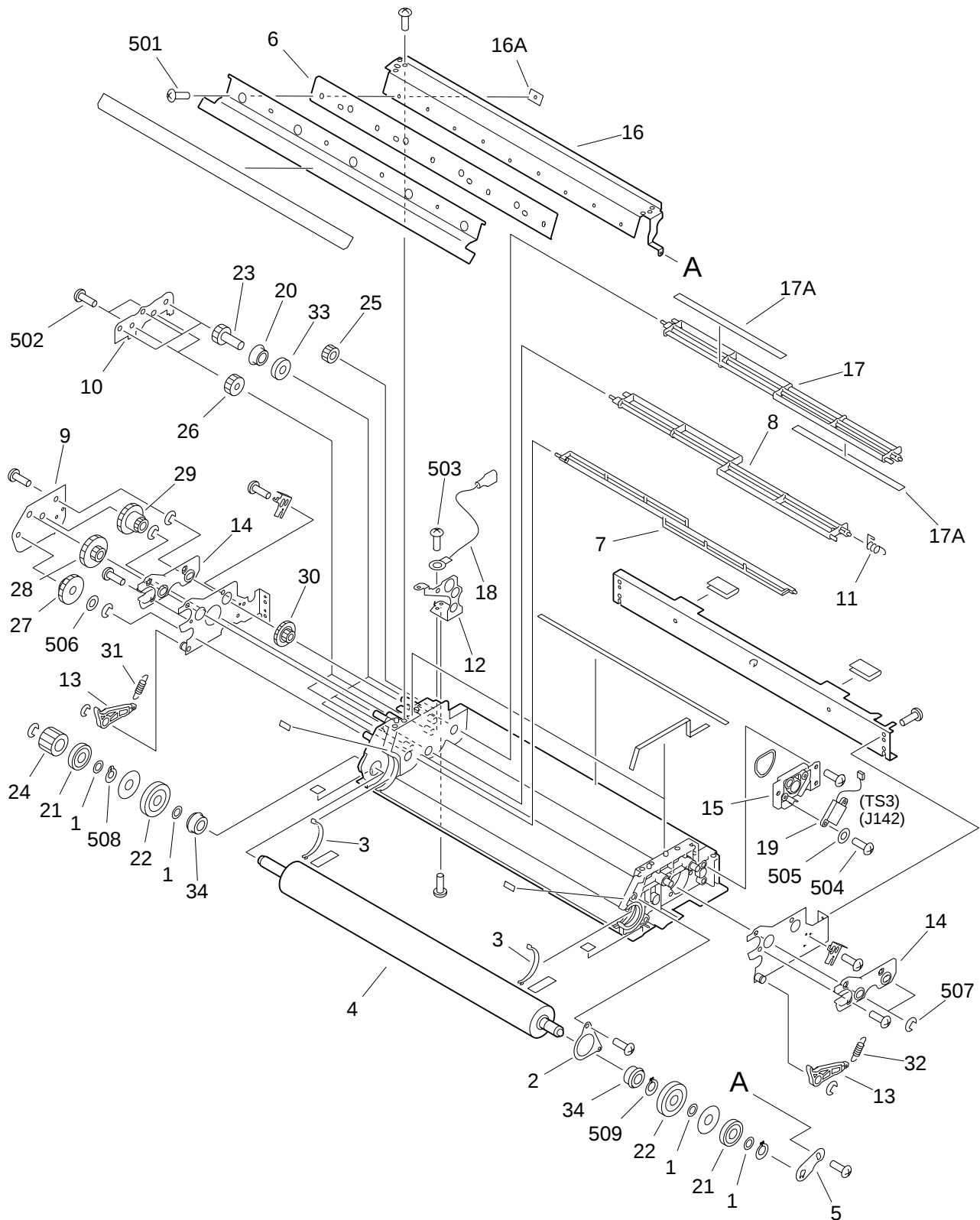
FIGURE & KEY NO.	PART NUMBER	R A N K	Q ' T Y	DESCRIPTION	SERIAL NUMBER / REMARKS
600 -	FG6 - 1992 - 000		1	AP KIT ASSEMBLY	SEE NOTE 1
1	FA4 - 1819 - 000		2	SPACER	
2	FA4 - 2037 - 000		1	RETAINER, BLADE	
3	FA5 - 4590 - 000		1	SPRING, LEAF	
4	FA6 - 7865 - 000		2	SEAL, FELT	
5	FB2 - 8302 - 000		1	BUSHING	SEE NOTE 2
6	FB4 - 1569 - 000		1	SEAL, SIDE, FRONT	
7	FB4 - 1570 - 000		1	SEAL, SIDE, REAR	
8	FB4 - 1575 - 000		1	SUPPORT, DRUM SIDE	
9	FB4 - 1576 - 000		1	BLOCK, TRANSFER FIXING, FRONT	
10	FB4 - 1577 - 000		1	BLOCK, TRANSFER FIXING, REAR	
11	FB4 - 1578 - 000		1	SCRAPER, FRONT	
12	FB4 - 1579 - 000		1	SCRAPER, REAR	
13	FB4 - 1580 - 000		1	ROLLER, MAGNET	
14	FB4 - 1584 - 000		1	HOLDER, CLAW	
15	FB4 - 1585 - 000		1	SPRING, TORSION	
16	FB4 - 1590 - 000		2	SUPPORT, CORONA FIXING	
17	FB4 - 1592 - 000		1	PLATE, BLADE BACKING	
18	FB4 - 1594 - 000		1	HOLDER, PRECONDITIONING, A	
19	FB4 - 1595 - 000		1	HOLDER, PRECONDITIONING, B	
20	FB4 - 1596 - 000		1	BLADE, CLEANING	SEE NOTE 2
21	FB4 - 1598 - 000		1	ARM, RECIPROCATING	
22	FB4 - 1600 - 000		1	HOLDER, CONNECTOR	
23	FB4 - 1607 - 000		1	HOLDER, POSITIONING, FRONT	
24	FB4 - 1609 - 000		1	LIMITER, TORQUE	
25	FB4 - 1611 - 000		1	COVER, PRE-TRANSFER DUCT	
26	FB4 - 1612 - 000		1	HANDLE	
27	FB4 - 1613 - 000		1	SPACER	
28	FB4 - 1615 - 000		1	SHEET, SCRAPER, LOWER	
29	FB4 - 1617 - 000		1	ARM, ROLLER	

FIGURE & KEY NO.	PART NUMBER	R A N K	Q' T Y	DESCRIPTION	SERIAL NUMBER / REMARKS
600 - 30	FB4 - 1618 - 000		1	SHAFT, CLEANER STIRRING	SEE NOTE 2
31	FB4 - 1619 - 000		1	RETAINER, BEARING	
32	FB4 - 8012 - 000		1	PLATE, SEPARATION CLAW	
33	FB4 - 8013 - 000		1	PLATE, GROUNDING, 1	
34	FB4 - 8014 - 000		1	PLATE, GROUNDING, 2	
35	FB4 - 8018 - 000		3	CLAW, SEPARATION	
36	FB4 - 9517 - 000		1	PLATE, SHEET SUPPORT, FRONT	
37	FB4 - 9518 - 000		1	PLATE, SHEET SUPPORT, REAR	
38	FB4 - 9525 - 000		1	HOLDER, CONNECTOR	
39	FB4 - 9526 - 000		1	HOLDER, BIAS SUPPORT	
40	FB4 - 9798 - 000		1	SCREW, CLEANING	
41	FF2 - 2891 - 000		1	BUSHING	
41 A	XG9 - 0111 - 000		1	SEAL, OIL	
42	FF5 - 2983 - 000		1	BUSHING	
42 A	XG9 - 0111 - 000		1	SEAL, OIL	
43	FF5 - 2986 - 000		1	SHUTTER, WASTE TONER	J124-126,128,129
43 A	FB2 - 6897 - 000		1	SEAL, SHUTTER	
44	FF5 - 7682 - 000		1	SCRAPER	
44 A	FB4 - 1616 - 000		1	SHEET, SCRAPER	
45	FG6 - 1851 - 000		1	CABLE, AP KIT	
45 A	VS1 - 5057 - 002		1	CONNECTOR, SNAP TIGHT	J129
46	FG6 - 1852 - 000		1	CABLE, PRE-TRANSFER CONNECTING	J126,127
46 A	VS1 - 5057 - 002		1	CONNECTOR, SNAP TIGHT	J126
47	FG6 - 1853 - 000		1	CABLE, DRUM HEATER	J17
48	FG6 - 3568 - 000		1	CABLE, SEPARATION CLAW	J272
48 A	WT2 - 5565 - 000		2	CLAMP, CABLE	FM10 J128 LED1 J125
49	FH6 - 1547 - 000		1	FAN, COOLING	
50	FH7 - 3348 - 000		1	LED ARRAY ASSEMBLY	
51	FS2 - 1463 - 000		1	BUSHING	
52	FS3 - 2886 - 020		1	SPRING, TENSION	

FIGURE & KEY NO.	PART NUMBER	R A N K	Q' T Y	DESCRIPTION	SERIAL NUMBER / REMARKS
600 - 53	FS3 - 2887 - 000		1	SPRING, COMPRESSION	
54	FS5 - 1795 - 000		2	BUSHING	
55	FS5 - 1800 - 000		1	BUSHING	
56	FS5 - 1801 - 000		1	BUSHING	
57	FS6 - 0121 - 000		1	GEAR, 14T	
58	FS6 - 0136 - 000		1	GEAR, 18T	
59	FS6 - 0138 - 000		2	GEAR, 30T	
60	FS6 - 0972 - 000		1	GEAR, 14T	
61	FS6 - 0973 - 000		1	GEAR, 14T/26T	
62	FS6 - 0975 - 000		2	GEAR, 24T	
63	FS6 - 0976 - 000		1	GEAR, 20T	
64	FS6 - 0977 - 000		1	GIAR, 14T/26T	
65	FS6 - 0978 - 000		1	GEAR, 14T	
66	FS6 - 2748 - 000		1	SPRING, COMPRESSION	
67	FS6 - 2749 - 000		2	SPRING, TENSION	
68	FS6 - 2981 - 000		1	SPRING, TENSION	
69	FS6 - 2991 - 000		3	SPRING, TENSION	
70	FS7 - 0048 - 000		1	GEAR, 26T	
71	FS7 - 0050 - 000		1	GEAR, 23T/39T	
72	VS1 - 5057 - 003		1	CONNECTOR, SNAP TIGHT	J128
73	WC4 - 5157 - 000		1	MICRO SWITCH	MSW3
74	WT2 - 5178 - 000		2	CLIP, CABLE	
75	X71 - 9310 - 000		1	SEAL, OIL	
76	XA9 - 0605 - 000		4	SCREW,M4X8	
77	XA9 - 0673 - 000		1	SCREW,M3X4.5	
78	XG9 - 0111 - 000		1	SEAL, OIL	
79	XG9 - 0143 - 000		1	SEAL, OIL	
80	XG9 - 0250 - 000		2	BEARING, BALL	
501	XB1 - 2231 - 009		1	SCREW,MACH.,TRUSS HEAD,M2.3X10	
502	XB1 - 2300 - 602		2	SCREW,MACH.,TRUSS HEAD,M3X6	

FIGURE & KEY NO.	PART NUMBER	R A N K	Q' T Y	DESCRIPTION	SERIAL NUMBER / REMARKS
600 - 503	XB1 - 2300 - 609		9	SCREW,MACH.,TRUSS HEAD,M3X6	SEE NOTE 2
504	XB1 - 2300 - 809		4	SCREW,MACH.,TRUSS HEAD,M3X8	
505	XB1 - 2400 - 609		37	SCREW,MACH.,TRUSS HEAD,M4X6	
506	XB1 - 2400 - 609		6	SCREW,MACH.,TRUSS HEAD,M4X6	
507	XB1 - 2401 - 609		2	SCREW,MACH.,TRUSS HEAD,M4X16	
508	XB2 - 7300 - 607		1	SCREW,W/WASHER,M3X6	
509	XB4 - 7303 - 009		2	SCREW,TAPPING,TRUSS HEAD,M3X30	
510	XB6 - 7400 - 609		1	SCREW,TP,M4X6	
511	XD1 - 1106 - 235		2	SHIM	
512	XD2 - 1100 - 322		6	RING,E	
513	XD2 - 1100 - 402		4	RING,E	
514	XD2 - 1100 - 502		6	RING,E	
515	XD2 - 1100 - 642		4	RING,E	
516	XD2 - 1100 - 802		2	RING,E	
517	XD2 - 2100 - 802		1	RING,GRIP	
518	XD2 - 2300 - 602		3	RING,GRIP	

FIGURE 640 DEVELOPING ASSEMBLY

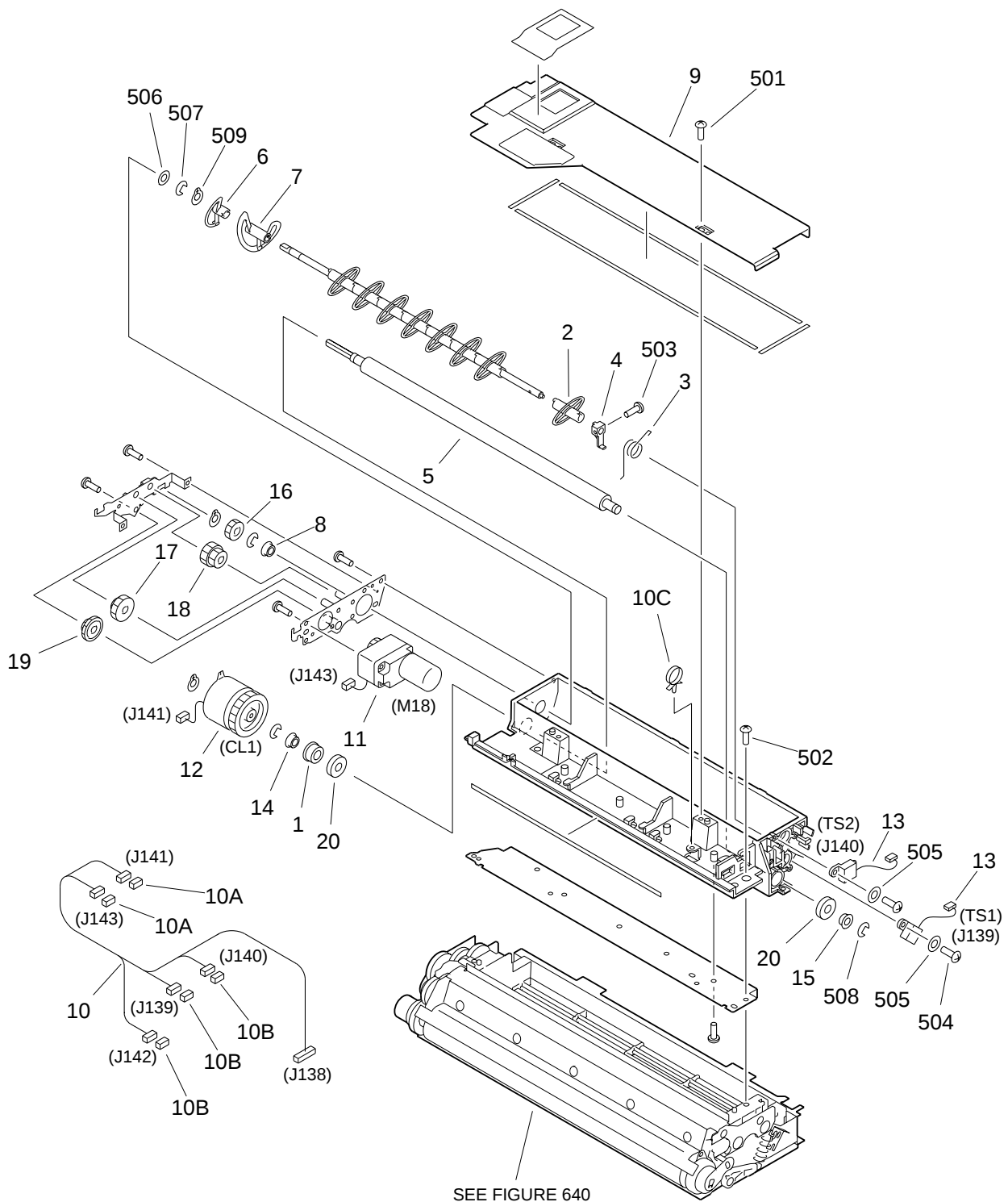


NOTE: This assembly includes the assembly shown in Figure 645.

FIGURE & KEY NO.	PART NUMBER	R A N K	Q' T Y	DESCRIPTION	SERIAL NUMBER / REMARKS
640 -	FG6 - 2010 - 000		1	DEVELOPING ASSEMBLY	SEE NOTE
1	FA3 - 0515 - 000		4	WASHER	
2	FA6 - 7822 - 000		1	MOUNT, BUSHING	
3	FB4 - 0464 - 000		2	PLATE, MAGNETIC	
4	FB4 - 1819 - 000		1	CYLINDER, DEVELOPING	
5	FB4 - 1820 - 000		1	PLATE, MAGNET POSITIONING	
6	FB4 - 1821 - 000		1	BLADE, MAGNET	
7	FB4 - 1824 - 000		1	ROD, STIRRING, 1	
8	FB4 - 1825 - 000		1	ROD, STIRRING, 2	
9	FB4 - 1828 - 000		1	RETAINER, REDUCTION GEAR	
10	FB4 - 1829 - 000		1	RETAINER, STIRRER DRIVE GEAR	
11	FB4 - 1831 - 000		1	SPRING, TORSION	
12	FB4 - 1837 - 000		1	TERMINAL, BIAS	
13	FB4 - 1862 - 000		2	ARM, PRESSURE	
14	FB4 - 1866 - 000		2	MOUNT, PRESSURE SLIDE	
15	FF5 - 7698 - 000		1	MOUNT, TONER SENSOR	
16	FF5 - 7700 - 000		1	PLATE, BLADE SUPPORT	
16 A	FA6 - 7838 - 000		9	SHEET	
17	FF5 - 7701 - 000		1	ROD, STIRRING, 3	
17 A	FB4 - 1830 - 000		2	RUBBER, STIRRING	
18	FG6 - 1854 - 000		1	CABLE, HV, DEVELOPING UNIT	TS3 J142
19	FH7 - 7337 - 000		1	SENSOR, TONER	
20	FS2 - 1014 - 000		3	BUSHING	
21	FS5 - 6574 - 000		2	ROLLER, PRESSURE	
22	FS5 - 6579 - 000		2	COLLAR	
23	FS6 - 0857 - 000		3	GEAR, 20T	
24	FS6 - 0979 - 000		1	GEAR, 24T	
25	FS6 - 0980 - 000		1	GEAR, 19T	
26	FS6 - 0981 - 000		2	GEAR, 21T	
27	FS6 - 0982 - 000		1	GEAR, 16T/31T	

FIGURE & KEY NO.	PART NUMBER	R A N K	Q' T Y	DESCRIPTION	SERIAL NUMBER / REMARKS
640 - 28	FS6 - 0983 - 000		1	GEAR, 14T/34T	
29	FS6 - 0984 - 000		1	GEAR, 14T/32T	
30	FS6 - 0985 - 000		1	GEAR, 16T/34T	
31	FS6 - 2750 - 000		1	SPRING, TENSION	
32	FS6 - 2751 - 000		1	SPRING, TENSION	
33	X71 - 9310 - 000		3	SEAL, OIL	
34	XG9 - 0120 - 000		2	BEARING, BALL	
501	XB1 - 2300 - 402		9	SCREW,MACH.,TRUSS HEAD,M3X4	
502	XB1 - 2300 - 409		28	SCREW,MACH.,TRUSS HEAD,M3X4	
503	XB2 - 7300 - 407		3	SCREW,W/WASHER,M3X4	
504	XB4 - 7300 - 809		2	SCREW,TAPPING,TRUSS HEAD,M3X8	
505	XD1 - 1103 - 139		2	SHIM	
506	XD1 - 1106 - 222		1	SHIM	
507	XD2 - 1100 - 502		8	RING,E	
508	XD2 - 2101 - 002		1	RING,GRIP	
509	XD2 - 3100 - 102		2	RING,C,EXTERNAL	

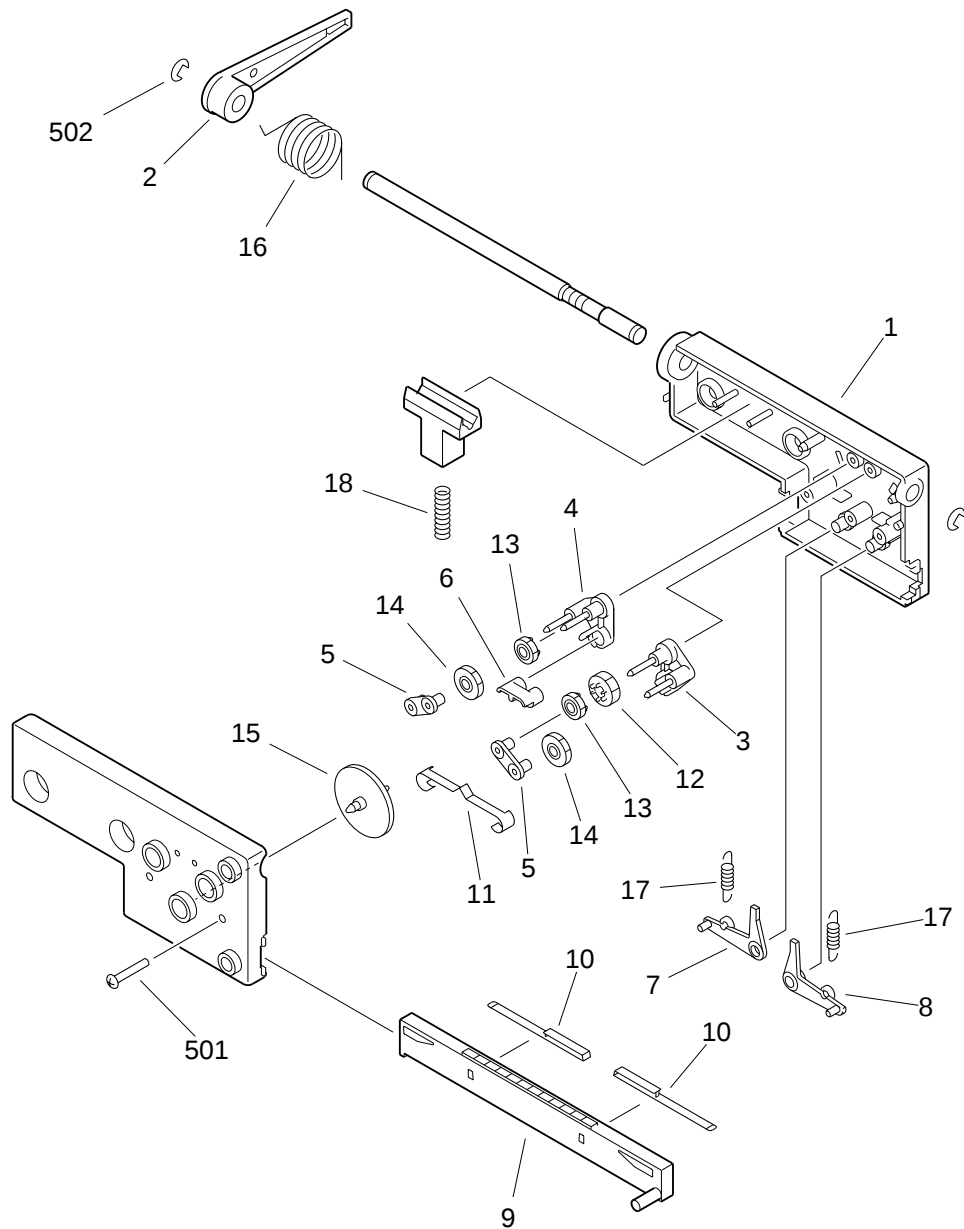
FIGURE 645 HOPPER ASSEMBLY



NOTE1: This assembly is included in the assembly shown in Figure 640.
 NOTE2: This assembly does not include the part shown with key No. 502.

FIGURE & KEY NO.	PART NUMBER	R A N K	Q' T Y	DESCRIPTION	SERIAL NUMBER / REMARKS
645 -	FG6 - 2011 - 000		1	BUFFER ASSEMBLY	SEE NOTE 1
1	FA4 - 0207 - 000		1	HOLDER, OIL SEAL	
2	FB4 - 1842 - 000		8	BLADE, STIRRING	
3	FB4 - 1849 - 000		1	SPRING, TORSION	
4	FB4 - 1850 - 000		1	MOUNT, SCRAPER	
5	FB4 - 1856 - 000		1	ROLLER, MAGNET	
6	FB4 - 1857 - 000		1	BLADE, STIRRING	
7	FB4 - 1858 - 000		1	BLADE, STIRRING	
8	FF2 - 5730 - 000		1	BUSHING	
9	FF5 - 7695 - 000		1	COVER, BUFFER	
10	FG6 - 1891 - 000		1	CABLE, BUFFER UNIT	J138-143
10 A	VS1 - 5057 - 002		2	CONNECTOR, SNAP TIGHT	J141,143
10 B	VS1 - 5057 - 003		3	CONNECTOR, SNAP TIGHT	J139,140,142
10 C	WT2 - 5565 - 000		1	CLAMP, CABLE	
11	FH6 - 1543 - 000		1	MOTOR, DC 16.8W	M18 J143
12	FH7 - 5840 - 000		1	CLUTCH, ELECTROMAGNETIC	CL1 J141
13	FH7 - 7337 - 000		2	SENSOR, TONER	TS1,2 J139,140
14	FS1 - 1202 - 000		1	BUSHING	
15	FS1 - 1503 - 000		1	BUSHING	
16	FS2 - 0875 - 000		1	GEAR, 16T	
17	FS6 - 0988 - 000		1	GEAR, 14T/27T	
18	FS6 - 0989 - 000		1	GEAR, 18T/19T	
19	FS6 - 0990 - 000		1	GEAR, 14T/27T	
20	X71 - 9310 - 000		2	SEAL, OIL	
501	XB1 - 2300 - 409		13	SCREW,MACH.,TRUSS HEAD,M3X4	
502	XB1 - 2300 - 409		4	SCREW,MACH.,TRUSS HEAD,M3X4	SEE NOTE 2
503	XB1 - 2300 - 809		1	SCREW,MACH.,TRUSS HEAD,M3X8	
504	XB4 - 7300 - 809		9	SCREW,TAPPING,TRUSS HEAD,M3X8	
505	XD1 - 1103 - 139		4	SHIM	
506	XD1 - 1106 - 221		1	SHIM	

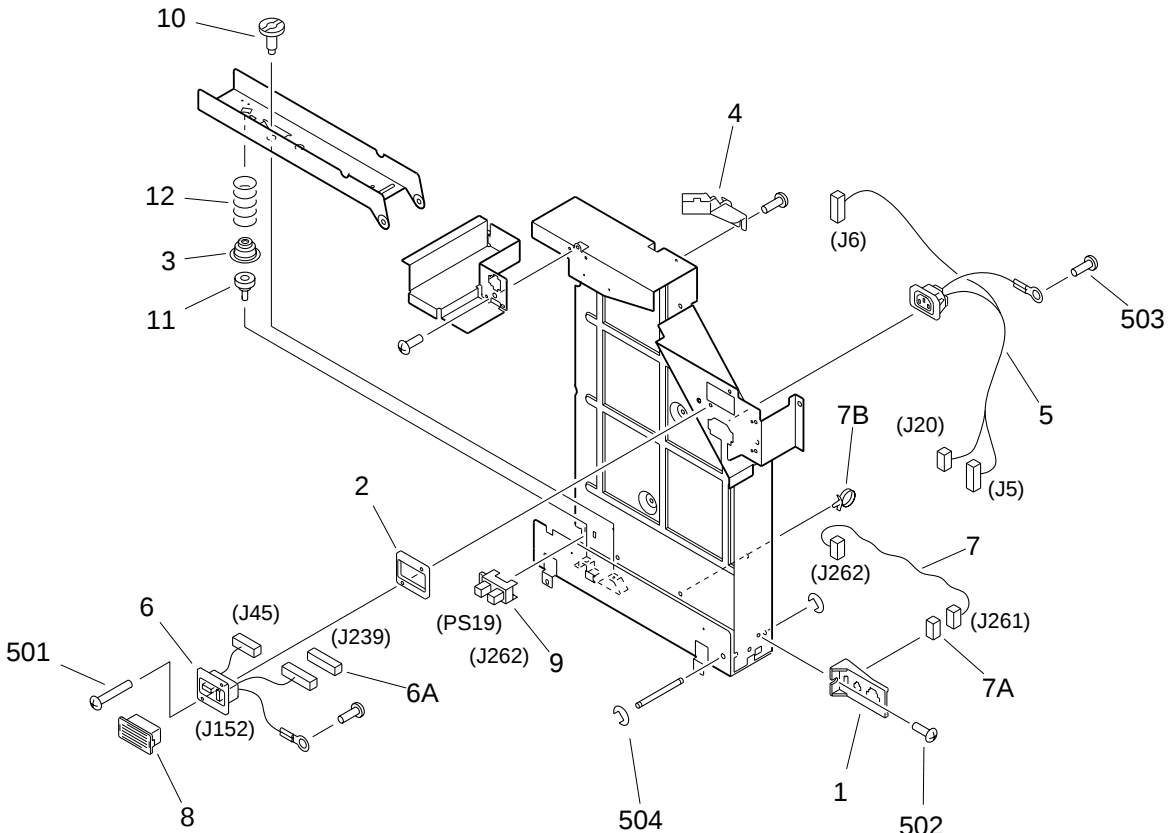
FIGURE 720 SEPARATION CLAW DRIVE ASSEMBLY



NOTE: This assembly is included in the assembly shown in Figure 600.

FIGURE & KEY NO.	PART NUMBER	R A N K	Q' T Y	DESCRIPTION	SERIAL NUMBER / REMARKS
720 -	FG1 - 3472 - 000		1	SEPARATION CLAW DRIVE ASSEMBLY	SEE NOTE
1	FA3 - 2471 - 000		1	BASE	
2	FA3 - 2472 - 000		1	LEVER	
3	FA3 - 2473 - 000		1	LINK, RIGHT	
4	FA3 - 2474 - 000		1	LINK, LEFT	
5	FA3 - 2475 - 000		2	BRACE	
6	FA3 - 2476 - 000		1	LINK	
7	FA3 - 2477 - 000		1	LEVER, RIGHT	
8	FA3 - 2478 - 000		1	LEVER, LEFT	
9	FA3 - 2479 - 000		1	RACK	
10	FA3 - 2480 - 000		2	SPRING, LEAF	
11	FA3 - 2481 - 000		1	SPRING, LEAF	
12	FS2 - 0088 - 000		1	GEAR, 20T	
13	FS2 - 0089 - 000		2	GEAR, 20T	
14	FS2 - 0090 - 000		2	GEAR, 25T	
15	FS2 - 0091 - 000		1	GEAR, 60T	
16	FS2 - 2001 - 000		1	SPRING, TORSION	
17	FS2 - 2002 - 000		2	SPRING, TENSION	
18	FS2 - 2058 - 000		1	SPRING, COMPRESSION	
501	XB4 - 7301 - 209		2	SCREW,TAPPING,TRUSS HEAD,M3X12	
502	XD2 - 1100 - 502		2	RING,E	

FIGURE 770 WASTE TONER ASSEMBLY



NOTE: This assembly does not include the part shown with key No.8.

FIGURE & KEY NO.	PART NUMBER	R A N K	Q' T Y	DESCRIPTION	SERIAL NUMBER / REMARKS
770 -	FG6 - 2021 - 000		1	WASTE TONER ASSEMBLY	
1	FB4 - 1443 - 000		1	MOUNT, AC CONNECTOR	
2	FB4 - 1542 - 000		1	SPACER, LATTICE CABLE	
3	FB4 - 9511 - 000		1	SUPPORT, SPRING	
4	FB4 - 9799 - 000		1	GUIDE, CABLE	
5	FG6 - 1818 - 000		1	CABLE, MAIN SWITCH CONNECTING	J5,6,20
6	FG6 - 1819 - 000		1	CABLE, LATTICE, 3.5K DECK	J45,152,239
6 A	VS1 - 5057 - 007		1	CONNECTOR, SNAP TIGHT	J239
7	FG6 - 1820 - 000		1	CABLE, WASTE TONER SENSOR	J261,262
7 A	VS1 - 5057 - 003		1	CONNECTOR, SNAP TIGHT	J261
7 B	WT2 - 5565 - 000		4	CLAMP, CABLE	
8	FH2 - 6552 - 000		1	COVER, CONNECTOR	SEE NOTE
9	FH7 - 7462 - 000		1	PHOTO-INTERRUPTER	PS19 J262
10	FS2 - 9410 - 000		1	SCREW, STEPPED, M4X12.7	
11	FS5 - 9398 - 000		1	SCREW, SIDE REGIST., M3X8	
12	FS6 - 2760 - 000		1	SPRING, COMPRESSION	
501	XB1 - 2301 - 407		2	SCREW,MACH.,TRUSS HEAD,M3X14	
502	XB1 - 2400 - 609		3	SCREW,MACH.,TRUSS HEAD,M4X6	
503	XB2 - 7400 - 607		2	SCREW,W/WASHER,M4X6	
504	XD2 - 1100 - 502		2	RING,E	

FIGURE 775 WASTE TONER PIPE ASSEMBLY

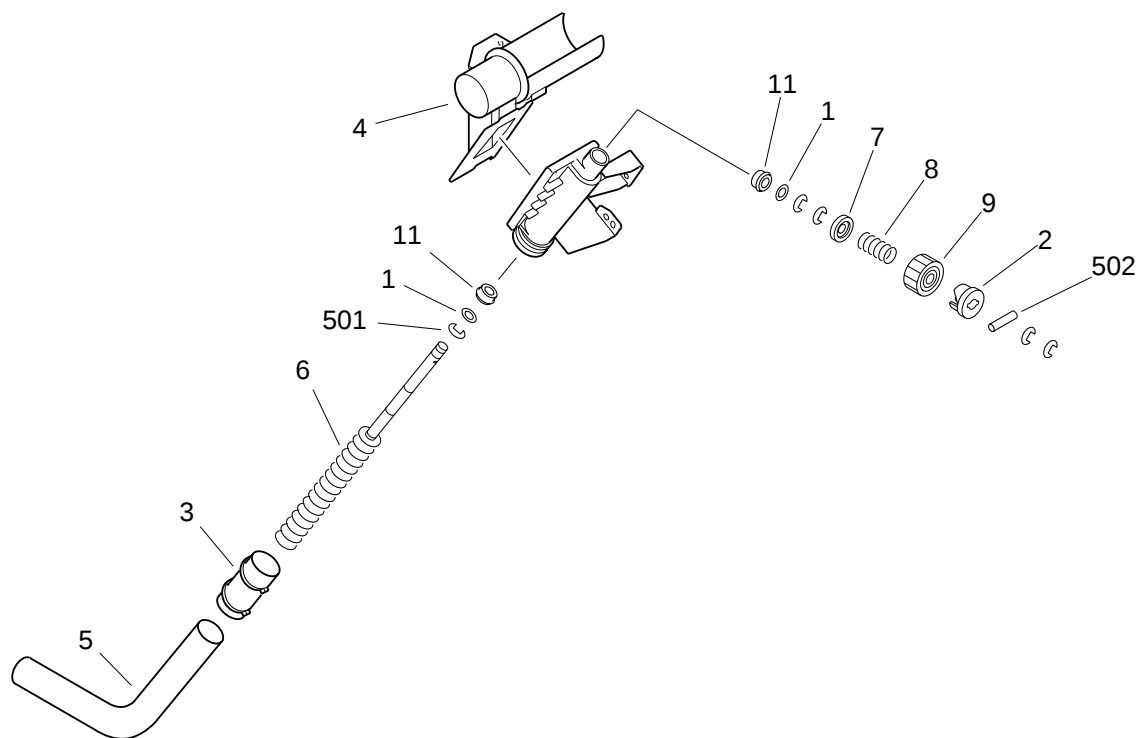
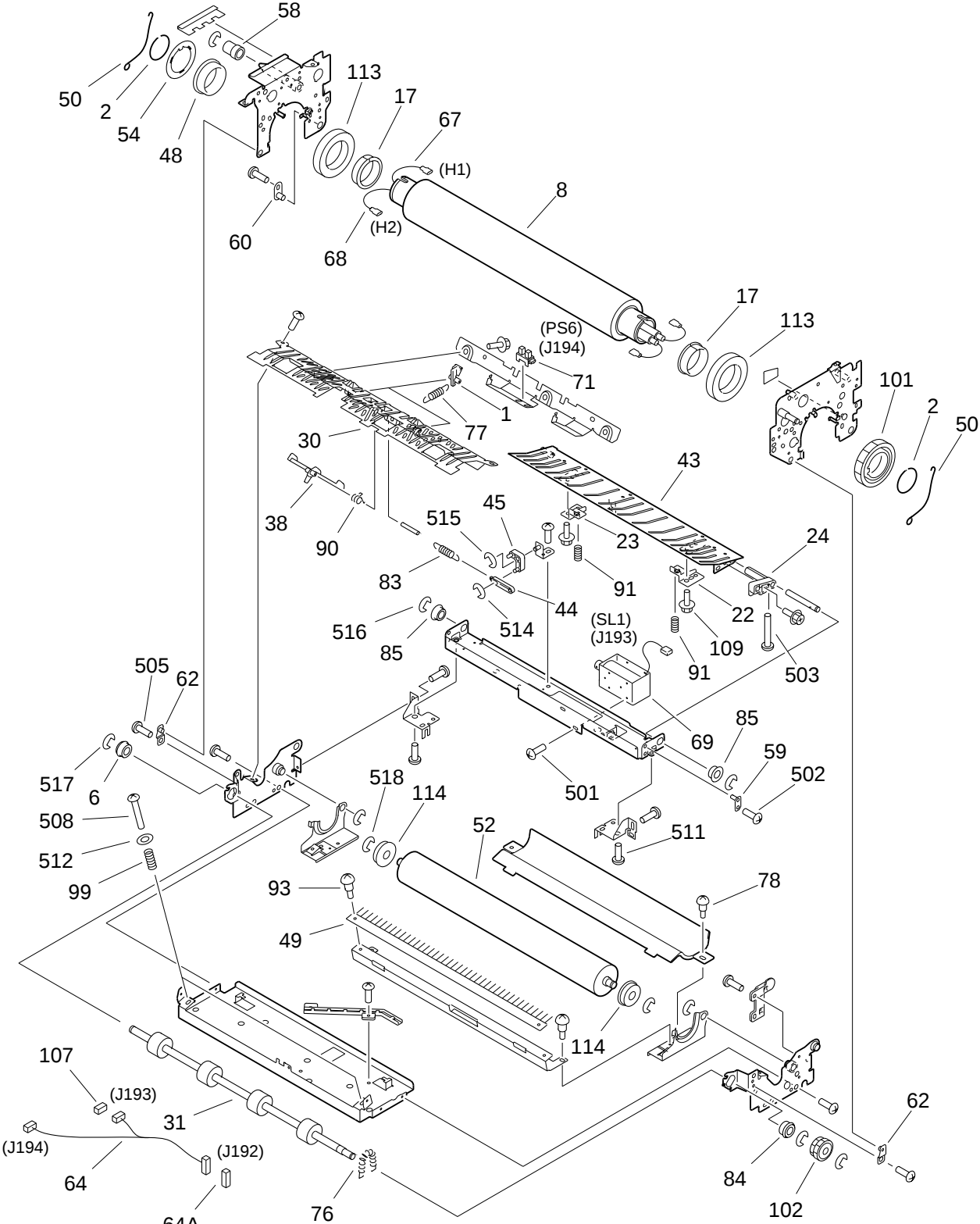


FIGURE & KEY NO.	PART NUMBER	RANK	QTY	DESCRIPTION	SERIAL NUMBER / REMARKS
775 -	FG6 - 2020 - 000		1	WASTE TONER PIPE ASSEMBLY	
1	FB2 - 6285 - 000		2	SHIM	
2	FB2 - 7981 - 000		1	CAM	
3	FB2 - 8402 - 000		1	TUBE	
4	FB4 - 1792 - 000		1	CAP, WASTE TONER, 1	
5	FB4 - 1794 - 000		1	PIPE, WASTE TONER	
6	FB4 - 1795 - 000		1	SHAFT, WASTE TONER	
7	FB4 - 1797 - 000		1	SUPPORT, SPRING	
8	FS6 - 2756 - 000		1	SPRING, COMPRESSION	
9	FS7 - 0027 - 000		1	GEAR, 26T	
10	X62 - 7921 - 000		2	CLAMP, CABLE	
11	XG9 - 0211 - 000		2	BALL BEARING, MF128ZZ1MC3D4M	
501	XD2 - 1100 - 642		4	RING,E	
502	XD3 - 2200 - 182		1	PIN,DOWEL	

FIXING ASSEMBLY(1/2)



NOTE: This assembly is included in the assembly shown in Figure 320.

FIGURE 810 FIXING ASSEMBLY(2/2)

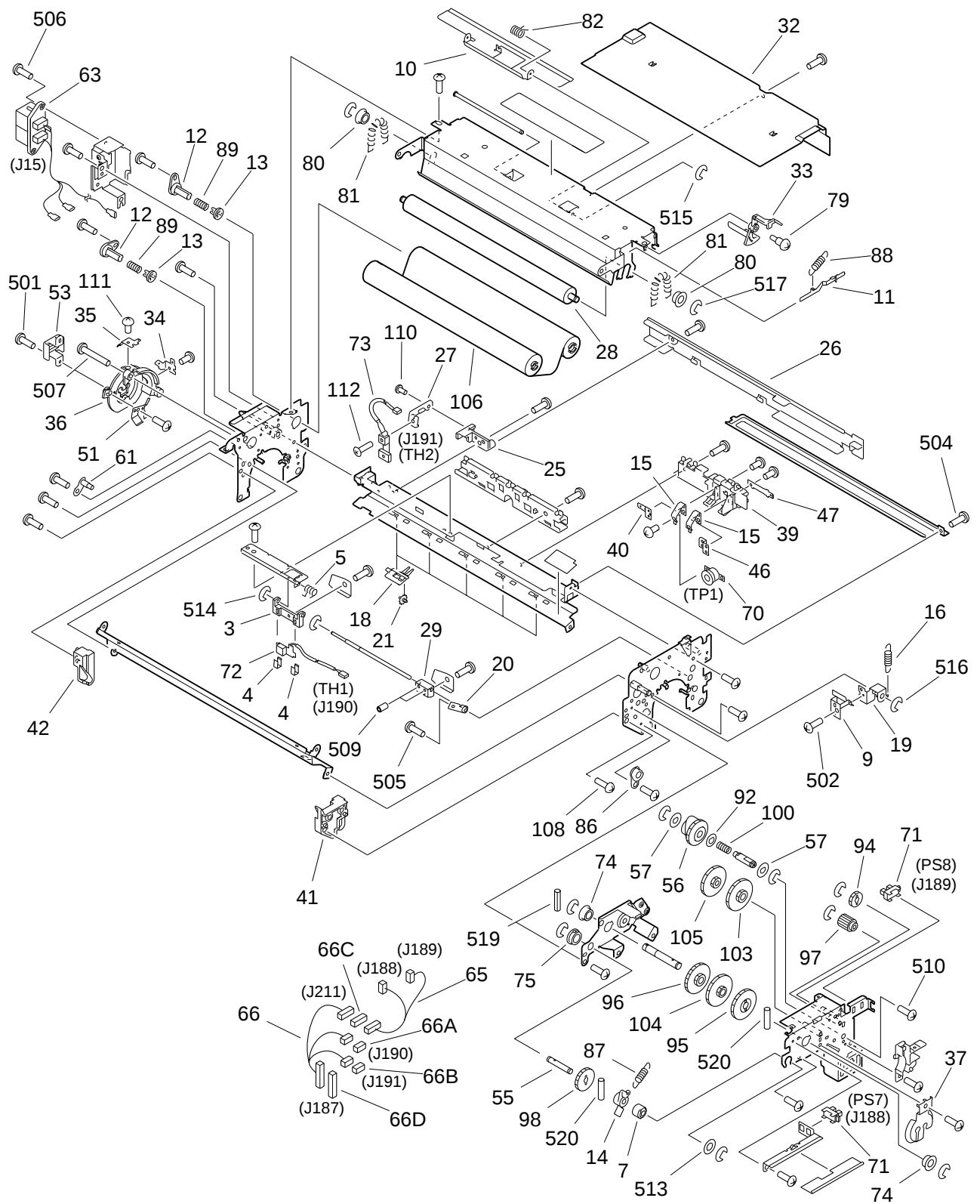


FIGURE & KEY NO.	PART NUMBER	R A N K	Q' T Y	DESCRIPTION	SERIAL NUMBER / REMARKS
810 -	FG6 - 2261 - 000		1	FIXING ASSEMBLY	100V 20A SEE NOTE
	FG6 - 2262 - 000		1	FIXING ASSEMBLY	100V 15A SEE NOTE
	FG6 - 2263 - 000		1	FIXING ASSEMBLY	115/120V SEE NOTE
	FG6 - 2264 - 000		1	FIXING ASSEMBLY	220/240V SEE NOTE
1	FA2 - 9037 - 000		2	CLAW, SEPARATION, LOWER	
2	FA3 - 8894 - 000		2	RING, RETAINING	
3	FA5 - 4400 - 000		1	MOUNT, THERMISTOR	
4	FA5 - 4403 - 000		2	SPRING, LEAF	
5	FA6 - 8003 - 000		1	SPRING, TORSION	
6	FA9 - 2112 - 000		1	BUSHING	
7	FB1 - 6833 - 000		1	BUSHING	
8	FB2 - 7200 - 000		1	ROLLER, FIXING	
9	FB2 - 7219 - 020		1	PLATE, LIMIT, ARM	
10	FB2 - 7221 - 000		1	PLATE, SUPPORT	
11	FB2 - 7223 - 000		1	PLATE, LIMIT, LEVER	
12	FB2 - 7224 - 030		2	SUPPORT, SHAFT	
13	FB2 - 7225 - 030		2	FLANGE, SHAFT	
14	FB2 - 7228 - 000		1	ARM, ONE-WAY	
15	FB2 - 7232 - 000		2	PLATE, TERMINAL	
16	FB2 - 7238 - 000		1	SPRING, TENSION	
17	FB2 - 7239 - 000		2	BUSHING	
18	FB2 - 7240 - 000		5	MOUNT, ROWEL	
19	FB2 - 7260 - 000		1	PLATE, LIMIT, ARM, 2	
20	FB2 - 7261 - 000		1	BUSHING	
21	FB2 - 7264 - 000		5	ROWEL	
22	FB3 - 8401 - 000		1	BLOCK, GUIDE, FRONT	
23	FB3 - 8402 - 000		1	BLOCK, GUIDE, REAR	
24	FB3 - 8403 - 020		1	BLOCK, INLET GUIDE	
25	FB3 - 8409 - 000		1	HOLDER, THERMISTOR, 2	
26	FB3 - 8412 - 000		1	COVER, CROSSMEMBER	

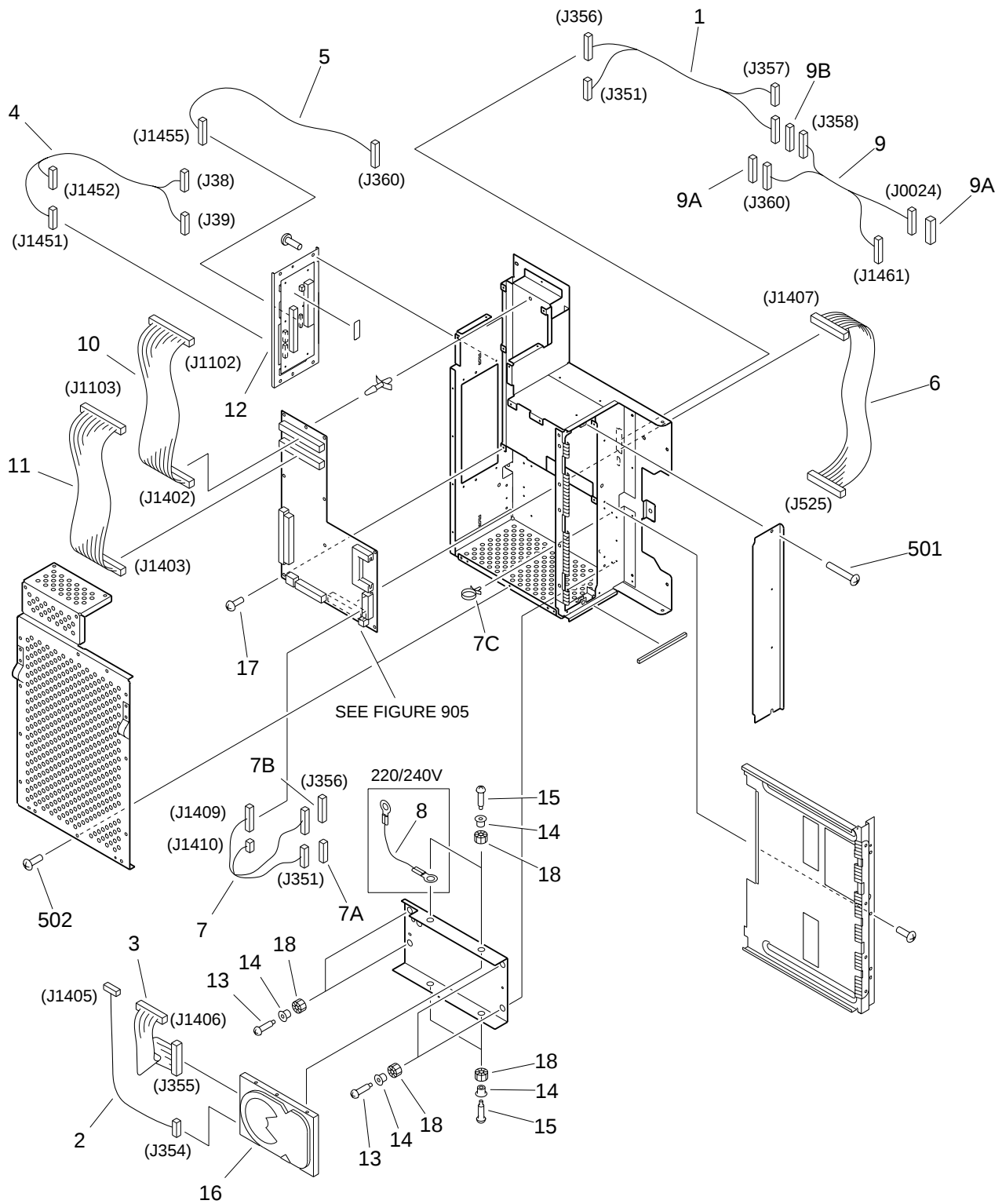
FIGURE & KEY NO.	PART NUMBER	R A N K	Q' T Y	DESCRIPTION	SERIAL NUMBER / REMARKS
810 - 27	FB3 - 8420 - 000		1	HOLDER, THERMISTOR, 1	
28	FB3 - 9174 - 000		1	ROLLER, CLEANING	
29	FB3 - 9372 - 000		1	BLOCK, MOUNTING	
30	FB4 - 2180 - 000		1	GUIDE, DELIVERY, LOWER	
31	FB4 - 2181 - 000		1	ROLLER, INTERNAL DELIVERY	
32	FB4 - 2182 - 000		1	COVER, FIXING, UPPER	
33	FB4 - 2186 - 000		1	LEVER, PAPER SENSOR	
34	FB4 - 2187 - 000		1	TERMINAL, HEATER	
35	FB4 - 2188 - 000		1	TERMINAL, HEATER	
36	FB4 - 2189 - 000		1	HOLDER, HEATER	
37	FB4 - 2190 - 000		1	SUPPORT, HEATER	
38	FB4 - 2191 - 000		1	LEVER, PAPER JAM SENSOR	
39	FB4 - 2193 - 000		1	HOLDER, THERMOSWITCH	
40	FB4 - 2194 - 000		2	TERMINAL, THERMOSWITCH, 1	
41	FB4 - 2195 - 000		1	BLOCK, CLAW STOP, FRONT	
42	FB4 - 2196 - 000		1	BLOCK, CLAW STOP, REAR	
43	FB4 - 2198 - 000		1	GUIDE, INLET	
44	FB4 - 2203 - 000		1	LINK, INLET GUIDE, 1	
45	FB4 - 2204 - 000		1	LINK, INLET GUIDE, 2	
46	FB4 - 2206 - 000		1	TERMINAL, THERMOSWITCH, 2	
47	FB4 - 2207 - 000		1	TERMINAL, THERMOSWITCH, 3	
48	FB4 - 2212 - 000		1	COLLAR, FIXING ROLLER	
49	FB4 - 2214 - 000		1	ELIMINATOR, STATIC CHARGE	
50	FB4 - 2215 - 000		2	SUPPORT, BEARING	
51	FB4 - 2216 - 000		1	TERMINAL, BIAS	
52	FB4 - 2220 - 000		1	ROLLER, PRESSURE	
53	FB4 - 2222 - 000		1	COVER, HEATER	
54	FB4 - 2239 - 000		1	RING, BIAS	
55	FB4 - 9044 - 000		1	SHAFT, ONE-WAY	
56	FB4 - 9360 - 000		1	GEAR CAM, 50T	

FIGURE & KEY NO.	PART NUMBER	R A N K	Q' T Y	DESCRIPTION	SERIAL NUMBER / REMARKS
810 - 57	FB4 - 9361 - 000		2	PLATE, FRICTION	
58	FB4 - 9524 - 000		1	COLLAR	
59	FF5 - 3211 - 000		1	PIN, GUIDE, POSITIONING	
60	FF5 - 7860 - 000		1	PIN, POSITIONING	
61	FF5 - 8656 - 000		1	PLATE, PIN	
62	FF5 - 8657 - 000		2	PLATE, FIXING POSITION	
63	FG6 - 1875 - 000		1	CABLE, AC, FIXING/FEEDER	J15
64	FG6 - 1878 - 000		1	CABLE, DC, FIXING	J192-194
64 A	VS1 - 6318 - 006		1	CONNECTOR, SNAP TIGHT	J192
65	FG6 - 1880 - 000		1	CABLE, CLEANING BELT SENSOR	J188,189,211
66	FG6 - 1881 - 000		1	CABLE, DC, FIXING, UPPER	J187,190,191,211
66 A	VS1 - 5057 - 002		1	CONNECTOR, SNAP TIGHT	J190
66 B	VS1 - 5057 - 003		1	CONNECTOR, SNAP TIGHT	J191
66 C	VS1 - 5057 - 006		1	CONNECTOR, SNAP TIGHT	J211
66 D	VS1 - 6318 - 010		1	CONNECTOR, SNAP TIGHT	J187
67	FH7 - 4588 - 000		1	HALOGEN HEATER	100V 20A H1
	FH7 - 4590 - 000		1	HALOGEN HEATER	100V 15A H1
	FH7 - 4592 - 000		1	HALOGEN HEATER	115/120V H1
	FH7 - 4594 - 000		1	HALOGEN HEATER	220/240V H1
68	FH7 - 4596 - 000		1	HALOGEN HEATER	100V 20A H2
	FH7 - 4598 - 000		1	HALOGEN HEATER	100V 15A H2
	FH7 - 4600 - 000		1	HALOGEN HEATER	115/120V H2
	FH7 - 4602 - 000		1	HALOGEN HEATER	220/240V H2
69	FH7 - 5895 - 000		1	SOLENOID	SL1 J193
70	FH7 - 6281 - 000		1	THERMOSWITCH	TP1
71	FH7 - 7462 - 000		3	PHOTO-INTERRUPTER	PS6,7,8 J194,188,189
72	FH7 - 7463 - 000		1	MAIN THERMISTOR ASSEMBLY	TH1 J190
73	FH7 - 7464 - 000		1	SUB THERMISTOR ASSEMBLY	TH2 J191
74	FS1 - 1449 - 000		2	BUSHING	
75	FS1 - 1569 - 000		1	BUSHING	

FIGURE & KEY NO.	PART NUMBER	R A N K	Q' T Y	DESCRIPTION	SERIAL NUMBER / REMARKS
810 - 76	FS1 - 2370 - 000		1	SPRING, TENSION	
77	FS1 - 2834 - 000		2	SPRING, TENSION	
78	FS1 - 9010 - 000		2	SCREW, STEPPED, M3	
79	FS1 - 9051 - 000		2	SCREW, STEPPED, M3	
80	FS2 - 1256 - 000		2	BUSHING	
81	FS2 - 2325 - 000		2	SPRING, TENSION	
82	FS3 - 2053 - 000		1	SPRING, TORSION	
83	FS3 - 2159 - 000		1	SPRING, TENSION	
84	FS5 - 1466 - 000		1	BUSHING	
85	FS5 - 1755 - 000		2	BUSHING	
86	FS5 - 1797 - 000		1	BUSHING	
87	FS5 - 2939 - 000		1	SPRING, TENSION	
88	FS5 - 2940 - 000		1	SPRING, TENSION	
89	FS5 - 2941 - 000		2	SPRING, COMPRESSION	
90	FS5 - 2950 - 000		1	SPRING, TORSION	
91	FS5 - 2977 - 020		2	SPRING, COMPRESSION	
92	FS5 - 6583 - 000		1	SPACER	
93	FS5 - 9619 - 000		4	SCREW, STEPPED, M3	
94	FS6 - 0103 - 000		1	GEAR, 28T	
95	FS6 - 0104 - 000		1	GEAR, 60T	
96	FS6 - 0105 - 000		1	GEAR, 22T/60T	
97	FS6 - 0106 - 000		1	GEAR, 23T	
98	FS6 - 0134 - 000		2	GEAR, 44T	
99	FS6 - 2758 - 000		2	SPRING, COMPRESSION	
100	FS6 - 2990 - 000		1	SPRING, COMPRESSION	
101	FS7 - 0007 - 000		1	GEAR, 52T	
102	FS7 - 0008 - 000		1	GEAR, 23T	
103	FS7 - 0045 - 000		1	GEAR, 22T/63T	
104	FS7 - 0046 - 000		1	GEAR, 19T/63T	
105	FS7 - 0047 - 000		1	GEAR, 19T/60T	

FIGURE & KEY NO.	PART NUMBER	R A N K	Q' T Y	DESCRIPTION	SERIAL NUMBER / REMARKS
810 - 106	FY1 - 1157 - 000		1	ROLLER, CLEANING BELT	J193
107	VS1 - 5057 - 003		1	CONNECTOR, SNAP TIGHT	
108	XA9 - 0605 - 000		2	SCREW,M4X8	
109	XA9 - 0628 - 000		6	SCREW,RS,M4X8	
110	XA9 - 0807 - 000		1	SCREW, TP, M3X6	
111	XA9 - 0866 - 000		7	SCREW,W/WASHER,M3X7	
112	XA9 - 0925 - 000		1	SCREW,MACH.,TRUSS HEAD,M3X10	
113	XG9 - 0325 - 000		2	BEARING	
114	XG9 - 0383 - 000		2	BEARING, BALL	
501	XB1 - 2300 - 409		5	SCREW,MACH.,TRUSS HEAD,M3X4	
502	XB1 - 2300 - 609		5	SCREW,MACH.,TRUSS HEAD,M3X6	
503	XB1 - 2301 - 009		1	SCREW,MACH.,TRUSS HEAD,M3X10	
504	XB1 - 2400 - 409		6	SCREW,MACH.,TRUSS HEAD,M4X4	
505	XB1 - 2400 - 609		29	SCREW,MACH.,TRUSS HEAD,M4X6	
506	XB1 - 2400 - 809		2	SCREW,MACH.,TRUSS HEAD,M4X8	
507	XB1 - 2401 - 009		1	SCREW,MACH.,TRUSS HEAD,M4X10	
508	XB1 - 2404 - 509		2	SCREW,MACH.,TRUSS HEAD,M4X45	
509	XB6 - 2300 - 408		2	SETSCREW,M3X4	
510	XB6 - 7300 - 609		1	SCREW,TP,M3X6	
511	XB6 - 7400 - 609		2	SCREW,TP,M4X6	
512	XD1 - 1104 - 635		2	SHIM	
513	XD1 - 1106 - 225		1	SHIM	
514	XD2 - 1100 - 242		2	RING,E	
515	XD2 - 1100 - 322		3	RING,E	
516	XD2 - 1100 - 502		12	RING,E	
517	XD2 - 1100 - 642		9	RING,E	
518	XD2 - 1100 - 802		3	RING,E	
519	XD3 - 1300 - 142		1	PIN,SPRING	
520	XD3 - 2200 - 122		2	PIN,DOWEL	

FIGURE 900 SYSTEM BOX ASSEMBLY



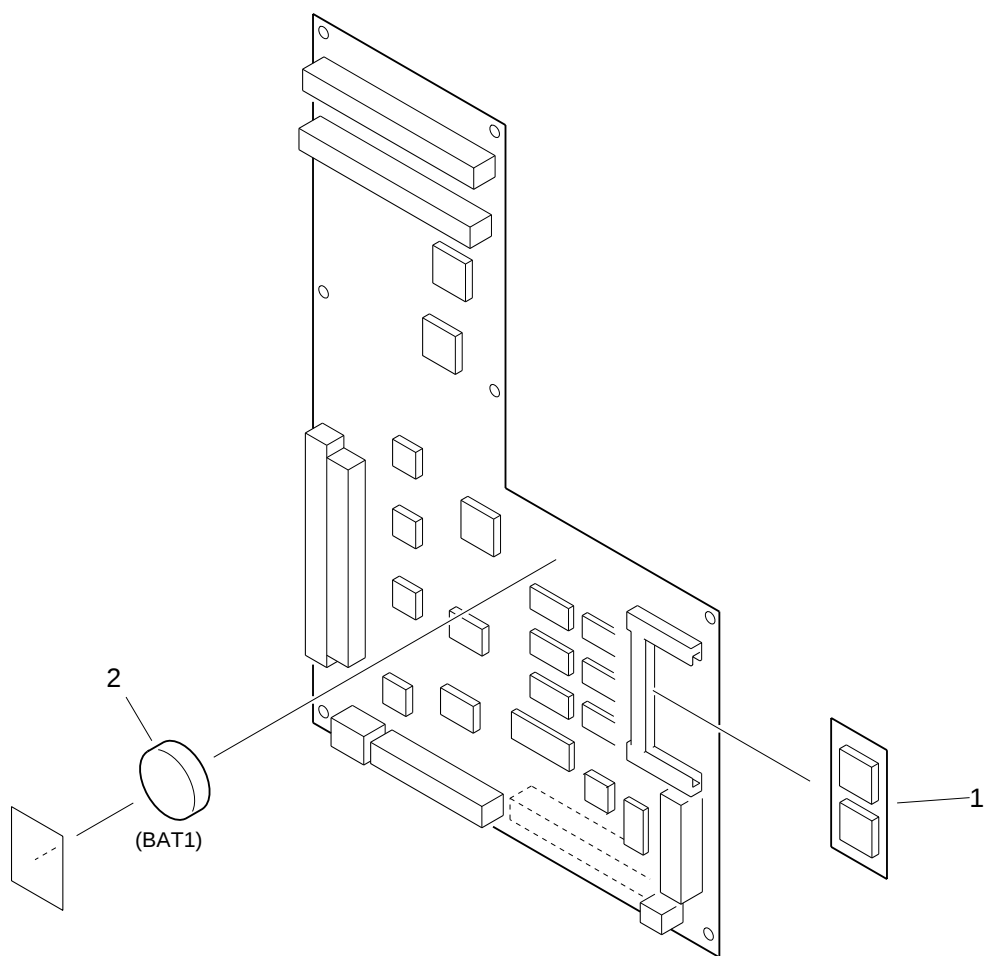
NOTE1: This assembly includes the assembly shown in Figure 905.

NOTE2: This assembly does not include the parts shown with key No. 9, 9A, 9B, 10, 11, and 501.

FIGURE & KEY NO.	PART NUMBER	R A N K	Q' T Y	DESCRIPTION	SERIAL NUMBER / REMARKS
900 -	FG6 - 1960 - 000		1	SYSTEM BOX ASSEMBLY	JAPANESE SEE NOTE 1
	FG6 - 1961 - 000		1	SYSTEM BOX ASSEMBLY	ENGLISH A/INCH SIZE SEE NOTE 1
	FG6 - 1962 - 000		1	SYSTEM BOX ASSEMBLY	FRENCH SEE NOTE 1
	FG6 - 1963 - 000		1	SYSTEM BOX ASSEMBLY	GERMAN SEE NOTE 1
	FG6 - 1964 - 000		1	SYSTEM BOX ASSEMBLY	ITALIAN SEE NOTE 1
1	FG6 - 3564 - 000		1	SYSTEM BOX ASSEMBLY	ENGLISH AB/INCH SIZE SEE NOTE 1
	FG6 - 3563 - 000		1	SYSTEM BOX ASSEMBLY	ENGLISH A SIZE SEE NOTE 1
	FG6 - 1829 - 000		1	CABLE, PC - RS SYSTEM	J351,356-358
	FG6 - 1846 - 000		1	CABLE, CONNECTING, HD	J354,1405
	FG6 - 1847 - 000		1	CABLE, FLAT, HD	J355,1406
4	FG6 - 1848 - 000		1	CABLE, SYSTEM POWER SUPPLY	J38,39,1451,1452
5	FG6 - 1849 - 000		1	CABLE, CONTROLLER SYSTEM	J360,1455
6	FG6 - 1850 - 000		1	CABLE, FLAT, DC CONTROLLER-MFC	J525,1407
7	FG6 - 1862 - 000		1	CABLE, PC INTERFACE	J351,356,1409,1410
7 A	VS1 - 6318 - 005		1	CONNECTOR, SNAP TIGHT	J351
7 B	VS1 - 6319 - 040		1	CONNECTOR, SNAP TIGHT	J356
7 C	WT2 - 5178 - 000		1	CLIP, CABLE	
8	FG6 - 1873 - 000		1	CABLE, GROUNDING	220/240V
9	FG6 - 1907 - 000		1	CABLE, CONTROL PANEL INTERFACE	SEE NOTE 2 J358,360,0024,1461
9 A	VS1 - 6318 - 020		2	CONNECTOR, SNAP TIGHT	SEE NOTE 2 J360,0024
9 B	VS1 - 6319 - 040		1	CONNECTOR, SNAP TIGHT	SEE NOTE 2 J358
10	FG6 - 1908 - 000		1	CABLE, FLAT, IP-MFC	SEE NOTE 2 J1102,1402
11	FG6 - 2333 - 000		1	CABLE, FLAT, IP-MFC	SEE NOTE 2 J1103,1403
12	FG6 - 2944 - 000		1	MOTHER BOARD PCB ASSEMBLY	
13	FS1 - 9051 - 000		4	SCREW, STEPPED, M3	
14	FS5 - 6578 - 000		8	SPACER	
15	FS5 - 9493 - 000		4	SCREW, STEPPED, M4	
16	WM2 - 5116 - 000		1	HDD UNIT, MPB3021AT	
17	XA9 - 0385 - 000		8	SCREW, W/WASHER, TRUSS HEAD	
18	XH9 - 0110 - 000		8	RUBBER, CUSION	

FIGURE & KEY NO.	PART NUMBER	R A N K	Q' T Y	DESCRIPTION	SERIAL NUMBER / REMARKS
900 - 501	XB1 - 2401 - 007		2	SCREW,MACH.,TRUSS HEAD,MAX10	SEE NOTE 2
502	XB6 - 7300 - 407		39	SCREW,TP,M3X4	

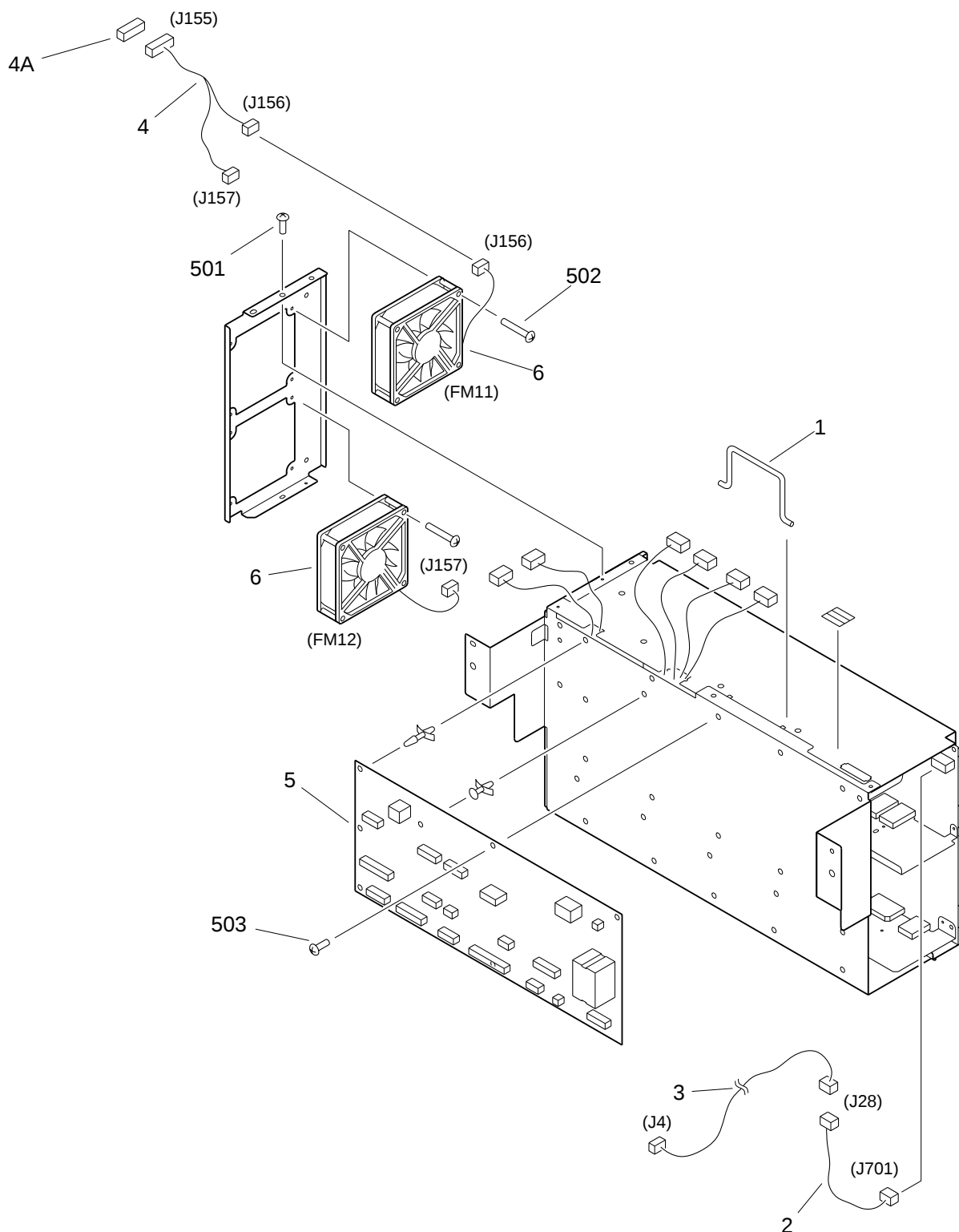
FIGURE 905 MFC PCB ASSEMBLY



NOTE: This assembly is included in the assembly shown in Figure 900.

FIGURE & KEY NO.	PART NUMBER	R A N K	Q' T Y	DESCRIPTION	SERIAL NUMBER / REMARKS
905 -	FG6 - 1915 - 000		1	MFC PCB ASSEMBLY	JAPANESE SEE NOTE
	FG6 - 1916 - 000		1	MFC PCB ASSEMBLY	ENGLISH A/INCH SIZE SEE NOTE
	FG6 - 3565 - 000		1	MFC PCB ASSEMBLY	ENGLISH A SIZE SEE NOTE
	FG6 - 3566 - 000		1	MFC PCB ASSEMBLY	ENGLISH AB/INCH SIZE SEE NOTE
	FG6 - 1917 - 000		1	MFC PCB ASSEMBLY	FRENCH SEE NOTE
1	FG6 - 1918 - 000		1	MFC PCB ASSEMBLY	GERMAN SEE NOTE
	FG6 - 1919 - 000		1	MFC PCB ASSEMBLY	ITALIAN SEE NOTE
	FG6 - 1954 - 000		1	DIMM ASS'Y, MBM29F016-90PFTN	JAPANESE
	FG6 - 1955 - 000		1	DIMM ASS'Y, MBM29F016-90PFTN	ENGLISH
	FG6 - 1956 - 000		1	DIMM ASS'Y, MBM29F016-90PFTN	FRENCH
2	FG6 - 1957 - 000		1	DIMM ASS'Y, MBM29F016-90PFTN	GERMAN
	FG6 - 1958 - 000		1	DIMM ASS'Y, MBM29F016-90PFTN	ITALIAN
	WK1 - 0082 - 000		1	BATTERY, LITIUM	BAT1
I C 1	FH4 - 5990 - 000		1	IC, TC200E1801AF-01,GATE ARRAY	
I C 2	FH4 - 5985 - 000		1	IC, M66389FP, GATE ARRAY	
I C 5	FH4 - 6041 - 000		1	IC, LC21041B-MA6, GATE ARRAY	
I C11	FH4 - 3702 - 000		1	IC, HD6432653BA12F, MPU	
I C16	FH4 - 5952 - 000		1	IC, UPD65636GB, GATE ARRAY	
I C21	FH4 - 5903 - 000		1	IC, TC160G16AF-1283,GATE ARRAY	

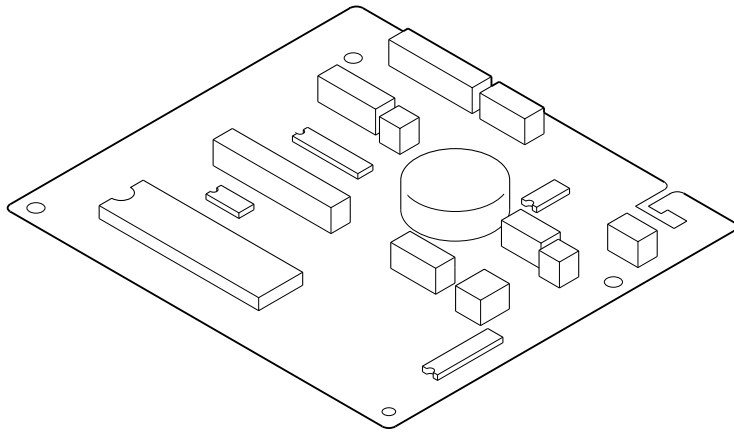
FIGURE 910 DC POWER SUPPLY PCB ASSEMBLY



NOTE: This assembly does not include the parts shown with key No.5 and 503.

FIGURE & KEY NO.	PART NUMBER	R A N K	Q' T Y	DESCRIPTION	SERIAL NUMBER / REMARKS
910 -	FG6 - 1998 - 000		1	DC POWER SUPPLY PCB ASSEMBLY	100/115/120V
	FG6 - 1999 - 000		1	DC POWER SUPPLY PCB ASSEMBLY	220/240V
	1 FB4 - 1612 - 000		1	HANDLE	
	2 FG6 - 1882 - 000		1	CABLE, POWER SUPPLY INTERNAL	J28,701
	3 FG6 - 1886 - 000		1	CABLE, POWER SUPPLY INPUT	J4,28
4	FG6 - 1887 - 000		1	CABLE, POEWR SUPPLY FAN	J155-157
4 A	VS1 - 6318 - 006		1	CONNECTOR, SNAP TIGHT	J155
5	FG6 - 1936 - 000		1	RELAY PCB ASSEMBLY	SEE NOTE
6	FH6 - 1546 - 000		2	FAN, COOLING	FM11,12 J156,157
5 0 1	XB1 - 2300 - 607		1	SCREW,MACH.,TRUSS HEAD,M3X6	
5 0 2	XB1 - 2403 - 009		4	SCREW,MACH.,TRUSS HEAD,M4X30	
5 0 3	XB2 - 4300 - 806		1	SCREW,W/WASHER,M3X8	SEE NOTE
CT 1 1 1	FH3 - 0666 - 000		1	TRANSFORMER	220/240V
CT 3 0 1	FH3 - 0665 - 000		1	TRANSFORMER	
FU 1 0 1	VD7 - 0461 - 502		1	FUSE, AC125V 15A	100/115/120V
	VD7 - 0646 - 301		1	FUSE	220/240V
L 1 0 1	FH7 - 9308 - 000		1	COIL, CHOKE	100/115/120V
L 1 1 1	FH3 - 7170 - 000		1	COIL, CHOKE	100/115/120V
L 1 1 2	FH3 - 0887 - 000		1	COIL, CHOKE	100/115/120V
L 1 5 1	FH3 - 7170 - 000		1	COIL, CHOKE	100/115/120V
L 2 5 1	FH3 - 0889 - 000		1	COIL, CHOKE	
L 3 0 1	RH6 - 3148 - 000		1	SN COIL, 110UH, 3A	100/115/120V
L 3 5 1	FH3 - 0890 - 000		1	COIL, CHOKE	
L 5 0 1	FH3 - 0688 - 000		1	COIL, CHOKE	
Q 9 0 1	FH4 - 6040 - 000		1	IC, H8D2885, HYBRID	
Q 9 3 1	FH4 - 6040 - 000		1	IC, H8D2885, HYBRID	
T 3 0 1	FH3 - 0744 - 000		1	TRANSFORMER	
T 9 0 1	FH3 - 0888 - 000		1	TRANSFORMER	
T 9 3 1	FH3 - 0740 - 000		1	TRANSFORMER	

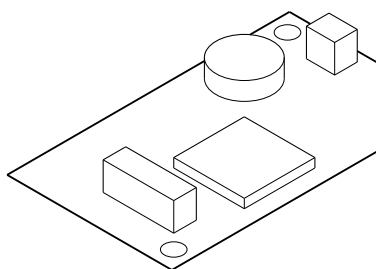
FIGURE 920



NOTE: This assembly is included in the assembly shown in Figure 130.

FIGURE & KEY NO.	PART NUMBER	R A N K	Q' T Y	DESCRIPTION	SERIAL NUMBER / REMARKS
920 -	FG6 - 1103 - 000		1	CONTROL PANEL CPU PCB ASSEMBLY	SEE NOTE
I C 1 0 0 4	FH4 - 3738 - 000		1	IC, MB89636RP-G-551-SH, MPU	

FIGURE 925 CONTROL PANEL INVERTER PCB ASSEMBLY



NOTE: This assembly is included in the assembly shown in Figure 130.

FIGURE & KEY NO.	PART NUMBER	R A N K	Q' T Y	DESCRIPTION	SERIAL NUMBER / REMARKS
925 -	FG9 - 3515 - 000		1	C. PANEL INVERTER PCB ASSEMBLY	SEE NOTE
F1	VD5 - 0321 - 001		1	FUSE, 125V, 1A	
T1	FH3 - 0775 - 000		1	TRANSFORMER, INVERTER	

FIGURE 930 DC CONTROLLER PCB ASSEMBLY

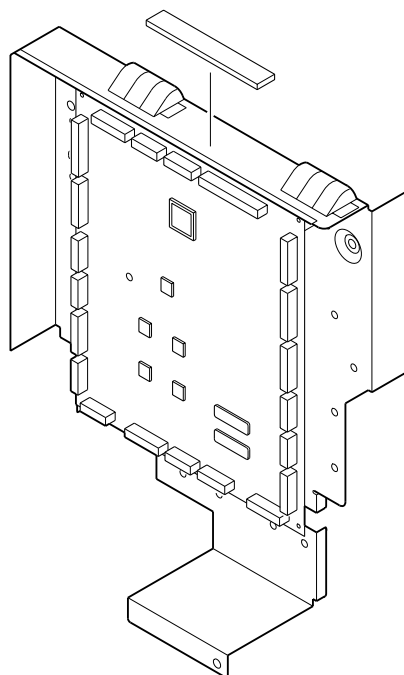
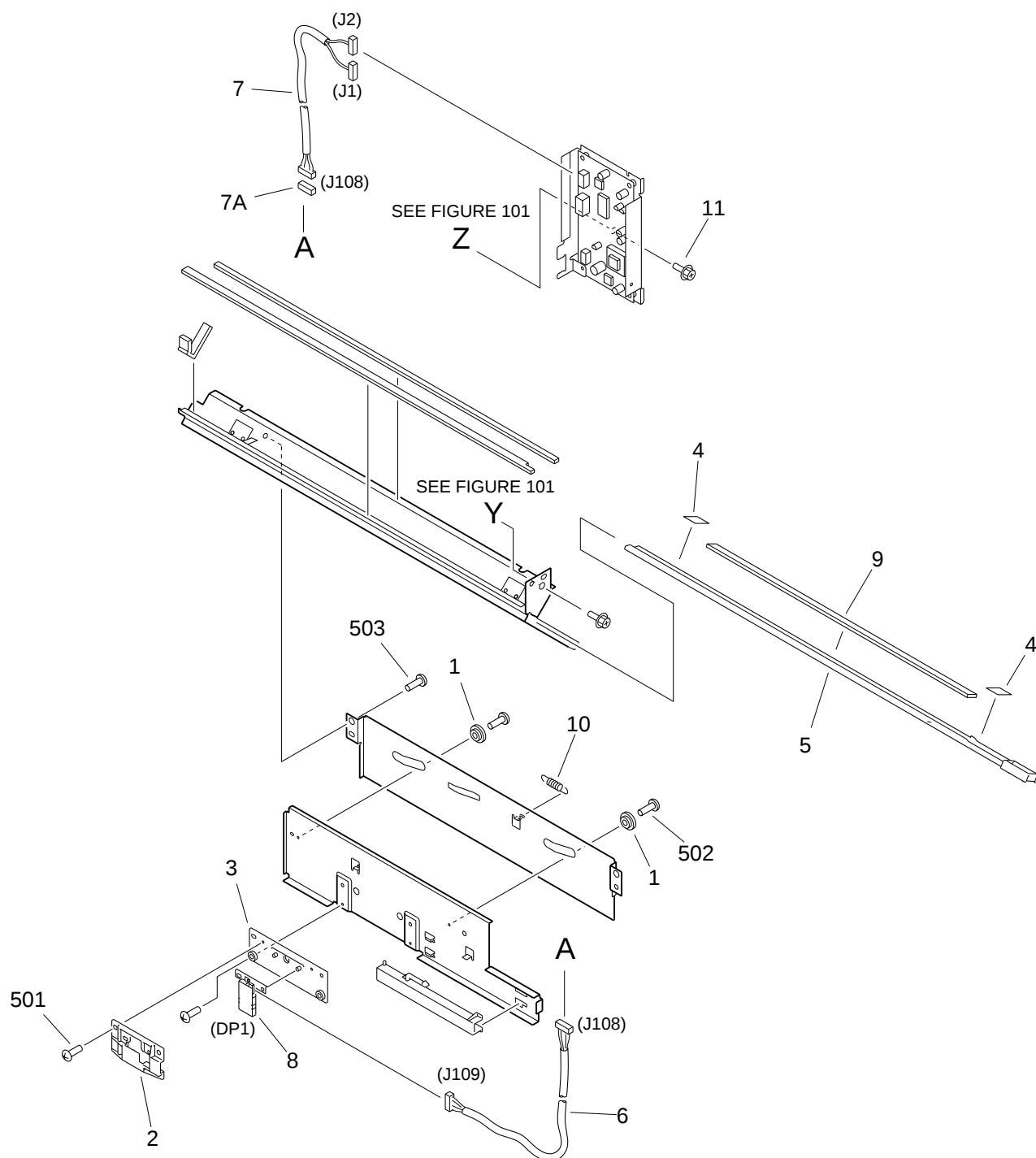


FIGURE & KEY NO.	PART NUMBER	R A N K	Q ' T Y	DESCRIPTION	SERIAL NUMBER / REMARKS
930 -	FG6 - 2040 - 000		1	DC CONTROLLER PCB ASSEMBLY	
I C 6	FH4 - 5901 - 000		1	IC,UPD65640GC2847EA,GATE ARRAY	
I C12	FH4 - 5560 - 000		1	IC, M38881M2-010GP, MCU	
I C13	FH4 - 1355 - 000		1	IC, HD64F3048F16-FH41355, MPU	

FIGURE 940 POTENTIAL MEASURING PCB ASSEMBLY



NOTE: This assembly does not include the parts shown with key No. 4, 5, 9, and 11.

FIGURE & KEY NO.	PART NUMBER	R A N K	Q' T Y	DESCRIPTION	SERIAL NUMBER / REMARKS
940 -	FG6 - 2228 - 000		1	POTENTIAL MEASURING PCB ASS'Y	
1	FA4 - 8609 - 000		2	SPACER	
2	FB4 - 1947 - 000		1	MOUNT, SENSOR, UPPER	
3	FB4 - 1948 - 000		1	MOUNT, SENSOR, LOWER	
4	FB4 - 9346 - 000		2	TAPE, GLASS	SEE NOTE
5	FF5 - 7651 - 000		1	HOLDER, DUST-PROOF GLASS	SEE NOTE
6	FG6 - 1884 - 000		1	CABLE, SENSOR CONNECTING	J108,109
7	FG6 - 1885 - 000		1	CABLE, POTENTIAL SENSOR	J1,2,108
7 A	VS1 - 5057 - 006		1	CONNECTOR, SNAP TIGHT	J108
8	FH4 - 6019 - 000		1	POTENTIAL SENSOR UNIT	DP1 J109
9	FN5 - 4002 - 000		1	GLASS, DUST-PROOF	SEE NOTE
10	FS6 - 2759 - 000		1	SPRING, TENSION	
11	XA9 - 0643 - 000		2	SCREW,RS,M4X10	SEE NOTE
5 0 1	XB1 - 2300 - 609		4	SCREW,MACH.,TRUSS HEAD,M3X6	
5 0 2	XB1 - 2300 - 609		2	SCREW,MACH.,TRUSS HEAD,M3X6	
5 0 3	XB1 - 2400 - 609		2	SCREW,MACH.,TRUSS HEAD,M4X6	
RA1	FH4 - 9181 - 000		1	RESISTOR ARRAY, 10MOHM	
T 1	FH3 - 0242 - 000		1	TRANSFORMER	

FIGURE 945 INVERTER PCB ASSEMBLY

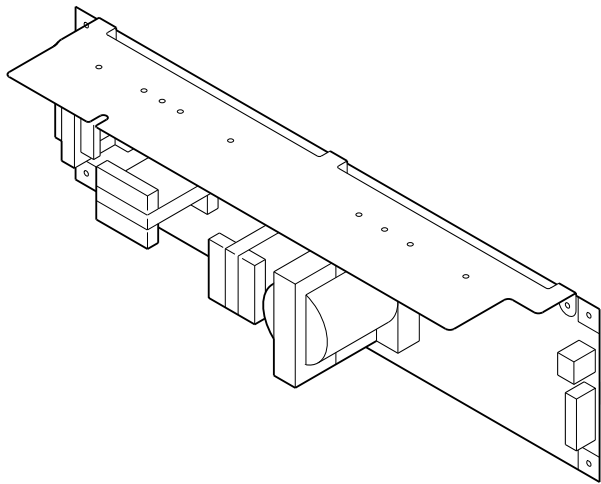
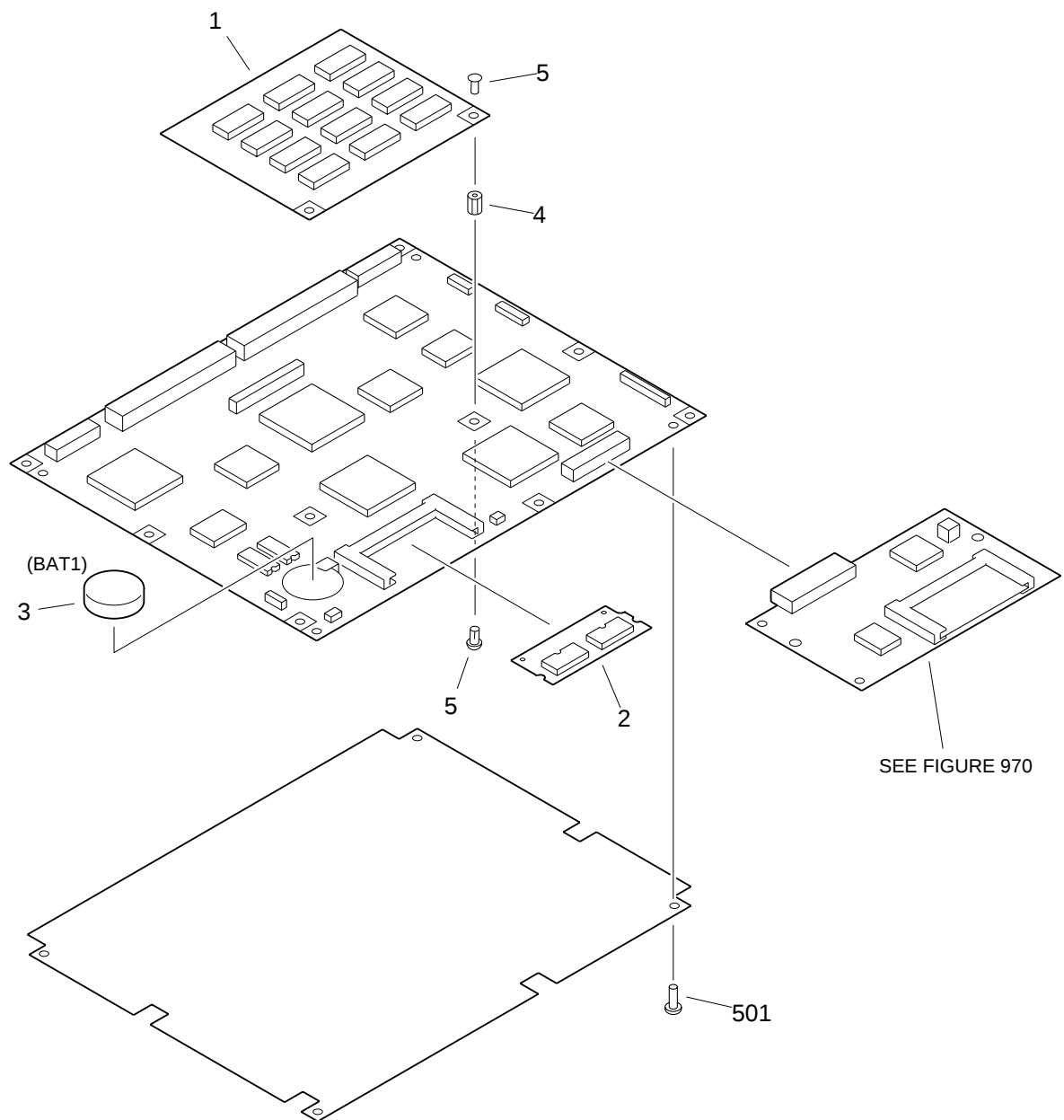


FIGURE & KEY NO.	PART NUMBER	RANK	QTY	DESCRIPTION	SERIAL NUMBER / REMARKS
945 -	FG6 - 2291 - 000		1	INVERTER PCB ASSEMBLY	
FU1001	VD7 - 1624 - 000		1	FUSE, 4A, 60V	
FU1002	VD7 - 1621 - 000		1	FUSE, 60V, 1A	
L1001	FH3 - 7203 - 000		1	INDUCTOR	
L1002	FH3 - 7202 - 000		1	INDUCTOR	
T1001	FH3 - 0879 - 000		1	TRANSFORMER	
T1002	FH3 - 0666 - 000		1	TRANSFORMER	
T1003	FH3 - 0881 - 000		1	TRANSFORMER	

FIGURE 950 IMAGE PROCESSOR PCB ASSEMBLY



NOTE: This assembly does not include the parts shown with key No. 1, 4, 5, and 501.

FIGURE & KEY NO.	PART NUMBER	R A N K	Q' T Y	DESCRIPTION	SERIAL NUMBER / REMARKS
950 -	FG6 - 1911 - 000		1	IMAGE PROCESSOR PCB ASSEMBLY	
1	FG6 - 1912 - 000		1	PAGE MEMORY PCB ASSEMBLY	SEE NOTE
2	FG6 - 1922 - 000		1	DIMM ASS'Y, MBM29F080A-90PFTN	
3	WK1 - 0082 - 000		1	BATTERY, LITHIUM	BAT1
4	WT2 - 5585 - 000		2	SPACER	SEE NOTE
5	WT8 - 0053 - 000		4	RIVET, NYLON	SEE NOTE
5 0 1	XB6 - 7300 - 407		4	SCREW,TP,M3X4	SEE NOTE
I C 13	FH4 - 5898 - 000		1	IC, MB87F1380, GATE ARRAY	
I C 14	FH4 - 3702 - 000		1	IC, HD6432653BA12F, MPU	
I C 15	FH4 - 5899 - 000		1	IC, MBCG46713-108, GATE ARRAY	
I C 16	FH4 - 5897 - 000		1	IC, KZ3E157411CFP, GATE ARRAY	
I C 17	FH4 - 5882 - 000		1	IC, UPD93642GJ-3EB, GATE ARRAY	
I C 18	FH4 - 5880 - 000		1	IC, MB87E105, GATE ARRAY	
I C 19	FH4 - 5900 - 000		1	IC, MB87D121, GATE ARRAY	
I C 22	FH4 - 5896 - 000		1	IC,UPD97044GD-001-LML, G.ARRAY	
I C 26	FH4 - 5881 - 000		1	IC, HG51D274FD, GATE ARRAY	
I C 27	FH4 - 5895 - 000		1	IC,UPD82049GJ-001-3EN, G.ARRAY	

FIGURE 970 DOCUMENT DETECT PCB ASSEMBLY

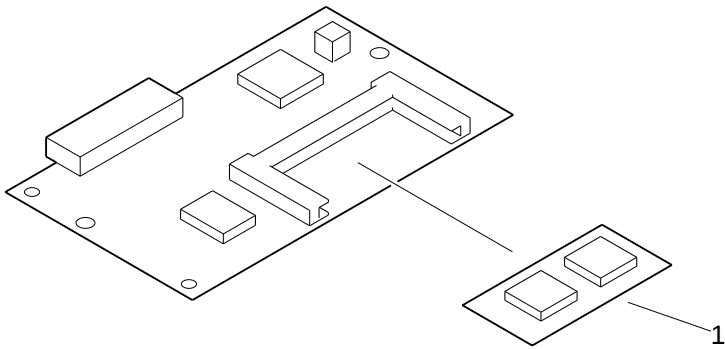


FIGURE & KEY NO.	PART NUMBER	RANK	QTY	DESCRIPTION	SERIAL NUMBER / REMARKS
970 -	FG6 - 1946 - 000		1	DOCUMENT DETECT PCB ASSEMBLY	
1	FG6 - 1949 - 000		1	DIMM ASS'Y, MBM29LV400T-10PFTN	
I C2	FH4 - 5904 - 000		1	IC, MBCG46833-119, GATE ARRAY	
I C3	FH4 - 5905 - 000		1	IC, MB87D119, GATE ARRAY	

FIGURE 980 H.V. AC TRANSFORMER PCB ASSEMBLY

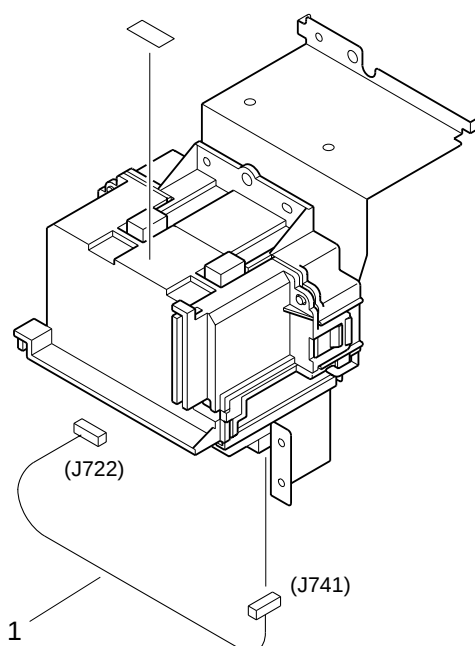


FIGURE & KEY NO.	PART NUMBER	R A N K	Q' T Y	DESCRIPTION	SERIAL NUMBER / REMARKS
980 -	FG6 - 2001 - 000		1	H.V. AC TRANSFORMER PCB ASS'Y	J722,741
1	FG6 - 1863 - 000		1	CABLE, H.V.T. CONNECTING	
T1	FH3 - 0891 - 000		1	TRANSFORMER	

FIGURE 985 H.V. DC TRANSFORMER PCB ASSEMBLY

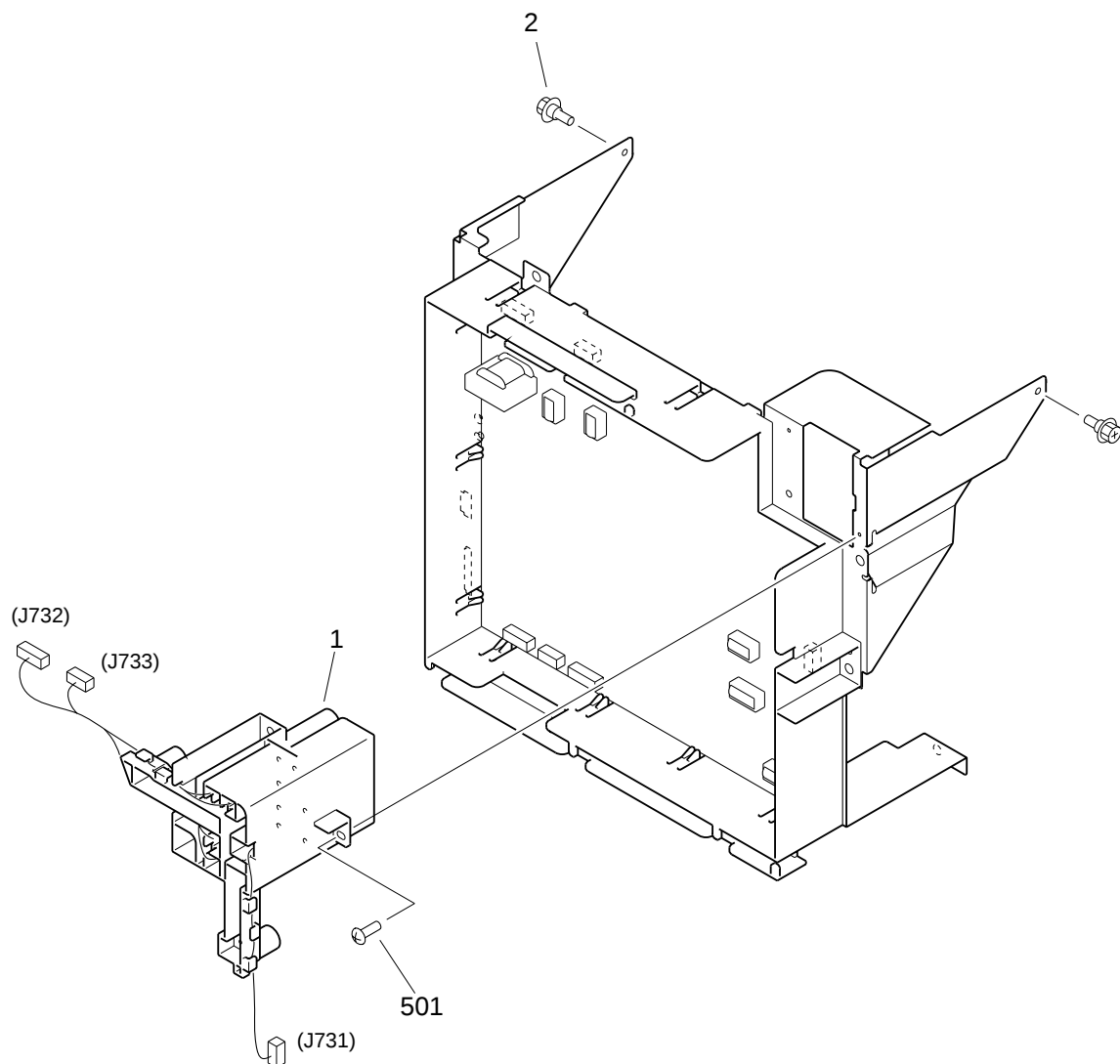


FIGURE & KEY NO.	PART NUMBER	R A N K	Q' T Y	DESCRIPTION	SERIAL NUMBER / REMARKS
985 -	FG6 - 2002 - 000		1	H.V. DC TRANSFORMER PCB ASS'Y	J731-733
1	FH2 - 9231 - 000		1	JOINT CONNECTOR UNIT	
2	FS5 - 9214 - 000		2	SCREW,RS STEPPED,M4	
5 0 1	XB1 - 2400 - 609		4	SCREW,MACH.,TRUSS HEAD,M4X6	
R2 0 6	FH4 - 9157 - 000		1	RESISTOR, 4MOHM, 1/4W	
R5 5 1	FH6 - 3337 - 000		1	RESISTOR, 3MOHM, 1/3W	
R5 6 1	FH6 - 3337 - 000		1	RESISTOR, 3MOHM, 1/3W	
R5 7 1	FH6 - 3337 - 000		1	RESISTOR, 3MOHM, 1/3W	
R5 8 1	FH6 - 3337 - 000		1	RESISTOR, 3MOHM, 1/3W	
R8 5 1	FH6 - 3337 - 000		1	RESISTOR, 3MOHM, 1/3W	
R8 5 7	FH6 - 3337 - 000		1	RESISTOR, 3MOHM, 1/3W	
T1 0 1	FH3 - 0893 - 000		1	TRANSFORMER	
T2 0 2	RH3 - 0071 - 000		1	TRANSFORMER	
T3 0 1	FH3 - 0894 - 000		1	TRANSFORMER	
T4 0 1	FH3 - 0894 - 000		1	TRANSFORMER	
T5 0 1	FH3 - 0893 - 000		1	TRANSFORMER	
T6 0 1	FH3 - 0766 - 000		1	TRANSFORMER	
T7 0 1	FH3 - 0830 - 000		1	TRANSFORMER	
T8 0 1	FH3 - 0893 - 000		1	TRANSFORMER	

FIGURE B LIST OF CONNECTORS(1/4)

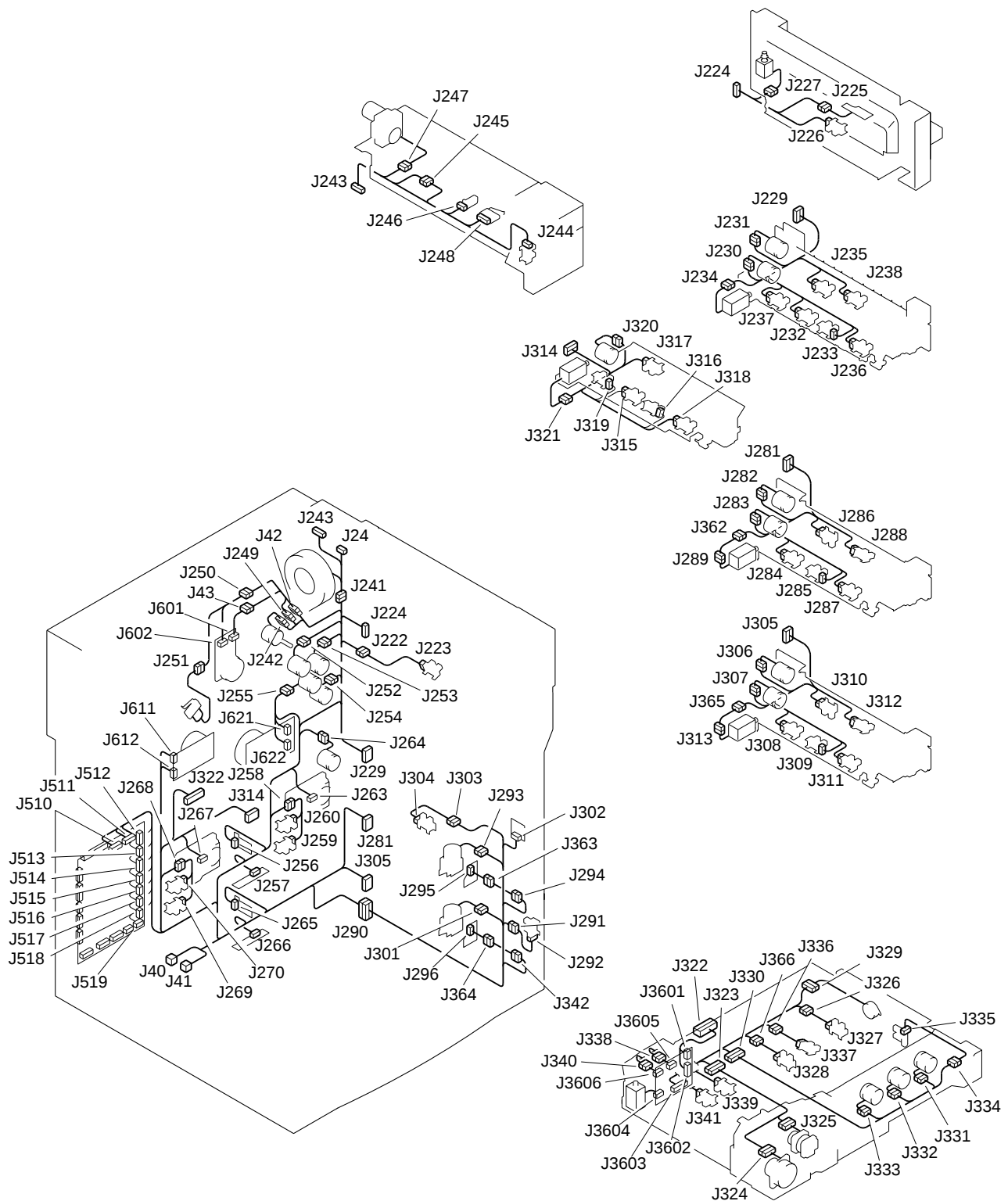


FIGURE B LIST OF CONNECTORS(2/4)

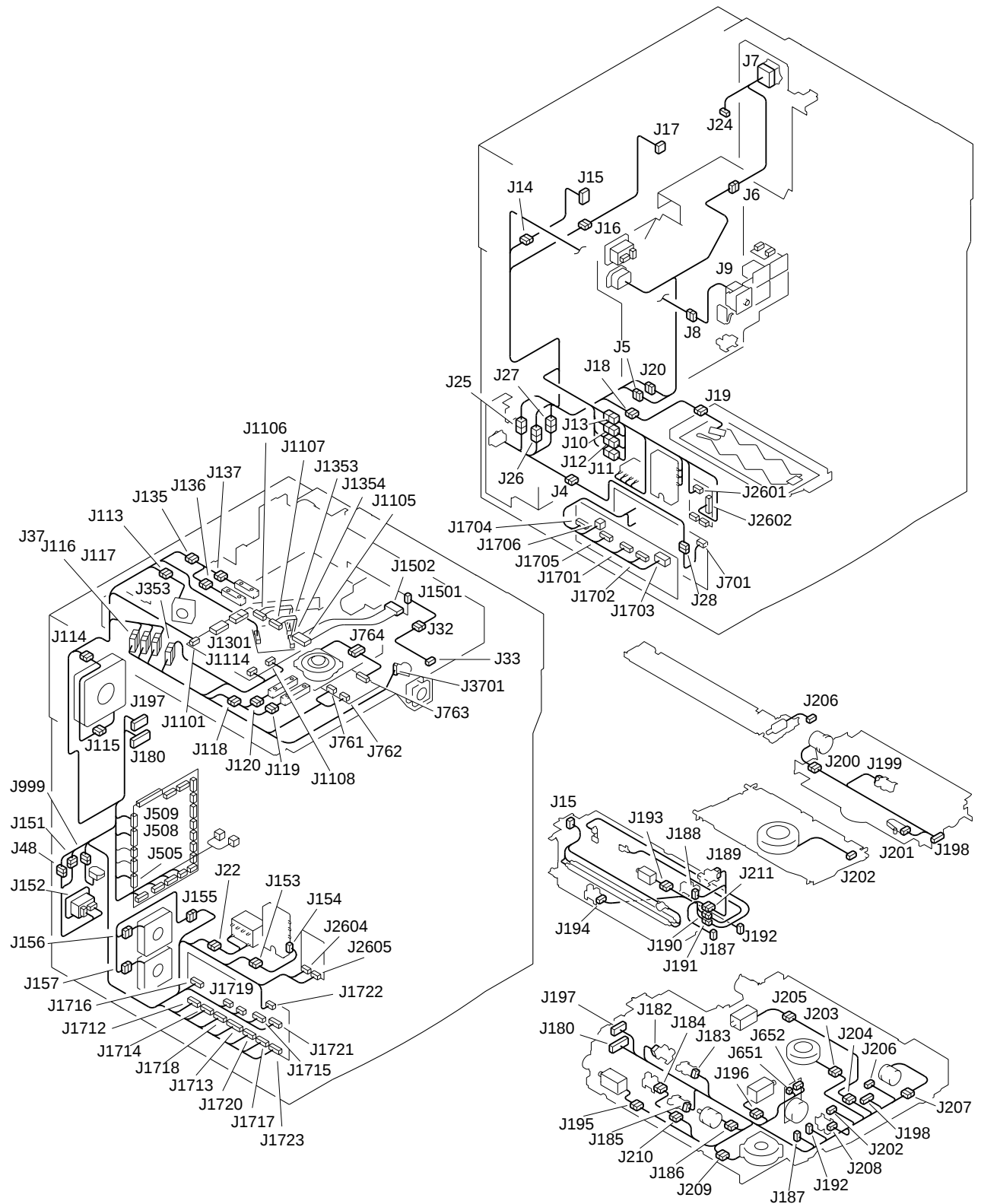


FIGURE B LIST OF CONNECTORS(3/4)

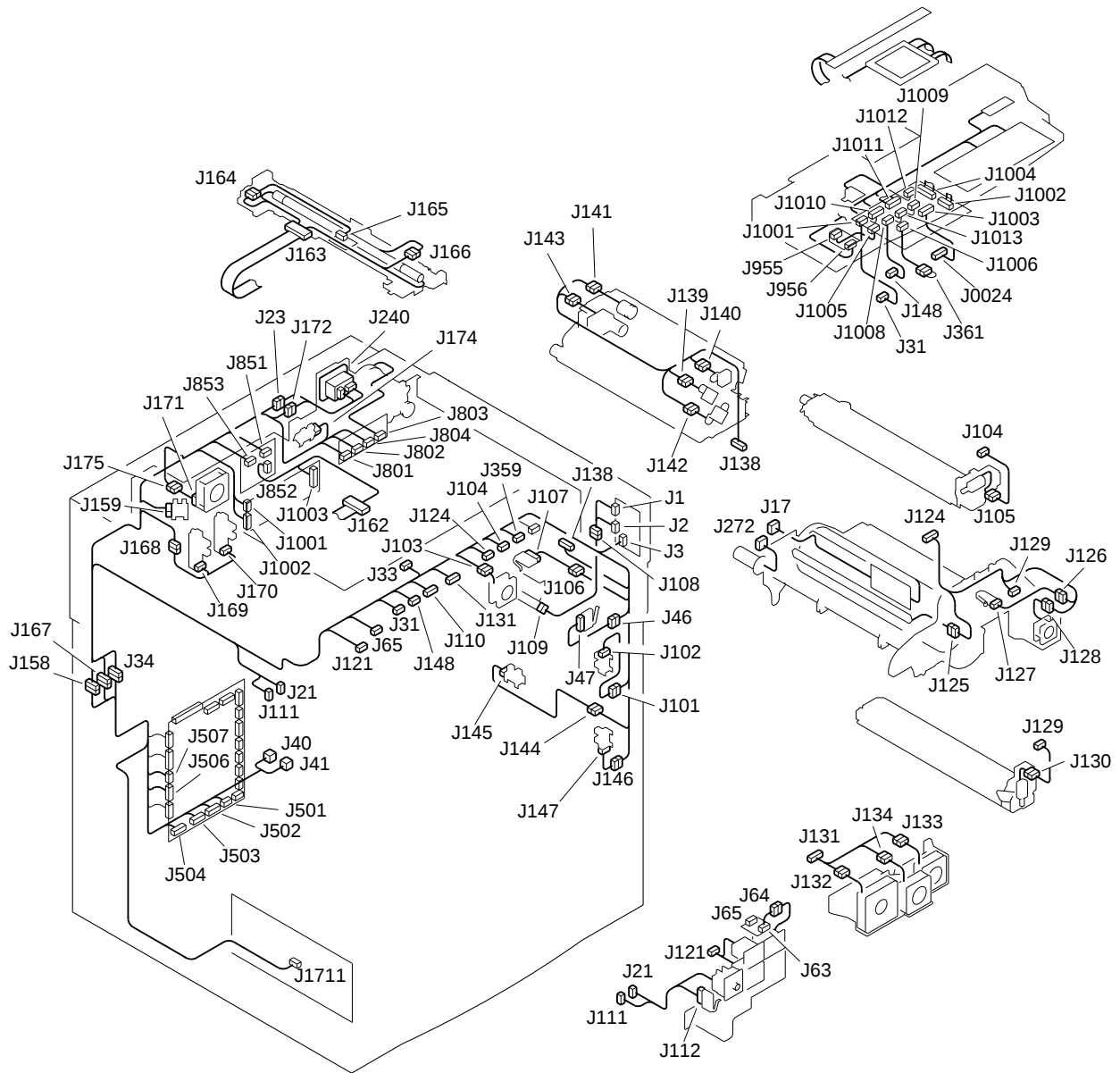


FIGURE B LIST OF CONNECTORS(4/4)

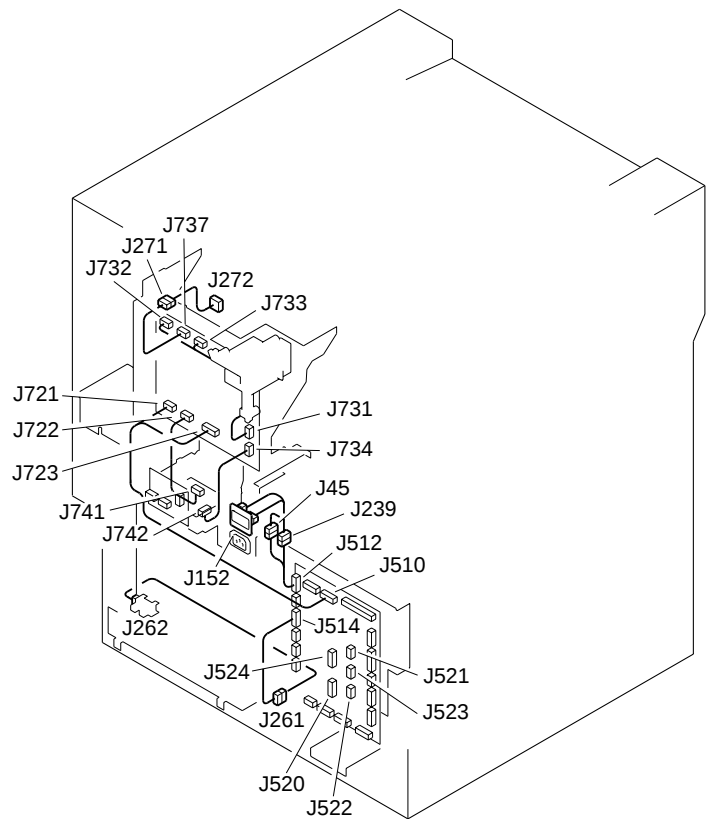
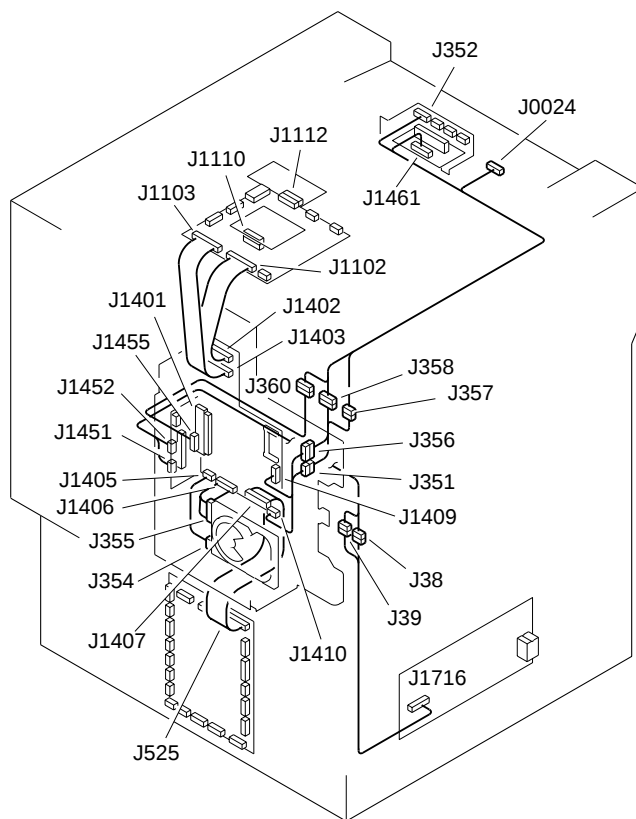


FIGURE & KEY NO.	PART NUMBER	R A N K	Q' T Y	DESCRIPTION	SERIAL NUMBER / REMARKS
B -	NPN		RF	LIST OF CONNECTORS	
J 1	PCB			POTENTIAL MEASURING	
	VS1 - 0279 - 005		1	CONNECTOR, 5P, FEMALE	
	WS3 - 0437 - 000		3	SOCKET CONTACT, 20-30AWG	
J 2	PCB			POTENTIAL MEASURING	
	VS1 - 0279 - 004		1	CONNECTOR, 4P, FEMALE	
J 3	WS3 - 0469 - 000		3	SOCKET CONTACT, 26-30AWG	
	PCB			POTENTIAL MEASURING	
	VS1 - 6321 - 004		1	CONNECTOR, 4P, FEMALE	
J 4	VS4 - 0001 - 004		1	CONNECTOR, 4P, MALE	
	VS4 - 0002 - 004		1	CONNECTOR, 4P, FEMALE	
	WS4 - 0217 - 000		4	SOCKET CONTACT, 22-18AWG	
	WS4 - 0219 - 000		4	PIN CONTACT, 18-22AWG	
J 5	VS3 - 5121 - 004		1	CONNECTOR, 4P, FEMALE	
	VS3 - 5122 - 004		1	CONNECTOR, 4P, MALE	
	WS3 - 5291 - 000		4	PIN CONTACT	
	WS3 - 5292 - 000		4	SOCKET CONTACT	
J 6	VS3 - 5121 - 004		1	CONNECTOR, 4P, FEMALE	
	VS3 - 5122 - 004		1	CONNECTOR, 4P, MALE	
	WS3 - 5291 - 000		4	PIN CONTACT	
	WS3 - 5292 - 000		4	SOCKET CONTACT	
J 7	NPN			MAIN SWITCH	SW1
	FH2 - 6572 - 000		1	CONNECTOR, 6P, FEMALE	
	WS3 - 5603 - 000		4	SOCKET CONTACT, 16-20AWG	
	WS3 - 5605 - 000		2	SOCKET CONTACT, 22-26AWG	
J 8	VS4 - 0001 - 004		1	CONNECTOR, 4P, MALE	
	VS4 - 0002 - 004		1	CONNECTOR, 4P, FEMALE	
	WS4 - 0217 - 000		4	SOCKET CONTACT, 22-18AWG	
	WS4 - 0219 - 000		4	PIN CONTACT, 18-22AWG	
J 9	NPN			DOOR SWITCH	SW2

FIGURE & KEY NO.	PART NUMBER	R A N K	Q' T Y	DESCRIPTION	SERIAL NUMBER / REMARKS
B - J 9	FH2 - 6629 - 000		1	CONNECTOR, 4P, FEMALE	
	WS3 - 5616 - 000		4	SOCKET CONTACT, 16-18AWG	
	J 10 VS4 - 0001 - 002		1	CONNECTOR, 2P, MALE	
	VS4 - 0002 - 002		1	CONNECTOR, 2P, FEMALE	
	WS4 - 0217 - 000		2	SOCKET CONTACT, 22-18AWG	
J 11	WS4 - 0219 - 000		2	PIN CONTACT, 18-22AWG	
	VS3 - 5121 - 002		1	CONNECTOR, 2P, FEMALE	
	VS3 - 5122 - 002		1	CONNECTOR, 2P, MALE	
	WS3 - 5291 - 000		2	PIN CONTACT	
	WS3 - 5292 - 000		2	SOCKET CONTACT	
J 12	VS3 - 5121 - 003		1	CONNECTOR, 3P, FEMALE	
	VS3 - 5122 - 003		1	CONNECTOR, 3P, MALE	
	WS3 - 5291 - 000		3	PIN CONTACT	
	WS3 - 5292 - 000		3	SOCKET CONTACT	
J 13	VS4 - 0001 - 006		1	CONNECTOR, 6P, MALE	
J 14	VS4 - 0002 - 006		1	CONNECTOR, 6P, FEMALE	
	WS4 - 0217 - 000		6	SOCKET CONTACT, 22-18AWG	
	WS4 - 0219 - 000		6	PIN CONTACT, 18-22AWG	
	FG6 - 1904 - 000		1	CABLE, FIXING DRAWER CONNECT	
	VS3 - 5121 - 003		1	CONNECTOR, 3P, FEMALE	
J 15	WS3 - 5291 - 000		3	PIN CONTACT	
	FG6 - 1875 - 000		1	CABLE, AC, FIXING/FEEDER	
	FG6 - 1904 - 000		1	CABLE, FIXING DRAWER CONNECT	
J 16	FG6 - 1855 - 000		1	CABLE, DRUM HEATER CONNECTING	
	VS4 - 0002 - 003		1	CONNECTOR, 3P, FEMALE	
J 17	WS4 - 0217 - 000		2	SOCKET CONTACT, 22-18AWG	
	FG6 - 1853 - 000		1	CABLE, DRUM HEATER	
	FG6 - 1855 - 000		1	CABLE, DRUM HEATER CONNECTING	
J 18	VS4 - 0001 - 003		1	CONNECTOR, 3P, MALE	
	VS4 - 0002 - 003		1	CONNECTOR, 3P, FEMALE	

FIGURE & KEY NO.	PART NUMBER	R A N K	Q' T Y	DESCRIPTION	SERIAL NUMBER / REMARKS
B - J 1 8	WS4 - 0217 - 000		2	SOCKET CONTACT, 22-18AWG	H4
	WS4 - 0219 - 000		2	PIN CONTACT, 18-22AWG	
J 1 9	NPN			CASSETTE HEATER	
	VS4 - 0001 - 003		1	CONNECTOR, 3P, MALE	
	WS4 - 0219 - 000		2	PIN CONTACT, 18-22AWG	
J 2 0	VS4 - 0001 - 002		1	CONNECTOR, 2P, MALE	
	VS4 - 0002 - 002		1	CONNECTOR, 2P, FEMALE	
	WS4 - 0217 - 000		2	SOCKET CONTACT, 22-18AWG	
	WS4 - 0219 - 000		2	PIN CONTACT, 18-22AWG	
J 2 1	VS4 - 0001 - 002		1	CONNECTOR, 2P, MALE	
J 2 2	VS4 - 0002 - 002		1	CONNECTOR, 2P, FEMALE	
	WS4 - 0218 - 000		2	SOCKET CONTACT, 22-26AWG	
	WS4 - 0220 - 000		2	PIN CONTACT, 22-26AWG	
	VS4 - 0001 - 002		1	CONNECTOR, 2P, MALE	
	VS4 - 0002 - 002		1	CONNECTOR, 2P, FEMALE	
J 2 3	WS4 - 0218 - 000		2	SOCKET CONTACT, 22-26AWG	
	WS4 - 0220 - 000		2	PIN CONTACT, 22-26AWG	
	VS1 - 5729 - 002		1	CONNECTOR, 2P, MALE	
	VS3 - 5083 - 002		1	CONNECTOR, 2P, FEMALE	
	WS3 - 5160 - 000		2	SOCKET CONTACT, 18-24AWG	
J 2 4	WS3 - 5301 - 000		2	PIN CONTACT	
	VS1 - 0842 - 002		1	CONNECTOR, 2P, FEMALE	
	VS1 - 6321 - 002		1	CONNECTOR, 2P, FEMALE	
	VS1 - 5057 - 002		1	CONNECTOR, SNAP TIGHT	
J 2 5	VS4 - 0001 - 003		1	CONNECTOR, 3P, MALE	
J 2 6	VS4 - 0002 - 003		1	CONNECTOR, 3P, FEMALE	
	WS4 - 0217 - 000		2	SOCKET CONTACT, 22-18AWG	
	WS4 - 0219 - 000		2	PIN CONTACT, 18-22AWG	
	VS3 - 5121 - 002		1	CONNECTOR, 2P, FEMALE	
	VS3 - 5122 - 002		1	CONNECTOR, 2P, MALE	

FIGURE & KEY NO.	PART NUMBER	R A N K	Q' T Y	DESCRIPTION	SERIAL NUMBER / REMARKS
B - J 2 6	WS3 - 5291 - 000		1	PIN CONTACT	
	WS3 - 5292 - 000		2	SOCKET CONTACT	
	J 2 7 VS3 - 5121 - 004		1	CONNECTOR, 4P, FEMALE	
	VS3 - 5122 - 004		1	CONNECTOR, 4P, MALE	
	WS3 - 5291 - 000		4	PIN CONTACT	
J 2 8	WS3 - 5292 - 000		4	SOCKET CONTACT	
	VS1 - 5729 - 007		1	CONNECTOR, 7P, MALE	
	VS3 - 5083 - 007		1	CONNECTOR, 7P, FEMALE	
	WS3 - 5160 - 000		4	SOCKET CONTACT, 18-24AWG	
	WS3 - 5301 - 000		4	PIN CONTACT	
J 3 1	VS1 - 6373 - 002		1	CONNECTOR, 2P, FEMALE	
	VS1 - 6490 - 002		1	CONNECTOR, 2P, MALE	
	WS3 - 5569 - 000		2	SOCKET CONTACT, 22-28AWG	
	WS3 - 5598 - 000		2	PIN CONTACT	
J 3 2	VS1 - 6373 - 008		1	CONNECTOR, 8P, FEMALE	
J 3 3	VS1 - 6490 - 008		1	CONNECTOR, 8P, MALE	
	WS3 - 5569 - 000		8	SOCKET CONTACT, 22-28AWG	
	WS3 - 5598 - 000		8	PIN CONTACT	
	VS1 - 6372 - 008		1	CONNECTOR, 8P, MALE	
	VS1 - 6373 - 008		1	CONNECTOR, 8P, FEMALE	
J 3 4	WS3 - 5569 - 000		8	SOCKET CONTACT, 22-28AWG	
	WS3 - 5598 - 000		8	PIN CONTACT	
	VS4 - 0001 - 015		1	CONNECTOR, 15P, MALE	
	VS4 - 0002 - 015		1	CONNECTOR, 15P, FEMALE	
	WS4 - 0217 - 000		15	SOCKET CONTACT, 22-18AWG	
J 3 7	WS4 - 0219 - 000		15	PIN CONTACT, 18-22AWG	
	VS1 - 6372 - 002		1	CONNECTOR, 2P, MALE	
	VS1 - 6373 - 002		1	CONNECTOR, 2P, FEMALE	
	WS3 - 5569 - 000		2	SOCKET CONTACT, 22-28AWG	
	WS3 - 5598 - 000		2	PIN CONTACT	

FIGURE & KEY NO.	PART NUMBER	R A N K	Q' T Y	DESCRIPTION	SERIAL NUMBER / REMARKS
B - J 3 8	VS1 - 5730 - 006		1	CONNECTOR, 6P, MALE	
	VS3 - 5083 - 006		1	CONNECTOR, 6P, FEMALE	
	WS3 - 5160 - 000		6	SOCKET CONTACT, 18-24AWG	
	WS3 - 5301 - 000		6	PIN CONTACT	
J 3 9	VS1 - 5730 - 007		1	CONNECTOR, 7P, MALE	
J 4 0	VS3 - 5083 - 007		1	CONNECTOR, 7P, FEMALE	
	WS3 - 5160 - 000		6	SOCKET CONTACT, 18-24AWG	
	WS3 - 5301 - 000		6	PIN CONTACT	
	VS4 - 0001 - 006		1	CONNECTOR, 6P, MALE	
	VS4 - 0002 - 006		1	CONNECTOR, 6P, FEMALE	
J 4 1	WS4 - 0217 - 000		6	SOCKET CONTACT, 22-18AWG	
	WS4 - 0220 - 000		6	PIN CONTACT, 22-26AWG	
	VS4 - 0001 - 012		1	CONNECTOR, 12P, MALE	
	VS4 - 0002 - 012		1	CONNECTOR, 12P, FEMALE	
	WS4 - 0217 - 000		11	SOCKET CONTACT, 22-18AWG	
J 4 2	WS4 - 0219 - 000		11	PIN CONTACT, 18-22AWG	
	VS1 - 5729 - 002		1	CONNECTOR, 2P, MALE	
	VS3 - 5083 - 002		1	CONNECTOR, 2P, FEMALE	
	WS3 - 5160 - 000		2	SOCKET CONTACT, 18-24AWG	
	WS3 - 5301 - 000		2	PIN CONTACT	
J 4 3	VS1 - 5729 - 002		1	CONNECTOR, 2P, MALE	
	VS3 - 5083 - 002		1	CONNECTOR, 2P, FEMALE	
	WS3 - 5160 - 000		2	SOCKET CONTACT, 18-24AWG	
	WS3 - 5301 - 000		2	PIN CONTACT	
J 4 5	VS4 - 0001 - 004		1	CONNECTOR, 4P, MALE	
J 4 6	VS4 - 0002 - 004		1	CONNECTOR, 4P, FEMALE	
	WS4 - 0218 - 000		3	SOCKET CONTACT, 22-26AWG	
	WS4 - 0219 - 000		3	PIN CONTACT, 18-22AWG	
	VS1 - 5729 - 002		1	CONNECTOR, 2P, MALE	
	VS3 - 5083 - 002		1	CONNECTOR, 2P, FEMALE	

FIGURE & KEY NO.	PART NUMBER	R A N K	Q' T Y	DESCRIPTION	SERIAL NUMBER / REMARKS
B - J 4 6	WS3 - 5160 - 000		2	SOCKET CONTACT, 18-24AWG	MSW5
	WS3 - 5301 - 000		2	PIN CONTACT	
	J 4 7 NPN			MULTI DOOR INTERLOCK SWITCH	
	RH2 - 5283 - 000		1	CONNECTOR, 3P, FEMALE	
	WS3 - 5419 - 000		2	SOCKET CONTACT, 22-26AWG	
J 4 8	VS1 - 5824 - 002		1	CONNECTOR, 2P, FEMALE	
	VS1 - 6321 - 002		1	CONNECTOR, 2P, FEMALE	
	VS1 - 5057 - 002		1	CONNECTOR, SNAP TIGHT	
	WS3 - 5358 - 000		2	SOCKET CONTACT, 22-26AWG	
J 6 3	PCB			OPTION COUNTER	ACCESSORY PLE,TLE
J 6 4	VS3 - 0102 - 002		1	CONNECTOR, 2P, MALE	ACCESSORY PLE,TLE
	WS3 - 0999 - 000		2	PIN CONTACT, 22-26AWG	ACCESSORY PLE,TLE
	NPN			OPTION COUNTER	ACCESSORY PLE,TLE CNT2
	VS1 - 0192 - 002		1	CONNECTOR, 2P, FEMALE	ACCESSORY PLE,TLE
J 6 5	PCB			OPTION COUNTER	ACCESSORY PLE,TLE
J 1 0 1	VS1 - 6321 - 005		1	CONNECTOR, 5P, FEMALE	ACCESSORY PLE,TLE
	VS1 - 6321 - 003		2	CONNECTOR, 3P, FEMALE	
	VS1 - 5057 - 003		1	CONNECTOR, SNAP TIGHT	
J 1 0 2	NPN			MULTI DOOR OPEN/CLOSE SENSOR	PS56
	VS1 - 6321 - 003		1	CONNECTOR, 3P, FEMALE	
J 1 0 3	NPN			FEED/READ FAN	FM4
	VS1 - 6321 - 003		1	CONNECTOR, 3P, FEMALE	
	VS1 - 5057 - 003		1	CONNECTOR, SNAP TIGHT	
J 1 0 4	VS1 - 6321 - 002		2	CONNECTOR, 2P, FEMALE	
	VS1 - 5057 - 002		1	CONNECTOR, SNAP TIGHT	
J 1 0 5	NPN			PRIMARY CLEANING MOTOR	M8
	VS1 - 6321 - 002		1	CONNECTOR, 2P, FEMALE	
	VS1 - 5057 - 002		1	CONNECTOR, SNAP TIGHT	
J 1 0 6	VS1 - 6321 - 002		2	CONNECTOR, 2P, FEMALE	
	VS1 - 5057 - 002		1	CONNECTOR, SNAP TIGHT	

FIGURE & KEY NO.	PART NUMBER	R A N K	Q' T Y	DESCRIPTION	SERIAL NUMBER / REMARKS
B - J 1 0 7	NPN			PRIMARY CLEANING HP SENSOR	MSW4
	RH2 - 5283 - 000		1	CONNECTOR, 3P, FEMALE	
	WS3 - 5419 - 000		2	SOCKET CONTACT, 22-26AWG	
	J 1 0 8 VS1 - 0842 - 006		1	CONNECTOR, 6P, FEMALE	
	VS1 - 5824 - 006		1	CONNECTOR, 6P, FEMALE	
J 1 0 9	VS1 - 5057 - 006		1	CONNECTOR, SNAP TIGHT	DP1
	WS3 - 5358 - 000		6	SOCKET CONTACT, 22-26AWG	
	NPN			VOLTAGE SENSOR	
	VS3 - 5203 - 005		1	CONNECTOR, 5P, MALE	
	WS3 - 5365 - 000		5	PIN CONTACT, 28-32AWG	
J 1 1 0	SYS			CC-X CARD READER	ACCESSORY
	VS1 - 6321 - 009		1	CONNECTOR, 9P, FEMALE	
	J 1 1 1 VS1 - 6321 - 002		2	CONNECTOR, 2P, FEMALE	
J 1 1 2	VS1 - 5057 - 002		1	CONNECTOR, SNAP TIGHT	MSW7
	NPN			FRONT DOOR OPEN/CLOSE SWITCH	
J 1 1 3	RH2 - 5283 - 000		1	CONNECTOR, 3P, FEMALE	FM5
	WS3 - 5419 - 000		2	SOCKET CONTACT, 22-26AWG	
	NPN			LASER DRIVER COOLING FAN	
	VS1 - 6321 - 003		1	CONNECTOR, 3P, FEMALE	
	VS1 - 5057 - 003		1	CONNECTOR, SNAP TIGHT	
J 1 1 4	VS1 - 6321 - 003		2	CONNECTOR, 3P, FEMALE	FM2
	VS1 - 5057 - 003		1	CONNECTOR, SNAP TIGHT	
J 1 1 5	NPN			FIXING EXHAUST FAN	
	VS1 - 6321 - 003		1	CONNECTOR, 3P, FEMALE	
J 1 1 6	VS1 - 6321 - 004		2	CONNECTOR, 4P, FEMALE	
J 1 1 7	VS1 - 5057 - 004		1	CONNECTOR, SNAP TIGHT	
	VS1 - 6321 - 006		2	CONNECTOR, 6P, FEMALE	
	VS1 - 5057 - 006		1	CONNECTOR, SNAP TIGHT	
J 1 1 8	VS1 - 6321 - 006		2	CONNECTOR, 6P, FEMALE	
	VS1 - 5057 - 006		1	CONNECTOR, SNAP TIGHT	

FIGURE & KEY NO.	PART NUMBER	R A N K	Q' T Y	DESCRIPTION	SERIAL NUMBER / REMARKS
B - J 119	NPN			PAPER SIZE SENSOR 1	SIZE1
	VS1 - 6321 - 003		1	CONNECTOR, 3P, FEMALE	
	VS1 - 5057 - 003		1	CONNECTOR, SNAP TIGHT	
J 120	NPN			PAPER SIZE SENSOR 2	SIZE2
	VS1 - 6321 - 003		1	CONNECTOR, 3P, FEMALE	
J 121	VS1 - 5057 - 003		1	CONNECTOR, SNAP TIGHT	CNT1,3
	NPN			COUNTER UNIT	
	VS1 - 6321 - 004		1	CONNECTOR, 4P, FEMALE	
	VS1 - 5057 - 004		1	CONNECTOR, SNAP TIGHT	
J 124	VS1 - 6314 - 009		2	CONNECTOR, 9P, FEMALE	
J 125	VS1 - 6318 - 009		1	CONNECTOR, SNAP TIGHT	LED1
	NPN			PRE-CONDITIONING EXPOSURE LED	
	VS1 - 6321 - 002		1	CONNECTOR, 2P, FEMALE	
J 126	VS1 - 6321 - 002		2	CONNECTOR, 2P, FEMALE	
	VS1 - 5057 - 002		1	CONNECTOR, SNAP TIGHT	
J 127	NPN			PRE-TRANSFER CLEANING SWITCH	MSW3
	VS1 - 6302 - 002		1	CONNECTOR, 2P, FEMALE	
	WS3 - 5569 - 000		2	SOCKET CONTACT, 22-28AWG	
J 128	NPN			PRE-TRANSFER FAN	FM10
	VS1 - 6321 - 003		1	CONNECTOR, 3P, FEMALE	
J 129	VS1 - 5057 - 003		1	CONNECTOR, SNAP TIGHT	
	VS1 - 6321 - 002		2	CONNECTOR, 2P, FEMALE	
	VS1 - 5057 - 002		1	CONNECTOR, SNAP TIGHT	
J 130	NPN			PRE-TRANSFER CLEANING MOTOR	M7
	VS1 - 6321 - 002		1	CONNECTOR, 2P, FEMALE	
J 131	VS1 - 5057 - 002		1	CONNECTOR, SNAP TIGHT	
	VS1 - 6314 - 009		2	CONNECTOR, 9P, FEMALE	
	VS1 - 6318 - 009		1	CONNECTOR, SNAP TIGHT	
J 132	NPN			SCANNER COOLING FAN	FM3
	VS1 - 6321 - 003		1	CONNECTOR, 3P, FEMALE	

FIGURE & KEY NO.	PART NUMBER	R A N K	Q' T Y	DESCRIPTION	SERIAL NUMBER / REMARKS
B - J 1 3 3	NPN		1	PRIMARY CORONA FAN	FM1
	VS1 - 6321 - 003			CONNECTOR, 3P, FEMALE	
J 1 3 4	NPN		1	POLYGON FAN	FM14
	VS1 - 6321 - 003			CONNECTOR, 3P, FEMALE	
J 1 3 5	VS1 - 6314 - 006		2	CONNECTOR, 6P, FEMALE	
J 1 3 6	VS1 - 6318 - 006		1	CONNECTOR, SNAP TIGHT	SIZE 3
	NPN			PAPER SIZE SENSOR, 3	
	VS1 - 6321 - 003		1	CONNECTOR, 3P, FEMALE	
	VS1 - 5057 - 003		1	CONNECTOR, SNAP TIGHT	
J 1 3 7	NPN			PAPER SIZE SENSOR, 4	SIZE 4
J 1 3 8	VS1 - 6321 - 003		1	CONNECTOR, 3P, FEMALE	
	VS1 - 5057 - 003		1	CONNECTOR, SNAP TIGHT	
	VS1 - 6314 - 013		2	CONNECTOR, 13P, FEMALE	
	VS1 - 6318 - 013		1	CONNECTOR, SNAP TIGHT	
J 1 3 9	NPN			BUFFER TONER SENSOR	TS1
J 1 4 0	VS1 - 6321 - 003		1	CONNECTOR, 3P, FEMALE	TS2
	VS1 - 5057 - 003		1	CONNECTOR, SNAP TIGHT	
	NPN			BUFFER TONER EMPTINESS SENSOR	
	VS1 - 6321 - 003		1	CONNECTOR, 3P, FEMALE	
	VS1 - 5057 - 003		1	CONNECTOR, SNAP TIGHT	
J 1 4 1	NPN			BUFFER CLUTCH	CL1
	VS1 - 6321 - 002		1	CONNECTOR, 2P, FEMALE	
	VS1 - 5057 - 002		1	CONNECTOR, SNAP TIGHT	
J 1 4 2	NPN			DEVELOPING TONER SENSOR	TS3
	VS1 - 6321 - 003		1	CONNECTOR, 3P, FEMALE	
J 1 4 3	VS1 - 5057 - 003		1	CONNECTOR, SNAP TIGHT	M18
	NPN			BUFFER MOTOR	
	VS1 - 6321 - 002		1	CONNECTOR, 2P, FEMALE	
	VS1 - 5057 - 002		1	CONNECTOR, SNAP TIGHT	
J 1 4 4	VS1 - 6321 - 003		2	CONNECTOR, 3P, FEMALE	

FIGURE & KEY NO.	PART NUMBER	R A N K	Q' T Y	DESCRIPTION	SERIAL NUMBER / REMARKS
B - J 1 4 4	VS1 - 5057 - 003		1	CONNECTOR, SNAP TIGHT	PS47
J 1 4 5	NPN			VERTICAL PATH SENSOR 1	
	VS1 - 6321 - 003		1	CONNECTOR, 3P, FEMALE	
J 1 4 6	VS1 - 6321 - 004		2	CONNECTOR, 4P, FEMALE	
	VS1 - 5057 - 004		1	CONNECTOR, SNAP TIGHT	
J 1 4 7	NPN			RIGHT DOOR UPPER OPEN SENSOR	PS58
	VS1 - 6321 - 003		1	CONNECTOR, 3P, FEMALE	
J 1 4 8	VS1 - 0842 - 005		1	CONNECTOR, 5P, FEMALE	
	VS1 - 6321 - 005		1	CONNECTOR, 5P, FEMALE	
	VS1 - 5057 - 005		1	CONNECTOR, SNAP TIGHT	
J 1 5 1	VS1 - 6321 - 005		2	CONNECTOR, 5P, FEMALE	ACCESSORY
	VS1 - 5057 - 005		1	CONNECTOR, SNAP TIGHT	
J 1 5 2	SYS			FINISHER	
	FH2 - 6480 - 000		1	CONNECTOR, FEMALE	
	VS1 - 5452 - 007		1	CONNECTOR, 7P, FEMALE	
	SYS			3.5K SIDE PAPER DECK	ACCESSORY
	FH2 - 6480 - 000		1	CONNECTOR, FEMALE	
	VS1 - 5452 - 008		1	CONNECTOR, 8P, FEMALE	
	WS3 - 5596 - 000		4	PIN CONTACT, 18-24AWG	
J 1 5 3	VS1 - 5824 - 006		1	CONNECTOR, 6P, FEMALE	
J 1 5 4	VS1 - 6321 - 006		1	CONNECTOR, 6P, FEMALE	SSR1
	VS1 - 5057 - 006		1	CONNECTOR, SNAP TIGHT	
	WS3 - 5358 - 000		5	SOCKET CONTACT, 22-26AWG	
	NPN			SSR	
	VS3 - 0044 - 005		1	CONNECTOR, 5P, FEMALE	
J 1 5 5	WS3 - 0916 - 000		5	SOCKET CONTACT, 18-24AWG	FM11
	VS1 - 6314 - 006		2	CONNECTOR, 6P, FEMALE	
	VS1 - 6318 - 006		1	CONNECTOR, SNAP TIGHT	
J 1 5 6	NPN			POWER SUPPLY FAN, 1	
	VS1 - 6321 - 003		1	CONNECTOR, 3P, FEMALE	

FIGURE & KEY NO.	PART NUMBER	R A N K	Q' T Y	DESCRIPTION	SERIAL NUMBER / REMARKS
B - J 157	NPN			POWER SUPPLY FAN, 2	FM12
	VS1 - 6321 - 003		1	CONNECTOR, 3P, FEMALE	
	J 158 VS1 - 6313 - 013		2	CONNECTOR, 13P, FEMALE	
	VS1 - 6314 - 013		2	CONNECTOR, 13P, FEMALE	
	VS1 - 6319 - 026		1	CONNECTOR, SNAP TIGHT	
J 159	VT2 - 5161 - 026		2	HOLDER, CONNECTOR, 26P	PS57
	NPN			GLASS SENSOR	
	VS1 - 6321 - 003		1	CONNECTOR, 3P, FEMALE	
	J 162 FH2 - 6452 - 000		1	CABLE, FLUORESCENT LAMP	
	FH2 - 6574 - 000		1	CABLE, FLUORESCENT	
J 163	FH2 - 6452 - 000		1	CABLE, FLUORESCENT LAMP	
	FH2 - 6453 - 000		1	CABLE, FLUORESCENT LAMP	
	J 164 FH2 - 6453 - 000		1	CABLE, FLUORESCENT LAMP	
	VS1 - 6304 - 003		1	CONNECTOR, 3P, MALE	
	WS3 - 5571 - 000		3	PIN CONTACT, 22-28AWG	
J 165	PCB			EXPOSURE SENSOR	H5
	VS1 - 6302 - 005		1	CONNECTOR, 5P, FEMALE	
	WS3 - 5569 - 000		3	SOCKET CONTACT, 22-28AWG	
	J 166 NPN			FLUORESCENT LAMP HEATER	
	FH2 - 6453 - 000		1	CABLE, FLUORESCENT LAMP	
J 167	VS1 - 6313 - 010		2	CONNECTOR, 10P, FEMALE	
	VS1 - 6314 - 010		2	CONNECTOR, 10P, FEMALE	
	VS1 - 6319 - 020		1	CONNECTOR, SNAP TIGHT	
	VT2 - 5161 - 020		2	HOLDER, CONNECTOR, 20P	
	J 168 VS1 - 6321 - 006		2	CONNECTOR, 6P, FEMALE	
J 169	VS1 - 5057 - 006		1	CONNECTOR, SNAP TIGHT	PS1
	NPN			SCANNER HOME POSITION SENSOR	
	VS1 - 6321 - 003		1	CONNECTOR, 3P, FEMALE	
J 170	NPN			DOCUMENT TOP SENSOR	PS3
	VS1 - 6320 - 003		1	CONNECTOR, 3P, FEMALE	

FIGURE & KEY NO.	PART NUMBER	R A N K	Q' T Y	DESCRIPTION	SERIAL NUMBER / REMARKS
B - J 171	NPN			INVERTER FAN	
	VS1 - 6321 - 003		1	CONNECTOR, 3P, FEMALE	
J 172	VS1 - 6321 - 007		2	CONNECTOR, 7P, FEMALE	
	VS1 - 5057 - 007		1	CONNECTOR, SNAP TIGHT	
J 174	NPN			COPYBOARD COVER OPEN SENSOR	PS4
	VS1 - 6321 - 003		1	CONNECTOR, 3P, FEMALE	
J 175	VS1 - 6321 - 003		2	CONNECTOR, 3P, FEMALE	
	VS1 - 5057 - 003		1	CONNECTOR, SNAP TIGHT	
J 180	VS1 - 6313 - 020		2	CONNECTOR, 20P, FEMALE	
	VS1 - 6314 - 020		2	CONNECTOR, 20P, FEMALE	
	VS1 - 6327 - 040		1	CONNECTOR, 40P, FEMALE	
	VS1 - 6328 - 040		1	CONNECTOR, 40P, FEMALE	
	VT2 - 5161 - 040		2	HOLDER, CONNECTOR, 40P	
	WS3 - 5607 - 000		2	SOCKET CONTACT, 20-24AWG	
	WS3 - 5609 - 000		2	SOCKET CONTACT, 12-14AWG	
J 182	NPN			INTERNAL DELIVERY SENSOR	PS9
	VS1 - 6321 - 003		1	CONNECTOR, 3P, FEMALE	
J 183	NPN			INVERT SENSOR	PS16
	VS1 - 6321 - 003		1	CONNECTOR, 3P, FEMALE	
J 184	NPN			EXTERNAL DELIVERY SENSOR	PS10
	VS1 - 6321 - 003		1	CONNECTOR, 3P, FEMALE	
J 185	NPN			FIXING EXIT SENSOR	PS11
	VS1 - 6321 - 003		1	CONNECTOR, 3P, FEMALE	
J 186	NPN			DELIVERY SPEED CHANGE CLUTCH	CL21
	VS1 - 6321 - 002		1	CONNECTOR, 2P, FEMALE	
	VS1 - 5057 - 002		1	CONNECTOR, SNAP TIGHT	
J 187	VS1 - 6314 - 010		2	CONNECTOR, 10P, FEMALE	
	VS1 - 6318 - 010		1	CONNECTOR, SNAP TIGHT	
J 188	NPN			CLEANING BELT SENSOR	PS7
	VS1 - 6320 - 003		1	CONNECTOR, 3P, FEMALE	

FIGURE & KEY NO.	PART NUMBER	R A N K	Q' T Y	DESCRIPTION	SERIAL NUMBER / REMARKS
B - J 189	NPN			CLEANING BELT WARNING SENSOR	PS8
	VS1 - 6320 - 003		1	CONNECTOR, 3P, FEMALE	
J 190	NPN			FIXING MAIN THERMISTOR	TH1
	VS1 - 6321 - 002		1	CONNECTOR, 2P, FEMALE	
	VS1 - 5057 - 002		1	CONNECTOR, SNAP TIGHT	

J 191	NPN			FIXING SUB THERMISTOR	TH2
	VS1 - 6321 - 003		1	CONNECTOR, 3P, FEMALE	
	VS1 - 5057 - 003		1	CONNECTOR, SNAP TIGHT	
J 192	VS1 - 6314 - 006		2	CONNECTOR, 6P, FEMALE	
	VS1 - 6318 - 006		1	CONNECTOR, SNAP TIGHT	

J 193	NPN			FIXING FRONT GUIDE SOLENOID	SL1
	VS1 - 6321 - 003		1	CONNECTOR, 3P, FEMALE	
	VS1 - 5057 - 003		1	CONNECTOR, SNAP TIGHT	
J 194	NPN			CLAW JAM SENSOR	PS6
	VS1 - 6321 - 003		1	CONNECTOR, 3P, FEMALE	

J 195	NPN			FLAPPER SOLENOID	SL3
	VS1 - 6321 - 002		1	CONNECTOR, 2P, FEMALE	
	VS1 - 5057 - 002		1	CONNECTOR, SNAP TIGHT	
J 196	NPN			CLEANING BELT SOLENOID	SL2
	VS1 - 6321 - 002		1	CONNECTOR, 2P, FEMALE	

J 197	VS1 - 5057 - 002		1	CONNECTOR, SNAP TIGHT	
	VS1 - 6313 - 013		2	CONNECTOR, 13P, FEMALE	
	VS1 - 6314 - 013		2	CONNECTOR, 13P, FEMALE	
	VS1 - 6327 - 026		1	CONNECTOR, 26P, FEMALE	
	VS1 - 6328 - 026		1	CONNECTOR, 26P, FEMALE	

J 198	VT2 - 5161 - 026		2	HOLDER, CONNECTOR, 26P	
	VS1 - 6321 - 007		2	CONNECTOR, 7P, FEMALE	
	VS1 - 5057 - 007		1	CONNECTOR, SNAP TIGHT	
J 199	NPN			REGISTRATION SENSOR	PS5
	VS1 - 6321 - 003		1	CONNECTOR, 3P, FEMALE	

FIGURE & KEY NO.	PART NUMBER	R A N K	Q' T Y	DESCRIPTION	SERIAL NUMBER / REMARKS
B - J 200	NPN			REGISTRATION CLUTCH	CL2
	VS1 - 6321 - 002		1	CONNECTOR, 2P, FEMALE	
	VS1 - 5057 - 002		1	CONNECTOR, SNAP TIGHT	
J 201	NPN			TRANSFER/SEP. CLEANING SWITCH	MSW6
	VS1 - 6302 - 002		1	CONNECTOR, 2P, FEMALE	
J 202	WS3 - 5569 - 000		2	SOCKET CONTACT, 22-28AWG	
	NPN			FEEDER FAN	FM7
	VS1 - 6321 - 003		1	CONNECTOR, 3P, FEMALE	
J 203	VS1 - 5057 - 003		1	CONNECTOR, SNAP TIGHT	
	NPN			SEPARATION FAN	FM13
J 204	VS1 - 6321 - 003		1	CONNECTOR, 3P, FEMALE	
	VS1 - 5057 - 003		1	CONNECTOR, SNAP TIGHT	
	VS1 - 6321 - 004		2	CONNECTOR, 4P, FEMALE	
J 205	VS1 - 5057 - 004		1	CONNECTOR, SNAP TIGHT	
	NPN			UNIT LOCK SOLENOID	SL4
J 206	VS1 - 5057 - 003		1	CONNECTOR, SNAP TIGHT	
	VS1 - 6321 - 003		1	CONNECTOR, 3P, FEMALE	
	NPN			TRANSFER/SEP. CLEANING MOTOR	M9
	VS1 - 6321 - 002		1	CONNECTOR, 2P, FEMALE	
	VS1 - 5057 - 002		1	CONNECTOR, SNAP TIGHT	
J 207	NPN			REGISTRATION BRAKE CLUTCH	CL3
	VS1 - 6321 - 002		1	CONNECTOR, 2P, FEMALE	
	VS1 - 5057 - 002		1	CONNECTOR, SNAP TIGHT	
J 208	NPN			FIXING/FEEDER LEVER SENSOR	PS28
	VS1 - 6321 - 003		1	CONNECTOR, 3P, FEMALE	
J 209	NPN			CURL FAN	FM6
	VS1 - 6321 - 003		1	CONNECTOR, 3P, FEMALE	
	VS1 - 5057 - 003		1	CONNECTOR, SNAP TIGHT	
J 210	VS1 - 6321 - 003		2	CONNECTOR, 3P, FEMALE	
	VS1 - 5057 - 003		1	CONNECTOR, SNAP TIGHT	

FIGURE & KEY NO.	PART NUMBER	R A N K	Q' T Y	DESCRIPTION	SERIAL NUMBER / REMARKS
B - J 2 1 1	VS1 - 6320 - 006		1	CONNECTOR, 6P, FEMALE	
	VS1 - 6321 - 006		1	CONNECTOR, 6P, FEMALE	
	VS1 - 5057 - 006		1	CONNECTOR, SNAP TIGHT	
	J 2 2 2 VS1 - 6321 - 003		2	CONNECTOR, 3P, FEMALE	
	VS1 - 5057 - 003		1	CONNECTOR, SNAP TIGHT	
J 2 2 3	NPN			MULTI CURL INLET SENSOR	PS35
	VS1 - 6321 - 003		1	CONNECTOR, 3P, FEMALE	
	J 2 2 4 VS1 - 5824 - 012		1	CONNECTOR, 12P, FEMALE	
	VS1 - 6321 - 012		1	CONNECTOR, 12P, FEMALE	
	VS1 - 5057 - 012		1	CONNECTOR, SNAP TIGHT	
J 2 2 5	WS3 - 5358 - 000		9	SOCKET CONTACT, 22-26AWG	SVR1
	NPN			MULTI PAPER WIDTH SENSOR	
	VS1 - 5824 - 003		1	CONNECTOR, 3P, FEMALE	
	VS1 - 5057 - 003		1	CONNECTOR, SNAP TIGHT	
	WS3 - 5358 - 000		3	SOCKET CONTACT, 22-26AWG	
J 2 2 6	NPN			MULTI PAPER SENSOR	PS17
	VS1 - 5824 - 003		1	CONNECTOR, 3P, FEMALE	
	WS3 - 5358 - 000		3	SOCKET CONTACT, 22-26AWG	
	J 2 2 7 NPN			MULTI PICK-UP SOLENOID	
	VS1 - 5824 - 003		1	CONNECTOR, 3P, FEMALE	
J 2 2 9	VS1 - 5057 - 003		1	CONNECTOR, SNAP TIGHT	
	WS3 - 5358 - 000		3	SOCKET CONTACT, 22-26AWG	
	VS1 - 6313 - 012		2	CONNECTOR, 12P, FEMALE	
	VS1 - 6314 - 012		2	CONNECTOR, 12P, FEMALE	
	VS1 - 6319 - 024		1	CONNECTOR, SNAP TIGHT	
J 2 3 0	VT2 - 5161 - 024		2	HOLDER, CONNECTOR, 24P	CL10
	NPN			RIGHT DECK PICK-UP CLUTCH	
	VS1 - 6320 - 002		1	CONNECTOR, 2P, FEMALE	
	VS1 - 5057 - 002		1	CONNECTOR, SNAP TIGHT	
	J 2 3 1 NPN			VERTICAL PATH 1 CLUTCH	

FIGURE & KEY NO.	PART NUMBER	R A N K	Q' T Y	DESCRIPTION	SERIAL NUMBER / REMARKS
B - J 2 3 1	VS1 - 6321 - 002		1	CONNECTOR, 2P, FEMALE	
	VS1 - 5057 - 002		1	CONNECTOR, SNAP TIGHT	
J 2 3 2	NPN			RIGHT DECK LIFTER SENSOR	PS21
	VS1 - 6321 - 003		1	CONNECTOR, 3P, FEMALE	
J 2 3 3	NPN			RIGHT DECK PAPER SENSOR	PS22
J 2 3 4	VS1 - 6321 - 003		1	CONNECTOR, 3P, FEMALE	
	NPN			RIGHT PICK-UP SOLENOID	SL7
	VS1 - 6321 - 002		1	CONNECTOR, 2P, FEMALE	
	VS1 - 5057 - 002		1	CONNECTOR, SNAP TIGHT	
J 2 3 5	NPN			RIGHT DECK PICK-UP SENSOR	PS20
J 2 3 6	VS1 - 6321 - 003		1	CONNECTOR, 3P, FEMALE	
	NPN			RIGHT DECK OPEN/CLOSE SENSOR	PS23
	VS1 - 6320 - 003		1	CONNECTOR, 3P, FEMALE	
J 2 3 7	NPN			RIGHT DECK LIMIT SENSOR	PS24
	VS1 - 6321 - 003		1	CONNECTOR, 3P, FEMALE	
J 2 3 8	NPN			RIGHT DECK PULL-OUT SENSOR	PS27
J 2 3 9	VS1 - 6321 - 003		1	CONNECTOR, 3P, FEMALE	
	VS1 - 6321 - 007		2	CONNECTOR, 7P, FEMALE	
	VS1 - 5057 - 007		1	CONNECTOR, SNAP TIGHT	
J 2 4 0	SYS			ADF	ACCESSORY
J 2 4 1	FH2 - 6480 - 000		1	CONNECTOR, FEMALE	
	VS1 - 5452 - 007		1	CONNECTOR, 7P, FEMALE	
	WS3 - 5596 - 000		3	PIN CONTACT, 18-24AWG	
	NPN			DRUM INTAKE FAN	FM8
	VS1 - 6321 - 003		1	CONNECTOR, 3P, FEMALE	
J 2 4 2	VS1 - 5057 - 003		1	CONNECTOR, SNAP TIGHT	
	NPN			DEVELOPING SLEEVE CLUTCH	CL4
	VS1 - 6321 - 002		1	CONNECTOR, 2P, FEMALE	
	VS1 - 5057 - 002		1	CONNECTOR, SNAP TIGHT	
J 2 4 3	VS1 - 5824 - 007		1	CONNECTOR, 7P, FEMALE	

FIGURE & KEY NO.	PART NUMBER	R A N K	Q' T Y	DESCRIPTION	SERIAL NUMBER / REMARKS
B - J 2 4 3	VS1 - 6321 - 007		1	CONNECTOR, 7P, FEMALE	PS59
	VS1 - 5057 - 007		1	CONNECTOR, SNAP TIGHT	
	WS3 - 5358 - 000		7	SOCKET CONTACT, 22-26AWG	
	J 2 4 4 NPN			CARTRIDGE DOOR SENSOR	
	VS1 - 5824 - 003		1	CONNECTOR, 3P, FEMALE	
J 2 4 5	WS3 - 5358 - 000		3	SOCKET CONTACT, 22-26AWG	MSW8
	VS1 - 5824 - 002		2	CONNECTOR, 2P, FEMALE	
	VS1 - 5057 - 002		1	CONNECTOR, SNAP TIGHT	
	WS3 - 5358 - 000		4	SOCKET CONTACT, 22-26AWG	
	J 2 4 6 NPN			CARTRIDGE MOTOR DRIVE SWITCH	
J 2 4 7	RH2 - 5283 - 000		1	CONNECTOR, 3P, FEMALE	M6
	WS3 - 5419 - 000		2	SOCKET CONTACT, 22-26AWG	
	NPN			CARTRIDGE MOTOR	
	VS1 - 6373 - 002		1	CONNECTOR, 2P, FEMALE	
	WS3 - 5569 - 000		2	SOCKET CONTACT, 22-28AWG	
J 2 4 8	NPN			CARTRIDGE DETECT SWITCH	MSW1
	VS1 - 6302 - 002		1	CONNECTOR, 2P, FEMALE	
	WS3 - 5569 - 000		2	SOCKET CONTACT, 22-28AWG	
	J 2 4 9 VS1 - 6321 - 007		2	CONNECTOR, 7P, FEMALE	
	VS1 - 5057 - 007		1	CONNECTOR, SNAP TIGHT	
J 2 5 0	VS1 - 6321 - 007		2	CONNECTOR, 7P, FEMALE	MSW2
	VS1 - 5057 - 007		1	CONNECTOR, SNAP TIGHT	
	J 2 5 1 NPN			WASTE TONER CLOGGING SWITCH	
	VS1 - 6321 - 002		1	CONNECTOR, 2P, FEMALE	
	VS1 - 5057 - 002		1	CONNECTOR, SNAP TIGHT	
J 2 5 2	NPN			MULTI PULL-OUT CLUTCH	CL18
	VS1 - 6321 - 002		1	CONNECTOR, 2P, FEMALE	
	VS1 - 5057 - 002		1	CONNECTOR, SNAP TIGHT	
	J 2 5 3 NPN			MULTI PICK-UP CLUTCH	
	VS1 - 6321 - 002		1	CONNECTOR, 2P, FEMALE	

FIGURE & KEY NO.	PART NUMBER	R A N K	Q' T Y	DESCRIPTION	SERIAL NUMBER / REMARKS
B - J 2 5 3	VS1 - 5057 - 002		1	CONNECTOR, SNAP TIGHT	
J 2 5 4	NPN			FRONT REGIST. BRAKE CLUTCH	CL6
	VS1 - 6321 - 002		1	CONNECTOR, 2P, FEMALE	
	VS1 - 5057 - 002		1	CONNECTOR, SNAP TIGHT	
J 2 5 5	NPN			FRONT REGISTRATION CLUTCH	CL5
	VS1 - 6321 - 002		1	CONNECTOR, 2P, FEMALE	
	VS1 - 5057 - 002		1	CONNECTOR, SNAP TIGHT	
J 2 5 6	NPN			CASSETTE 3 PAPER WIDTH SENSOR	SVR2
	VS1 - 6321 - 003		1	CONNECTOR, 3P, FEMALE	
	VS1 - 5057 - 003		1	CONNECTOR, SNAP TIGHT	
J 2 5 7	NPN			CASSETTE 3 PAPER LENGTH SENSOR	SV1
	VS1 - 6321 - 004		1	CONNECTOR, 4P, FEMALE	
	VS1 - 5057 - 004		1	CONNECTOR, SNAP TIGHT	
J 2 5 8	VS1 - 6321 - 006		2	CONNECTOR, 6P, FEMALE	
	VS1 - 5057 - 006		1	CONNECTOR, SNAP TIGHT	
J 2 5 9	NPN			RIGHT DECK PAPER MIDDLE SENSOR	PS51
	VS1 - 6321 - 003		1	CONNECTOR, 3P, FEMALE	
J 2 6 0	NPN			RIGHT DECK PAPER UPPER SENSOR	PS52
	VS1 - 6321 - 003		1	CONNECTOR, 3P, FEMALE	
J 2 6 1	VS1 - 6321 - 003		2	CONNECTOR, 3P, FEMALE	
	VS1 - 5057 - 003		1	CONNECTOR, SNAP TIGHT	
J 2 6 2	NPN			WASTE TONER FULL SENSOR	PS19
	VS1 - 6321 - 003		1	CONNECTOR, 3P, FEMALE	
J 2 6 3	NPN			RIGHT DECK LIFTER MOTOR	M13
	VS1 - 6321 - 002		1	CONNECTOR, 2P, FEMALE	
J 2 6 4	NPN			VERTICAL PATH 2 CLUTCH	CL9
	VS1 - 6321 - 002		1	CONNECTOR, 2P, FEMALE	
	VS1 - 5057 - 002		1	CONNECTOR, SNAP TIGHT	
J 2 6 5	NPN			CASSETTE 4 PAPER WIDTH SENSOR	SVR3
	VS1 - 6321 - 003		1	CONNECTOR, 3P, FEMALE	

FIGURE & KEY NO.	PART NUMBER	R A N K	Q' T Y	DESCRIPTION	SERIAL NUMBER / REMARKS
B - J 2 6 5	VS1 - 5057 - 003		1	CONNECTOR, SNAP TIGHT	SV2
J 2 6 6	NPN			CASSETTE 4 PAPER LENGTH SENSOR	
	VS1 - 6321 - 004		1	CONNECTOR, 4P, FEMALE	
	VS1 - 5057 - 004		1	CONNECTOR, SNAP TIGHT	
J 2 6 7	NPN			LEFT DECK LIFTER MOTOR	M14

	VS1 - 6321 - 002		1	CONNECTOR, 2P, FEMALE	PS54
J 2 6 8	VS1 - 6321 - 006		2	CONNECTOR, 6P, FEMALE	
	VS1 - 5057 - 006		1	CONNECTOR, SNAP TIGHT	
J 2 6 9	NPN			LEFT DECK PAPER MIDDLE SENSOR	
	VS1 - 6321 - 003		1	CONNECTOR, 3P, FEMALE	

J 2 7 0	NPN			LEFT DECK PAPER UPPER SENSOR	PS55
	VS1 - 6321 - 003		1	CONNECTOR, 3P, FEMALE	
J 2 7 1	FG6 - 3569 - 000		1	CABLE, BIAS SEPARATION CLAW	
	VS1 - 5729 - 002		1	CONNECTOR, 2P, MALE	
	WS3 - 5301 - 000		1	PIN CONTACT	

J 2 7 2	FG6 - 3568 - 000		1	CABLE, SEPARATION CLAW	
	FG6 - 3569 - 000		1	CABLE, BIAS SEPARATION CLAW	
J 2 8 1	VS1 - 6313 - 011		2	CONNECTOR, 11P, FEMALE	
	VS1 - 6314 - 011		2	CONNECTOR, 11P, FEMALE	
	VS1 - 6319 - 022		1	CONNECTOR, SNAP TIGHT	

	VT2 - 5161 - 022		2	HOLDER, CONNECTOR, 22P	CL12
J 2 8 2	NPN			CASSETTE 3 PICK-UP CLUTCH	
	VS1 - 6321 - 002		1	CONNECTOR, 2P, FEMALE	
	VS1 - 5057 - 002		1	CONNECTOR, SNAP TIGHT	
J 2 8 3	NPN			CASSETTE 3 VERT. PATH CLUTCH	CL13

	VS1 - 6320 - 002		1	CONNECTOR, 2P, FEMALE	PS38
	VS1 - 5057 - 002		1	CONNECTOR, SNAP TIGHT	
J 2 8 4	NPN			CASSETTE 3 LIFTER SENSOR	
	VS1 - 6321 - 003		1	CONNECTOR, 3P, FEMALE	
J 2 8 5	NPN			CASSETTE 3 PAPER DETECT SENSOR	PS39

FIGURE & KEY NO.	PART NUMBER	R A N K	Q' T Y	DESCRIPTION	SERIAL NUMBER / REMARKS
B - J 2 8 5	VS1 - 6321 - 003		1	CONNECTOR, 3P, FEMALE	
J 2 8 6	NPN			CASSETTE 3 PICK-UP SENSOR	PS37
	VS1 - 6321 - 003		1	CONNECTOR, 3P, FEMALE	
J 2 8 7	NPN			CASSETTE 3 OPEN/CLOSE SENSOR	PS40
	VS1 - 6320 - 003		1	CONNECTOR, 3P, FEMALE	
J 2 8 8	NPN			CASSETTE 3 VERT. PATH SENSOR	PS41
	VS1 - 6321 - 003		1	CONNECTOR, 3P, FEMALE	
J 2 8 9	NPN			CASSETTE 3 PICK-UP SOLENOID	SL9
	VS1 - 6321 - 002		1	CONNECTOR, 2P, FEMALE	
	VS1 - 5057 - 002		1	CONNECTOR, SNAP TIGHT	
J 2 9 0	VS1 - 6313 - 011		2	CONNECTOR, 11P, FEMALE	
	VS1 - 6314 - 011		2	CONNECTOR, 11P, FEMALE	
	VS1 - 6319 - 022		1	CONNECTOR, SNAP TIGHT	
	VT2 - 5161 - 022		2	HOLDER, CONNECTOR, 22P	
J 2 9 1	VS1 - 6321 - 004		2	CONNECTOR, 4P, FEMALE	
J 2 9 2	VS1 - 5057 - 004		1	CONNECTOR, SNAP TIGHT	
	NPN			RIGHT DOOR LOWER OPEN SENSOR	PS48
	VS1 - 6321 - 003		1	CONNECTOR, 3P, FEMALE	
J 2 9 3	NPN			CASSETTE 3 LIFTER MOTOR	M16
	VS1 - 6321 - 002		1	CONNECTOR, 2P, FEMALE	
J 2 9 4	VS1 - 5057 - 002		1	CONNECTOR, SNAP TIGHT	
	VS1 - 6321 - 003		2	CONNECTOR, 3P, FEMALE	
	VS1 - 5057 - 003		1	CONNECTOR, SNAP TIGHT	
J 2 9 5	PCB			CASSETTE 3 PAPER DETECT	
	VS1 - 6321 - 003		1	CONNECTOR, 3P, FEMALE	
J 2 9 6	PCB			CASSETTE 4 PAPER DETECT	
	VS1 - 6321 - 003		1	CONNECTOR, 3P, FEMALE	
J 3 0 1	NPN			CASSETTE 4 LIFTER MOTOR	M17
	VS1 - 6321 - 002		1	CONNECTOR, 2P, FEMALE	
	VS1 - 5057 - 002		1	CONNECTOR, SNAP TIGHT	

FIGURE & KEY NO.	PART NUMBER	R A N K	Q' T Y	DESCRIPTION	SERIAL NUMBER / REMARKS
B - J 3 0 2	PCB			HUMIDITY SENSOR	
	VS1 - 6321 - 005		1	CONNECTOR, 5P, FEMALE	
J 3 0 3	VS1 - 6321 - 003		2	CONNECTOR, 3P, FEMALE	
	VS1 - 5057 - 003		1	CONNECTOR, SNAP TIGHT	
J 3 0 4	NPN			VERTICAL PATH 2 SENSOR	PS49
	VS1 - 6321 - 003		1	CONNECTOR, 3P, FEMALE	
J 3 0 5	VS1 - 6313 - 011		2	CONNECTOR, 11P, FEMALE	
	VS1 - 6314 - 011		2	CONNECTOR, 11P, FEMALE	
	VS1 - 6319 - 022		1	CONNECTOR, SNAP TIGHT	
	VT2 - 5161 - 022		2	HOLDER, CONNECTOR, 22P	
J 3 0 6	NPN			CASSETTE 4 PICK-UP CLUTCH	CL14
	VS1 - 6321 - 002		1	CONNECTOR, 2P, FEMALE	
	VS1 - 5057 - 002		1	CONNECTOR, SNAP TIGHT	
J 3 0 7	NPN			CASSETTE 4 VERT. PATH CLUTCH	CL15
	VS1 - 6320 - 002		1	CONNECTOR, 2P, FEMALE	
	VS1 - 5057 - 002		1	CONNECTOR, SNAP TIGHT	
J 3 0 8	NPN			CASSETTE 4 LIFTER MOTOR	PS43
	VS1 - 6321 - 003		1	CONNECTOR, 3P, FEMALE	
J 3 0 9	NPN			CASSETTE 4 PAPER SENSOR	PS44
	VS1 - 6321 - 003		1	CONNECTOR, 3P, FEMALE	
J 3 1 0	NPN			CASSETTE 4 PICK-UP SENSOR	PS42
	VS1 - 6321 - 003		1	CONNECTOR, 3P, FEMALE	
J 3 1 1	NPN			CASSETTE 4 OPEN/CLOSE SENSOR	PS45
	VS1 - 6321 - 003		1	CONNECTOR, 3P, FEMALE	
J 3 1 2	NPN			CASSETTE 4 VERT. PATH SENSOR	PS46
	VS1 - 6321 - 003		1	CONNECTOR, 3P, FEMALE	
J 3 1 3	NPN			CASSETTE 4 PICK-UP SOLENOID	SL10
	VS1 - 6321 - 002		1	CONNECTOR, 2P, FEMALE	
	VS1 - 5057 - 002		1	CONNECTOR, SNAP TIGHT	
J 3 1 4	VS1 - 6313 - 010		2	CONNECTOR, 10P, FEMALE	

FIGURE & KEY NO.	PART NUMBER	R A N K	Q' T Y	DESCRIPTION	SERIAL NUMBER / REMARKS
B - J 3 1 4	VS1 - 6314 - 010		2	CONNECTOR, 10P, FEMALE	
	VS1 - 6319 - 020		1	CONNECTOR, SNAP TIGHT	
	VT2 - 5161 - 020		2	HOLDER, CONNECTOR, 20P	
	J 3 1 5 NPN			LEFT DECK LIFTER SENSOR	PS31
	VS1 - 6321 - 003		1	CONNECTOR, 3P, FEMALE	
J 3 1 6	NPN			LEFT DECK PAPER SENSOR	PS32
	VS1 - 6321 - 003		1	CONNECTOR, 3P, FEMALE	
J 3 1 7	NPN			LEFT DECK PICK-UP SENSOR	PS25
	VS1 - 6321 - 003		1	CONNECTOR, 3P, FEMALE	
J 3 1 8	NPN			LEFT DECK OPEN/CLOSE SENSOR	PS33
J 3 1 9	VS1 - 6320 - 003		1	CONNECTOR, 3P, FEMALE	
	NPN			LEFT DECK LIMIT SENSOR	PS34
	VS1 - 6321 - 003		1	CONNECTOR, 3P, FEMALE	
J 3 2 0	NPN			LEFT DECK PICK-UP CLUTCH	CL11
	VS1 - 6321 - 002		1	CONNECTOR, 2P, FEMALE	
J 3 2 1	VS1 - 5057 - 002		1	CONNECTOR, SNAP TIGHT	
	NPN			LEFT DECK PICK-UP SOLENOID	SL8
	VS1 - 6321 - 002		1	CONNECTOR, 2P, FEMALE	
J 3 2 2	VS1 - 5057 - 002		1	CONNECTOR, SNAP TIGHT	
	FG6 - 1837 - 000		1	CABLE, DUPLEXING FEEDER	
	VS1 - 6313 - 012		1	CONNECTOR, 12P, FEMALE	
	VS1 - 6314 - 012		1	CONNECTOR, 12P, FEMALE	
	VS1 - 6328 - 024		1	CONNECTOR, 24P, FEMALE	
	VT2 - 5161 - 024		1	HOLDER, CONNECTOR, 24P	
	WS3 - 5607 - 000		4	SOCKET CONTACT, 20-24AWG	
J 3 2 3	FG6 - 1837 - 000		1	CABLE, DUPLEXING FEEDER	
	VS1 - 6314 - 011		1	CONNECTOR, 11P, FEMALE	
	VS1 - 6318 - 011		1	CONNECTOR, SNAP TIGHT	
J 3 2 4	NPN			DUPLEXING FEED MOTOR	M12
	VS1 - 6321 - 005		1	CONNECTOR, 5P, FEMALE	

FIGURE & KEY NO.	PART NUMBER	R A N K	Q' T Y	DESCRIPTION	SERIAL NUMBER / REMARKS
B - J 3 2 4	VS1 - 5057 - 005		1	CONNECTOR, SNAP TIGHT	M11
J 3 2 5	NPN			DUPLEXING INVERT MOTOR	
	VS1 - 6321 - 006		1	CONNECTOR, 6P, FEMALE	
	VS1 - 5057 - 006		1	CONNECTOR, SNAP TIGHT	
J 3 2 6	FG6 - 1837 - 000		1	CABLE, DUPLEXING FEEDER	

	VS1 - 6314 - 003		1	CONNECTOR, 3P, FEMALE	PS14
	VS1 - 6318 - 003		1	CONNECTOR, SNAP TIGHT	
J 3 2 7	NPN			FRONT JOINT SENSOR	
	VS1 - 6321 - 003		1	CONNECTOR, 3P, FEMALE	
J 3 2 8	NPN			LEFT DECK PULL SENSOR	PS26

	VS1 - 6321 - 003		1	CONNECTOR, 3P, FEMALE	M15
J 3 2 9	NPN			SIDE REGISTRATION MOTOR	
	FG6 - 1837 - 000		1	CABLE, DUPLEXING FEEDER	
	VS1 - 5057 - 006		1	CONNECTOR, SNAP TIGHT	
J 3 3 0	FG6 - 1837 - 000		1	CABLE, DUPLEXING FEEDER	

	VS1 - 6321 - 009		1	CONNECTOR, 9P, FEMALE	CL17
	VS1 - 5057 - 009		1	CONNECTOR, SNAP TIGHT	
J 3 3 1	NPN			LOWER FEED RIGHT CLUTCH	
	VS1 - 6321 - 002		1	CONNECTOR, 2P, FEMALE	
	VS1 - 5057 - 002		1	CONNECTOR, SNAP TIGHT	

J 3 3 2	NPN			LOWER FEED CENTER CLUTCH	CL16
	VS1 - 6321 - 002		1	CONNECTOR, 2P, FEMALE	CL19
	VS1 - 5057 - 002		1	CONNECTOR, SNAP TIGHT	
J 3 3 3	NPN			LEFT DECK PULL CLUTCH	
	VS1 - 6321 - 002		1	CONNECTOR, 2P, FEMALE	

	VS1 - 5057 - 002		1	CONNECTOR, SNAP TIGHT	
J 3 3 4	VS1 - 5824 - 003		1	CONNECTOR, 3P, FEMALE	
	VS1 - 6321 - 003		1	CONNECTOR, 3P, FEMALE	
	VS1 - 5057 - 003		1	CONNECTOR, SNAP TIGHT	
	WS3 - 5358 - 000		3	SOCKET CONTACT, 22-26AWG	

FIGURE & KEY NO.	PART NUMBER	R A N K	Q' T Y	DESCRIPTION	SERIAL NUMBER / REMARKS
B - J 3 3 5	NPN			SIDE REGISTRATION SENSOR	PS18
	VS1 - 0279 - 003		1	CONNECTOR, 3P, FEMALE	
	WS3 - 0469 - 000		3	SOCKET CONTACT, 26-30AWG	
	J 3 3 6			FG6 - 1837 - 000	
	VS1 - 6321 - 003		1	CONNECTOR, 3P, FEMALE	
J 3 3 7	VS1 - 5057 - 003		1	CONNECTOR, SNAP TIGHT	PS15
	NPN			AFTER JOINT SENSOR	
	VS1 - 6321 - 003		1	CONNECTOR, 3P, FEMALE	
J 3 3 8	VS1 - 6321 - 003		2	CONNECTOR, 3P, FEMALE	
	VS1 - 5057 - 003		1	CONNECTOR, SNAP TIGHT	
J 3 3 9	NPN			U-TURN SENSOR	PS13
	VS1 - 6321 - 003		1	CONNECTOR, 3P, FEMALE	
J 3 4 0	VS1 - 6321 - 003		2	CONNECTOR, 3P, FEMALE	
	VS1 - 5057 - 003		1	CONNECTOR, SNAP TIGHT	PS12
J 3 4 1	NPN			DUPLEXING INVERT SENSOR	
	VS1 - 6321 - 003		1	CONNECTOR, 3P, FEMALE	
J 3 4 2	VS1 - 6321 - 003		2	CONNECTOR, 3P, FEMALE	
	VS1 - 5057 - 003		1	CONNECTOR, SNAP TIGHT	
J 3 5 1	VS1 - 6314 - 005		2	CONNECTOR, 5P, FEMALE	
	VS1 - 6318 - 005		1	CONNECTOR, SNAP TIGHT	
J 3 5 2	SYS			FOR RS-232C	
	VS1 - 6314 - 005		1	CONNECTOR, 5P, FEMALE	
	VS1 - 6318 - 005		1	CONNECTOR, SNAP TIGHT	
J 3 5 3	VS1 - 6314 - 004		2	CONNECTOR, 4P, FEMALE	
	VS1 - 6318 - 004		1	CONNECTOR, SNAP TIGHT	
J 3 5 4	NPN			HARD DISK	
	X62 - 5133 - 000		4	SOCKET CONTACT, 18-24AWG	
	X65 - 5854 - 000		1	CONNECTOR, 4P, FEMALE	
J 3 5 5	NPN			HARD DISK	
	VS1 - 0610 - 040		1	CONNECTOR, 40P, FEMALE	

FIGURE & KEY NO.	PART NUMBER	R A N K	Q' T Y	DESCRIPTION	SERIAL NUMBER / REMARKS
B - J 3 5 5	VS9 - 5002 - 040		1	HOLDER, CONNECTOR, 40P	
J 3 5 6	VS1 - 6313 - 020		2	CONNECTOR, 20P, FEMALE	
	VS1 - 6314 - 020		2	CONNECTOR, 20P, FEMALE	
	VS1 - 6319 - 040		1	CONNECTOR, SNAP TIGHT	
	VT2 - 5161 - 040		2	HOLDER, CONNECTOR, 40P	
J 3 5 7	VS1 - 6314 - 005		2	CONNECTOR, 5P, FEMALE	
	VS1 - 6318 - 005		1	CONNECTOR, SNAP TIGHT	
J 3 5 8	VS1 - 6313 - 020		2	CONNECTOR, 20P, FEMALE	
	VS1 - 6314 - 020		2	CONNECTOR, 20P, FEMALE	
	VS1 - 6319 - 040		1	CONNECTOR, SNAP TIGHT	
J 3 5 9	VT2 - 5161 - 040		2	HOLDER, CONNECTOR, 40P	
	SYS			FOR PC	
	VS1 - 6314 - 004		1	CONNECTOR, 4P, FEMALE	
	VS1 - 6318 - 004		1	CONNECTOR, SNAP TIGHT	
J 3 6 0	VS1 - 6314 - 020		2	CONNECTOR, 20P, FEMALE	
J 3 6 1	VS1 - 6318 - 020		1	CONNECTOR, SNAP TIGHT	
	FG6 - 3591 - 000		1	CCV SHORT CONNECTOR UNIT	
	VS1 - 0280 - 004		1	CONNECTOR, 4P, MALE	
	WS3 - 5016 - 000		4	PIN CONTACT, 30-26AWG	
J 3 6 2	VS1 - 6321 - 002		2	CONNECTOR, 2P, FEMALE	
J 3 6 3	VS1 - 5057 - 002		1	CONNECTOR, SNAP TIGHT	
	VS1 - 6321 - 003		2	CONNECTOR, 3P, FEMALE	
	VS1 - 5057 - 003		1	CONNECTOR, SNAP TIGHT	
J 3 6 4	VS1 - 6321 - 003		2	CONNECTOR, 3P, FEMALE	
	VS1 - 5057 - 003		1	CONNECTOR, SNAP TIGHT	
J 3 6 5	VS1 - 6321 - 002		2	CONNECTOR, 2P, FEMALE	
	VS1 - 5057 - 002		1	CONNECTOR, SNAP TIGHT	
J 3 6 6	FG6 - 1837 - 000		1	CABLE, DUPLEXING FEEDER	
	VS1 - 6314 - 004		1	CONNECTOR, 4P, FEMALE	
	VS1 - 6318 - 004		1	CONNECTOR, SNAP TIGHT	

FIGURE & KEY NO.	PART NUMBER	R A N K	Q' T Y	DESCRIPTION	SERIAL NUMBER / REMARKS
B - J 501	PCB			DC CONTROLLER	
	VS3 - 5083 - 006		1	CONNECTOR, 6P, FEMALE	
	WS3 - 5160 - 000		6	SOCKET CONTACT, 18-24AWG	
J 502	PCB			DC CONTROLLER	
	VS1 - 6313 - 017		1	CONNECTOR, 17P, FEMALE	
J 503	VS1 - 6314 - 017		1	CONNECTOR, 17P, FEMALE	
	VT2 - 5161 - 034		1	HOLDER, CONNECTOR, 34P	
	PCB			DC CONTROLLER	
	VS1 - 6313 - 015		1	CONNECTOR, 15P, FEMALE	
	VS1 - 6314 - 015		1	CONNECTOR, 15P, FEMALE	
J 504	VT2 - 5161 - 030		1	HOLDER, CONNECTOR, 30P	
	PCB			DC CONTROLLER	
	VS1 - 6313 - 019		1	CONNECTOR, 19P, FEMALE	
	VS1 - 6314 - 019		1	CONNECTOR, 19P, FEMALE	
	VT2 - 5161 - 038		1	HOLDER, CONNECTOR, 38P	
J 505	PCB			DC CONTROLLER	
	VS1 - 6313 - 014		1	CONNECTOR, 14P, FEMALE	
	VS1 - 6314 - 014		1	CONNECTOR, 14P, FEMALE	
	VT2 - 5161 - 028		1	HOLDER, CONNECTOR, 28P	
J 506	PCB			DC CONTROLLER	
J 507	VS1 - 6313 - 013		1	CONNECTOR, 13P, FEMALE	
	VS1 - 6314 - 013		1	CONNECTOR, 13P, FEMALE	
	VT2 - 5161 - 026		1	HOLDER, CONNECTOR, 26P	
	PCB			DC CONTROLLER	
	VS1 - 6313 - 010		1	CONNECTOR, 10P, FEMALE	
J 508	VS1 - 6314 - 010		1	CONNECTOR, 10P, FEMALE	
	VT2 - 5161 - 020		1	HOLDER, CONNECTOR, 20P	
	PCB			DC CONTROLLER	
	VS1 - 6313 - 020		1	CONNECTOR, 20P, FEMALE	
	VS1 - 6314 - 020		1	CONNECTOR, 20P, FEMALE	

FIGURE & KEY NO.	PART NUMBER	R A N K	Q' T Y	DESCRIPTION	SERIAL NUMBER / REMARKS
B - J 5 0 8	VT2 - 5161 - 040		1	HOLDER, CONNECTOR, 40P	
J 5 0 9	PCB			DC CONTROLLER	
	VS1 - 6313 - 013		1	CONNECTOR, 13P, FEMALE	
	VS1 - 6314 - 013		1	CONNECTOR, 13P, FEMALE	
	VT2 - 5161 - 026		1	HOLDER, CONNECTOR, 26P	
J 5 1 0	PCB			DC CONTROLLER	
	VS1 - 6313 - 016		1	CONNECTOR, 16P, FEMALE	
	VS1 - 6314 - 016		1	CONNECTOR, 16P, FEMALE	
	VT2 - 5161 - 032		1	HOLDER, CONNECTOR, 32P	
J 5 1 1	PCB			DC CONTROLLER	
	VS1 - 6313 - 012		1	CONNECTOR, 12P, FEMALE	
	VS1 - 6314 - 012		1	CONNECTOR, 12P, FEMALE	
J 5 1 2	PCB			DC CONTROLLER	
	VS1 - 6313 - 014		1	CONNECTOR, 14P, FEMALE	
J 5 1 3	PCB			DC CONTROLLER	
	VS1 - 6313 - 013		1	CONNECTOR, 13P, FEMALE	
	VS1 - 6314 - 013		1	CONNECTOR, 13P, FEMALE	
J 5 1 4	PCB			DC CONTROLLER	
	VS1 - 6313 - 014		1	CONNECTOR, 14P, FEMALE	
	VS1 - 6314 - 014		1	CONNECTOR, 14P, FEMALE	
	VT2 - 5161 - 028		1	HOLDER, CONNECTOR, 28P	
J 5 1 5	PCB			DC CONTROLLER	
	VS1 - 6313 - 011		1	CONNECTOR, 11P, FEMALE	
	VS1 - 6314 - 011		1	CONNECTOR, 11P, FEMALE	
	VT2 - 5161 - 022		1	HOLDER, CONNECTOR, 22P	
J 5 1 6	PCB			DC CONTROLLER	

FIGURE & KEY NO.	PART NUMBER	R A N K	Q' T Y	DESCRIPTION	SERIAL NUMBER / REMARKS
B - J 5 1 6	VS1 - 6313 - 012		1	CONNECTOR, 12P, FEMALE	
	VS1 - 6314 - 012		1	CONNECTOR, 12P, FEMALE	
	VT2 - 5161 - 024		1	HOLDER, CONNECTOR, 24P	
	J 5 1 7 PCB			DC CONTROLLER	
	VS1 - 6313 - 011		1	CONNECTOR, 11P, FEMALE	
J 5 1 8	VS1 - 6314 - 011		1	CONNECTOR, 11P, FEMALE	
	VT2 - 5161 - 022		1	HOLDER, CONNECTOR, 22P	
	PCB			DC CONTROLLER	
	VS1 - 6313 - 010		1	CONNECTOR, 10P, FEMALE	
	VS1 - 6314 - 010		1	CONNECTOR, 10P, FEMALE	
J 5 1 9	VT2 - 5161 - 020		1	HOLDER, CONNECTOR, 20P	
	PCB			DC CONTROLLER	
	VS1 - 6313 - 012		1	CONNECTOR, 12P, FEMALE	
	VS1 - 6314 - 012		1	CONNECTOR, 12P, FEMALE	
	VT2 - 5161 - 024		1	HOLDER, CONNECTOR, 24P	
J 5 2 0	SYS			CC-X MAIN BOX	ACCESSORY
	PCB			DC CONTROLLER	
J 5 2 1	SYS			CC-X MAIN BOX	ACCESSORY
	PCB			DC CONTROLLER	
J 5 2 2	SYS			FOR ADJUSTING TOOL	
J 5 2 3	PCB			DC CONTROLLER	
	SYS			FOR RS-232C	
J 5 2 4	PCB			DC CONTROLLER	
	SYS			FOR DOWN LOAD	
J 5 2 5	PCB			DC CONTROLLER	
	VS1 - 6407 - 080		1	CONNECTOR, 80P, FEMALE	
J 6 0 1	NPN			DRUM MOTOR	M0
	VS3 - 5083 - 002		1	CONNECTOR, 2P, FEMALE	
	WS3 - 5160 - 000		2	SOCKET CONTACT, 18-24AWG	

FIGURE & KEY NO.	PART NUMBER	R A N K	Q' T Y	DESCRIPTION	SERIAL NUMBER / REMARKS
B - J 6 0 2	NPN			DRUM MOTOR	M0
	VS1 - 6321 - 005		1	CONNECTOR, 5P, FEMALE	
J 6 1 1	NPN			MAIN MOTOR	M1
	VS3 - 5083 - 002		1	CONNECTOR, 2P, FEMALE	
	WS3 - 5160 - 000		2	SOCKET CONTACT, 18-24AWG	

J 6 1 2	NPN			MAIN MOTOR	M1
	VS1 - 6321 - 005		1	CONNECTOR, 5P, FEMALE	
J 6 2 1	NPN			PAPER PICK-UP MOTOR	M2
	VS3 - 5083 - 002		1	CONNECTOR, 2P, FEMALE	
	WS3 - 5160 - 000		2	SOCKET CONTACT, 18-24AWG	

J 6 2 2	NPN			PAPER PICK-UP MOTOR	M2
	VS1 - 6321 - 005		1	CONNECTOR, 5P, FEMALE	
J 6 5 1	NPN			FIXING DRIVE MOTOR	M3
	VS3 - 5083 - 002		1	CONNECTOR, 2P, FEMALE	
	WS3 - 5160 - 000		2	SOCKET CONTACT, 18-24AWG	

J 6 5 2	NPN			FIXING DRIVE MOTOR	M3
	VS1 - 6321 - 006		1	CONNECTOR, 6P, FEMALE	
J 7 0 1	PCB			MACHINE POWER SUPPLY	
	VS3 - 5083 - 007		1	CONNECTOR, 7P, FEMALE	
	WS3 - 5160 - 000		4	SOCKET CONTACT, 18-24AWG	

J 7 2 1	PCB			HIGH VOLTAGE DC TRANSFORMER	
	VS1 - 6302 - 004		1	CONNECTOR, 4P, FEMALE	
	WS3 - 5569 - 000		4	SOCKET CONTACT, 22-28AWG	
J 7 2 2	PCB			HIGH VOLTAGE DC TRANSFORMER	
	VS1 - 6302 - 005		1	CONNECTOR, 5P, FEMALE	

J 7 2 3	WS3 - 5569 - 000		5	SOCKET CONTACT, 22-28AWG	
	PCB			HIGH VOLTAGE DC TRANSFORMER	
	VS1 - 6314 - 016		1	CONNECTOR, 16P, FEMALE	
J 7 3 1	PCB			HIGH VOLTAGE DC TRANSFORMER	
	FH2 - 9231 - 000		1	JOINT CONNECTOR UNIT	

FIGURE & KEY NO.	PART NUMBER	R A N K	Q' T Y	DESCRIPTION	SERIAL NUMBER / REMARKS	
B - J 7 3 2	PCB		1	HIGH VOLTAGE DC TRANSFORMER		
	FH2 - 9231 - 000			JOINT CONNECTOR UNIT		
	J 7 3 3		PCB	1		HIGH VOLTAGE DC TRANSFORMER
			FH2 - 9231 - 000			JOINT CONNECTOR UNIT
	J 7 3 4		PCB	HIGH VOLTAGE DC TRANSFORMER		
J 7 3 7	NPN			AC TRANSFORMER		
	PCB			HIGH VOLTAGE DC TRANSFORMER		
	VS3 - 5083 - 002		1	CONNECTOR, 2P, FEMALE		
	WS3 - 5160 - 000		1	SOCKET CONTACT, 18-24AWG		
	J 7 4 1		PCB	HIGH VOLTAGE AC TRANSFORMER		
J 7 4 2	VS1 - 6302 - 005		1	CONNECTOR, 5P, FEMALE		
	WS3 - 5569 - 000		5	SOCKET CONTACT, 22-28AWG		
	PCB		HIGH VOLTAGE AC TRANSFORMER			
	NPN		AC TRANSFORMER			
	J 7 6 1		PCB	POLYGON MOTOR DRIVER		
J 7 6 2	VS3 - 5083 - 003		1	CONNECTOR, 3P, FEMALE		
	WS3 - 5160 - 000		2	SOCKET CONTACT, 18-24AWG		
	PCB		POLYGON MOTOR DRIVER			
	VS1 - 6321 - 004		1	CONNECTOR, 4P, FEMALE		
	J 7 6 3		PCB	POLYGON MOTOR DRIVER		
J 7 6 4	VS1 - 6302 - 011		1	CONNECTOR, 11P, FEMALE	M4	
	WS3 - 5569 - 000		11	SOCKET CONTACT, 22-28AWG		
	NPN		POLYGON MOTOR			
	VS3 - 0315 - 011		1	CONNECTOR, 11P, FEMALE		
	WS3 - 1091 - 000		11	SOCKET CONTACT		
J 8 0 1	PCB			SCANNER MOTOR DRIVER		
	VS3 - 5083 - 007			1		CONNECTOR, 7P, FEMALE
	WS3 - 5160 - 000			7		SOCKET CONTACT, 18-24AWG
	J 8 0 2		PCB	SCANNER MOTOR DRIVER		
			VS1 - 6321 - 012	1		CONNECTOR, 12P, FEMALE

FIGURE & KEY NO.	PART NUMBER	R A N K	Q' T Y	DESCRIPTION	SERIAL NUMBER / REMARKS
B - J 8 0 3	PCB			SCANNER MOTOR DRIVER	M5
	NPN			SCANNER MOTOR	
	J 8 0 4 PCB			SCANNER MOTOR DRIVER	
	VS1 - 6321 - 003		1	CONNECTOR, 3P, FEMALE	
J 8 5 1	PCB			EXPOSURE CONTROLLER	
J 8 5 2	VS3 - 5083 - 004		1	CONNECTOR, 4P, FEMALE	
	WS3 - 5160 - 000		4	SOCKET CONTACT, 18-24AWG	
	PCB			EXPOSURE CONTROLLER	
	FH2 - 6574 - 000		1	CABLE, FLUORESCENT	
J 8 5 3	PCB			EXPOSURE CONTROLLER	
J 9 5 5	VS1 - 6321 - 005		1	CONNECTOR, 5P, FEMALE	
	PCB			CONTROL PANEL INVERTER	
	VS1 - 0842 - 002		1	CONNECTOR, 2P, FEMALE	
J 9 5 6	PCB			CONTROL PANEL INVERTER	
	NPN			LCD CONTROL PANEL	
J 9 9 9	VS4 - 0001 - 002		1	CONNECTOR, 2P, MALE	
	VS4 - 0002 - 002		1	CONNECTOR, 2P, FEMALE	
	WS4 - 0217 - 000		2	SOCKET CONTACT, 22-18AWG	
	WS4 - 0220 - 000		2	PIN CONTACT, 22-26AWG	
J 0 0 2 4	VS1 - 6314 - 020		2	CONNECTOR, 20P, FEMALE	
J 1 0 0 1	VS1 - 6318 - 020		1	CONNECTOR, SNAP TIGHT	
	PCB			FLUORESCENT LAMP INVERTER	
	VS3 - 5083 - 002		1	CONNECTOR, 2P, FEMALE	
	WS3 - 5160 - 000		2	SOCKET CONTACT, 18-24AWG	
J 1 0 0 2	PCB			CONTROL PANEL CPU	
	VS3 - 5083 - 002		1	CONNECTOR, 2P, FEMALE	
	WS3 - 5160 - 000		2	SOCKET CONTACT, 18-24AWG	
	PCB			FLUORESCENT LAMP INVERTER	
	VS1 - 6321 - 008		1	CONNECTOR, 8P, FEMALE	
	PCB			CONTROL PANEL CPU	

FIGURE & KEY NO.	PART NUMBER	R A N K	Q' T Y	DESCRIPTION	SERIAL NUMBER / REMARKS
B - J 1 0 0 2	NPN			LCD CONTROL PANEL	
J 1 0 0 3	PCB			FLUORESCENT LAMP INVERTER	
	FH2 - 6574 - 000		1	CABLE, FLUORESCENT	
	PCB			CONTROL PANEL CPU	
	VS1 - 6314 - 020		1	CONNECTOR, 20P, FEMALE	
J 1 0 0 4	PCB			CONTROL PANEL CPU	
	NPN			LCD CONTROL PANEL	
J 1 0 0 5	PCB			CONTROL PANEL CPU	
	VS1 - 0842 - 002		1	CONNECTOR, 2P, FEMALE	
J 1 0 0 6	PCB			CONTROL PANEL CPU	
	VS1 - 0279 - 004		1	CONNECTOR, 4P, FEMALE	
	WS3 - 0469 - 000		4	SOCKET CONTACT, 26-30AWG	
J 1 0 0 8	PCB			CONTROL PANEL CPU	
	VS1 - 0842 - 005		1	CONNECTOR, 5P, FEMALE	
J 1 0 0 9	PCB			CONTROL PANEL CPU	
J 1 0 1 0	PCB			CONTROL PANEL KEY	
	PCB			CONTROL PANEL CPU	
	PCB			CONTROL PANEL KEY	
J 1 0 1 1	PCB			CONTROL PANEL CPU	
	PCB			CONTROL PANEL LED	
J 1 0 1 2	PCB			CONTROL PANEL CPU	
	PCB			CONTROL PANEL VR	
J 1 0 1 3	PCB			CONTROL PANEL CPU	
	PCB			CONTROL PANEL MAIN-SWITCH	
J 1 1 0 1	PCB			IMAGE PROCESSOR	
	VS3 - 5083 - 006		1	CONNECTOR, 6P, FEMALE	
	WS3 - 5160 - 000		6	SOCKET CONTACT, 18-24AWG	
J 1 1 0 2	PCB			IMAGE PROCESSOR	
	VS1 - 6407 - 100		1	CONNECTOR, 100P, FEMALE	
J 1 1 0 3	PCB			IMAGE PROCESSOR	

FIGURE & KEY NO.	PART NUMBER	R A N K	Q' T Y	DESCRIPTION	SERIAL NUMBER / REMARKS
B - J 1 1 0 3	VS1 - 6407 - 080		1	CONNECTOR, 80P, FEMALE	
J 1 1 0 5	PCB			IMAGE PROCESSOR	
	FH2 - 6628 - 000		1	CABLE, FLAT, IP-CCD	
J 1 1 0 6	PCB			IMAGE PROCESSOR	
	FH2 - 6626 - 000		1	CABLE, FLAT	
J 1 1 0 7	PCB			IMAGE PROCESSOR	
	FH2 - 6627 - 000		1	CABLE, FLAT	
J 1 1 0 8	PCB			IMAGE PROCESSOR	
	VS1 - 6314 - 005		1	CONNECTOR, 5P, FEMALE	
J 1 1 1 0	PCB			IMAGE PROCESSOR	
J 1 1 1 2	PCB			PAGE MEMORY	
	PCB			IMAGE PROCESSOR	
	PCB			DOCUMENT DETECT	
J 1 1 1 4	PCB			IMAGE PROCESSOR	
	VS1 - 6314 - 004		1	CONNECTOR, 4P, FEMALE	
J 1 3 0 1	PCB			LASER DRIVER	
	VS1 - 6302 - 006		1	CONNECTOR, 6P, FEMALE	
	WS3 - 5569 - 000		6	SOCKET CONTACT, 22-28AWG	
J 1 3 5 3	PCB			LASER DRIVER	
	FH2 - 6626 - 000		1	CABLE, FLAT	
J 1 3 5 4	PCB			LASER DRIVER	
	FH2 - 6627 - 000		1	CABLE, FLAT	
J 1 4 0 1	PCB			MFC	
	PCB			S-MOTHER BOARD	
J 1 4 0 2	PCB			MFC	
J 1 4 0 3	VS1 - 6407 - 100		1	CONNECTOR, 100P, FEMALE	
	PCB			MFC	
	VS1 - 6407 - 080		1	CONNECTOR, 80P, FEMALE	
J 1 4 0 5	PCB			MFC	
	VS3 - 5083 - 004		1	CONNECTOR, 4P, FEMALE	

FIGURE & KEY NO.	PART NUMBER	R A N K	Q' T Y	DESCRIPTION	SERIAL NUMBER / REMARKS
B - J 1 4 0 5	WS3 - 5160 - 000		4	SOCKET CONTACT, 18-24AWG	
J 1 4 0 6	PCB			MFC	
	VS1 - 0610 - 040		1	CONNECTOR, 40P, FEMALE	
	VS9 - 5002 - 040		1	HOLDER, CONNECTOR, 40P	
J 1 4 0 7	PCB			MFC	
	VS1 - 6407 - 080		1	CONNECTOR, 80P, FEMALE	
J 1 4 0 9	PCB			MFC	
	VS1 - 6313 - 020		1	CONNECTOR, 20P, FEMALE	
	VS1 - 6314 - 020		1	CONNECTOR, 20P, FEMALE	
	VT2 - 5161 - 040		1	HOLDER, CONNECTOR, 40P	
J 1 4 1 0	PCB			MFC	
	VS1 - 6314 - 004		1	CONNECTOR, 4P, FEMALE	
J 1 4 5 1	PCB			S-MOTHER BOARD	
	VS3 - 5083 - 006		1	CONNECTOR, 6P, FEMALE	
	WS3 - 5160 - 000		6	SOCKET CONTACT, 18-24AWG	
J 1 4 5 2	PCB			S-MOTHER BOARD	
	VS3 - 5083 - 007		1	CONNECTOR, 7P, FEMALE	
	WS3 - 5160 - 000		6	SOCKET CONTACT, 18-24AWG	
J 1 4 5 5	PCB			S-MOTHER BOARD	
	VS1 - 6314 - 020		1	CONNECTOR, 20P, FEMALE	
J 1 4 6 1	PCB			PC INTERFACE	
	VS1 - 6313 - 020		1	CONNECTOR, 20P, FEMALE	
	VS1 - 6314 - 020		1	CONNECTOR, 20P, FEMALE	
	VT2 - 5161 - 040		1	HOLDER, CONNECTOR, 40P	
J 1 5 0 1	PCB			CCD	
	VS1 - 6302 - 008		1	CONNECTOR, 8P, FEMALE	
	WS3 - 5569 - 000		8	SOCKET CONTACT, 22-28AWG	
J 1 5 0 2	PCB			CCD	
	FH2 - 6628 - 000		1	CABLE, FLAT, IP-CCD	
J 1 7 0 1	PCB			MACHINE POWER SUPPLY	

FIGURE & KEY NO.	PART NUMBER	R A N K	Q' T Y	DESCRIPTION	SERIAL NUMBER / REMARKS
B - J 1 7 0 1	PCB			RELAY	
J 1 7 0 2	PCB			MACHINE POWER SUPPLY	
	PCB			RELAY	
J 1 7 0 3	PCB			MACHINE POWER SUPPLY	
	PCB			RELAY	
J 1 7 0 4	PCB			MACHINE POWER SUPPLY	
	PCB			RELAY	
J 1 7 0 5	PCB			MACHINE POWER SUPPLY	
	PCB			RELAY	
J 1 7 0 6	PCB			MACHINE POWER SUPPLY	
J 1 7 1 1	PCB			RELAY	
	PCB			RELAY	
	VS3 - 5083 - 003		1	CONNECTOR, 3P, FEMALE	
	WS3 - 5160 - 000		2	SOCKET CONTACT, 18-24AWG	
J 1 7 1 2	PCB			RELAY	
J 1 7 1 3	VS1 - 6302 - 008		1	CONNECTOR, 8P, FEMALE	
	WS3 - 5569 - 000		8	SOCKET CONTACT, 22-28AWG	
	PCB			RELAY	
	VS3 - 5083 - 015		1	CONNECTOR, 15P, FEMALE	
	WS3 - 5160 - 000		15	SOCKET CONTACT, 18-24AWG	
J 1 7 1 4	PCB			RELAY	
	VS1 - 6302 - 012		1	CONNECTOR, 12P, FEMALE	
	WS3 - 5569 - 000		12	SOCKET CONTACT, 22-28AWG	
J 1 7 1 5	PCB			RELAY	
	VS1 - 6302 - 003		1	CONNECTOR, 3P, FEMALE	
J 1 7 1 6	WS3 - 5569 - 000		2	SOCKET CONTACT, 22-28AWG	
	PCB			RELAY	
	VS3 - 5083 - 012		1	CONNECTOR, 12P, FEMALE	
	WS3 - 5160 - 000		12	SOCKET CONTACT, 18-24AWG	
J 1 7 1 7	PCB			RELAY	

FIGURE & KEY NO.	PART NUMBER	R A N K	Q' T Y	DESCRIPTION	SERIAL NUMBER / REMARKS
B - J 1 7 1 7	VS3 - 5083 - 002		1	CONNECTOR, 2P, FEMALE	
	WS3 - 5160 - 000		2	SOCKET CONTACT, 18-24AWG	
	J 1 7 1 8 PCB			RELAY	
	VS3 - 5083 - 007		1	CONNECTOR, 7P, FEMALE	
	WS3 - 5160 - 000		6	SOCKET CONTACT, 18-24AWG	
J 1 7 1 9	PCB			RELAY	
	VS1 - 6314 - 008		1	CONNECTOR, 8P, FEMALE	
	J 1 7 2 0 PCB			RELAY	
	VS1 - 6302 - 006		1	CONNECTOR, 6P, FEMALE	
	WS3 - 5569 - 000		6	SOCKET CONTACT, 22-28AWG	
J 1 7 2 1	PCB			RELAY	
	VS1 - 6302 - 013		1	CONNECTOR, 13P, FEMALE	
	WS3 - 5569 - 000		12	SOCKET CONTACT, 22-28AWG	
	J 1 7 2 2 PCB			RELAY	
	VS1 - 6302 - 004		1	CONNECTOR, 4P, FEMALE	
J 1 7 2 3	WS3 - 5569 - 000		4	SOCKET CONTACT, 22-28AWG	
	PCB			RELAY	
	VS1 - 6302 - 009		1	CONNECTOR, 9P, FEMALE	
	WS3 - 5569 - 000		8	SOCKET CONTACT, 22-28AWG	
	J 2 6 0 1 PCB			HEATER CONTROLLER	
J 2 6 0 2	VS3 - 5083 - 005		1	CONNECTOR, 5P, FEMALE	
	WS3 - 5160 - 000		2	SOCKET CONTACT, 18-24AWG	
	PCB			HEATER CONTROLLER	
	VS3 - 5083 - 011		1	CONNECTOR, 11P, FEMALE	
	WS3 - 5160 - 000		6	SOCKET CONTACT, 18-24AWG	
J 2 6 0 4	PCB			HEATER CONTROLLER	
	VS1 - 6302 - 003		1	CONNECTOR, 3P, FEMALE	
	WS3 - 5569 - 000		2	SOCKET CONTACT, 22-28AWG	
	J 2 6 0 5 PCB			HEATER CONTROLLER	
	VS1 - 6321 - 003		1	CONNECTOR, 3P, FEMALE	

FIGURE & KEY NO.	PART NUMBER	R A N K	Q' T Y	DESCRIPTION	SERIAL NUMBER / REMARKS
B - J 3 6 0 1	PCB			THROUGH-PATH	
	FG6 - 1837 - 000		1	CABLE, DUPLEXING FEEDER	
J 3 6 0 2	PCB			THROUGH-PATH	
	FG6 - 1837 - 000		1	CABLE, DUPLEXING FEEDER	
J 3 6 0 3	PCB			THROUGH-PATH	
	FG6 - 1837 - 000		1	CABLE, DUPLEXING FEEDER	
J 3 6 0 4	PCB			THROUGH-PATH	
	NPN			INVERT GUIDE SOLENOID	SL11
J 3 6 0 5	PCB			THROUGH-PATH	
	VS1 - 6321 - 003		1	CONNECTOR, 3P, FEMALE	
J 3 6 0 6	PCB			THROUGH-PATH	
	VS1 - 6321 - 003		1	CONNECTOR, 3P, FEMALE	
J 3 7 0 1	PCB			BEAM DETECT	
	VS1 - 6314 - 005		1	CONNECTOR, 5P, FEMALE	

Network Printer Board-F1

Network Printer Board-F1
〔 F61-7403 〕

〔 F61-7413 〕

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FIGURE GA ASSEMBLY LOCATION DIAGRAM

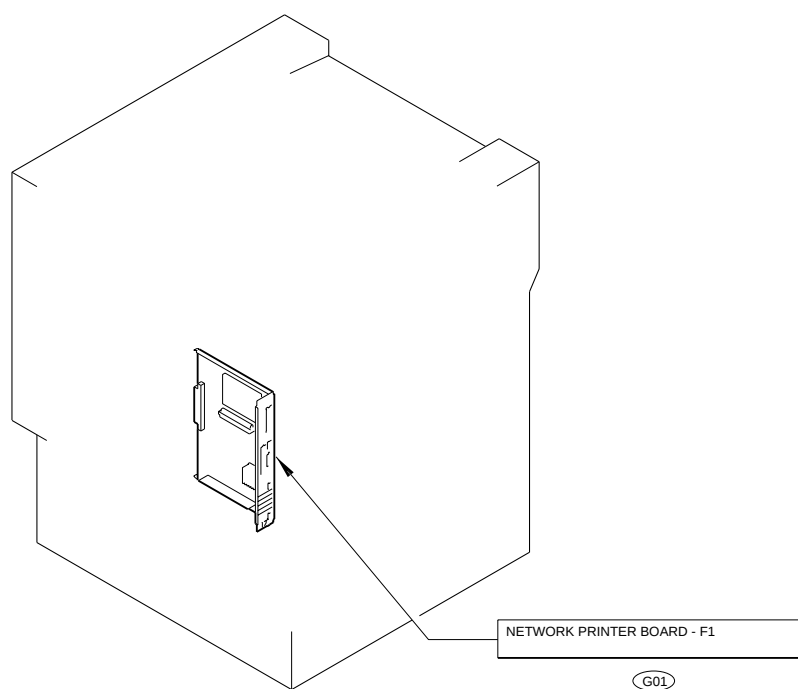


FIGURE G01 NETWORK PRINTER BOARD-F1

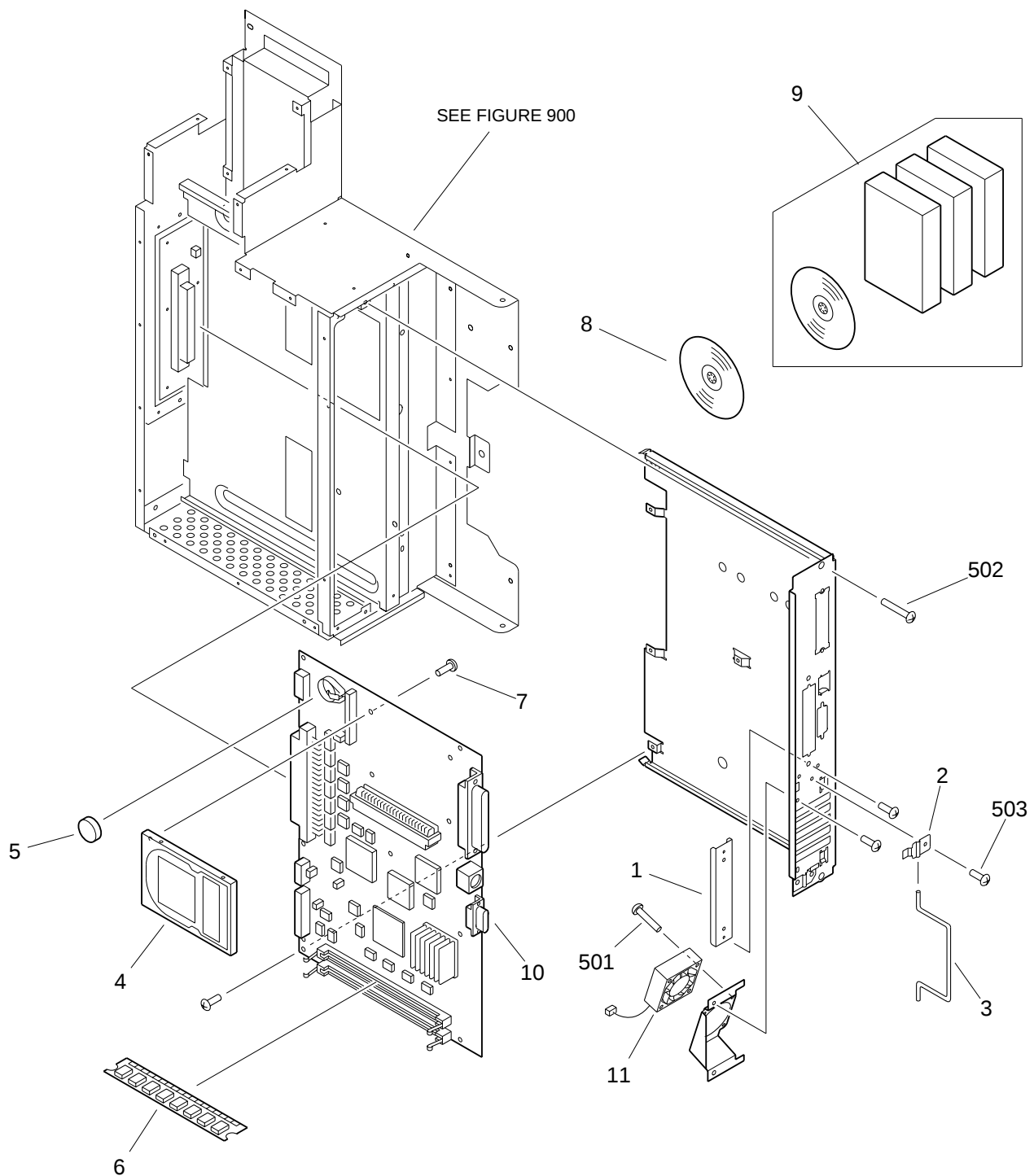


FIGURE & KEY NO.	PART NUMBER	R A N K	Q' T Y	DESCRIPTION	SERIAL NUMBER / REMARKS
G01 -	NPN		RF	NETWORK PRINTER BOARD - F1	
1	FB4 - 3336 - 000		1	PLATE, BLANKING	
2	FB5 - 0543 - 000		1	HOLDER, HANDLE	
3	FB5 - 0544 - 000		1	HANDLE	
4	FE1 - 5020 - 000		1	HARD DISK DRIVE UNIT	
5	FE1 - 5021 - 000		1	BATTERY,LITHIUM COIN	
6	FE1 - 5022 - 000		1	DIMM ASS'Y, UG54S6608GSG	
7	FE1 - 5036 - 000		4	SCREW	
8	FE1 - 5073 - 000		1	CR-ROM,SYSTEM SOFTWARE,VER.1.0	D1 TYPE
	FE1 - 5024 - 010		1	CD-ROM,SYSTEM SOFTWARE,VER.1.0	F1 TYPE
9	FE1 - 5074 - 000		1	MEDIA PACK, VER.1.0	JAPANESE
	FE1 - 5026 - 010		1	MEDIA PACK, VER.1.0	ENGLISH
	FE1 - 5027 - 010		1	MEDIA PACK, VER.1.0	FRENCH
	FE1 - 5028 - 010		1	MEDIA PACK, VER.1.0	GERMAN
	FE1 - 5029 - 000		1	MEDIA PACK, VER.1.0	ITALIAN
	FE1 - 5030 - 000		1	MEDIA PACK, VER.1.0	SPANISH
	FE1 - 5069 - 000		1	MEDIA PACK, VER.1.0	ENGLISH(IR600)
10	FE1 - 5100 - 000		1	PRINTER PS BOARD PCB ASSEMBLY	D1 TYPE
	FE1 - 5023 - 000		1	PRINTER PS BOARD PCB ASSEMBLY	F1 TYPE
11	FH6 - 1680 - 000		1	FAN, COOLING	
501	XB1 - 2301 - 807		4	SCREW,MACH.,TRUSS HEAD,M3X18	
502	XB1 - 2401 - 007		2	SCREW,MACH.,TRUSS HEAD,MAX10	
503	XB6 - 7300 - 407		13	SCREW,TP,M3X4	

LIPS Printer Board-E1

LIPS Printer Board-E1

[F61-7401]

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UA.	ASSEMBLY LOCATION DIAGRAM
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D3.	NUMERICAL INDEX

FIGURE UA ASSEMBLY LOCATION DIAGRAM

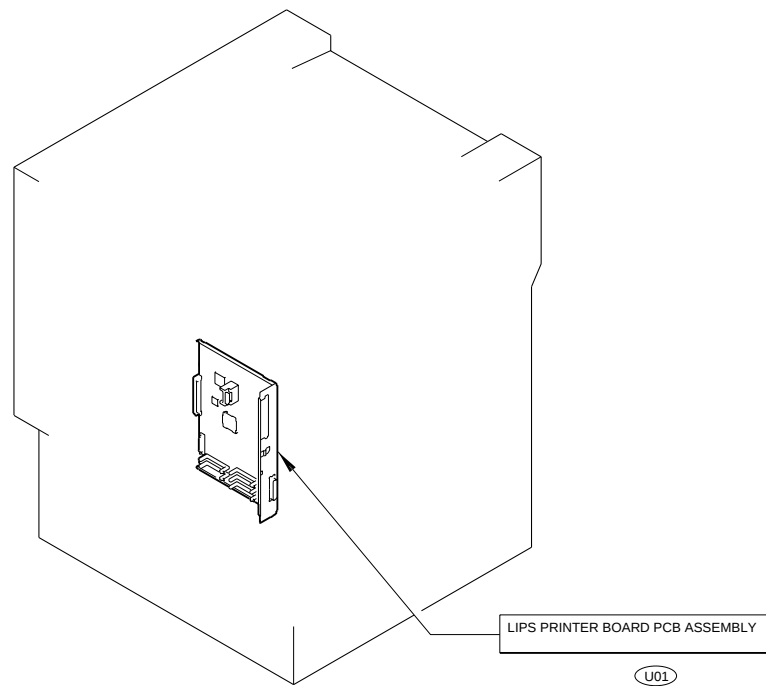


FIGURE U01 LIPS PRINTER BOARD PCB ASSEMBLY

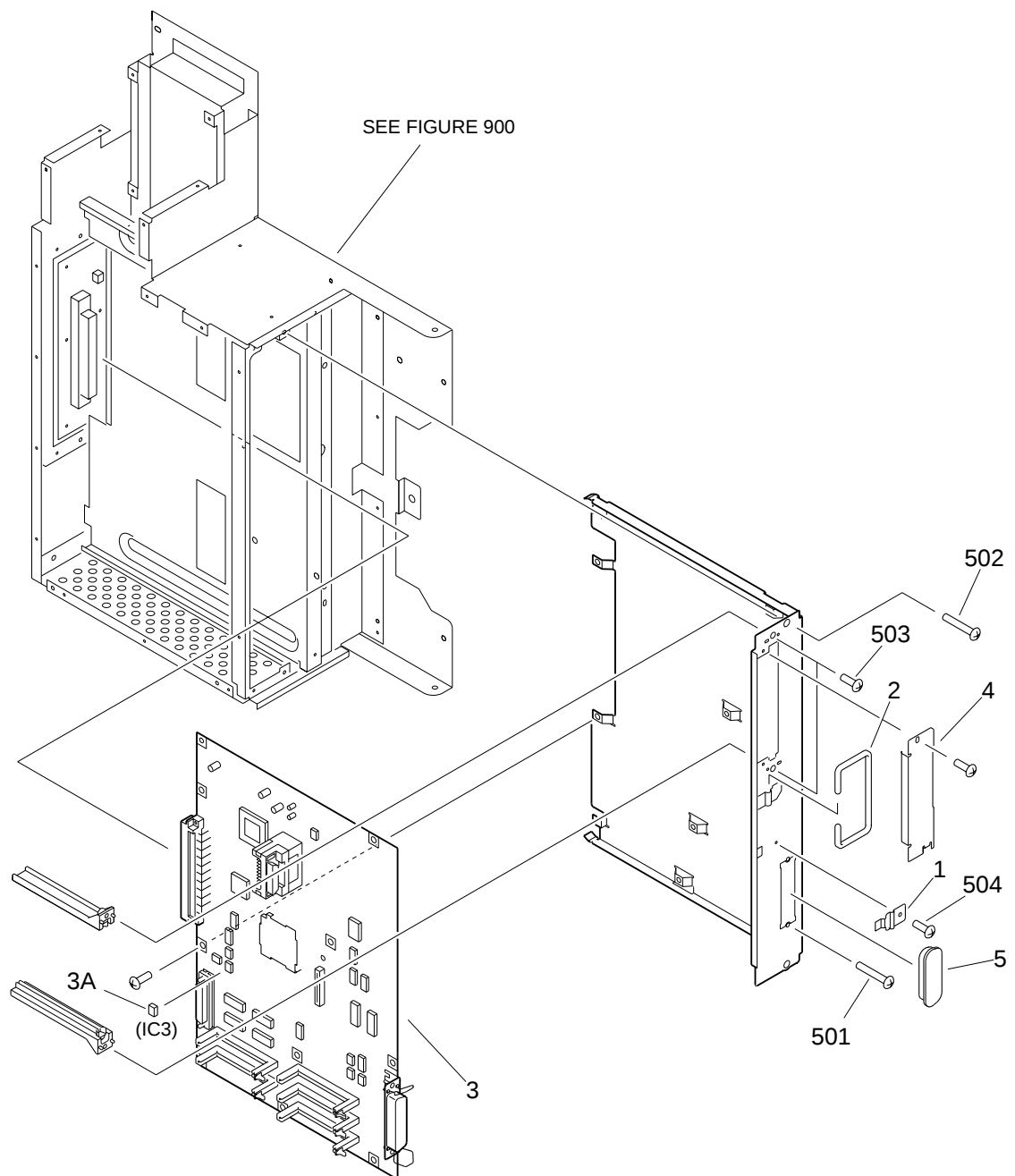


FIGURE & KEY NO.	PART NUMBER	R A N K	Q' T Y	DESCRIPTION	SERIAL NUMBER / REMARKS
U01 -	FG6 - 3518 - 000		1	LIPS PRINTER BOARD PCB ASS'Y	IC3
1	FB5 - 0543 - 000		1	HOLDER, HANDLE	
2	FB5 - 2617 - 000		1	HANDLE	
3	FG3 - 0486 - 000		1	LIPS PRINTER BOARD PCB ASS'Y	
3 A	FF3 - 3727 - 000		1	IC, NM93C86AN, EP-ROM	
4	RB1 - 6365 - 000		1	PLATE, BLANKING	
5	WS9 - 0104 - 000		1	CAP, DUST	
5 0 1	XB1 - 1301 - 007		2	SCREW,MACH.,PAN HEAD,M3X10	
5 0 2	XB1 - 2401 - 007		2	SCREW,MACH.,TRUSS HEAD,MAX10	
5 0 3	XB4 - 7400 - 607		2	SCREW,TAPPING,TRUSS HEAD,M4X6	
5 0 4	XB6 - 7300 - 407		13	SCREW,TP,M3X4	
I C 2	RH4 - 5372 - 000		1	IC, HG51D309TB, ASIC	
I C 4	FH4 - 3740 - 000		1	IC, MSM27C3255CZ-NGS-K,OTP-ROM	
I C 5	RH4 - 3284 - 000		1	IC, KM23C32000CG-12, MASK ROM	
I C 6	RH4 - 3285 - 000		1	IC, KM23C32000CG-12, MASK ROM	
I C 2 3	FH4 - 6012 - 000		1	IC, TC200E1002AF-02, ASIC	
J 2	RH2 - 5391 - 000		1	CONNECTOR, 40P	
J 3	RH2 - 5275 - 000		1	SOCKET, DIMM	
J 4	RH2 - 5275 - 000		1	SOCKET, DIMM	
J 5	RH2 - 5275 - 000		1	SOCKET, DIMM	

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PART NUMBER	FIGURE & KEY NO.	PART NUMBER	FIGURE & KEY NO.	PART NUMBER	FIGURE & KEY NO.
97 - 5527 - 000	550 - 1	FB1 - 7022 - 000	313 - 4	FB2 - 7623 - 000	313 - 6
	570 - 1		315 - 5	FB2 - 7624 - 000	311 - 9
FA2 - 1498 - 000	550 - 2	FB1 - 7041 - 000	360 - 2		312 - 8
	580 - 1	FB1 - 7070 - 000	313 - 5		313 - 7
FA2 - 8361 - 000	215 - 1	FB1 - 7109 - 000	210 - 2	FB2 - 7625 - 000	302 - 7
FA2 - 9037 - 000	810 - 1		210 - 3		303 - 7
FA3 - 0515 - 000	640 - 1	FB1 - 7112 - 000	210 - 4	FB2 - 7630 - 000	312 - 9
FA3 - 2112 - 000	550 - 3	FB1 - 7157 - 000	100 - 2	FB2 - 7631 - 000	311 - 10
FA3 - 2128 - 000	570 - 2	FB1 - 7737 - 000	100 - 3		312 - 10
FA3 - 2394 - 000	510 - 7 A	FB1 - 7738 - 000	100 - 4	FB2 - 7633 - 000	311 - 11
FA3 - 2395 - 000	510 - 7 B	FB1 - 8497 - 000	300 - 2 9 A		312 - 11
FA3 - 2471 - 000	720 - 1	FB1 - 8619 - 000	316 - 1	FB2 - 7635 - 000	311 - 12
FA3 - 2472 - 000	720 - 2	FB1 - 8620 - 000	316 - 2		312 - 12
FA3 - 2473 - 000	720 - 3	FB1 - 8621 - 000	316 - 3	FB2 - 7641 - 000	311 - 13
FA3 - 2474 - 000	720 - 4	FB1 - 8625 - 000	316 - 4		312 - 13
FA3 - 2475 - 000	720 - 5	FB1 - 8735 - 000	107 - 1	FB2 - 7642 - 000	311 - 14
FA3 - 2476 - 000	720 - 6	FB1 - 8736 - 000	300 - 1		312 - 14
FA3 - 2477 - 000	720 - 7	FB1 - 8737 - 000	107 - 2	FB2 - 7652 - 000	302 - 8
FA3 - 2478 - 000	720 - 8	FB2 - 0037 - 000	100 - 5		303 - 8
FA3 - 2479 - 000	720 - 9	FB2 - 1382 - 000	215 - 2	FB2 - 7693 - 000	313 - 8
FA3 - 2480 - 000	720 - 10	FB2 - 1947 - 000	420 - 2	FB2 - 7715 - 000	313 - 9
FA3 - 2481 - 000	720 - 11	FB2 - 1954 - 000	420 - 3	FB2 - 7716 - 000	313 - 10
FA3 - 2565 - 000	570 - 3	FB2 - 2139 - 020	360 - 3	FB2 - 7717 - 000	313 - 11
FA3 - 2764 - 020	350 - 1	FB2 - 4234 - 000	130 - 2	FB2 - 7718 - 000	313 - 12
FA3 - 8004 - 000	570 - 4	FB2 - 4236 - 000	130 - 3	FB2 - 7720 - 000	313 - 13
FA3 - 8828 - 000	580 - 2	FB2 - 6043 - 000	300 - 2	FB2 - 7721 - 000	313 - 14
FA3 - 8894 - 000	810 - 2	FB2 - 6044 - 000	300 - 3	FB2 - 7722 - 000	313 - 15
FA3 - 9120 - 000	325 - 1	FB2 - 6285 - 000	250 - 2	FB2 - 7723 - 000	313 - 16
FA3 - 9315 - 000	130 - 1		775 - 1	FB2 - 7724 - 000	313 - 3 7 A
FA4 - 0207 - 000	645 - 1	FB2 - 6310 - 000	210 - 5	FB2 - 7740 - 020	302 - 9
FA4 - 0660 - 000	350 - 2	FB2 - 6850 - 000	580 - 3		303 - 9
FA4 - 1149 - 000	325 - 2	FB2 - 6897 - 000	600 - 4 3 A	FB2 - 7750 - 000	100 - 6
FA4 - 1819 - 000	600 - 1	FB2 - 7056 - 000	320 - 1	FB2 - 7754 - 000	100 - 7
FA4 - 2037 - 000	600 - 2	FB2 - 7096 - 000	580 - 4		100 - 8
FA4 - 8609 - 000	940 - 1	FB2 - 7124 - 000	320 - 12		360 - 4
FA5 - 2839 - 000	325 - 3	FB2 - 7137 - 000	351 - 2	FB2 - 7755 - 000	100 - 9
FA5 - 2872 - 000	313 - 1	FB2 - 7160 - 000	105 - 1		100 - 10
FA5 - 2924 - 000	104 - 1	FB2 - 7163 - 000	350 - 3		360 - 5
FA5 - 3049 - 000	351 - 1	FB2 - 7168 - 000	350 - 4	FB2 - 7758 - 000	303 - 10
FA5 - 4266 - 000	315 - 1	FB2 - 7169 - 000	350 - 5	FB2 - 7777 - 020	311 - 15
FA5 - 4400 - 000	810 - 3	FB2 - 7172 - 000	350 - 6		312 - 15
FA5 - 4403 - 000	810 - 4	FB2 - 7174 - 020	350 - 7		313 - 17
FA5 - 4590 - 000	600 - 3	FB2 - 7181 - 000	351 - 3	FB2 - 7805 - 030	250 - 3
FA5 - 7690 - 000	580 - 2 1 A	FB2 - 7182 - 000	351 - 4	FB2 - 7841 - 000	260 - 1
FA6 - 0648 - 000	510 - 1	FB2 - 7200 - 000	810 - 8	FB2 - 7864 - 000	100 - 11
FA6 - 0745 - 000	100 - 1	FB2 - 7219 - 020	810 - 9	FB2 - 7887 - 020	104 - 4
FA6 - 5642 - 000	210 - 1	FB2 - 7221 - 000	810 - 10		104 - 5
FA6 - 6457 - 000	311 - 1	FB2 - 7223 - 000	810 - 11	FB2 - 7888 - 020	104 - 6
FA6 - 7737 - 000	315 - 2	FB2 - 7224 - 030	810 - 12	FB2 - 7899 - 000	108 - 1
FA6 - 7822 - 000	640 - 2	FB2 - 7225 - 030	810 - 13	FB2 - 7900 - 000	108 - 2
FA6 - 7838 - 000	640 - 16 A	FB2 - 7228 - 000	810 - 14	FB2 - 7981 - 000	775 - 2
FA6 - 7865 - 000	600 - 4	FB2 - 7232 - 000	810 - 15	FB2 - 8002 - 030	102 - 1
FA6 - 7939 - 000	360 - 1	FB2 - 7238 - 000	810 - 16	FB2 - 8003 - 000	102 - 2
FA6 - 8003 - 000	810 - 5	FB2 - 7239 - 000	810 - 17	FB2 - 8010 - 000	102 - 3
FA6 - 8071 - 000	315 - 3	FB2 - 7240 - 000	810 - 18	FB2 - 8021 - 000	100 - 12
FA6 - 8304 - 000	250 - 1	FB2 - 7242 - 000	320 - 2	FB2 - 8027 - 000	100 - 13
FA6 - 9971 - 000	302 - 1	FB2 - 7243 - 000	320 - 3		100 - 14
	303 - 1	FB2 - 7260 - 000	810 - 19	FB2 - 8033 - 020	104 - 7
FA6 - 9986 - 000	302 - 2	FB2 - 7261 - 000	810 - 20	FB2 - 8041 - 000	103 - 1
	303 - 2	FB2 - 7264 - 000	810 - 21	FB2 - 8043 - 000	100 - 15
FA6 - 9988 - 020	302 - 3	FB2 - 7515 - 020	315 - 6	FB2 - 8102 - 000	100 - 16
	303 - 3	FB2 - 7521 - 000	316 - 5	FB2 - 8167 - 000	210 - 6
FA6 - 9989 - 000	302 - 4	FB2 - 7528 - 000	315 - 7	FB2 - 8192 - 000	320 - 4
	303 - 4	FB2 - 7529 - 020	315 - 8	FB2 - 8196 - 020	320 - 5
FA9 - 1449 - 000	460 - 1	FB2 - 7537 - 000	315 - 9	FB2 - 8198 - 000	320 - 6
FA9 - 1969 - 000	104 - 2	FB2 - 7542 - 000	315 - 10	FB2 - 8204 - 000	320 - 7
	104 - 3	FB2 - 7545 - 000	315 - 11	FB2 - 8213 - 000	320 - 8
FA9 - 1990 - 000	430 - 1	FB2 - 7558 - 000	315 - 12	FB2 - 8214 - 000	320 - 9
FA9 - 2112 - 000	261 - 1	FB2 - 7559 - 000	101 - 1	FB2 - 8217 - 020	320 - 10
	302 - 5	FB2 - 7560 - 000	101 - 2	FB2 - 8226 - 000	100 - 17
	303 - 5	FB2 - 7575 - 000	130 - 2 8 A	FB2 - 8227 - 000	315 - 13
	311 - 2	FB2 - 7576 - 000	130 - 2 8 B	FB2 - 8228 - 000	315 - 14
	312 - 1	FB2 - 7593 - 000	311 - 3	FB2 - 8248 - 020	105 - 2
	313 - 2		312 - 2	FB2 - 8266 - 000	311 - 16
	810 - 6	FB2 - 7603 - 000	312 - 3		312 - 16
FA9 - 3594 - 000	302 - 6	FB2 - 7605 - 000	311 - 4	FB2 - 8302 - 000	600 - 5
	303 - 6		312 - 4	FB2 - 8345 - 000	101 - 3
FA9 - 3622 - 000	194 - 1	FB2 - 7606 - 000	311 - 5	FB2 - 8376 - 000	320 - 11
FB1 - 0715 - 000	420 - 1		312 - 5	FB2 - 8384 - 000	315 - 15
FB1 - 6655 - 000	430 - 2	FB2 - 7607 - 020	311 - 5 2 A	FB2 - 8402 - 000	775 - 3
FB1 - 6663 - 000	430 - 3	FB2 - 7613 - 000	311 - 6	FB2 - 8410 - 000	311 - 17
	430 - 4	FB2 - 7614 - 000	312 - 6		312 - 17
FB1 - 6833 - 000	810 - 7	FB2 - 7616 - 000	311 - 7	FB2 - 8417 - 000	320 - 12
FB1 - 6995 - 000	313 - 3		312 - 7	FB2 - 8436 - 000	311 - 18
	315 - 4	FB2 - 7620 - 000	311 - 8	FB2 - 8465 - 000	302 - 10

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PART NUMBER	FIGURE & KEY NO.	PART NUMBER	FIGURE & KEY NO.	PART NUMBER	FIGURE & KEY NO.
FB2 - 8465 - 000	303 - 11	FB4 - 0799 - 000	430 - 7	FB4 - 1590 - 000	600 - 16
FB2 - 8466 - 000	302 - 11	FB4 - 0802 - 000	420 - 14	FB4 - 1592 - 000	600 - 17
	303 - 12		430 - 8	FB4 - 1594 - 000	600 - 18
FB2 - 8467 - 000	302 - 12	FB4 - 0825 - 000	430 - 9	FB4 - 1595 - 000	600 - 19
	303 - 13	FB4 - 0831 - 000	430 - 10	FB4 - 1596 - 000	600 - 20
FB2 - 8469 - 000	580 - 5	FB4 - 0867 - 000	420 - 15	FB4 - 1598 - 000	600 - 21
FB2 - 8506 - 000	108 - 3	FB4 - 0868 - 000	420 - 15	FB4 - 1600 - 000	600 - 22
FB2 - 8512 - 000	311 - 19	FB4 - 1202 - 000	311 - 22	FB4 - 1607 - 000	600 - 23
	312 - 18	FB4 - 1334 - 000	108 - 4	FB4 - 1609 - 000	600 - 24
	313 - 18	FB4 - 1339 - 000	108 - 5	FB4 - 1611 - 000	600 - 25
FB2 - 9248 - 000	231 - 1	FB4 - 1340 - 000	108 - 6	FB4 - 1612 - 000	600 - 26
FB3 - 2411 - 000	420 - 4	FB4 - 1341 - 000	104 - 11		910 - 1
	430 - 5	FB4 - 1342 - 000	104 - 12	FB4 - 1613 - 000	600 - 27
FB3 - 2528 - 000	130 - 4	FB4 - 1350 - 000	102 - 4	FB4 - 1615 - 000	600 - 28
FB3 - 2529 - 000	130 - 5	FB4 - 1352 - 000	102 - 5	FB4 - 1616 - 000	600 - 44 A
FB3 - 2530 - 000	130 - 6	FB4 - 1354 - 000	106 - 1	FB4 - 1617 - 000	600 - 29
FB3 - 2542 - 000	130 - 7	FB4 - 1355 - 000	104 - 13	FB4 - 1618 - 000	600 - 30
FB3 - 6117 - 000	510 - 7 C	FB4 - 1359 - 000	100 - 19	FB4 - 1619 - 000	600 - 31
FB3 - 7692 - 000	420 - 5	FB4 - 1377 - 000	100 - 20	FB4 - 1620 - 000	510 - 3
	430 - 6	FB4 - 1378 - 000	100 - 21	FB4 - 1621 - 000	510 - 4
FB3 - 8123 - 020	100 - 18	FB4 - 1379 - 000	300 - 25	FB4 - 1622 - 000	510 - 5
FB3 - 8333 - 000	311 - 20	FB4 - 1384 - 000	101 - 4	FB4 - 1623 - 000	510 - 6
FB3 - 8364 - 000	350 - 8	FB4 - 1385 - 000	101 - 5	FB4 - 1648 - 000	580 - 6
FB3 - 8365 - 000	350 - 9	FB4 - 1386 - 000	101 - 6	FB4 - 1650 - 000	580 - 7
FB3 - 8369 - 000	350 - 10	FB4 - 1387 - 000	100 - 22	FB4 - 1653 - 000	580 - 8
FB3 - 8398 - 000	320 - 13	FB4 - 1391 - 000	100 - 23	FB4 - 1656 - 000	580 - 9
FB3 - 8401 - 000	810 - 22	FB4 - 1392 - 000	100 - 24	FB4 - 1657 - 000	580 - 10
FB3 - 8402 - 000	810 - 23	FB4 - 1393 - 000	100 - 25	FB4 - 1670 - 000	325 - 4
FB3 - 8403 - 020	810 - 24	FB4 - 1394 - 000	100 - 26	FB4 - 1675 - 000	325 - 5
FB3 - 8409 - 000	810 - 25	FB4 - 1396 - 000	100 - 27	FB4 - 1679 - 000	325 - 6
FB3 - 8412 - 000	810 - 26	FB4 - 1407 - 000	101 - 15 A	FB4 - 1680 - 000	570 - 5
FB3 - 8414 - 000	350 - 11		101 - 16 A	FB4 - 1681 - 000	570 - 6
FB3 - 8420 - 000	810 - 27	FB4 - 1408 - 000	101 - 14 A	FB4 - 1682 - 000	570 - 7
FB3 - 8457 - 000	320 - 14	FB4 - 1409 - 000	101 - 13 A	FB4 - 1683 - 000	570 - 8
FB3 - 8508 - 000	302 - 13	FB4 - 1410 - 000	103 - 2	FB4 - 1690 - 000	570 - 9
	303 - 14	FB4 - 1411 - 000	103 - 3	FB4 - 1691 - 000	570 - 10
FB3 - 8615 - 000	261 - 2	FB4 - 1416 - 000	510 - 2	FB4 - 1693 - 000	550 - 5
FB3 - 8616 - 000	261 - 3	FB4 - 1418 - 000	103 - 4		570 - 11
FB3 - 9174 - 000	810 - 28		103 - 5		580 - 11
FB3 - 9303 - 020	300 - 4	FB4 - 1421 - 000	103 - 6	FB4 - 1694 - 000	570 - 12
FB3 - 9305 - 000	300 - 5	FB4 - 1423 - 000	100 - 28	FB4 - 1695 - 000	570 - 13
FB3 - 9306 - 000	300 - 6	FB4 - 1428 - 000	210 - 8	FB4 - 1696 - 000	570 - 14
FB3 - 9307 - 000	300 - 7	FB4 - 1430 - 000	101 - 7	FB4 - 1698 - 000	570 - 15
FB3 - 9308 - 000	300 - 8	FB4 - 1432 - 000	120 - 1	FB4 - 1712 - 000	210 - 22 A
FB3 - 9311 - 000	300 - 9	FB4 - 1433 - 000	120 - 2	FB4 - 1713 - 000	210 - 33 A
FB3 - 9312 - 000	300 - 10	FB4 - 1436 - 000	120 - 3	FB4 - 1714 - 000	210 - 22 B
FB3 - 9313 - 000	300 - 11	FB4 - 1437 - 000	100 - 29	FB4 - 1715 - 000	210 - 33 B
FB3 - 9314 - 000	300 - 12	FB4 - 1439 - 000	100 - 30	FB4 - 1717 - 000	100 - 36
FB3 - 9315 - 000	300 - 13	FB4 - 1443 - 000	770 - 1	FB4 - 1718 - 000	580 - 12
FB3 - 9316 - 000	300 - 14	FB4 - 1457 - 000	100 - 31	FB4 - 1719 - 000	325 - 7
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FB3 - 9320 - 000	300 - 16	FB4 - 1459 - 000	100 - 33	FB4 - 1734 - 000	210 - 9
FB3 - 9321 - 000	300 - 28 A	FB4 - 1512 - 000	215 - 3	FB4 - 1735 - 000	100 - 38
FB3 - 9322 - 020	300 - 17	FB4 - 1513 - 000	105 - 3	FB4 - 1739 - 000	460 - 3
FB3 - 9323 - 030	300 - 18	FB4 - 1514 - 000	460 - 2	FB4 - 1740 - 000	210 - 33 C
FB3 - 9326 - 000	300 - 19	FB4 - 1521 - 000	215 - 4	FB4 - 1744 - 000	210 - 10
FB3 - 9327 - 000	300 - 20	FB4 - 1522 - 000	215 - 5	FB4 - 1750 - 000	106 - 2
FB3 - 9329 - 000	300 - 28 B	FB4 - 1527 - 000	215 - 6	FB4 - 1751 - 000	106 - 3
FB3 - 9333 - 000	300 - 28 C	FB4 - 1528 - 000	215 - 7	FB4 - 1753 - 000	106 - 4
FB3 - 9335 - 000	300 - 21	FB4 - 1532 - 000	215 - 8	FB4 - 1755 - 000	106 - 5
FB3 - 9336 - 000	300 - 28 D	FB4 - 1533 - 000	215 - 9	FB4 - 1762 - 000	280 - 1
FB3 - 9337 - 000	300 - 22	FB4 - 1534 - 000	215 - 10	FB4 - 1764 - 000	250 - 4
FB3 - 9340 - 000	300 - 23	FB4 - 1538 - 000	215 - 11	FB4 - 1766 - 000	250 - 5
FB3 - 9345 - 000	104 - 8	FB4 - 1539 - 000	215 - 12	FB4 - 1767 - 000	106 - 6
FB3 - 9356 - 000	104 - 9	FB4 - 1540 - 000	215 - 13	FB4 - 1781 - 000	106 - 7
FB3 - 9358 - 000	300 - 24	FB4 - 1542 - 000	110 - 1	FB4 - 1792 - 000	775 - 4
FB3 - 9362 - 000	107 - 3		111 - 1	FB4 - 1794 - 000	775 - 5
FB3 - 9363 - 000	107 - 4		770 - 2	FB4 - 1795 - 000	775 - 6
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FB3 - 9391 - 000	550 - 4	FB4 - 1557 - 000	120 - 4		270 - 1
FB3 - 9907 - 000	100 - 60 B	FB4 - 1558 - 000	100 - 34		280 - 2
FB3 - 9910 - 000	305 - 1 A	FB4 - 1559 - 000	100 - 35	FB4 - 1819 - 000	640 - 4
FB4 - 0464 - 000	640 - 3	FB4 - 1564 - 000	215 - 17	FB4 - 1820 - 000	640 - 5
FB4 - 0650 - 000	104 - 10	FB4 - 1569 - 000	600 - 6	FB4 - 1821 - 000	640 - 6
FB4 - 0715 - 000	210 - 7	FB4 - 1570 - 000	600 - 7	FB4 - 1824 - 000	640 - 7
FB4 - 0786 - 000	420 - 6	FB4 - 1575 - 000	600 - 8	FB4 - 1825 - 000	640 - 8
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FB4 - 0795 - 000	420 - 10	FB4 - 1579 - 000	600 - 12	FB4 - 1831 - 000	640 - 11
FB4 - 0797 - 000	420 - 11	FB4 - 1580 - 000	600 - 13	FB4 - 1837 - 000	640 - 12
FB4 - 0798 - 000	420 - 12	FB4 - 1584 - 000	600 - 14	FB4 - 1842 - 000	645 - 2
FB4 - 0799 - 000	420 - 13	FB4 - 1585 - 000	600 - 15	FB4 - 1849 - 000	645 - 3

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PART NUMBER	FIGURE & KEY NO.	PART NUMBER	FIGURE & KEY NO.	PART NUMBER	FIGURE & KEY NO.
FB4 - 1850 - 000	645 - 4	FB4 - 2061 - 000	320 - 17	FB4 - 2274 - 000	351 - 11
FB4 - 1856 - 000	645 - 5	FB4 - 2062 - 000	320 - 18	FB4 - 2275 - 000	351 - 12
FB4 - 1857 - 000	645 - 6	FB4 - 2067 - 000	320 - 19	FB4 - 2278 - 000	351 - 13
FB4 - 1858 - 000	645 - 7	FB4 - 2068 - 000	320 - 20	FB4 - 2280 - 000	351 - 14
FB4 - 1862 - 000	640 - 13		325 - 8	FB4 - 2281 - 000	351 - 15
FB4 - 1866 - 000	640 - 14	FB4 - 2069 - 000	325 - 9	FB4 - 2284 - 000	351 - 16
FB4 - 1869 - 000	105 - 4	FB4 - 2077 - 000	320 - 21	FB4 - 2285 - 000	351 - 17
FB4 - 1889 - 000	275 - 27 A	FB4 - 2078 - 000	320 - 22	FB4 - 2286 - 000	351 - 18
FB4 - 1890 - 000	275 - 1	FB4 - 2087 - 000	330 - 1	FB4 - 2287 - 000	351 - 19
FB4 - 1892 - 000	275 - 2	FB4 - 2088 - 000	330 - 2	FB4 - 2288 - 000	351 - 20
FB4 - 1893 - 000	275 - 3	FB4 - 2090 - 000	330 - 3	FB4 - 2289 - 000	351 - 21
FB4 - 1894 - 000	275 - 4	FB4 - 2092 - 000	330 - 4	FB4 - 2293 - 000	351 - 22
FB4 - 1895 - 000	275 - 5	FB4 - 2093 - 000	330 - 5	FB4 - 2294 - 000	351 - 23
FB4 - 1896 - 000	275 - 6	FB4 - 2094 - 000	330 - 6	FB4 - 2296 - 000	320 - 33
FB4 - 1899 - 000	275 - 7	FB4 - 2104 - 000	360 - 6	FB4 - 2297 - 000	320 - 34
FB4 - 1900 - 000	275 - 8	FB4 - 2106 - 000	360 - 7	FB4 - 2299 - 000	320 - 35
FB4 - 1901 - 000	275 - 9	FB4 - 2111 - 000	360 - 8	FB4 - 2300 - 000	320 - 36
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FB4 - 1903 - 000	275 - 11	FB4 - 2114 - 000	360 - 10	FB4 - 2305 - 000	320 - 38
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FG6 - 1110 - 000	130 -	FG6 - 1884 - 000	940 - 7	FG6 - 2235 - 000	311 -
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	111 - 3	FG6 - 1891 - 000	101 - 2 0	FG6 - 2260 - 000	330 -
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FG6 - 1819 - 000	770 - 6	FG6 - 1896 - 000	190 - 1	FG6 - 2266 - 000	350 -
		FG6 - 1897 - 000			
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FG6 - 2299 - 000	316 -		B - J 7 3 3		215 - 21
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FG6 - 2310 - 000	351 -	FH2 - 9235 - 000	106 - 15	FH6 - 1549 - 000	320 - 73
FG6 - 2315 - 000	320 -	FH2 - 9236 - 000	106 - 16		330 - 7
FG6 - 2316 - 000	320 -	FH3 - 0242 - 000	940 - T1	FH6 - 1550 - 000	195 - 1
FG6 - 2317 - 000	320 -	FH3 - 0665 - 000	910 - CT 3 0 1	FH6 - 3337 - 000	985 - R551
FG6 - 2325 - 000	120 - 9	FH3 - 0666 - 000	910 - CT 1 1 1		985 - R561
FG6 - 2326 - 000	420 - 19		945 - T1002		985 - R571
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FG6 - 2328 - 000	101 - 23	FH3 - 0740 - 000	910 - T931		985 - R851
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FG6 - 2331 - 000	102 - 24	FH3 - 0766 - 000	985 - T601	FH6 - 3537 - 000	120 - 10
FG6 - 2332 - 000	360 - 57	FH3 - 0775 - 000	925 - T1	FH6 - 3993 - 000	510 - 8
FG6 - 2333 - 000	900 - 11	FH3 - 0830 - 000	985 - T701	FH6 - 3994 - 000	510 - 8
FG6 - 2334 - 000	104 - 29	FH3 - 0879 - 000	945 - T1001	FH7 - 3347 - 000	420 - 21
FG6 - 2335 - 000	311 - 53	FH3 - 0881 - 000	945 - T1003	FH7 - 3348 - 000	600 - 50
FG6 - 2340 - 000	460 - 7	FH3 - 0887 - 000	910 - L112	FH7 - 4504 - 000	510 - 9
FG6 - 2342 - 000	110 - 7	FH3 - 0888 - 000	910 - T901	FH7 - 4559 - 000	420 - 22
	111 - 7	FH3 - 0889 - 000	910 - L251	FH7 - 4584 - 000	305 - 3
FG6 - 2347 - 000	110 -	FH3 - 0890 - 000	910 - L351	FH7 - 4585 - 000	305 - 3
FG6 - 2348 - 000	110 -	FH3 - 0891 - 000	980 - T1	FH7 - 4588 - 000	810 - 67
FG6 - 2349 - 000	111 -	FH3 - 0893 - 000	985 - T101	FH7 - 4590 - 000	810 - 67
FG6 - 2848 - 000	130 -		985 - T501	FH7 - 4592 - 000	810 - 67
FG6 - 2850 - 000	130 -	FH3 - 0894 - 000	985 - T801	FH7 - 4594 - 000	810 - 67
FG6 - 2852 - 000	130 -		985 - T301	FH7 - 4596 - 000	810 - 68
FG6 - 2854 - 000	130 -	FH3 - 7170 - 000	985 - T401	FH7 - 4598 - 000	810 - 68
FG6 - 2858 - 000	130 -		910 - L111	FH7 - 4600 - 000	810 - 68
FG6 - 2944 - 000	900 - 12		910 - L151	FH7 - 4602 - 000	810 - 68
FG6 - 3512 - 000	320 - 70	FH3 - 7202 - 000	945 - L1002	FH7 - 4605 - 000	510 - 9
FG6 - 3563 - 000	900 -	FH3 - 7203 - 000	945 - L1001	FH7 - 4610 - 000	305 - 3
FG6 - 3564 - 000	900 -	FH4 - 1355 - 000	930 - IC13	FH7 - 5702 - 000	311 - 54
FG6 - 3565 - 000	905 -	FH4 - 3702 - 000	905 - IC11	FH7 - 5826 - 000	230 - 1
FG6 - 3566 - 000	905 -		950 - IC14		264 - 3
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FG6 - 3569 - 000	106 - 12	FH4 - 5560 - 000	930 - IC12		313 - 38
	B - J 271	FH4 - 5880 - 000	950 - IC18	FH7 - 5834 - 000	320 - 74
	B - J 272	FH4 - 5881 - 000	950 - IC26	FH7 - 5835 - 000	320 - 75
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FG9 - 3515 - 000	925 -	FH4 - 5900 - 000	950 - IC19	FH7 - 5841 - 000	325 - 32
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FH2 - 5761 - 020	111 - 8	FH4 - 5903 - 000	905 - IC21	FH7 - 5844 - 000	320 - 77
FH2 - 5762 - 000	111 - 9	FH4 - 5904 - 000	970 - IC2	FH7 - 5894 - 000	315 - 34
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FH2 - 6452 - 000	210 - 34	FH4 - 5952 - 000	905 - IC16		810 - 69
	B - J 162	FH4 - 5985 - 000	905 - IC2	FH7 - 6208 - 000	105 - 12
	B - J 163	FH4 - 5990 - 000	905 - IC1	FH7 - 6209 - 000	105 - 13
FH2 - 6453 - 000	420 - 20	FH4 - 6019 - 000	940 - 8	FH7 - 6253 - 000	120 - 11
	B - J 163	FH4 - 6040 - 000	910 - Q901	FH7 - 6278 - 000	110 - 12
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	B - J 240	FH4 - 9157 - 000	985 - R206		645 - 13
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	111 - 11	FH6 - 0744 - 000	130 - 31	FH7 - 7423 - 000	210 - 39
	770 - 8	FH6 - 0767 - 000	130 - 28C	FH7 - 7424 - 000	210 - 40
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FH2 - 6570 - 000	110 - 10	FH6 - 1135 - 000	550 - 17	FH7 - 7443 - 000	110 - 13
FH2 - 6571 - 000	110 - 11		570 - 20	FH7 - 7444 - 000	110 - 13
FH2 - 6572 - 000	B - J 7		580 - 22	FH7 - 7445 - 000	111 - 13
FH2 - 6574 - 000	210 - 35	FH6 - 1441 - 000	101 - 25	FH7 - 7462 - 000	101 - 27
	B - J 162	FH6 - 1528 - 000	251 - 4		101 - 28
	B - J 852	FH6 - 1530 - 000	250 - 8		102 - 23A
	B - J1003	FH6 - 1532 - 000	260 - 4		102 - 25
FH2 - 6626 - 000	460 - 8	FH6 - 1534 - 000	320 - 71		103 - 22
	B - J1106	FH6 - 1537 - 000	210 - 36		210 - 42
	B - J1353	FH6 - 1538 - 000	275 - 31		210 - 43
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	B - J1107	FH6 - 1540 - 000	360 - 59		275 - 32
	B - J1354	FH6 - 1541 - 000	231 - 4		311 - 56
FH2 - 6628 - 000	210 - 33E	FH6 - 1542 - 000	360 - 60		312 - 48
	B - J1105	FH6 - 1543 - 000	645 - 11		313 - 40
	B - J1502	FH6 - 1544 - 000	194 - 3		315 - 35
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FH7 - 7463 - 000	810 - 7 2	FS3 - 2887 - 000	600 - 5 3	FS5 - 3613 - 000	360 - 7 1
FH7 - 7464 - 000	810 - 7 3	FS4 - 0012 - 000	302 - 3 5	FS5 - 3614 - 000	360 - 7 2
FH7 - 7485 - 000	210 - 4 4		303 - 3 7	FS5 - 3615 - 000	320 - 9 6
FH7 - 9308 - 000	910 - L 1 0 1	FS4 - 0014 - 000	261 - 5	FS5 - 3616 - 000	360 - 7 3
FH7 - 9314 - 000	110 - 1 4		264 - 4	FS5 - 3617 - 000	360 - 7 4
	111 - 1 4	FS4 - 0145 - 000	260 - 9	FS5 - 6327 - 000	350 - 2 4
FN5 - 4002 - 000	940 - 9		261 - 6	FS5 - 6329 - 000	320 - 9 7
FN5 - 4009 - 000	215 - 2 2	FS4 - 0160 - 000	302 - 3 6	FS5 - 6487 - 000	250 - 1 2
FS1 - 0542 - 000	320 - 8 0		303 - 3 8		320 - 9 8
FS1 - 1189 - 000	230 - 2	FS4 - 2048 - 000	320 - 8 7		320 - 9 9
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	270 - 4	FS5 - 0338 - 000	311 - 5 9	FS5 - 6488 - 000	270 - 6
FS1 - 1202 - 000	645 - 1 4		312 - 5 1		280 - 7
FS1 - 1401 - 000	350 - 1 9		313 - 4 4		320 - 1 0 0
	360 - 6 5	FS5 - 0398 - 000	230 - 4		320 - 1 0 1
FS1 - 1449 - 000	260 - 6		320 - 8 8		320 - 1 0 2
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FS1 - 1503 - 000	645 - 1 5		263 - 3	FS5 - 6574 - 000	640 - 2 1
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FS1 - 1510 - 000	275 - 3 3	FS5 - 0532 - 000	300 - 3 4	FS5 - 6578 - 000	900 - 1 4
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	313 - 4 1	FS5 - 1372 - 000	350 - 2 1	FS5 - 6582 - 000	102 - 2 9
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FS1 - 1569 - 000	311 - 5 8	FS5 - 1468 - 020	107 - 1 2	FS5 - 6583 - 000	810 - 9 2
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	900 - 1 3	FS5 - 1803 - 000	320 - 9 0	FS5 - 9210 - 000	320 - 1 0 4
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FS2 - 3494 - 020	260 - 7	FS5 - 2947 - 000	320 - 9 3		263 - 4
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	263 - 2	FS5 - 2950 - 000	810 - 9 0		311 - 6 5
FS2 - 3495 - 000	250 - 9	FS5 - 2953 - 020	350 - 2 3		312 - 5 6
	280 - 3	FS5 - 2957 - 000	260 - 1 0		325 - 3 5
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FS3 - 0165 - 000	230 - 3		313 - 4 6	FS6 - 0136 - 000	600 - 5 8
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FS6 - 0929 - 000	300 - 37	FS6 - 2984 - 000	302 - 40	FY1 - 1157 - 000	810 - 106
FS6 - 0972 - 000	600 - 60		303 - 42	FY3 - 0030 - 000	550 - 20
FS6 - 0973 - 000	600 - 61	FS6 - 2985 - 000	315 - 44		570 - 22
FS6 - 0975 - 000	600 - 62	FS6 - 2986 - 000	104 - 36		580 - 25
FS6 - 0976 - 000	600 - 63		104 - 37	FY3 - 0040 - 000	550 - 20
FS6 - 0977 - 000	600 - 64	FS6 - 2987 - 000	104 - 38		570 - 22
FS6 - 0978 - 000	600 - 65		104 - 39		580 - 25
FS6 - 0979 - 000	640 - 24	FS6 - 2989 - 000	360 - 91	FY9 - 3014 - 000	020 - 2
FS6 - 0980 - 000	640 - 25	FS6 - 2990 - 000	810 - 100	FY9 - 3040 - 000	020 - 3
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FS6 - 0984 - 000	640 - 29		104 - 41		B - J 107
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FS6 - 0991 - 000	320 - 107	FS6 - 8695 - 000	100 - 60 A	RS6 - 0057 - 000	251 - 6
FS6 - 0992 - 000	320 - 108	FS6 - 8696 - 000	100 - 62 A	RY1 - 1502 - 000	580 - 26
FS6 - 0993 - 000	320 - 109	FS6 - 8697 - 000	100 - 60 A	VD5 - 0321 - 001	925 - F1
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FS6 - 0997 - 000	320 - 113	FS6 - 8701 - 000	100 - 60 A	VD7 - 1621 - 000	945 - FU1002
FS6 - 0998 - 000	320 - 114	FS6 - 8702 - 000	100 - 62 A	VD7 - 1622 - 001	210 - 29 A
FS6 - 0999 - 000	320 - 115	FS6 - 8703 - 000	320 - 64 A	VD7 - 1624 - 000	945 - FU1001
FS6 - 2667 - 000	104 - 31	FS6 - 8704 - 000	360 - 46 A	VD7 - 1832 - 501	105 - 10 A
	104 - 32	FS6 - 8705 - 000	316 - 10	VS1 - 0192 - 002	B - J 64
FS6 - 2668 - 000	311 - 66	FS6 - 8706 - 000	316 - 10	VS1 - 0279 - 003	B - J 335
FS6 - 2669 - 000	311 - 67	FS6 - 8707 - 000	316 - 10	VS1 - 0279 - 004	B - J 2
FS6 - 2670 - 000	311 - 68	FS6 - 8708 - 000	316 - 10		B - J 1006
FS6 - 2678 - 000	311 - 69	FS6 - 8709 - 000	316 - 7 A	VS1 - 0279 - 005	B - J 1
	312 - 57	FS6 - 8710 - 000	300 - 44	VS1 - 0280 - 004	B - J 361
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FS6 - 2737 - 000	210 - 50		101 - 32		B - J 1008
FS6 - 2740 - 000	104 - 33	FS6 - 8821 - 000	101 - 32	VS1 - 0842 - 006	B - J 108
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WT2 - 5178 - 000	104 - 2 9 B	XA9 - 0628 - 000	102 - 3 7	XA9 - 0940 - 000	320 - 1 4 3
	194 - 2 B		102 - 3 8	XA9 - 0962 - 000	251 - 9
	210 - 2 5 C		103 - 2 6	XA9 - 0965 - 000	210 - 5 7
	313 - 3 7 D		103 - 2 7	XA9 - 1030 - 000	325 - 4 1
	360 - 4 8 B		104 - 4 2	XA9 - 1089 - 000	106 - 2 5
	510 - 1 1		104 - 4 3	XA9 - 1090 - 000	106 - 2 6
	550 - 2 2		104 - 4 4	XA9 - 1091 - 000	215 - 3 0
	600 - 7 4		105 - 1 7	XA9 - 1092 - 000	210 - 5 8
	900 - 7 C		105 - 1 8	XB1 - 1200 - 405	275 - 5 0 1
WT2 - 5189 - 000	315 - 4 9		106 - 2 3	XB1 - 2200 - 409	302 - 5 0 1
WT2 - 5565 - 000	101 - 2 1 C		108 - 8		303 - 5 0 1
	105 - 9 A		108 - 9	XB1 - 2230 - 809	101 - 5 0 1
	106 - 1 1 A		195 - 3	XB1 - 2231 - 009	250 - 5 0 1
	107 - 3 6		210 - 5 5		275 - 5 0 2
	231 - 6		230 - 6		325 - 5 0 1
	250 - 7 A		231 - 7		600 - 5 0 1
	313 - 3 7 E		250 - 2 0	XB1 - 2300 - 402	640 - 5 0 1
	320 - 1 3 7		251 - 7	XB1 - 2300 - 407	311 - 5 0 1
	600 - 4 8 A		260 - 1 9		312 - 5 0 1
	645 - 1 0 C		261 - 9	XB1 - 2300 - 409	210 - 5 0 1
	770 - 7 B		263 - 5		311 - 5 0 2
WT2 - 5585 - 000	950 - 4		264 - 9		312 - 5 0 2
WT8 - 0053 - 000	950 - 5		270 - 1 0		313 - 5 0 1
X62 - 5133 - 000	B - J 3 5 4		280 - 1 6		315 - 5 0 1
X62 - 7921 - 000	775 - 1 0		300 - 4 8		320 - 5 0 1

D1 NUMERICAL INDEX (GP605/GP605V/GP600)

PART NUMBER	FIGURE & KEY NO.	PART NUMBER	FIGURE & KEY NO.	PART NUMBER	FIGURE & KEY NO.		
XB1 - 2300 - 409	325 - 502	XB1 - 2400 - 609	360 - 504	XB6 - 7300 - 809	275 - 508		
	350 - 501		510 - 503		XB6 - 7400 - 609	105 - 503	
	360 - 501		600 - 505	210 - 514			
	360 - 502		600 - 506	305 - 503			
	420 - 501		770 - 502	320 - 515			
	430 - 501		810 - 505	600 - 510			
	640 - 502		940 - 503	810 - 511			
	645 - 501		985 - 501	510 - 505			
	645 - 502		101 - 503	XB6 - 7401 - 609	320 - 516		
	810 - 501		313 - 503	XB7 - 2100 - 309	311 - 505		
XB1 - 2300 - 602	600 - 502	XB1 - 2400 - 809	320 - 508	XD1 - 1103 - 132	320 - 517		
	550 - 501		810 - 506	XD1 - 1103 - 137	640 - 505		
	210 - 502		900 - 501	XD1 - 1103 - 139	645 - 505		
XB1 - 2300 - 603	910 - 501	XB1 - 2401 - 007	810 - 507	XD1 - 1103 - 633	107 - 502		
XB1 - 2300 - 607	102 - 501		210 - 506		107 - 503		
102 - 502	XB1 - 2401 - 209		210 - 507		107 - 504		
XB1 - 2300 - 609	105 - 501	XB1 - 2401 - 409	215 - 502	XD1 - 1104 - 133	107 - 505		
	130 - 501		600 - 507		360 - 507		
	210 - 503		110 - 504		810 - 512		
	275 - 503	XB1 - 2402 - 009	111 - 503	XD1 - 1104 - 635	102 - 504		
	300 - 501		275 - 506	XD1 - 1106 - 218	645 - 506		
	311 - 503		210 - 508	XD1 - 1106 - 221	640 - 506		
	312 - 503	XB1 - 2402 - 509	910 - 502	XD1 - 1106 - 222	102 - 505		
	313 - 502		320 - 509	XD1 - 1106 - 223	810 - 513		
	320 - 502		810 - 508	XD1 - 1106 - 225	600 - 511		
	351 - 501	XB1 - 2404 - 509	110 - 505	XD1 - 1106 - 235	263 - 501		
510 - 502	XB1 - 2500 - 606	130 - 502	XD1 - 1108 - 219	280 - 501			
550 - 502	XB1 - 3400 - 606	210 - 509	XD1 - 1108 - 222	325 - 504			
570 - 501	XB2 - 4300 - 607	105 - 502	XD1 - 1108 - 225	313 - 504			
580 - 501	XB2 - 4300 - 805	910 - 503	XD1 - 1108 - 226	360 - 508			
600 - 503	XB2 - 4300 - 806	640 - 503	XD1 - 1108 - 229	300 - 505			
810 - 502	XB2 - 7300 - 407	325 - 503	XD1 - 1108 - 235	302 - 504			
940 - 501	XB2 - 7300 - 607	550 - 505	XD1 - 1108 - 239	303 - 504			
XB1 - 2300 - 809	940 - 502	XB2 - 7400 - 606	580 - 502	XD1 - 2100 - 307	550 - 507		
	320 - 503		600 - 508		108 - 501		
	600 - 504		110 - 506		110 - 509		
	645 - 503	XB2 - 7400 - 607	111 - 504	XD1 - 4200 - 402	110 - 510		
	110 - 501		210 - 510		231 - 502		
	111 - 501		770 - 503		311 - 506		
	XB1 - 2301 - 006	810 - 503	XB2 - 7400 - 806	320 - 510	XD1 - 4200 - 502	312 - 505	
	XB1 - 2301 - 009	550 - 503		420 - 503		313 - 505	
	XB1 - 2301 - 203	420 - 502		420 - 504		315 - 503	
	XB1 - 2301 - 209	460 - 501	XB2 - 8300 - 809	110 - 507	XB2 - 8400 - 809	320 - 518	
460 - 501	111 - 505	350 - 503					
770 - 501	275 - 507	351 - 502					
XB1 - 2301 - 407	570 - 502	XB2 - 8300 - 809	510 - 504	XB2 - 8400 - 809	550 - 508		
XB1 - 2301 - 603	550 - 504		300 - 503		570 - 504		
XB1 - 2302 - 503	460 - 502		300 - 504		580 - 503		
XB1 - 2400 - 407	570 - 503	XB4 - 7300 - 607	100 - 504	XB4 - 7300 - 609	810 - 514		
XB1 - 2400 - 409	103 - 501		XB4 - 7300 - 609		101 - 504	XD2 - 1100 - 322	275 - 509
	103 - 502				316 - 502		280 - 502
	103 - 503	210 - 511		300 - 506			
	104 - 501	XB4 - 7300 - 809	320 - 511	XD2 - 1100 - 322	311 - 507		
	104 - 502		360 - 505		312 - 506		
	305 - 501		640 - 504		313 - 506		
	320 - 504	XB4 - 7300 - 809	645 - 504	XD2 - 1100 - 322	315 - 504		
	320 - 505		100 - 505		315 - 505		
	810 - 504		360 - 506		320 - 519		
	XB1 - 2400 - 603	110 - 502	XB4 - 7301 - 009	720 - 501	XB4 - 7301 - 209	325 - 505	
XB1 - 2400 - 606	100 - 501	320 - 512		600 - 512			
101 - 502	215 - 503	810 - 515					
XB1 - 2400 - 607	110 - 503	XB4 - 7301 - 609	210 - 512	XB4 - 7303 - 007	311 - 508		
	111 - 502		600 - 509		104 - 504		
	316 - 501		100 - 506		104 - 505		
	275 - 504	XB4 - 7303 - 009	107 - 501	XB4 - 7303 - 009	104 - 506		
	100 - 502		320 - 513		351 - 503		
	100 - 503		460 - 503		600 - 513		
	102 - 503	XB4 - 7400 - 809	215 - 504	XB4 - 7400 - 809	102 - 506		
	103 - 504		231 - 501		102 - 507		
	103 - 505		302 - 503		104 - 507		
	103 - 506	XB6 - 2300 - 408	303 - 503	XB6 - 2300 - 408	104 - 508		
104 - 503	810 - 509		107 - 506				
210 - 504	260 - 501		108 - 502				
210 - 505	XB6 - 2401 - 008	900 - 502	XB6 - 2401 - 008	250 - 502			
215 - 501		950 - 501		270 - 501			
275 - 505		305 - 502		275 - 510			
300 - 502	XB6 - 7300 - 407	430 - 502	XB6 - 7300 - 407	280 - 503			
302 - 502		110 - 508		300 - 507			
303 - 502		111 - 506		311 - 509			
311 - 504	XB6 - 7300 - 606	120 - 501	XB6 - 7300 - 606	312 - 507			
312 - 504		210 - 513		313 - 507			
315 - 502		320 - 514		315 - 506			
320 - 506	XB6 - 7300 - 609	420 - 505	XB6 - 7300 - 609	320 - 520			
320 - 507		550 - 506		320 - 521			
350 - 502		810 - 510		320 - 522			
360 - 503							

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PART NUMBER	FIGURE & KEY NO.	PART NUMBER	FIGURE & KEY NO.	PART NUMBER	FIGURE & KEY NO.		
XD2 - 1100 - 502	325 - 5 0 6	XD3 - 1300 - 102	312 - 5 1 1	XG9 - 0242 - 000	312 - 6 6		
	350 - 5 0 4		313 - 5 1 1		313 - 5 1		
	360 - 5 0 9		810 - 5 1 9		106 - 2 7		
	600 - 5 1 4		315 - 5 0 9		102 - 4 2		
	640 - 5 0 7		XD3 - 2200 - 082	280 - 5 0 5	XG9 - 0249 - 000	230 - 7	
	645 - 5 0 7			311 - 5 1 3		260 - 2 0	
	720 - 5 0 2			312 - 5 1 2		263 - 6	
	770 - 5 0 4			313 - 5 1 2		264 - 1 0	
	810 - 5 1 6			315 - 5 1 0	270 - 1 1		
	XD2 - 1100 - 602			320 - 5 2 3	320 - 5 3 5	XG9 - 0250 - 000	360 - 1 0 3
				102 - 5 0 8	102 - 5 1 3		102 - 4 3
				102 - 5 0 9	102 - 5 1 4		102 - 4 4
				102 - 5 1 0	102 - 5 1 5		102 - 4 5
				104 - 5 0 9	250 - 5 0 4		250 - 2 2
				104 - 5 1 0	263 - 5 0 3		260 - 2 1
				105 - 5 0 4	264 - 5 0 2		270 - 1 2
120 - 5 0 2		270 - 5 0 3		280 - 1 7			
210 - 5 1 5		280 - 5 0 6		312 - 6 7			
210 - 5 1 6		311 - 5 1 4		320 - 1 4 5			
230 - 5 0 1		312 - 5 1 3		320 - 1 4 6			
250 - 5 0 3		313 - 5 1 3	320 - 1 4 7				
251 - 5 0 1		315 - 5 1 1	330 - 1 0				
260 - 5 0 2		320 - 5 3 6	360 - 1 0 4				
261 - 5 0 1		360 - 5 1 3	600 - 8 0				
XD2 - 1100 - 642		263 - 5 0 2	810 - 5 2 0	XG9 - 0254 - 000	302 - 4 7		
	264 - 5 0 1	250 - 5 0 5	303 - 4 9				
	270 - 5 0 2	260 - 5 0 3	360 - 1 0 5				
	275 - 5 1 1	261 - 5 0 2	104 - 4 9				
	280 - 5 0 4	263 - 5 0 4	XG9 - 0302 - 000	510 - 1 2			
	302 - 5 0 5	270 - 5 0 4	XG9 - 0307 - 000	810 - 1 1 3			
	303 - 5 0 5	275 - 5 1 3	XG9 - 0325 - 000	280 - 1 8			
	311 - 5 1 0	280 - 5 0 7	XG9 - 0350 - 000	320 - 1 4 8			
	312 - 5 0 8	320 - 5 3 7	XG9 - 0362 - 000	320 - 1 4 9			
	313 - 5 0 8	320 - 5 3 8		320 - 1 5 0			
	320 - 5 2 1	320 - 5 3 9		360 - 1 0 6			
	320 - 5 2 4	325 - 5 0 9	XG9 - 0383 - 000	810 - 1 1 4			
	320 - 5 2 5	330 - 5 0 3	XG9 - 0385 - 000	275 - 5 1			
	320 - 5 2 6	360 - 5 1 4	XG9 - 0387 - 000	330 - 1 1			
	320 - 5 2 7	230 - 5 0 2	XG9 - 0395 - 000	270 - 1 3			
	320 - 5 2 8	260 - 5 0 4	XH9 - 0006 - 000	210 - 6 1			
325 - 5 0 7	261 - 5 0 3	XH9 - 0082 - 000	302 - 4 8				
330 - 5 0 1	263 - 5 0 5		303 - 5 0				
360 - 5 1 0	264 - 5 0 3	XH9 - 0090 - 000	275 - 5 2				
430 - 5 0 3	320 - 5 4 0	XH9 - 0110 - 000	900 - 1 8				
430 - 5 0 4	330 - 5 0 4	XZ9 - 0251 - 000	120 - 1 5				
600 - 5 1 5	360 - 5 1 5	XZ9 - 0367 - 000	108 - 1 1				
645 - 5 0 8	250 - 5 0 6	XZ9 - 0407 - 000	316 - 1 4				
775 - 5 0 1	775 - 5 0 2	XZ9 - 0472 - 000	275 - 5 3				
810 - 5 1 7	320 - 5 4 1						
XD2 - 1100 - 802	320 - 5 2 9	275 - 5 1 4					
	330 - 5 0 2	250 - 5 0 7					
	600 - 5 1 6	260 - 5 0 5					
	810 - 5 1 8	260 - 5 0 6					
XD2 - 1200 - 172	320 - 5 3 0	320 - 5 4 2					
	360 - 5 1 1	320 - 5 4 3					
	275 - 5 1 2	302 - 4 6					
	351 - 5 0 4	303 - 4 8					
XD2 - 1200 - 322	645 - 5 0 9	316 - 1 3					
	311 - 5 1 1	315 - 5 3					
	312 - 5 0 9	311 - 7 9					
	313 - 5 0 9	312 - 6 4					
XD2 - 2100 - 302	320 - 5 3 1	313 - 5 0					
	325 - 5 0 8	360 - 9 8					
	600 - 5 1 7	360 - 9 9					
	640 - 5 0 8	360 - 1 0 0					
XD2 - 2100 - 502	420 - 5 0 6	210 - 5 9					
	430 - 5 0 5	360 - 1 0 1					
	351 - 5 0 5	102 - 4 0					
	351 - 5 0 6	102 - 4 1					
XD2 - 2100 - 602	100 - 5 0 7	210 - 6 0					
	600 - 5 1 8	600 - 4 1 A					
	640 - 5 0 9	600 - 4 2 A					
	311 - 5 1 2	600 - 7 8					
XD2 - 2100 - 802	320 - 5 3 2	640 - 3 4					
	312 - 5 1 0	600 - 7 9					
	313 - 5 1 0	275 - 5 0					
	315 - 5 0 7	261 - 1 0					
XD3 - 0300 - 082	320 - 5 3 3	312 - 6 5					
	302 - 5 0 6	320 - 1 4 4					
	303 - 5 0 6	325 - 4 2					
	315 - 5 0 8	360 - 1 0 2					
XD3 - 1160 - 122	102 - 5 1 1	775 - 1 1					
	102 - 5 1 2	104 - 4 7					
	320 - 5 3 4	104 - 4 8					
	360 - 5 1 2	311 - 8 0					
XD3 - 1200 - 102		XG9 - 0242 - 000					
XD3 - 1200 - 122							
XD3 - 1200 - 142							
XD3 - 1300 - 082							

D2 NUMERICAL INDEX (Network Printer Board-F1)

PART NUMBER	FIGURE & KEY NO.	PART NUMBER	FIGURE & KEY NO.	PART NUMBER	FIGURE & KEY NO.
FB4 - 3336 - 000	G01 - 1				
FB5 - 0543 - 000	G01 - 2				
FB5 - 0544 - 000	G01 - 3				
FE1 - 5020 - 000	G01 - 4				
FE1 - 5021 - 000	G01 - 5				
FE1 - 5022 - 000	G01 - 6				
FE1 - 5023 - 000	G01 - 10				
FE1 - 5024 - 010	G01 - 8				
FE1 - 5026 - 010	G01 - 9				
FE1 - 5027 - 010	G01 - 9				
FE1 - 5028 - 010	G01 - 9				
FE1 - 5029 - 000	G01 - 9				
FE1 - 5030 - 000	G01 - 9				
FE1 - 5036 - 000	G01 - 7				
FE1 - 5069 - 000	G01 - 9				
FE1 - 5073 - 000	G01 - 8				
FE1 - 5074 - 000	G01 - 9				
FE1 - 5100 - 000	G01 - 10				
FH6 - 1680 - 000	G01 - 11				
XB1 - 2301 - 807	G01 - 501				
XB1 - 2401 - 007	G01 - 502				
XB6 - 7300 - 407	G01 - 503				

D3 NUMERICAL INDEX (LIPS Printer Board-E1)

PART NUMBER	FIGURE & KEY NO.	PART NUMBER	FIGURE & KEY NO.	PART NUMBER	FIGURE & KEY NO.
FB5 - 0543 - 000	U01 - 1				
FB5 - 2617 - 000	U01 - 2				
FF3 - 3727 - 000	U01 - 3 A				
FG3 - 0486 - 000	U01 - 3				
FG6 - 3518 - 000	U01 -				
FH4 - 3740 - 000	U01 - I C 4				
FH4 - 6012 - 000	U01 - I C 2 3				
RB1 - 6365 - 000	U01 - 4				
RH2 - 5275 - 000	U01 - J 3				
	U01 - J 4				
	U01 - J 5				
RH2 - 5391 - 000	U01 - J 2				
RH4 - 3284 - 000	U01 - I C 5				
RH4 - 3285 - 000	U01 - I C 6				
RH4 - 5372 - 000	U01 - I C 2				
WS9 - 0104 - 000	U01 - 5				
XB1 - 1301 - 007	U01 - 5 0 1				
XB1 - 2401 - 007	U01 - 5 0 2				
XB4 - 7400 - 607	U01 - 5 0 3				
XB6 - 7300 - 407	U01 - 5 0 4				

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